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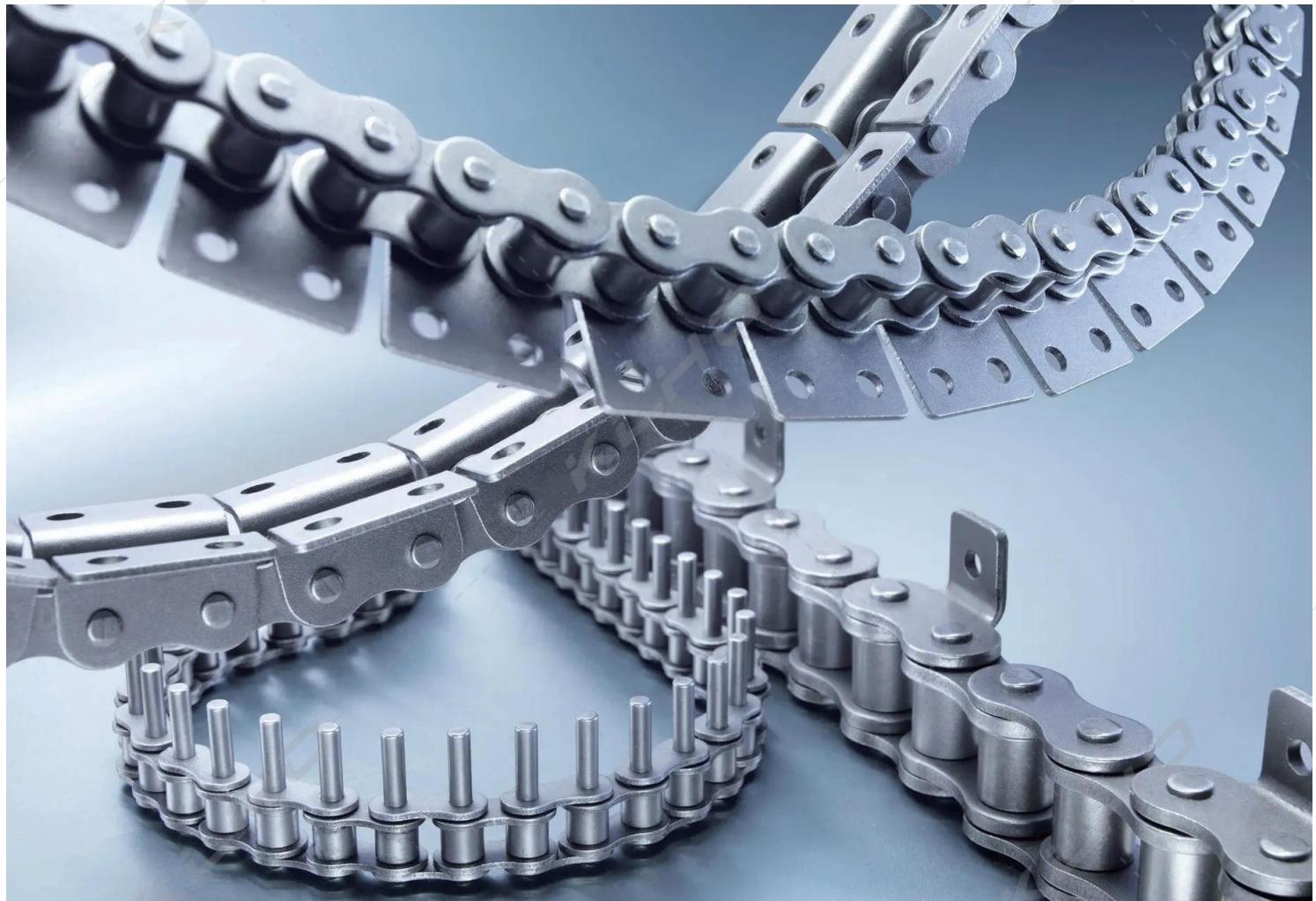
浙江省金华市金岩山工业区卓盾产业园
Zhuodun Industrial Park, Jinyanshan Industrial Zone, Jinhua City, Zhejiang Province



浙江卓盾重工机械有限公司

高端链 系统技术践行者

Practitioner of high-end chain system technology.





用心创造

Create attentively



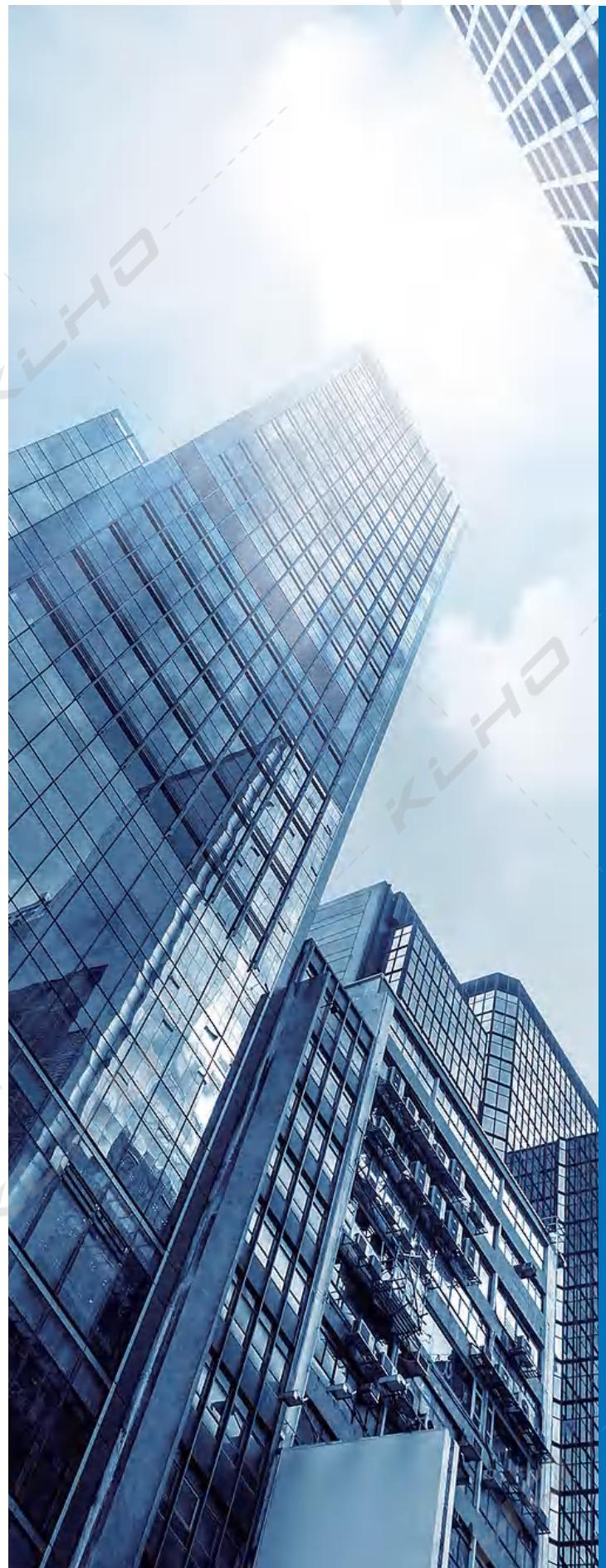
展望未来，打造百年企业，
傲立于链条行业的前沿！

企业目标：

企业宗旨：
为客户提供优质的产品和优良的服务。

企业理念：
走进质量天地，给您带来无限商机。

”



企业简介

Enterprise profile

浙江卓盾重工机械有限公司创建于2004年，公司具有先进的制造技术与较强制造力，高端精密的检测仪器，确保出厂的每一根链条都质量合格。

公司主要生产产品有各种AB系列标准滚子链条、附板型输送链条、板式链条、U型盖板链条、顶滚轮链条、倍速链条、推窗机链条以及各种非标定制链条，产品质量稳定，经久耐用。

浙江卓盾重工机械有限公司对产品质量和服务实施全方位的管理和控制，不断提高用户的满意度。公司生产的“昆仑马”牌链条凭借着高质量，良好的信誉，优质的服务在国内享有一定声誉。销售网遍布全国近三十多个省、市、自治区以及远销欧、美、中东，东南亚等国，深受用户好评。公司今后仍立足链传动行业，会不断开发各种传动用链条、输送用链条，期待着国内外客户来电咨询，考察，洽谈业务。

Zhejiang Zhuodun Heavy Industry Machinery Co., Ltd. was founded in 2004. The company has advanced manufacturing technology and strong manufacturing force, as well as high-end and precise testing instruments to ensure that every chain that leaves the factory is of qualified quality.

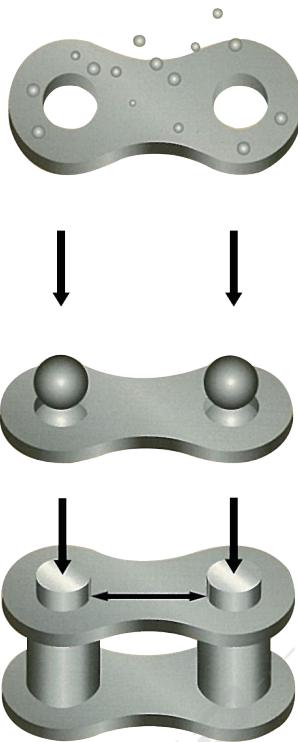
The company mainly produces various AB series standard roller chains, attached plate conveying chains, plate chains, U-shaped cover plate chains, top roller chains, speed chains, window pusher chains and various non-standard customized chains. The products are stable in quality and durable.

Zhejiang Zhuodun Heavy Industry Machinery Co., Ltd. implements all-round management and control over product quality and service to continuously improve customer satisfaction. The "Kunlun Horse" brand chain produced by the company enjoys a certain reputation in China with its high quality, good reputation and high-quality service. The sales network has spread over nearly 30 provinces, cities and autonomous regions in China, as well as exported to Europe, the United States, the Middle East, Southeast Asia and other countries, and is highly praised by users.

The company will continue to develop various transmission chains and conveying chains based on the chain drive industry in the future, and looks forward to customers at home and abroad calling for consultation, investigation and business negotiation.

技术导航

Technology navigation



公司拥有国内一流的专业产品研发和设计团队，并与吉林大学链传动研究所共同组建链条新技术研发中心，实施企业科技发展战略，打造企业自主创新能力。公司本着“务实、创新”的原则，以提升产品科技含量和竞争力为导向，坚持不懈地开展产品创新和改进活动。

The company has the domestic first-class professional product research and development and design team, and the chain drive Research Institute of Jilin University jointly established the chain new technology research and development center, the implementation of enterprise science and technology development strategy, build enterprise independent innovation ability. Based on the principle of "pragmatism and innovation" and guided by the promotion of technological content and competitiveness of products, the company persistently carries out product innovation and improvement activities.

先进工艺 Advanced technology

Shot peened parts

零件喷丸处理链板和滚子经喷丸处理后可提高疲劳强度。

Link plates and rollers are shot peened for greater fatigue strength.

Ball drift

钢球挤孔链板孔最终通过钢球挤压以保证最大的抗疲劳性能。

The plate holes are finally baH-burnished to assure maximum resistance to fatigue.

Seam oriented bushings

套筒定向装配提高链条附磨性能。

Bushing adopted from positioning assembling can improve wear resistance of the chain.



正确的战略与优秀的人才，必须依靠科学的管理才能发挥其优势。我们在日常的管理实践中，总结了大量的国内案例，吸取了优秀的管理经验，加强了内部人性化管理，创造出具有“卓盾”特色的一整套合理、严密、富有人情味的管理制度。特别在核心人员的奖惩制度上，我们主张按劳分配、各尽其才、才有所得，充分发挥了每个员工的主观能动性。这给企业内部带来了良好的交流氛围，个人与集体之间的平衡也促使企业日益壮大。

Correct strategies and excellent people can only play their functions under scientific management. In daily management practice, we've summarized many local cases and learned excellent management experience. We strengthen internal human management and have created a set of reasonable, strict but kind management system with the characteristics of "Zuodun". Especially, the bonus and punishment system to core staff, we insist on distribution according to work K and "no pay no gain". Each employee is motivated. It brings good

communications and the balance between the individual and the collectivity promotes the development of the enterprise.

4S

规范管理
Standard
Management

链条功率选用

Chain power selection

《滚子链传动选择指导》(GBA 18150—2006/ISO 10823:2004) 标准已经公布。标准规定考虑链条实际传递功率时，应对主动链轮所传递的功率（即输入功率）进行修正。

实际传递功率（修正功率）= 输入功率 × 工况系数 × 齿数系数

工况系数见下表所列，齿数系数 = $(Z_s - \text{小链轮齿数})$

《The standard of "Guidelines for the Selection of Roller Chain Drives"(GB/T 18150—2006 / ISO 10823:2004) had been issued. If you try to calculate the actual transmission power of chain, you must consider revising the transmission power of driving sprocket (input power).

Actual power(Corrected power)=input power×service factor×teeth factor
Service factor is listed in the following table.

Teeth factor = $(19/Z_s)^{1.08}$ (Z_s —tooth number of the small sprocket)

■ 工况系数表 Service factor table

从动机械特性 Driven Mechanism Characteristic	主动机械特性 Driving Mechanism Characteristic		
	平稳运转 Smooth Running	轻微振动 Slight Vibration	中等振动 Medium Vibration
平稳运转 Smooth Running	1.0	1.1	1.3
中等振动 Medium Vibration	1.4	1.5	1.7
严道振动 Severe Vibration	1.8	1.9	2.1

世界各国历史悠久的链条工厂都制定有自己的链传动功率曲线和功率图。GB/M8150—2006 /ISO 10823: 2004 标准也建立了特定条件下的功率曲线图，选择链条传动功率或由传动功率选择链条，前提是已知小链轮齿数和转速，链条实际传递的功率在功率曲线图的额定功率范围内，所选择的链条才是合适的。

现以工农十二型手扶拖拉机传动部分和旋耕部分的传递功率，验算链条选择是否合理。

The chain factories with long history in the world have their own chain transmission power rating graph and power diagram. We can refer to the GB/T 18150—2006 / ISO 10823:2004 standard selecting the drive power or selecting chain according to the drive power, the condition is that we should know the tooth number of the small sprocket and its speed. Only if the actual power is within the range of rating power of the power rating graph, the selected chain is suitable.

Now we use the transmission part in walking tractor and the transmission power in rotary tillage to proof whether the chain selection is correct.

1. 传动部分

小链轮转速 $n_s = 1351$ 转 / 分 小链轮齿数 $Z_s = 14$ 经修正后的实际传递功率 = 10.944 马力 = 8.16 千瓦

由 B 系列滚子链功率曲线得知选择 08B-2 滚子链是合适的。

Chain drive part

Small sprocket speed $n_s = 1351$ Tooth number of small sprocket $Z_s = 14$

Actual power (Corrected power) = 10.944hp = 8.16kW

From B series horsepower rating graph, you will find selected 08B-2 chain is suitable.

2. 旋耕部分

小链轮转速 $n_s = 199$ 转 / 分 小链轮齿数 $Z_s = 13$ 经修正后的实际传递功率 = 9.888 马力 = 7.37 千瓦

由 A 系列滚子链功率曲线得知选择 12A-2 滚子链是不合适的选型偏小正确选用应采用 16A-1 滚子链或 60H-2 重载型滚子链。

Rotary tillage chain part

Small sprocket speed $n_s = 199$ Tooth number of small sprocket $Z_s = 13$

Actual power (Corrected power) = 9.888hp = 7.37kW

From A series horsepower rating graph, you will find selected 12A-2 chain is unsuitable. You should choose 16A-1 or 60H-2 heavy duty roller chain instead of 12A-2.

润滑选择

Select the lubrication

链条传动的润滑取决于使用场合、温度、链条线速度等。

1. 使用场影响

开式传动如各类联合收割机、割晒机等链条应采用油脂润滑。

闭式传动如手扶拖拉机链条传动箱，应采用机油润滑。

2. 温度影响

一般推荐在 -5°C - +60°C 范围内使用润滑。

冬季采用粘度小的机油，夏季采用粘度大的机油。

3. 线速度影响

润滑方式直接与链条线速度有关，可参照下图选择润滑方式。

Lubrication of chain depends on the working environment, temperature, chain speed and so on.

1.Influence of working environment

For open drive such as combine chain, swather chain etc., grease lubrication is recommended.

For closed drive such as walking tractor chain transmission case etc., oil lubrication is recommended.

2.Influence of temperature

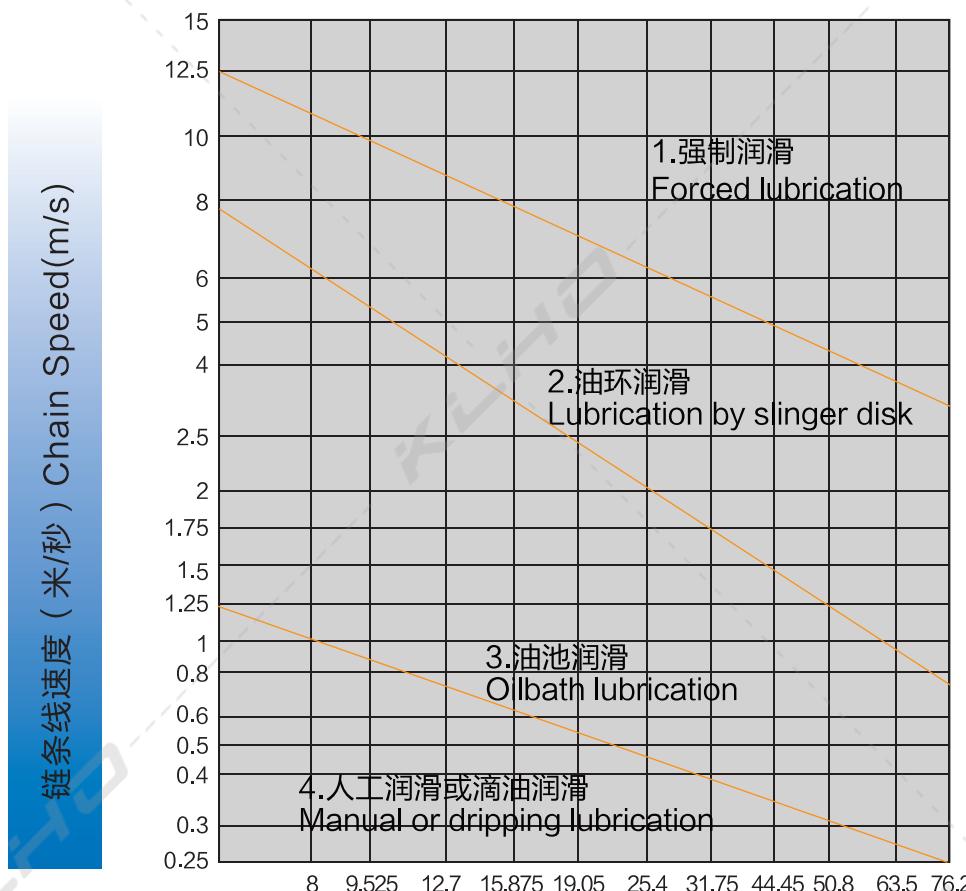
Application in the temperature range of -5° C to +60° C is recommended.

In winter, lower viscosity oil is recommended; But in summer, higher viscosity oil is recommended.

3.Influence of chain speed

The lubrication method is related to chain speed.

Refer to the following chart for details, please.



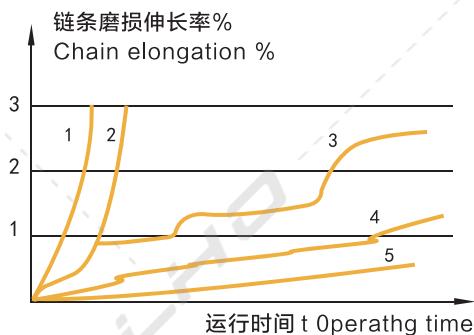
润滑选择

Select the lubrication

■ 链传动的润滑 Lubrication

运行在链轮上的链条由于销轴处铰链的相对回转而产生磨损。因此有效的润滑就显得至关重要，其不仅可以有效降低磨损且能降低功率损耗和噪音。

Wear is mainly caused by bearing pressure, angle-sliding movements of the pins and rotation of the rollers etc.. Effective lubrication of the chain hinges is utmost important for reducing wear, power loss and noise etc. effectively.



- 曲线 1 : 干摩擦；链条由于干摩擦引起严重磨损而致使其短时间内迅速磨损失效；
- 曲线 2 : 仅有初始润滑；链条因仅有初始润滑，故其磨损在润滑剂用完迅速增加；
- 曲线 3 : 人工润滑；链条因人工润滑而频繁产生间歇性干摩擦，特别是在人工润滑不能符合润滑周期要求时；
- 曲线 4: 不恰当的润滑；链条被使用了不恰当的润滑，比如劣等、脏的、不合适的粘度或不足的润滑剂，而引起的链条不均匀摩擦；
- 曲线 5 : 正确的润滑；可以看出其对链条使用寿命的至关重要性。

Curve 1: Without lubrication. Chain would be worn out and destroyed within a very short time.

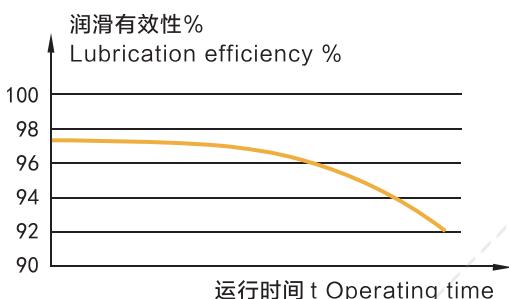
Curve 2: Optimum initial lubrication only. High wear would occur within a short time after the lubricant has been used up.

Curve 3: Manual lubrication. Intermittent dry rub frequently occurs, especially when regular periodical relubrication is not well implemented.

Curve 4: Incorrect lubrication. Uneven chain wear results from incorrect lubrication.

Curve 5: Correct lubrication. The right lubrication is the utmost important to obtain a optimum service life.

■ 润滑和有效性 Lubrication and efficiency



左图显示了润滑有效性随运行时间的变化
The left graph shows the efficiency of lubrication decrease with operating time.

当摩擦副表面变色时表明润滑已失效，在此之前应进行再次润滑。

具体的润滑失效间隔时间应依据特定的工况和运行条件进行试验测定。

Relubrication shall be done before discoloration of the rub surface which indicates the lubrication failure of the former lubrication. The specific lubrication intervals shall be determined by tests based on specific conditions and running conditions.

■ 润滑剂

Lubricant

润滑剂的选择首先取决于润滑方式

First of all, the selection of an appropriate lubricant depends on the type of lubrication.

如右图所示，低粘度的矿物油特别适合链传动

Just as the right diagram shows, low viscosity mineral oils are particularly suitable for chain drives.

推荐的不同工作温度下的润滑剂应具备的粘度

Recommended viscosity

环境温度 Ambient temperature °C	润滑剂粘度 Viscosity of lubricant
-5°C ~ +25°C	N100(ISO VG 100)
+25°C ~ +45°C	N150(ISO VG 150)
+45°C ~ +60°C	N220(ISO VG 220)

若使用温度更高（如炉箱链）或使用环境很恶劣、泥浆四溅等开式或重载低速链传动时，二硫化物（MoS₂，WS₂）或硒化物（MoSe₂，WSe₂）无论是用作添加剂还是直接喷润都能提高润滑性能。

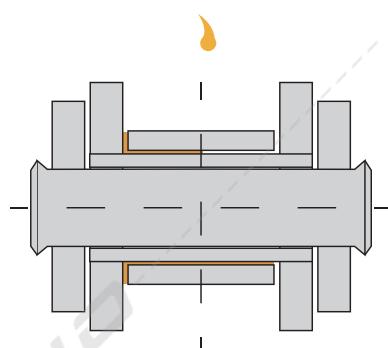
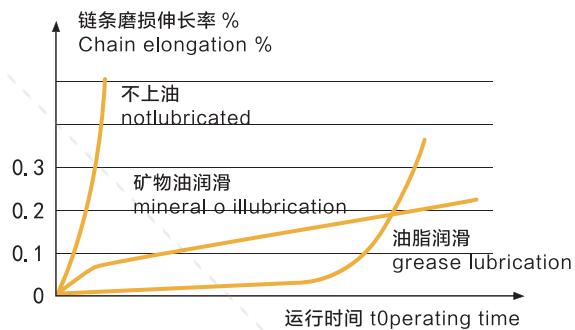
低粘度或滴点在 70° C 左右的润滑脂同样适用于人工润滑。在某些特殊的场合使用液化的润滑脂进行喷润。不稳定的物质挥发完后即可开始工作。

无论采用何种润滑剂和润滑方式，最重要的问题是使润滑剂能及时充分均匀的分布到构成摩擦副的链节铰链处的间隙中（销轴 – 套筒之间，套筒 – 滚子之间）。

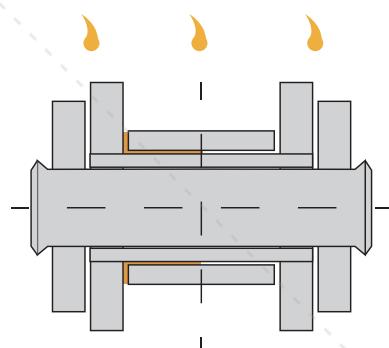
For higher temperatures (e.g. furnace chains) or severe operating conditions, mud spattering open-type etc. or heavy-duty low speed chains, graphite or molybdenum disulfide (MoS₂) applied either as additive or spray will improve lubrication performance.

Low-viscosity or the grease products with a drop point of 70 ° C are also suitable for manual lubrication. Liquidized grease may be sprayed on the chains in special conditions and chains can start running immediately after the evaporation of the volatile carrier substance.

No matter which kind of lubricants and lubrication methods choosed, the most important issue is to ensure the lubricant flow into evenly (between pin and bush, between bush and roller).



a) 错误的给油方式
Incorrect method



b) 正确的给油方式
Correct method

润滑选择

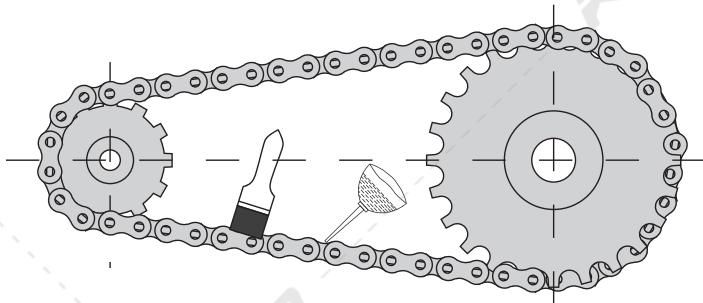
Select the lubrication

■ 润滑方式选择

Selection of lubrication method

常见的润滑方式有以下 5 种：

Normally, there are five lubrication methods as below:



1. Manual lubrication

This type of lubrication by means of oil can and brush, which adding lubricant into the gap between outer and inner link plate of chain loose side periodically is not very safe and therefore this type lubrication only suitable for those chains with occasional operation or for those secondary drives and low chain speeds. Sufficient lubrication should take place at least once a day (if possible once every eight running hours). Lubricant colouration should be avoided as far as possible.

2. 滴油润滑

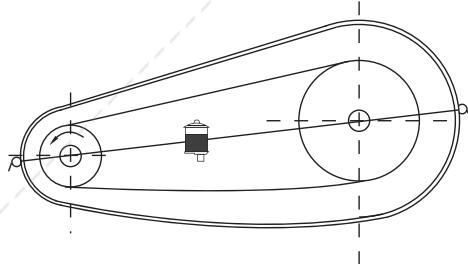
用油芯加油器，针阀式注油杯或滴油油杯加油，这种方式仅适用于低轴压比的传动，应尽可能避免产生润滑剂的变色现象。

2.Drip lubrication

Drip lubrication by means of wick oilers, needle oilers or drip oilers is only suitable for low bearing pressure drives. Lubricant colouration should be avoided as far as possible.

1. 人工润滑

用刷子或油壶定期在链条松边内外链板间隙处加油。这种方式可靠性不高，因此仅适用于非经常工作的链条或低速二级传动中。至少应每天充分润滑一次（若条件允许，应每隔 8 小时注油一次），应尽可能避免产生润滑剂的变色现象。

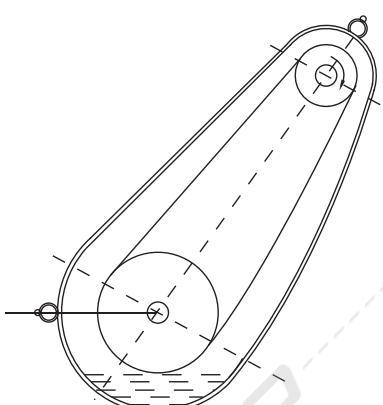


3. 油池润滑（称油浴润滑）

在一个大小合适的链箱中（使用过的已磨损伸长的链条不应能撞击到箱边）拥有足够的润滑油使链板边至滚子或套筒处能浸入，但浸入不宜过浅或过深。浸入过浅则润滑不可靠；浸入过深则油易发热氧化变质且搅油损失大。

3.Oil bath lubrication(submerged lubrication)

There is just enough oil in a proper chain box for preventing the worn and elongated chain knocking against the casing wall to allow the chain plates to submerge into the bath up to the rollers or the bushings respectively. But immersion should not be too deep or too shallow. Too shallow immersion lubrication is not reliable. Too deep immersion may cause the oil to heat up and lead to untimely oxidation of the oil.

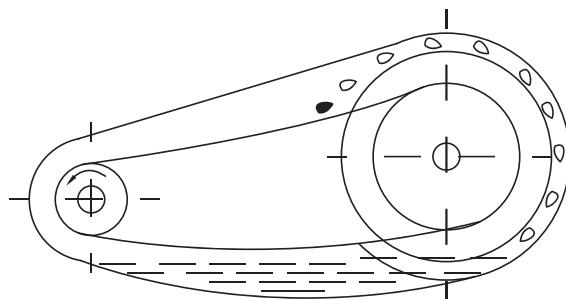


4. 油环润滑（亦称飞溅润滑）

链条运行在油面上方。一个能浸入到油中约 12.7mm ~ 25.4mm 的甩油盘利用离心力将油飞溅起来并利用箱体上的集油装置持续不断的导流到链条上。甩油盘的圆周速度应大于 3m/s, 一般不超过 12.5m/s, 最大不应超过 40m/s 当链条宽度超过 127mm 时 , 应在链轮两侧都装甩油盘。

4.Oil-ring lubrication(splash lubrication)

With this type of lubrication, the chain operates above oil level. A disk submerging into the lower oil level, the depth is about 12.7mm–25.4mm, Peripheral velocity between min. 3m/s and max. 40m/s, normally not bigger than 12.5m/s, centrifuges oil against the casing walls from where it continuously runs down onto the chain via drip rails. The disk should be mounted on both sides of sprocket when the chain width above 127mm.

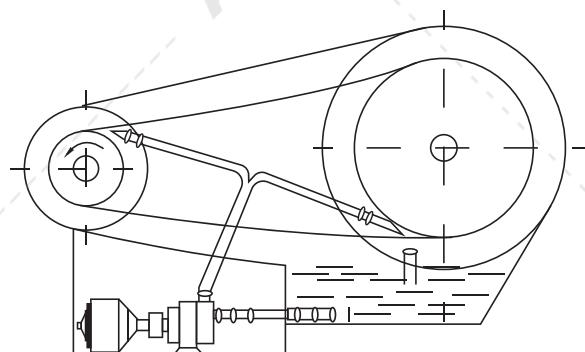


5. 强制润滑（亦称压力润滑）

此润滑方式适用于高速重载型传动。通过油泵和注油管强制供油润滑并起到循环冷却链条的效果。喷油嘴应布置在链条与链轮的啮入处且数目应比链条排数多一个以使其对准每列链板的间隙处。

5. Force feed lubrication (pressure lubrication)

This type of lubrication is suitable for high-speed and heavy-duty type drives. Force feed lubrication is carried out to realize the circulating cooling of chains by means of oil pump and oil feeding pipe .The spray nozzles should be situated near the gearing places of chain and sprocket, and the nozzle number should be one more than the chain strands number to make them aim at the gap of each row link plate.



全自动热处理网带炉

Automatic heat treatment workshop



坐标磨床

Coordinates grinder

数控加工

NC machining



硬度检测仪

Hardness tester

生产车间

Manufacturing shop



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标准滚子链条 Standard roller chain

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U型盖板链 U-shaped cover chain

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自由流动链 Free flow chain

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三排倍速链
Double Plus Chains(triplex)

69 881TAB系列有翼型不锈钢转弯输送链板
881tab Series Wing Stainless Steel Curved Top Chain 96

双节距侧滚轮输送链
Double pitch side roller conveyor chain

70 1873D/1873G4系列夹瓶罐输送链板
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倍速输送链
Speed-fold Conveyor Chains

71 963系列输送链板
963 Series Top Chains 99

工程塑料内链节轻型输送链
Engineering plastics lightweight transport chain

74 1050重型侧弯链
Heavy duty side bend chain 101

顶滚轮链 Top roller chain

顶滚轮链系列
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板式链 Leaf Chain

重载型板式链
Leaf Chains(Series BL)

85 斗提链
Bucket Elevator Chain 109

标准型板式链
Leaf Chains(Series LL)

87 板式销轴链条
Bucket Elevator Chain 113

立体停车库设备链条
Tridimensional Parking Equipments Chain

89 锻造悬挂链
Drop Forged Rivetless Chain 114

平顶板链 Top chain

820/821、880/882TAB系列塑钢输送链板
820/821/880/882TAB Series Top Chain

93 不锈钢链
Drop Forged Rivetless Chain 114

812/802不锈钢直线输送链板
812/802 Series Stainless Steel Straight Top Chain

95 重载弯板链
Heavy Load Curved Plate Chain 115

重型工业链 Heavy Industrial Chain

斗提链
Bucket Elevator Chain 109

板式销轴链条
Bucket Elevator Chain 113

锻造悬挂链
Drop Forged Rivetless Chain 114

不锈钢链
Drop Forged Rivetless Chain 114

重载弯板链
Heavy Load Curved Plate Chain 115

KLHO

STANDARD ROLLER CHAIN

标准滚子链

Standard roller chain



本厂链号标注代号的说明

Explanation of chains number sign of factory



链号 这主要按照国际标准(ISO)和中国国家标准(GB)的表示方法。

其中“XX”表示“以英寸为单位的节距值”乘以16的数值: { “A”表示链板形状为“∞”形的A系列滚子链。
“B”表示链板形状为“∞”形的B系列滚子链。
“C”表示链板形状为“∞”形的套筒链。

(注:在B系列滚子链中,06B链条的链板通常为直板形。)

前缀冠以“2”则表示为双节距链条;在它们之前冠以“C”,则表示链板为直板形。

PXXX表示为米制链条,其中“XXX”为以毫米为单位的节距值。

后缀加:“L”-表示大滚子;“F”-表示带边滚子;“H”表示为链板加厚的加强型链条。

材质 这表示制造链条各零件所用材料,如果为一般常用的优质碳素钢,则不表明。

“SS”-表示材质为不锈钢;“PS”-表示内链节为工程塑料,外链节为不锈钢;

“P”-表示销轴为不锈钢,其余链节整体为工程塑料。

一级附件代号



表示附件的主要特性参数和该链条的变形种类,如:XXA, XXB……等。

表示相同附件重复出现所间隔的节距数nP,以Jn表示。

表示附件所在链节,如:“O”-表示内外链节均具有附件,“N”表示仅内链节才具有的附件;

“W”-表示仅外链节才具有附件。

表示一级附件的形式和配置位置。(见下列代号)

形式和配置位置的代号如下

水平弯板输送链	Kn-双侧弯板;	An-单侧弯板。	} 其中“n”表示附件上的孔数, 如果无孔,则以“O”表示。
延伸链板输送板	Hkn-双侧延伸链板;	HAn-单侧延伸链板。	
延长销轴输送链	Dk-双侧延长销轴;	DA-单侧延长销轴。	
钩形链板输送链	Zk-双侧钩形链板;	Za-单侧钩形链板。	
侧置滚轮输送链	DG-对称滚轮;	CG-交叉滚轮;	GA-单侧滚轮。
刮板输送链	DB-对称刮板;	CB-交叉刮板;	BA-单侧刮板。
空心销轴链	MC		农用收割机输送链滚子内带
侧弯链	Wr		滚针轴承输送链套筒内带滚
扎板链	Tb		针轴承输送链
托箱链	Tx		拔爪驱动链
顶板(坦克)链	Db		拔块驱动链
网带输送链	Wd		Ng GRz GBz Qz Qk

另外几种链条代号

BSXX--C2XXA(B) 为倍速输送链

为相应的双节距链号
这是名义倍速数乘以10的表示

SJXXX A(D,S,Y) -XX 双铰接输送链

以千克计的链条单点吊重值
表示链条的结构形式
以毫米计的链条节距值

CLXX 为齿形链(或称无声链)

是用“以英寸为单位的节距值”乘以16表示

LH(LL) XX XX为板式链(亦有称起重链的)

表示链板的组合形式
表示链条的节距号,同滚子链

TK(TA,TL) XXX-XXX 为保护拖链(亦称电缆链)

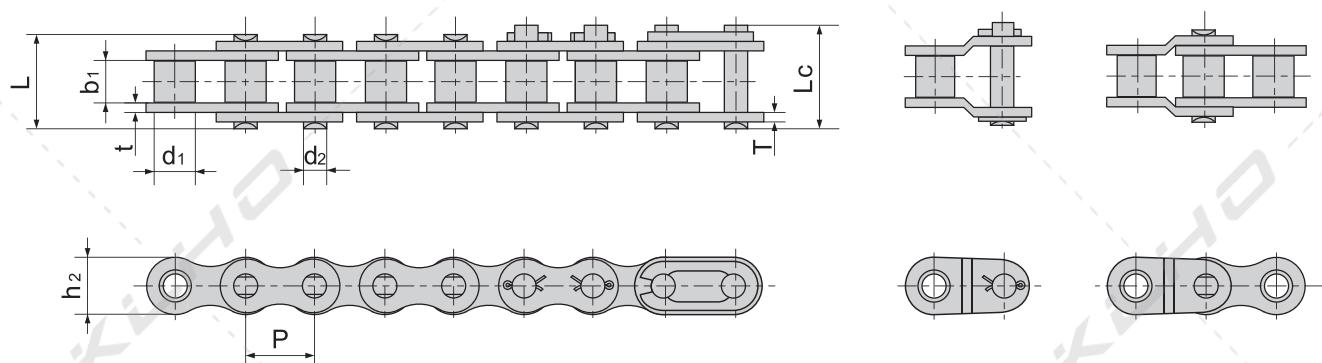
以毫米计的回转半径值
以毫米计的节距值

注:以上仅为我厂主要链条品种的代号说明。

美标短节距精密滚子链条(单排) ANSI Standard Roller Chain (Simplex)

■ 美标短节距精密滚子链条(单排)

ANSI Standard Roller Chain (Simplex)



Chain No.	Chain No.	Pitch	Width between inner plates	Roller diameter	Plate technical data 链板参数		Pin Technique data 销轴参数			Min tensile strength 最小抗拉强度	Average tensile strength 平均抗拉强度	Approx unit weight 近似米重				
					链号	节距 (mm)	b1 (mm)	d1 (mm)	t/T (mm)	h2 (mm)	d2 (mm)	L (mm)	Lc (mm)	Q (KN)	Q0 (KN)	q≈ (Kg/m)
04C-1	25R-1	6.35	3.18	3.30	0.80/0.80	6.00	2.31	7.90	8.40	3.50	4.60	0.15				
06C-1	35R-1	9.525	4.77	5.08	1.30/1.30	9.00	3.58	12.40	13.17	7.90	10.80	0.33				
083-1	415-1	12.70	4.76	7.77	1.30/1.00	9.70	3.60	11.00	12.40	11.60	12.60	0.32				
084-1	415H-1	12.70	4.76	7.77	1.50/1.50	12.00	3.96	13.10	14.50	15.60	16.10	0.55				
085-1	41R-1	12.70	6.25	7.77	1.25/1.25	9.91	3.58	13.75	15.00	6.70	7.60	0.41				
08A-1	40R-1	12.70	7.85	7.92	1.50/1.50	12.00	3.96	16.60	17.80	14.10	17.50	0.62				
10A-1	50R-1	15.875	9.40	10.16	2.00/2.00	15.09	5.08	20.70	22.20	22.20	29.40	1.02				
12A-1	60R-1	19.05	12.57	11.91	2.40/2.40	18.00	5.94	25.90	27.70	31.80	41.50	1.50				
16A-1	80R-1	25.40	15.75	15.88	3.20/3.20	24.00	7.92	32.70	35.00	56.70	69.40	2.60				
20A-1	100R-1	31.75	18.90	19.05	4.00/4.00	30.00	9.53	40.40	44.70	88.50	109.20	3.91				
24A-1	120R-1	38.10	25.22	22.23	4.80/4.80	35.70	11.10	50.30	54.30	127.00	156.30	5.62				
28A-1	140R-1	44.45	25.22	25.40	5.60/5.60	41.00	12.70	54.40	59.00	172.40	212.00	7.50				
32A-1	160R-1	50.80	31.55	28.58	6.40/6.40	47.80	14.27	64.80	69.60	226.80	278.90	10.10				
40A-1	200R-1	63.50	37.85	39.68	8.00/8.00	60.00	19.85	80.30	87.20	353.80	431.60	16.15				
48A-1	240R-1	76.20	47.35	47.63	9.50/9.50	72.39	23.81	95.50	103.00	510.30	622.50	23.20				

The first two items are bushing chain, d1 indicates the external diameter of the bushing
表中的04C和06C是套筒链条, d1指的是套筒的外径

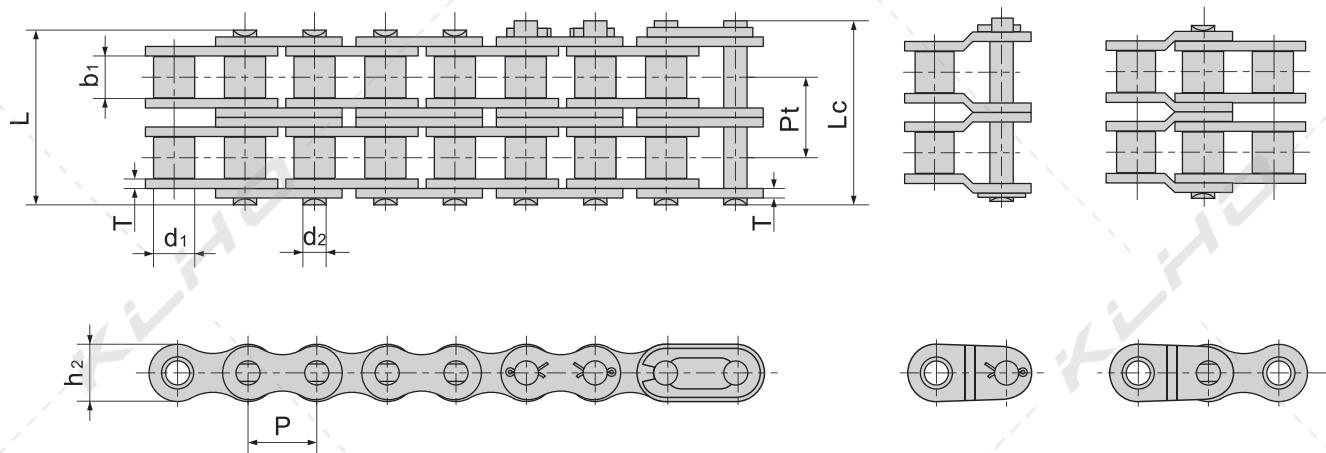
Spring Clip Type connecting link is applied to chain 60R and smaller one; Cotter Type connecting link is applied to chain 80R and larger one
卡簧型接头适用于60R及以下规格滚子链条, 开口销型接头适用于80R及以上规格滚子链条

Standard Roller Chain
Conveyor Chain
Push Window Chain
Plate Chain
Speed Chain
Free Flow Chain
Top Roller Chain
Leaf Chain
Top Chain
Heavy Industrial Chain

美标短节距精密滚子链条(双排) ANSI Standard Roller Chain (Duplex)

■ 美标短节距精密滚子链条(双排)

ANSI Standard Roller Chain (Duplex)



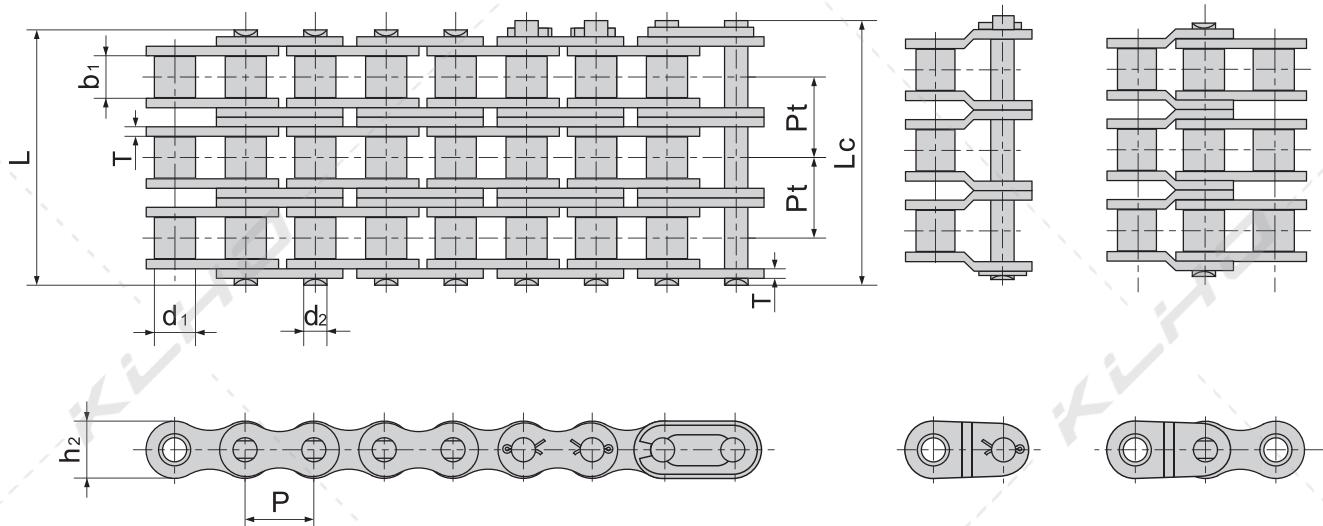
Chain No.	Chain No.	Pitch	Width between inner plates	Roller diameter	Plate technical data		Pin Technique data			Min tensile strength	Average tensile strength	Approx unit weight	Transverse pitch
					链板厚度	链板宽度	销轴直径	销轴长度	接销长度				
04C-2	25R-2	6.35	3.18	3.30	0.80	6.00	2.31	14.50	15.00	7.00	8.60	0.28	6.40
06C-2	35R-2	9.525	4.77	5.08	1.30	9.00	3.58	22.50	23.30	15.80	19.70	0.63	10.13
08A-2	40R-2	12.70	7.85	7.92	1.50	12.00	3.96	31.00	32.20	28.20	35.90	1.12	14.38
10A-2	50R-2	15.875	9.40	10.16	2.00	15.09	5.08	38.90	40.40	44.40	58.10	2.00	18.11
12A-2	60R-2	19.05	12.57	11.91	2.40	18.00	5.94	48.80	50.50	63.60	82.10	2.92	22.78
16A-2	80R-2	25.40	15.75	15.88	3.20	24.00	7.92	62.70	64.00	113.40	141.80	5.15	29.29
20A-2	100R-2	31.75	18.90	19.05	4.00	30.00	9.53	76.40	80.00	177.00	219.40	7.80	35.76
24A-2	120R-2	38.10	25.22	22.23	4.80	35.70	11.10	95.80	99.70	254.00	314.90	11.70	45.44
28A-2	140R-2	44.45	25.22	25.40	5.60	41.00	12.70	103.30	107.90	344.80	407.50	15.14	48.87
32A-2	160R-2	50.80	31.55	28.58	6.40	47.80	14.27	123.30	128.10	453.60	462.40	20.14	58.55
40A-2	200R-2	63.50	37.85	39.68	8.00	60.00	19.85	151.90	158.80	707.60	877.40	32.24	71.55
48A-2	240R-2	76.20	47.35	47.63	9.50	72.39	23.81	183.40	190.80	1020.60	1255.30	45.23	87.83

The first two items are bushing chain, d1 indicates the external diameter of the bushing
表中的04C和06C是套筒链条, d1指的是套筒的外径

Spring Clip Type connecting link is applied to chain 60R and smaller one; Cotter Type connecting link is applied to chain 80R and larger one
卡簧型接头适用于60R及以下规格滚子链条, 开口销型接头适用于80R及以上规格滚子链条

美标短节距精密滚子链条(三排) ANSI Standard Roller Chain (Triplex)

■ 美标短节距精密滚子链条(三排)
ANSI Standard Roller Chain (Triplex)



Chain No.	Chain No.	Pitch	Width between inner plates	Roller diameter	Plate technical data		Pin Technique data			Min tensile strength	Average tensile strength	Approx unit weight	Transverse pitch				
					链板参数		销轴参数										
					链板厚度	链板宽度	销轴直径	销轴长度	接销长度								
链号	链号	节距	内节内宽	滚子直径	P (mm)	b1 (mm)	d1 (mm)	T (mm)	h2 (mm)	d2 (mm)	L (mm)	Lc (mm)	Q (kN)	Q0 (kN)	q≈ (kg/m)	Pt (mm)	
04C-3	25R-3	6.35	3.18	3.30	0.80	6.00	2.31	21.00	21.50	10.50	12.60	0.44	6.40				
06C-3	35R-3	9.525	4.77	5.08	1.30	9.00	3.58	32.70	33.50	23.70	28.60	1.05	10.13				
08A-3	40R-3	12.70	7.85	7.92	1.50	12.00	3.96	45.40	46.60	42.30	50.00	1.90	14.38				
10A-3	50R-3	15.875	9.40	10.16	2.00	15.09	5.08	57.00	58.50	66.60	77.80	3.09	18.11				
12A-3	60R-3	19.05	12.57	11.91	2.40	18.00	5.94	71.50	73.30	95.40	111.10	4.54	22.78				
16A-3	80R-3	25.40	15.75	15.88	3.20	24.00	7.92	91.70	93.60	170.10	198.40	7.89	29.29				
20A-3	100R-3	31.75	18.90	19.05	4.00	30.00	9.53	112.20	116.30	265.50	309.60	11.77	35.76				
24A-3	120R-3	38.10	25.22	22.23	4.80	35.70	11.10	141.40	145.20	381.00	437.20	17.53	45.44				
28A-3	140R-3	44.45	25.22	25.40	5.60	41.00	12.70	152.20	156.80	517.20	593.30	22.20	48.87				
32A-3	160R-3	50.80	31.55	28.58	6.40	47.80	14.27	181.80	186.60	680.40	780.60	30.02	58.55				
40A-3	200R-3	63.50	37.85	39.68	8.00	60.00	19.85	223.50	230.40	1061.40	1217.80	49.03	71.55				
48A-3	240R-3	76.20	47.35	47.63	9.50	72.39	23.81	271.30	278.60	1530.90	1756.20	71.60	87.83				

The first two items are bushing chain, d1 indicates the external diameter of the bushing
表中的04C和06C是套筒链条, d1指的是套筒的外圆直径

Spring Clip Type connecting link is applied to chain 60R and smaller one; Cotter Type connecting link is applied to chain 80R and larger one
卡簧型接头适用于60R及以下规格滚子链条, 开口销型接头适用于80R及以上规格滚子链条

Standard Roller Chain
输送链条

Conveyor Chain
输送链条

Push Window Chain
推窗链

Plate Chain
盖板链

Speed Chain
倍速链

Free Flow Chain
自由流动链

Top Roller Chain
顶滚链

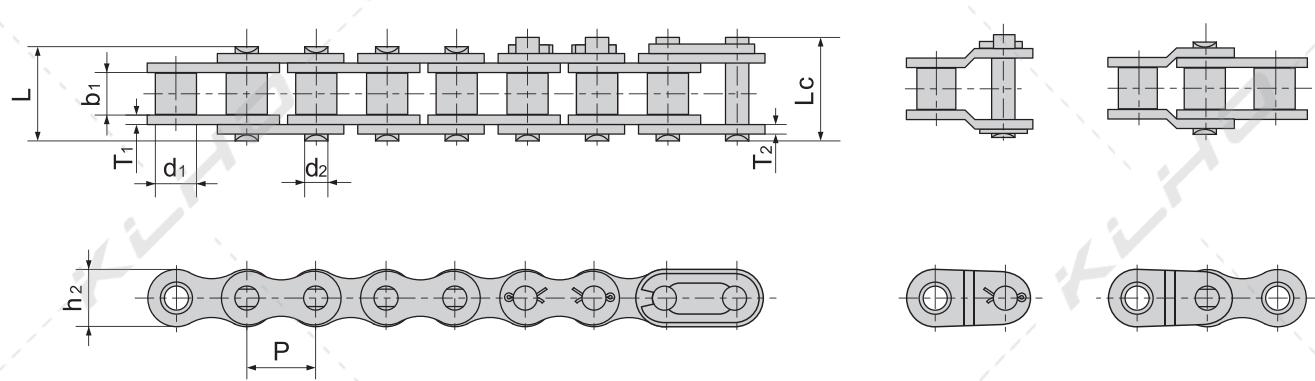
Board Chain
板式链

Top Chain
平板链

Heavy Industrial Chain
重工业链

欧标短节距精密滚子链条(单排) BS/DIN Standard Roller Chain (Simplex)

■ 欧标短节距精密滚子链条(单排)
BS/DIN Standard Roller Chain (Simplex)



Chain No.	Pitch	Width between inner plates	Roller diameter	Plate technical data			Pin Technique data			Min tensile strength	Average tensile strength	Approx unit weight
				链板参数			销轴参数					
				P (mm)	b1 (mm)	d1 (mm)	T1 (mm)	T2 (mm)	h2 (mm)	d2 (mm)	L (mm)	Lc (mm)
04B-1	6.00	2.80	4.00	0.60	0.60	5.00	1.85	7.60	8.20	3.00	3.20	0.11
05B-1	8.00	3.00	5.00	0.80	0.80	7.10	2.31	7.90	8.40	5.00	5.90	0.20
06B-1	9.525	5.72	6.35	1.30	1.30	8.20	3.28	13.15	14.10	9.00	10.40	0.41
08B-1	12.70	7.75	8.51	1.60	1.60	11.80	4.45	16.70	18.20	18.00	19.40	0.69
10B-1	15.875	9.65	10.16	1.70	1.70	14.70	5.08	19.50	20.90	22.40	27.50	0.93
12B-1	19.05	11.68	12.07	1.85	1.85	16.00	5.72	22.50	24.20	29.00	32.20	1.15
16B-1	25.40	17.02	15.88	4.15	3.10	21.00	8.28	36.10	37.40	60.00	72.80	2.71
20B-1	31.75	19.56	19.05	4.50	3.50	26.40	10.19	41.30	45.00	95.00	106.70	3.70
24B-1	38.10	25.40	25.40	6.00	4.80	33.20	14.63	53.40	37.80	160.00	178.00	7.10
28B-1	44.45	30.99	27.94	7.50	6.00	36.70	15.90	65.10	69.50	200.00	222.00	8.50
32B-1	50.80	30.99	29.21	7.00	6.00	42.00	17.81	66.00	70.80	250.00	277.50	10.25
40B-1	63.50	38.10	39.37	8.50	8.00	52.96	22.89	82.00	89.20	355.00	394.00	16.35
48B-1	76.20	45.72	48.26	12.00	10.00	63.80	29.24	99.10	107.00	560.00	621.60	25.00

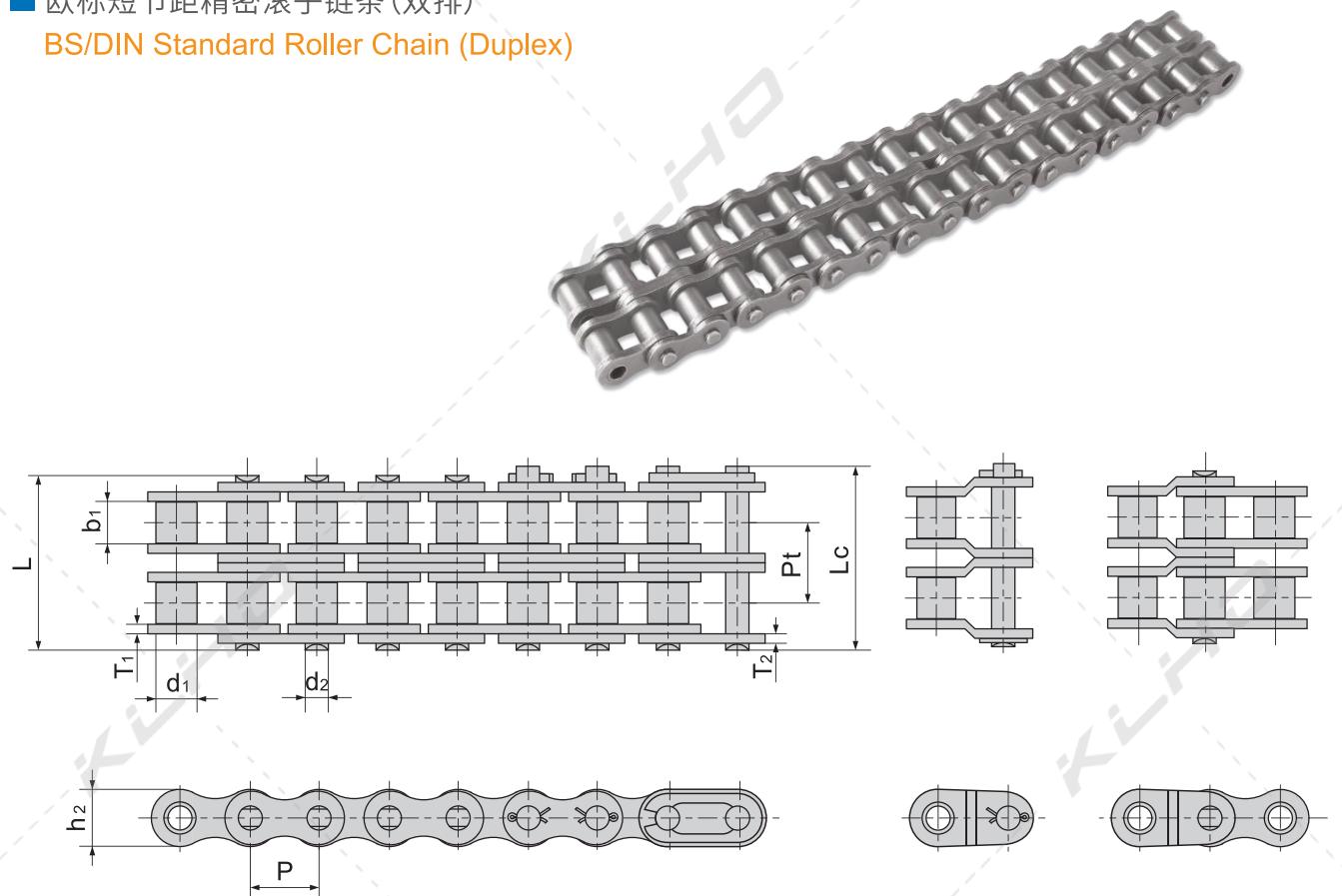
The third item is roller chain with straight edge plate

表中的06B是直板链条

欧标短节距精密滚子链条(双排) ANSI Standard Roller Chain (Duplex)

■ 欧标短节距精密滚子链条(双排)

BS/DIN Standard Roller Chain (Duplex)



Chain No.	Pitch	Width between inner plates	Roller diameter	Plate technical data			Pin Technique data			Min tensile strength	Average tensile strength	Approx unit weight	Transverse pitch				
				链板参数			销轴参数										
				内链板厚度	外链板厚度	链板宽度	销轴直径	销轴长度	接销长度								
链号	节距	内节内宽	滚子直径	T_1 (mm)	T_2 (mm)	h_2 (mm)	d_2 (mm)	L (mm)	L_c (mm)	Q (KN)	Q_0 (KN)	$q \approx$ (Kg/m)	P_t (mm)				
	P(mm)	b_1 (mm)	d_1 (mm)														
05B-2	8.00	3.00	5.00	0.80	0.80	7.10	2.31	13.75	14.25	7.80	10.20	0.33	5.64				
06B-2	9.525	5.72	6.35	1.30	1.30	8.20	3.28	23.40	24.40	16.90	18.70	0.74	10.24				
08B-2	12.70	7.75	8.51	1.60	1.60	11.80	4.45	31.20	32.20	32.00	38.70	1.34	13.92				
10B-2	15.875	9.65	10.16	1.70	1.70	14.70	5.08	36.10	37.50	44.50	56.20	1.84	16.59				
12B-2	19.05	11.68	12.07	1.85	1.85	16.00	5.72	42.00	43.60	57.80	66.10	2.31	19.46				
16B-2	25.40	17.02	15.88	4.15	3.10	21.00	8.28	68.00	69.30	106.00	133.00	5.42	31.88				
20B-2	31.75	19.56	19.05	4.50	3.50	26.40	10.19	77.80	81.50	170.00	211.20	7.20	36.45				
24B-2	38.10	25.40	25.40	6.00	4.80	33.20	14.63	101.70	106.20	280.00	319.20	13.40	48.36				
28B-2	44.45	30.99	27.94	7.50	6.00	36.70	15.90	124.60	129.10	360.00	406.80	16.60	59.56				
32B-2	50.80	30.99	29.21	7.00	6.00	42.00	17.81	124.60	129.60	450.00	508.50	21.00	58.55				
40B-2	63.50	38.10	39.37	8.50	8.00	52.96	22.89	154.50	161.50	630.00	711.90	32.00	72.29				
48B-2	76.20	45.72	48.26	12.00	10.00	63.80	29.24	190.40	198.20	1000.00	1130.00	50.00	91.21				

The second item is roller chain with straight edge plate

表中的06B是直板链条

Standard Roller Chain

Conveyor Chain

Push Window Chain

Plate Chain

Speed Chain

Free Flow Chain

Top Roller Chain

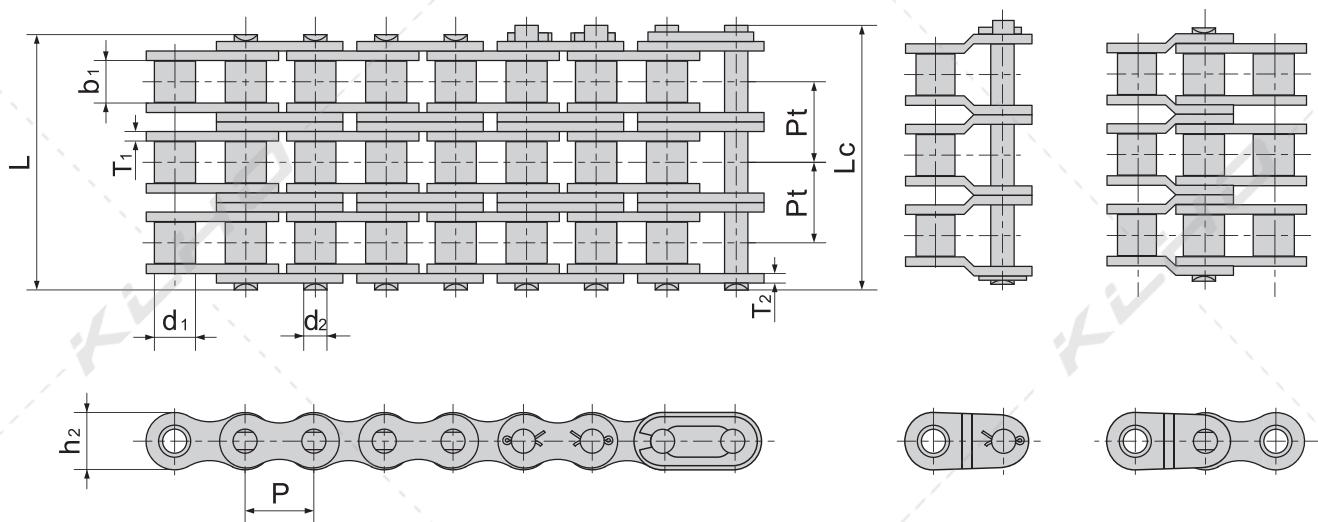
Leaf Chain

Top Chain

Heavy Industrial Chain

欧标短节距精密滚子链条(三排) BS/DIN Standard Roller Chain (Triplex)

■ 欧标短节距精密滚子链条(三排)
BS/DIN Standard Roller Chain (Triplex)



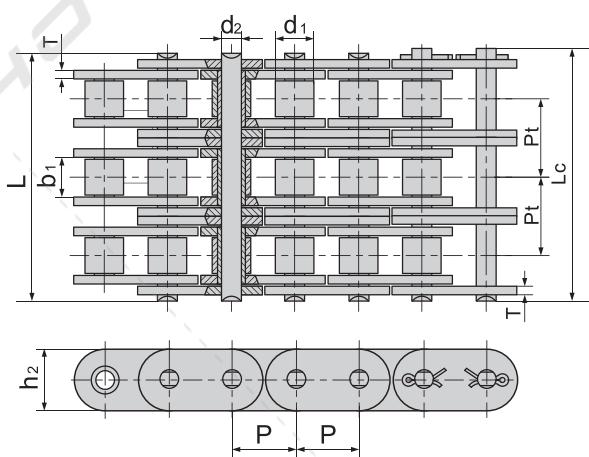
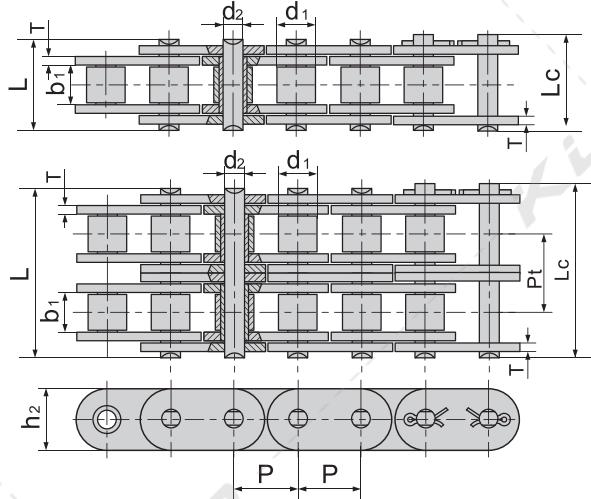
Chain No.	Pitch	Width between inner plates	Roller diameter	Plate technical data			Pin Technique data			Min tensile strength	Average tensile strength	Approx unit weight	Transverse pitch				
				链板参数			销轴参数										
				内链板厚度	外链板厚度	链板宽度	销轴直径	销轴长度	接销长度								
P (mm)	b1 (mm)	d1 (mm)	T1 (mm)	T2 (mm)	h2 (mm)	d2 (mm)	L (mm)	Lc (mm)	Q (kN)	Q0 (kN)	q~ (kg/m)	Pt (mm)					
05B-3	8.00	3.00	5.00	0.80	0.80	7.10	2.31	19.40	19.90	11.10	13.80	0.48	5.64				
06B-3	9.525	5.72	6.35	1.30	1.30	8.20	3.28	33.50	34.60	24.90	30.10	1.16	10.24				
08B-3	12.70	7.75	8.51	1.60	1.60	11.80	4.45	45.10	46.10	47.50	57.80	2.03	13.92				
10B-3	15.875	9.65	10.16	1.70	1.70	14.70	5.08	52.70	54.10	66.70	84.50	2.77	16.59				
12B-3	19.05	11.68	12.07	1.85	1.85	16.00	5.72	61.50	63.10	86.70	101.80	3.46	19.46				
16B-3	25.40	17.02	15.88	4.15	3.10	21.00	8.28	99.80	101.20	160.00	203.70	8.13	31.88				
20B-3	31.75	19.56	19.05	4.50	3.50	26.40	10.19	114.20	117.40	250.00	290.00	10.82	36.45				
24B-3	38.10	25.40	25.40	6.00	4.80	33.20	14.63	150.10	154.60	425.00	493.00	20.10	48.36				
28B-3	44.45	30.99	27.94	7.50	6.00	36.70	15.90	184.20	188.70	530.00	609.50	24.92	59.56				
32B-3	50.80	30.99	29.21	7.00	6.00	42.00	17.81	183.20	188.20	670.00	770.50	31.56	58.55				
40B-3	63.50	38.10	39.37	8.50	8.00	52.96	22.89	226.80	233.80	950.00	1092.50	48.10	72.29				
48B-3	76.20	45.72	48.26	12.00	10.00	63.80	29.24	281.60	289.40	1500.00	1710.00	75.00	91.21				

The second item is roller chain with straight edge plate
表中的06B是直板链条

美标短节距直板滚子链条 ANSI Short Pitch Roller Chain with Straight Plates

■ 美标短节距直板滚子链条

ANSI Short Pitch Roller Chain with Straight Plates



Chain No. 链号	Chain No. 链号	Pitch 节距	Width between inner plates 内节内宽	Roller diameter 滚子直径	Plate technical data 链板参数		Pin Technique data 销轴参数			Min tensile strength 最小抗拉强度	Average tensile strength 平均抗拉强度	Approx unit weight 近似米重	Transverse pitch 排距		
					链板厚度	链板宽度	销轴直径	销轴长度	接销长度						
					P (mm)	b1 (mm)	d1 (mm)	T (mm)	h2 (mm)	d2 (mm)	L (mm)	Lc (mm)	Q (kN)	Q0 (kN)	q≈ (kg/m)
C06C-1	C35R-1	9.525	4.77	5.08	1.30	9.00	3.58	13.30	14.30	7.90	10.80	0.41	/		
C08A-1	C40R-1	12.70	7.85	7.92	1.50	12.00	3.96	16.60	18.80	14.10	17.50	0.73	/		
C10A-1	C50R-1	15.875	9.40	10.16	2.00	15.09	5.08	20.70	23.30	22.20	29.40	1.23	/		
C12A-1	C60R-1	19.05	12.57	11.91	2.40	18.00	5.94	25.90	28.30	31.80	41.50	1.81	/		
C16A-1	C80R-1	25.40	15.75	15.88	3.20	24.00	7.92	32.70	36.50	56.70	69.40	3.09	/		
C20A-1	C100R-1	31.75	18.90	19.05	4.00	30.00	9.53	40.40	44.70	88.50	109.20	4.56	/		
C24A-1	C120R-1	38.10	25.22	22.23	4.80	35.70	11.10	50.30	54.30	127.00	156.30	6.86	/		
C28A-1	C140R-1	44.45	25.22	25.40	5.60	41.00	12.70	54.40	59.00	172.40	212.00	8.49	/		
C32A-1	C160R-1	50.80	31.55	28.58	6.40	47.80	14.27	64.80	69.60	226.80	278.90	11.50	/		
C08A-2	C40R-2	12.70	7.85	7.92	1.50	12.00	3.96	31.00	33.20	28.20	35.90	1.43	14.38		
C10A-2	C50R-2	15.875	9.40	10.16	2.00	15.09	5.08	38.90	41.40	44.40	58.10	2.42	18.11		
C12A-2	C60R-2	19.05	12.57	11.91	2.40	18.00	5.94	48.80	51.10	63.60	82.10	3.58	22.78		
C16A-2	C80R-2	25.40	15.75	15.88	3.20	24.00	7.92	62.70	65.80	113.40	141.80	6.12	29.29		
C20A-2	C100R-2	31.75	18.90	19.05	4.00	30.00	9.53	76.40	80.50	177.00	219.40	9.08	35.76		
C24A-2	C120R-2	38.10	25.22	22.23	4.80	35.70	11.10	95.80	99.70	254.00	314.90	13.60	45.44		
C28A-2	C140R-2	44.45	25.22	25.40	5.60	41.00	12.70	103.30	107.90	344.80	427.50	16.86	48.87		
C32A-2	C160R-2	50.80	31.55	28.58	6.40	47.80	14.27	123.30	128.10	453.60	562.40	22.90	58.55		
C08A-3	C40R-3	12.70	7.85	7.92	1.50	12.00	3.96	45.40	47.60	42.30	50.00	2.14	14.38		
C10A-3	C50R-3	15.875	9.40	10.16	2.00	15.09	5.08	57.00	59.50	66.60	77.80	3.62	18.11		
C12A-3	C60R-3	19.05	12.57	11.91	2.40	18.00	5.94	71.50	73.90	95.40	111.10	5.36	22.78		
C16A-3	C80R-3	25.40	15.75	15.88	3.20	24.00	7.92	91.70	95.10	170.10	198.40	9.10	29.29		
C20A-3	C100R-3	31.75	18.90	19.05	4.00	30.00	9.53	112.20	116.30	265.50	309.60	13.60	35.76		
C24A-3	C120R-3	38.10	25.22	22.23	4.80	35.70	11.10	141.40	145.20	381.00	437.20	20.43	45.44		
C28A-3	C140R-3	44.45	25.22	25.40	5.60	41.00	12.70	152.20	156.80	517.20	593.30	25.23	48.87		
C32A-3	C160R-3	50.80	31.55	28.58	6.40	47.80	14.27	181.80	186.60	680.40	780.60	34.19	58.55		

Standard Roller Chain
 Conveyor Chain
 Push Window Chain
 Plate Chain
 Speed Chain
 Free Flow Chain
 Top Roller Chain
 Leaf Chain
 Top Chain
 Heavy Industrial Chain

欧标短节距直板滚子链条 BS/DIN Short Pitch Roller Chain with Straight Plates

标准滚子链条

输送链条

推窗链

盖板链条

倍速链

自由流动链

顶滚轮链

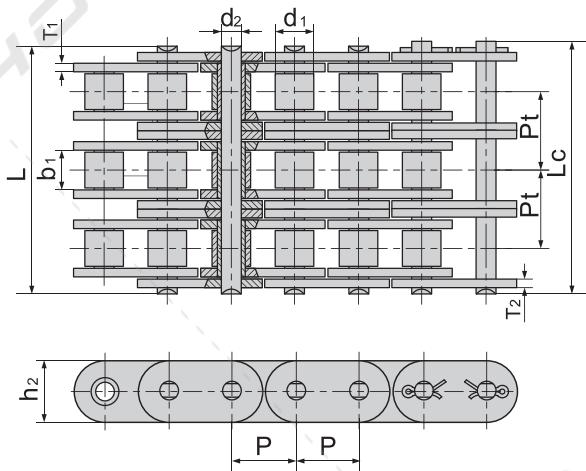
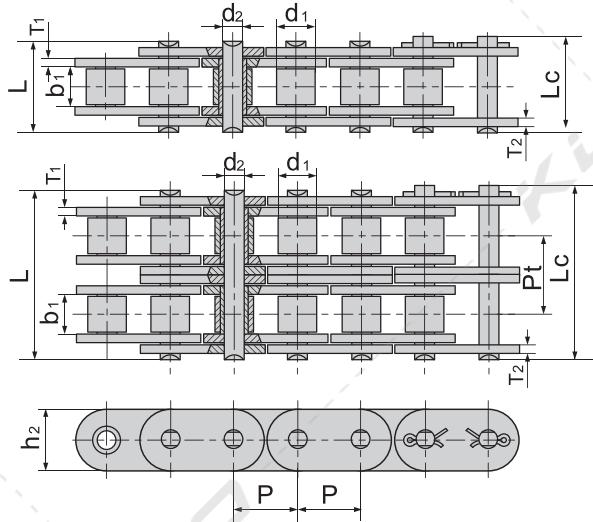
板式链

平顶板链

重型工业链

■ 欧标短节距直板滚子链条

BS/DIN Short Pitch Roller Chain with Straight Plates

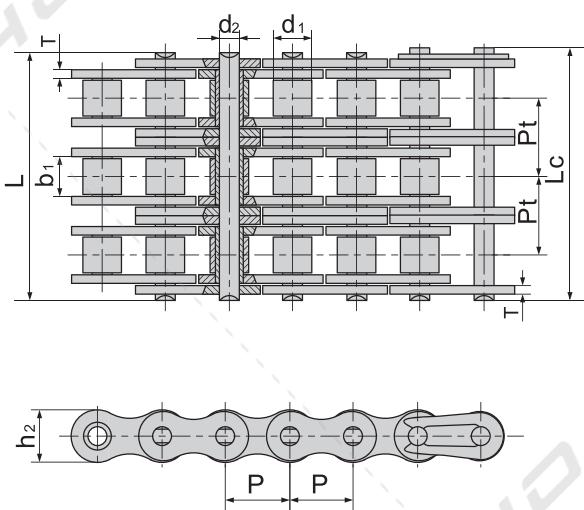
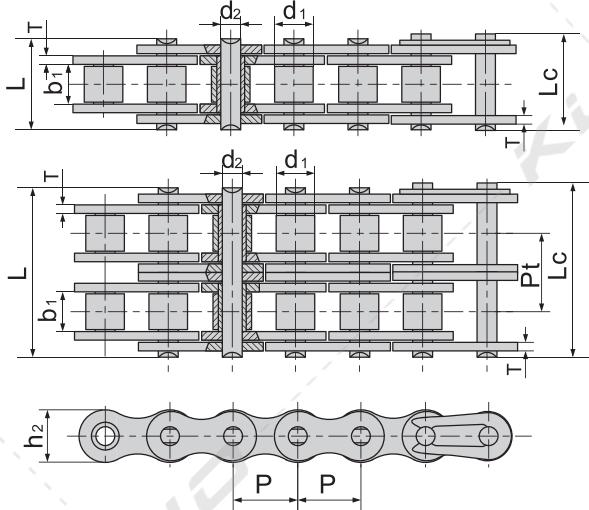


Chain No. 链号	Pitch 节距	Width between inner plates 内节内宽	Roller diameter 滚子直径	Plate technical data 链板参数			Pin Technique data 销轴参数			Min tensile strength 最小抗拉强度	Average tensile strength 平均抗拉强度	Approx unit weight 近似米重	Transverse pitch 排距		
				内链板厚度	外链板厚度	链板宽度	销轴直径	销轴长度	接销长度						
				P (mm)	b1 (mm)	d1 (mm)	T1 (mm)	T2 (mm)	h2 (mm)	d2 (mm)	L (mm)	Lc (mm)	Q (KN)	Q0 (KN)	q≈ (Kg/m)
C08B-1	12.70	7.75	8.51	1.60	1.60	11.80	4.45	16.70	18.20	18.00	19.50	0.80	/		
C10B-1	15.875	9.65	10.16	1.70	1.70	14.70	5.08	19.50	20.90	22.40	27.90	1.06	/		
C12B-1	19.05	11.68	12.07	1.85	1.85	16.00	5.72	22.50	25.20	29.00	32.20	1.32	/		
C16B-1	25.40	17.02	15.88	4.15	3.10	21.00	8.28	36.10	39.10	60.00	72.30	3.08	/		
C20B-1	31.75	19.56	19.05	4.50	3.50	26.40	10.19	41.30	45.00	95.00	106.70	4.16	/		
C24B-1	38.10	25.40	25.40	6.00	4.80	33.20	14.63	53.40	57.80	160.00	178.00	7.47	/		
C28B-1	44.45	30.99	27.94	7.50	6.00	36.70	15.90	65.10	69.50	200.00	222.00	9.90	/		
C32B-1	50.80	30.99	29.21	7.00	6.00	42.00	17.81	66.00	71.00	250.00	277.50	10.45	/		
C08B-2	12.70	7.75	8.51	1.60	1.60	11.80	4.45	31.20	32.20	32.00	38.70	1.145	13.92		
C10B-2	15.875	9.65	10.16	1.70	1.70	14.70	5.08	36.10	37.50	44.50	57.80	2.00	16.59		
C12B-2	19.05	11.68	12.07	1.85	1.85	16.00	5.72	42.00	44.70	57.80	66.10	2.62	19.46		
C16B-2	25.40	17.02	15.88	4.15	3.10	21.00	8.28	68.00	71.00	106.00	133.00	6.10	31.88		
C20B-2	31.75	19.56	19.05	4.50	3.50	26.40	10.19	77.80	81.50	170.00	211.20	8.23	36.45		
C24B-2	38.10	25.40	25.40	6.00	4.80	33.20	14.63	101.70	106.20	280.00	319.20	14.77	48.36		
C28B-2	44.45	30.99	27.94	7.50	6.00	36.70	15.90	124.60	129.10	360.00	406.80	19.82	59.56		
C32B-2	50.80	30.99	29.21	7.00	6.00	42.10	17.81	124.60	129.60	450.00	508.50	20.94	58.55		
C08B-3	12.70	7.75	8.51	1.60	1.60	11.80	4.45	45.10	46.10	47.50	57.80	2.10	13.92		
C10B-3	15.875	9.65	10.16	1.70	1.70	14.70	5.08	52.70	54.10	66.70	84.50	2.87	16.59		
C12B-3	19.05	11.68	12.07	1.85	1.85	16.00	5.72	61.50	64.20	86.70	101.80	3.89	19.46		
C16B-3	25.40	17.02	15.88	4.15	3.10	21.00	8.28	99.80	102.90	160.00	203.70	9.12	31.88		
C20B-3	31.75	19.56	19.05	4.50	3.50	26.40	10.19	114.20	117.90	250.00	290.00	11.34	36.45		
C24B-3	38.10	25.40	25.40	6.00	4.80	33.20	14.63	150.10	154.60	425.00	493.00	22.10	48.36		
C28B-3	44.45	30.99	27.94	7.50	6.00	36.70	15.90	184.20	188.70	530.00	609.50	29.64	59.56		
C32B-3	50.80	30.99	29.21	7.00	6.00	42.10	17.81	183.20	188.20	670.00	770.50	31.27	58.55		

美标重载型短节距精密滚子链条 ANSI Heavy Duty Series Short Pitch Roller Chain

■ 美标重载型短节距精密滚子链条

ANSI Heavy Duty Series Short Pitch Roller Chain



Chain No.	Chain No.	Pitch	Width between inner plates	Roller diameter	Plate technical data 链板参数		Pin Technique data 销轴参数			Min tensile strength 最小抗拉强度	Average tensile strength 平均抗拉强度	Approx unit weight 近似米重	Transverse pitch 排距							
					链号	节距	内节内宽	滚子直径	链板厚度	链板宽度	销轴直径	销轴长度	接销长度							
									P (mm)	b1 (mm)	d1 (mm)	T (mm)	h2 (mm)	d2 (mm)	L (mm)	Lc (mm)	Q (kN)	Q0 (kN)	q≈ (kg/m)	Pt (mm)
08AH-1	40H-1	12.70	7.85	7.92	2.00	12.00	3.96	18.80	19.90	14.10	19.10	0.82	/							
10AH-1	50H-1	15.875	9.40	10.16	2.40	15.09	5.08	22.10	23.40	22.20	30.20	1.25	/							
12AH-1	60H-1	19.05	12.57	11.91	3.20	18.00	5.94	29.20	31.00	31.80	42.70	1.87	/							
16AH-1	80H-1	25.40	15.75	15.88	4.00	24.00	7.92	36.20	37.70	56.70	71.40	3.10	/							
20AH-1	100H-1	31.75	18.90	19.05	4.80	30.00	9.53	43.60	46.90	88.50	112.40	4.52	/							
24AH-1	120H-1	38.10	25.22	22.23	5.60	35.70	11.10	53.50	57.50	127.00	160.90	6.60	/							
28AH-1	140H-1	44.45	25.22	25.40	6.40	41.00	12.70	57.60	62.20	172.40	217.30	8.30	/							
32AH-1	160H-1	50.80	31.55	28.58	7.20	47.80	14.27	68.20	73.00	226.80	285.80	10.30	/							
40AH-1	200H-1	63.50	37.85	39.68	9.50	60.00	19.85	86.60	93.50	353.80	444.50	19.16	/							
12AH-2	60H-2	19.05	12.57	11.91	3.20	18.00	5.94	55.30	57.10	63.60	84.50	3.71	26.11							
16AH-2	80H-2	25.40	15.75	15.88	4.00	24.00	7.92	68.80	70.30	113.40	145.30	6.15	32.59							
20AH-2	100H-2	31.75	18.90	19.05	4.80	30.00	9.53	82.70	86.00	177.00	225.90	9.03	39.09							
24AH-2	120H-2	38.10	25.22	22.23	5.60	35.70	11.10	102.40	106.40	254.00	322.70	13.13	48.87							
28AH-2	140H-2	44.45	25.22	25.40	6.40	41.00	12.70	109.80	114.40	344.80	437.70	16.60	52.20							
32AH-2	160H-2	50.80	31.55	28.58	7.20	47.80	14.27	130.10	134.90	453.60	571.60	20.20	61.90							
40AH-2	200H-2	63.50	37.85	39.68	9.50	60.00	19.85	164.90	171.80	707.60	894.90	38.11	78.31							
12AH-3	60H-3	19.05	12.57	11.91	3.20	18.00	5.94	81.40	83.20	95.40	113.90	5.54	26.11							
16AH-3	80H-3	25.40	15.75	15.88	4.00	24.00	7.92	101.40	102.90	170.10	203.50	9.42	32.59							
20AH-3	100H-3	31.75	18.90	19.05	4.80	30.00	9.53	121.80	125.10	265.50	314.80	12.96	39.09							
24AH-3	120H-3	38.10	25.22	22.23	5.60	35.70	11.10	151.20	155.20	381.00	444.70	19.64	48.87							
28AH-3	140H-3	44.45	25.22	25.40	6.40	41.00	12.70	162.00	166.60	517.20	598.40	24.90	52.20							
32AH-3	160H-3	50.80	31.55	28.58	7.20	47.80	14.27	192.00	196.80	680.40	787.30	30.10	61.90							
40AH-3	200H-3	63.50	37.85	39.68	9.50	60.00	19.85	243.20	250.10	1061.40	1228.20	57.06	78.31							

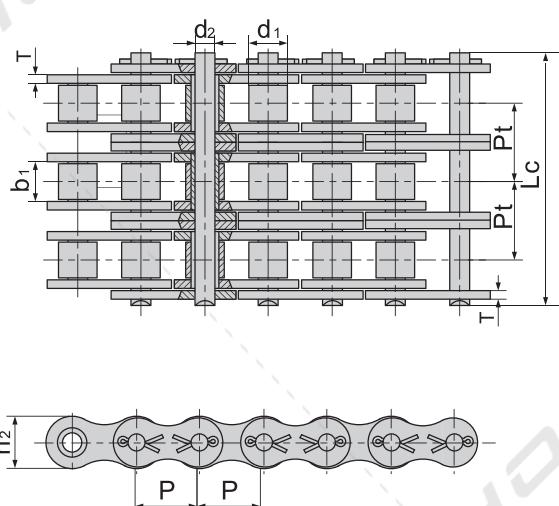
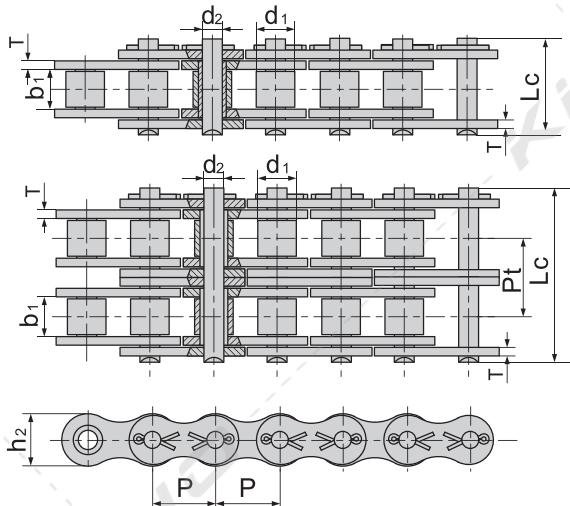
Standard Roller Chain
Conveyor Chain
Push Window ChainPlate Chain
Plate Chain
Speed ChainFree Flow Chain
Free Flow Chain
Top Roller ChainLeaf Chain
Leaf Chain
Top ChainHeavy Industrial Chain
Heavy Industrial Chain

开口销型重载短节距滚子链条 Heavy Duty Series Short Pitch Roller Chain

标准滚子链条
Standard Roller Chain输送链条
Conveyor Chain推窗链
Push Window Chain盖板链
Plate Chain倍速链
Speed Chain自由流动链
Free Flow Chain顶滚轮链
Top Roller Chain板式链
Leaf Chain平顶板链
Top Chain重型工业链
Heavy Industrial Chain

■ 开口销型重载短节距滚子链条

Heavy Duty Series Short Pitch Roller Chain(Cotter Pin Type)

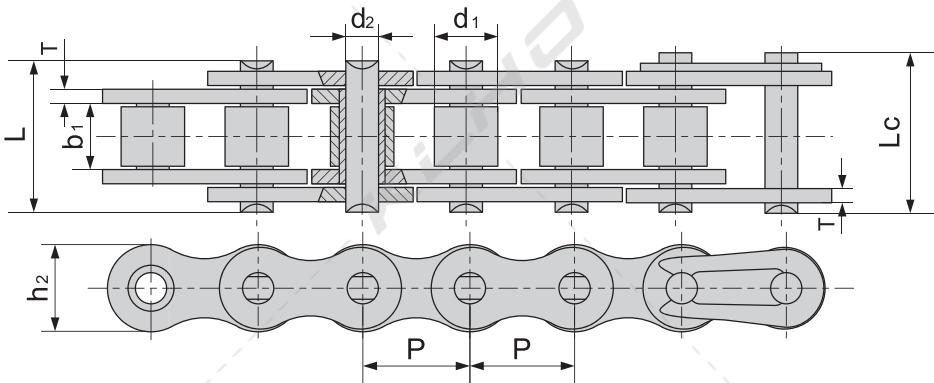


Chain No.	Chain No.	Pitch	Width between inner plates	Roller diameter	Plate technical data		Pin Technique data		Min tensile strength	Average tensile strength	Approx unit weight	Transverse pitch				
					链板参数		销轴参数									
					链板厚度	链板宽度	销轴直径	接销长度								
链号	链号	节距	内节内宽	滚子直径	P (mm)	b1 (mm)	d1 (mm)	T (mm)	h2 (mm)	d2 (mm)	Lc (mm)	Q (KN)	Q0 (KN)	q≈ (Kg/m)	Pt (mm)	
10AH-1	50H-1	15.875	9.40	10.16	2.40	15.09	5.08	24.40	22.20	30.20	1.25	/				
12AH-1	60H-1	19.05	12.57	11.91	3.20	18.00	5.94	31.60	31.80	42.70	1.87	/				
16AH-1	80H-1	25.40	15.75	15.88	4.00	24.00	7.92	39.40	56.70	71.40	3.10	/				
20AH-1	100H-1	31.75	18.90	19.05	4.80	30.00	9.53	46.90	88.50	112.40	4.52	/				
24AH-1	120H-1	38.10	25.22	22.23	5.60	35.70	11.10	57.50	127.00	160.90	6.60	/				
28AH-A	140H-1	44.45	25.22	25.40	6.40	41.00	12.70	62.20	172.40	217.30	8.30	/				
32AH-1	160H-1	50.80	31.55	28.58	7.20	47.80	14.27	73.00	226.80	285.80	10.30	/				
40AH-1	200H-1	63.50	37.85	39.68	9.50	60.00	19.85	93.50	353.80	444.50	19.16	/				
12AH-2	60H-2	19.05	12.57	11.91	3.20	18.00	5.94	57.70	63.60	84.50	3.71	26.11				
16AH-2	80H-2	25.40	15.75	15.88	4.00	24.00	7.92	72.00	113.40	145.30	6.15	32.59				
20AH-2	100H-2	31.75	18.90	19.05	4.80	30.00	9.53	86.00	177.00	225.90	9.03	39.09				
24AH-2	120H-2	38.10	25.22	22.23	5.60	35.70	11.10	106.40	254.00	322.70	13.13	48.87				
28AH-2	140H-2	44.45	25.22	25.40	6.40	41.00	12.70	114.40	344.80	437.70	16.60	52.20				
32AH-2	160H-2	50.80	31.55	28.58	7.20	47.80	14.27	134.90	453.60	571.60	20.20	61.90				
40AH-2	200H-2	63.50	37.85	39.68	9.50	60.00	19.85	171.80	707.60	894.90	38.11	78.31				
12AH-3	60H-3	19.05	12.57	11.91	3.20	18.00	5.94	83.80	95.40	113.90	5.54	26.11				
16AH-3	80H-3	25.40	15.75	15.88	4.00	24.00	7.92	104.60	170.10	203.50	9.42	32.59				
20AH-3	100H-3	31.75	18.90	19.05	4.80	30.00	9.53	125.10	265.50	314.80	12.96	39.09				
24AH-3	120H-3	38.10	25.22	22.23	5.60	35.70	11.10	155.20	381.00	444.70	19.64	48.87				
28AH-3	140H-3	44.45	25.22	25.40	6.40	41.00	12.70	166.60	517.20	598.40	24.90	52.20				
32AH-3	160H-3	50.80	31.55	28.58	7.20	47.80	14.27	196.80	680.40	787.30	30.10	61.90				
40AH-3	200H-3	63.50	37.85	39.68	9.50	60.00	19.85	250.10	1061.40	1228.20	57.06	78.31				

摩托车用链条 Motorcycle Chain

■ 摩托车用链条

Motorcycle Chain



Chain No. 链号	Pitch 节距	Width between inner plates 内节内宽	Roller diameter 滚子直径	Plate technical data 链板参数		Pin technique data 销轴参数			Min tensile strength 最小抗拉强度	Average tensile strength 平均抗拉强度	Approx unit weight 近似米重
				链板厚度 T (mm)	链板宽度 h2 (mm)	销轴直径 d2 (mm)	销轴长度 L (mm)	接销长度 Lc (mm)			
				P (mm)	b1 (mm)	d1 (mm)	T (mm)	h2 (mm)	d2 (mm)	L (mm)	Lc (mm)
420	12.70	6.25	7.77	1.50	12.00	3.96	14.70	16.10	16.00	18.10	0.55
428	12.70	7.75	8.51	1.60	11.80	4.45	16.70	18.20	17.80	20.10	0.70
428H	12.70	7.85	8.51	2.00	11.80	4.45	18.80	19.90	20.60	23.40	0.79
520	15.875	6.25	10.16	2.00	15.09	5.08	17.50	19.00	26.50	29.70	0.89
520H	15.875	6.25	10.16	2.40	15.09	5.08	19.30	20.80	26.50	31.50	1.10
530	15.875	9.40	10.16	2.00	15.09	5.08	20.30	21.90	26.50	29.70	1.06



Standard Roller Chain

Conveyor Chain

Push Window Chain

Plate Chain
盖板链Speed Chain
倍速链Free Flow Chain
自由流链Top Roller Chain
顶滚链Leaf Chain
板式链Top Chain
开顶链Heavy Industrial Chain
重工业链

KLHO

CONVEYOR CHAIN

输送链

Conveyor chain



短节距带标准附板滚子链条 Short Pitch Roller Chain with Standard Attachment

标准滚子链条
Standard Roller Chain

输送链条
Conveyor Chain

推窗链
Push Window Chain

盖板链条
Plate Chain

倍速链
Speed Chain

自由流动链
Free Flow Chain

顶滚轮链
Top Roller Chain

板式链
Leaf Chain

斗顶板链
Top Chain

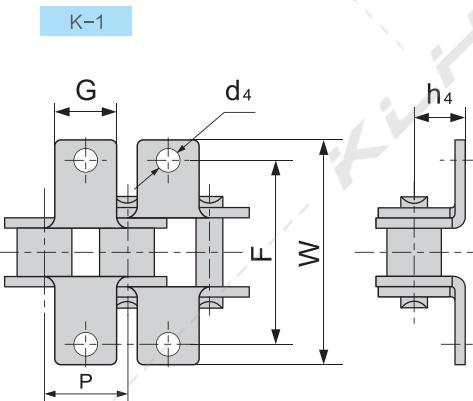
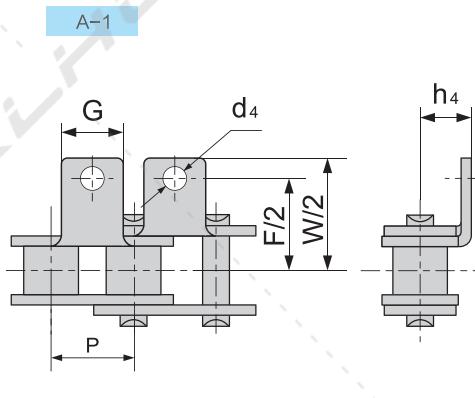
重型斗顶链
Heavy Industrial Chain

■ 短节距带标准附板滚子链条(普通型)

Short Pitch Roller Chain with Standard Attachment (General Type)

Examples of Type Indication (附件类型)

Name of Attachment 附件名称	Description 产品描述	Name of Attachment 附件名称	Description 产品描述
A	Bended attachment, single side 单侧弯板, 附板不带孔	SA	Vertical type attachment, single side 单侧直附板, 附板不带孔
A-1	Bended attachment, single side, each attachment has 1 hole 单侧弯板, 附板带单孔	SA-1	Vertical attachment, single side, each attachment has 1 hole 单侧直附板, 附板带单孔
K	Bended attachment, both sides 双侧弯板, 附板不带孔	SK	Vertical type attachment, both sides 双侧直附板, 附板不带孔
K-1	Bended attachment, both sides, each attachment has 1 hole 双侧弯板, 附板带单孔	SK-1	Vertical attachment, both sides, each attachment has 1 hole 双侧直附板, 附板带单孔

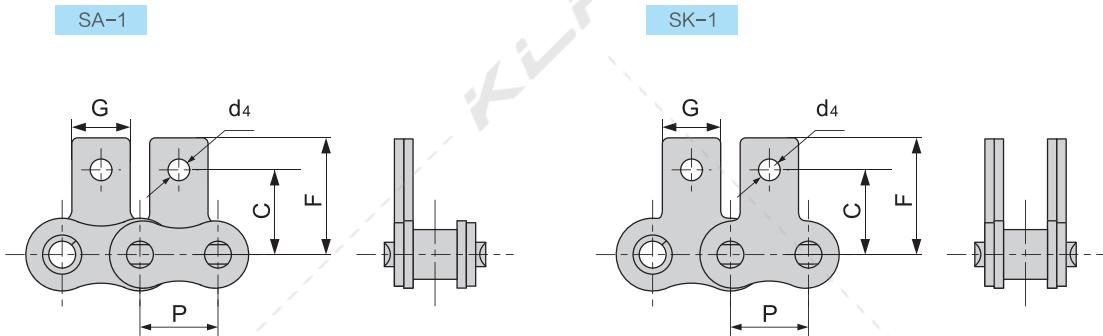


Chain No. 链号	Chain No. 链号	P	G	F	W	h4	d4
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)
06C	35R	9.525	7.90	19.00	28.60	6.35	3.50
08A	40R	12.70	9.50	25.40	35.20	7.90	3.50
10A	50R	15.875	12.70	31.75	46.20	10.30	5.50
12A	60R	19.05	15.90	38.10	55.60	11.90	5.50
16A	80R	25.40	19.10	50.80	64.80	15.90	6.80
20A	100R	31.75	25.40	63.50	87.30	19.80	9.20
24A	120R	38.10	28.60	76.20	108.50	23.00	9.80
28A	140R	44.45	34.90	88.90	123.00	28.60	11.40
32A	160R	50.80	38.10	101.60	142.80	31.75	13.10
06B		9.525	8.00	19.04	27.00	6.50	3.50
08B		12.70	9.50	25.40	36.40	8.90	4.50
10B		15.875	14.30	31.75	44.60	10.31	5.30

短节距带标准附板滚子链条 Short Pitch Roller Chain with Standard Attachment

■ 短节距带标准附板滚子链条(普通型)

Short Pitch Roller Chain with Standard Attachment (General Type)



Chain No. 链号	Chain No. 链号	P (mm)	G (mm)	C (mm)	F (mm)	d4 (mm)
		(mm)	(mm)	(mm)	(mm)	(mm)
06C	35R	9.525	7.90	9.50	14.55	3.50
08A	40R	12.70	9.50	12.70	19.05	3.50
10A	50R	15.875	12.70	15.90	25.25	5.50
12A	60R	19.05	15.90	18.30	29.33	5.50
16A	80R	25.40	19.10	24.60	34.70	6.80
20A	100R	31.75	25.40	31.80	43.30	9.20
24A	120R	38.10	28.60	36.50	51.60	9.80
28A	140R	44.45	34.90	44.50	62.00	11.40
32A	160R	50.80	38.10	50.80	69.85	13.10
06B		9.525	8.00	9.52	13.50	3.50
08B		12.70	9.50	13.35	18.90	4.50
10B		15.875	14.30	16.50	22.95	5.30
12B		19.05	16.00	21.45	28.60	6.40
16B		25.40	19.10	23.15	34.00	6.40
20B		31.75	35.00	30.50	45.70	9.00

Standard Roller Chain
输送链条Conveyor Chain
输送链条Push Window Chain
推窗链Plate Chain
盖板链Speed Chain
倍速链Free Flow Chain
自由流动链Top Roller Chain
顶滚链Leaf Chain
板式链Top Chain
升顶链Heavy Industrial Chain
重工业链

短节距带标准附板滚子链条 Short Pitch Roller Chain with Standard Attachment

标准滚子链条
Standard Roller Chain输送链条
Conveyor Chain推窗链
Push Window Chain盖板链条
Plate Chain倍速链
Speed Chain自由流动链
Free Flow Chain顶滚轮链
Top Roller Chain板式链
Leaf Chain半顶板链
Top Chain重型工业链
Heavy Industrial Chain

■ 短节距带标准附板滚子链条(宽附板型)

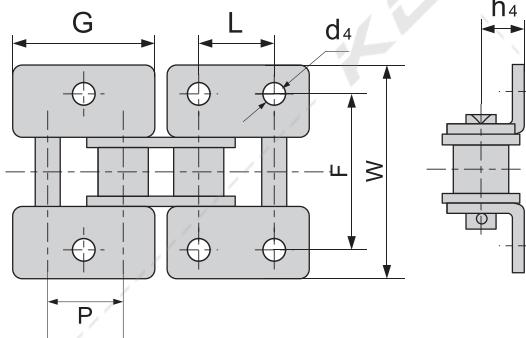
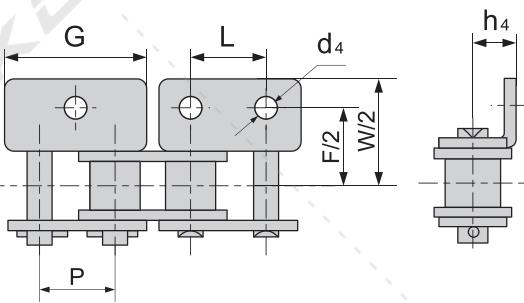
Short Pitch Roller Chain with Standard Attachment (Wide Type)

Examples of Type Indication (附件类型)

Name of Attachment 附件名称	Description 产品描述	Name of Attachment 附件名称	Description 产品描述
WA	Bended attachment, wide contour, single side 单侧等宽弯板, 附板不带孔	WSA	Vertical type attachment, wide contour, single side 单侧等宽直附板, 附板不带孔
WA-1	Bended attachment, wide contour, single side, each attachment has 1 hole 单侧等宽弯板, 附板带单孔	WSA-1	Vertical attachment, wide contour, single side, each attachment has 1 hole 单侧等宽直附板, 附板带单孔
WK	Bended attachment, wide contour, both sides 双侧等宽弯板, 附板不带孔	WSK	Vertical type attachment, wide contour, both sides 双侧等宽直附板, 附板不带孔
WK-1	Bended attachment, wide contour, both sides, each attachment has 1 hole 双侧等宽弯板, 附板带单孔	WSK-1	Vertical attachment, wide contour, both sides, each attachment has 1 hole 双侧等宽直附板, 附板带单孔

WA-1 WA-2

WK-1 WK-2

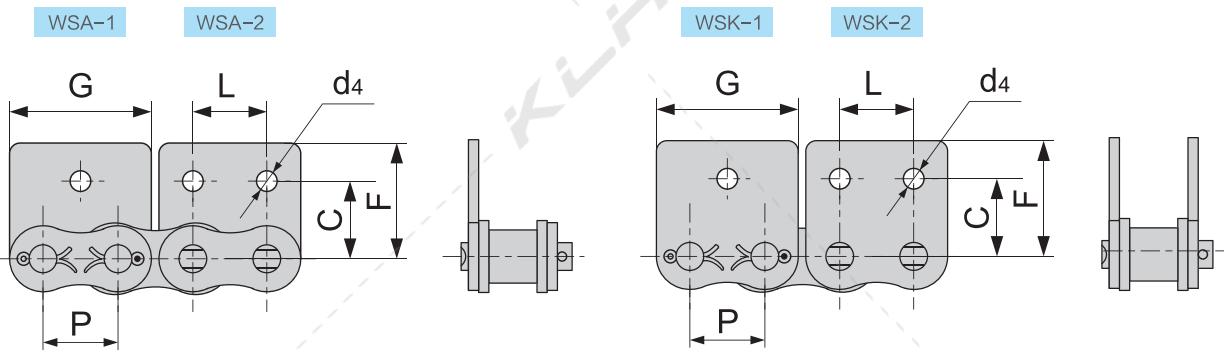


Chain No. 链号	Chain No. 链号	P (mm)	G (mm)	L (mm)	F (mm)	W (mm)	h4 (mm)	d4 (mm)
06C	35R	9.525	17.32	9.525	19.00	28.60	6.35	2.80
08A	40R	12.70	23.00	12.70	25.40	35.80	7.90	3.50
10A	50R	15.875	28.80	15.875	31.75	46.80	10.30	5.50
12A	60R	19.05	34.65	19.05	38.10	56.40	11.90	5.50
16A	80R	25.40	45.90	25.40	50.80	73.20	15.90	6.80
20A	100R	31.75	57.65	31.75	63.50	89.80	19.80	9.20
24A	120R	38.10	69.30	38.10	76.20	108.80	23.00	9.80
28A	140R	44.45	80.45	44.45	88.90	123.00	28.60	11.40
32A	160R	50.80	92.00	50.80	101.60	142.80	31.75	13.10
08B		12.70	24.00	12.70	25.40	36.40	8.90	4.50
10B		15.875	29.58	15.875	31.75	44.60	10.31	5.30
12B		19.05	34.05	19.05	38.10	52.40	13.46	6.40
16B		25.40	46.40	25.40	50.80	72.60	15.88	6.40
20B		31.75	58.10	31.75	63.50	100.50	19.80	9.00

短节距带标准附板滚子链条 Short Pitch Roller Chain with Standard Attachment

■ 短节距带标准附板滚子链条(宽附板型)

Short Pitch Roller Chain with Standard Attachment (Wide Type)



Chain No. 链号	Chain No. 链号	P (mm)	G (mm)	L (mm)	C (mm)	F (mm)	d4 (mm)
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)
06C	35R	9.525	17.32	9.525	9.50	14.55	2.80
08A	40R	12.70	23.00	12.70	12.70	17.40	3.50
10A	50R	15.875	28.80	15.875	15.90	23.05	5.50
12A	60R	19.05	34.65	19.05	18.30	26.86	5.50
16A	80R	25.40	45.90	25.40	24.60	35.45	6.80
20A	100R	31.75	57.65	31.75	31.80	44.00	9.20
24A	120R	38.10	69.30	38.10	36.50	51.60	9.80
28A	140R	44.45	80.45	44.45	44.50	62.00	11.40
32A	160R	50.80	92.00	50.80	50.80	69.85	13.10
08B		12.70	24.00	12.70	13.35	18.90	4.50
10B		15.875	29.58	15.875	16.50	22.95	5.30
12B		19.05	34.05	19.05	21.45	28.60	6.40
16B		25.40	46.40	25.40	23.15	34.00	6.40
20B		31.75	58.10	31.75	30.50	45.70	9.00



Standard Roller Chain
输送链条

Conveyor Chain
输送链条

Push Window Chain
推窗链

Plate Chain
盖板链

Speed Chain
倍速链

Free Flow Chain
自由流动链

Top Roller Chain
顶滚链

Leaf Chain
板式链

Top Chain
升顶板链

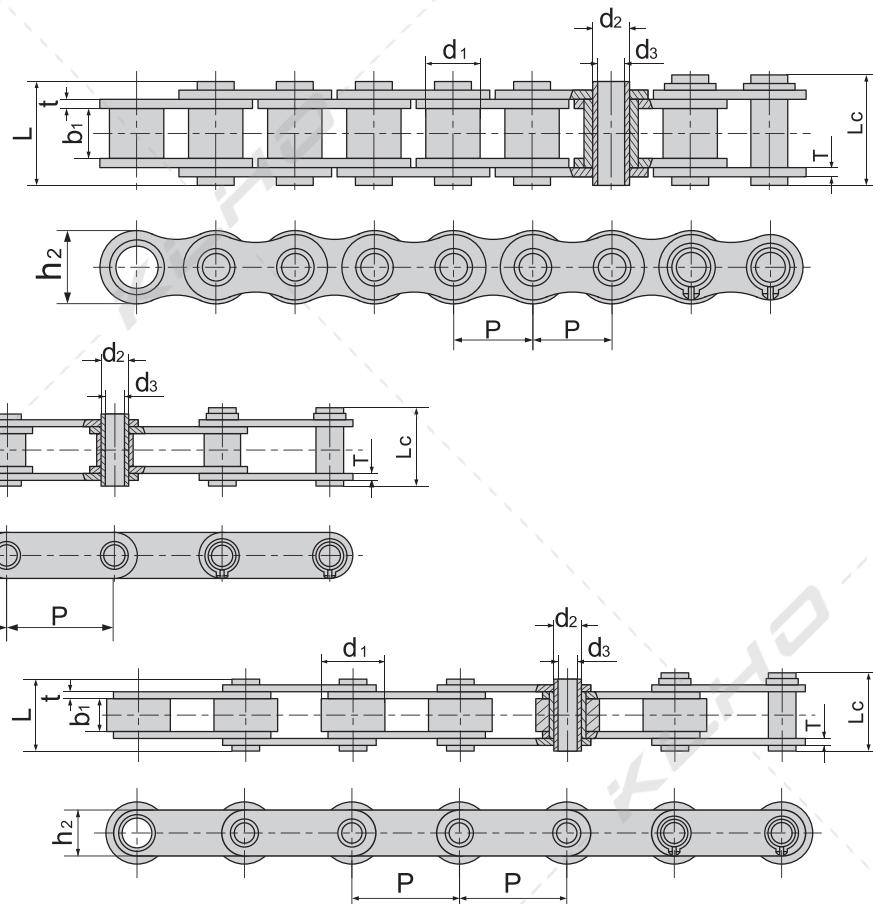
Heavy Industrial Chain
重工业链

空心销轴链条 Hollow Pin Roller Chain

标准滚子链条
Standard Roller Chain输送链条
Conveyor Chain推窗链
Push Window Chain盖板链
Plate Chain倍速链
Speed Chain自由流动链
Free Flow Chain顶滚轮链
Top Roller Chain板式链
Leaf Chain半顶板链
Top Chain重型半齿链
Heavy Industrial Chain

空心销轴链条

Hollow Pin Roller Chain

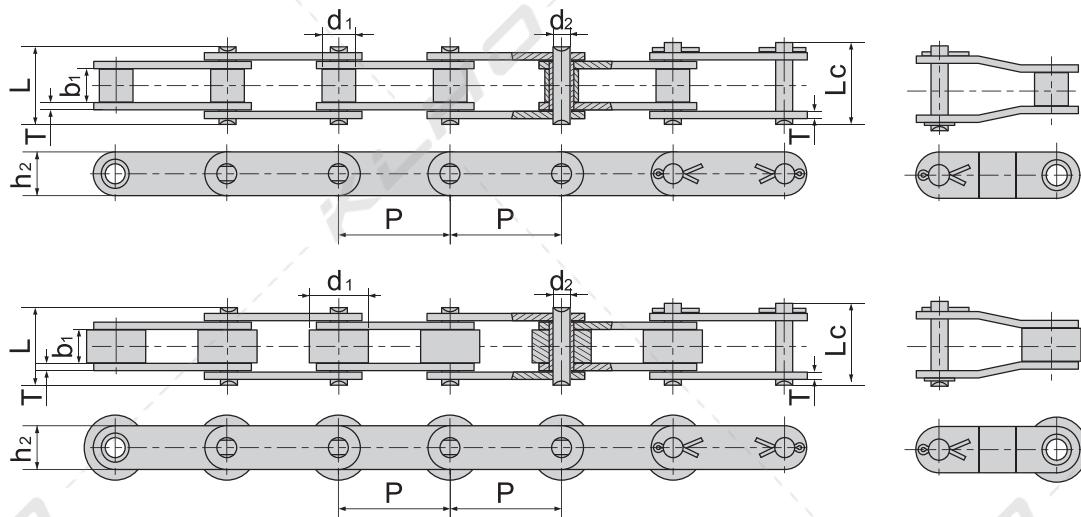


Chain No.	Pitch	Width between inner plates	Roller diameter	Plate technical data 链板参数		Pin technique data 销轴参数					Min tensile strength 最小抗拉强度	Average tensile strength 平均抗拉强度	Approx unit weight 近似米重			
				链号	节距	内节内宽	滚子直径	链板厚度	链板宽度	销轴外径	销轴内径	销轴长度	接销长度			
08BHP	12.70	7.75	8.51	1.60/1.60	11.80	6.55	4.50	16.40	17.60	10.60	11.60	0.60				
10BHP	15.875	9.65	10.16	1.70/1.70	14.70	7.03	5.00	18.60	20.80	14.50	15.60	0.83				
12BHP	19.05	11.68	12.07	1.85/1.85	16.00	8.10	5.75	24.00	23.60	18.50	19.50	1.05				
16BHP	25.40	17.02	15.88	3.10/4.15	21.00	11.10	8.10	36.00	38.00	50.00	60.30	2.40				
40HP	12.70	7.85	7.92	1.50	12.00	5.63	4.00	16.50	17.60	11.00	12.20	0.54				
50HP	15.875	9.40	10.16	2.00	15.00	7.03	5.13	20.70	21.90	20.00	22.10	0.91				
60HP	19.05	12.70	11.91	2.40	18.00	8.33	5.98	25.80	26.80	24.00	26.90	1.29				
80HP	25.40	15.75	15.88	3.20	24.00	11.10	7.96	32.70	33.80	52.00	60.30	2.50				
C2040HP	25.40	7.85	7.92	1.50	12.00	5.63	4.00	16.60	17.60	6.80	8.16	0.46				
C2050HP	31.75	9.40	10.16	2.00	15.00	7.03	5.13	20.50	21.90	10.60	12.72	0.76				
C2060HP	38.10	12.70	11.91	2.40	18.00	8.33	5.98	25.80	26.80	16.10	19.32	1.08				
C2080HP	50.80	15.75	15.88	3.20	24.00	11.10	7.96	32.70	33.80	26.80	32.16	1.91				
C2042HP	25.40	7.85	15.88	1.50	12.00	5.63	4.00	16.60	17.60	6.80	8.16	0.80				
C2052HP	31.75	9.40	19.05	2.00	15.00	7.03	5.13	20.50	21.90	10.60	12.72	1.21				
C2062HP	38.10	12.70	22.23	2.40	18.00	8.33	5.98	25.80	26.80	16.10	19.32	1.75				
C2082HP	50.80	15.75	28.58	3.20	24.00	11.10	7.96	32.70	33.80	26.80	32.16	2.93				

双节距输送链条 Double Pitch Conveyor Chain

■ 双节距输送链条

Double Pitch Conveyor Chain

Standard roller type
标准滚子系列Large roller type
大滚子系列

Chain No. 链号	Chain No. 链号	Pitch 节距	Width between inner plates 内节内宽	Roller diameter 滚子直径	Plate technical data 链板参数		Pin Technique data 销轴参数			Min tensile strength 最小抗拉强度	Average tensile strength 平均抗拉强度	Approx unit weight 近似米重	
					P (mm) b1 (mm)	d1 (mm) T (mm)	h2 (mm)	d2 (mm)	L (mm) Lc (mm)				
C208A	C2040	25.40	7.85	7.92	1.50	12.00	3.96	3.96	16.60	17.80	14.10	16.70	0.50
C208AL	C2042	25.40	7.85	15.88	1.50	12.00	3.96	3.96	16.60	17.80	14.10	16.70	0.84
C208AH	C2040H	25.40	7.85	7.92	2.00	12.00	3.96	3.96	18.80	19.90	14.10	17.20	0.65
C210A	C2050	31.75	9.40	10.16	2.00	15.00	5.08	5.08	20.70	22.20	22.20	28.10	0.78
C210AL	C2052	31.75	9.40	19.05	2.00	15.00	5.08	5.08	20.70	22.20	22.20	28.10	1.27
C212A	C2060	38.10	12.57	11.91	2.40	18.00	5.94	5.94	25.90	27.70	31.80	36.80	1.12
C212AL	C2062	38.10	12.57	22.23	2.40	18.00	5.94	5.94	25.90	27.70	31.80	36.80	1.61
C212AH	C2060H	38.10	12.57	11.91	3.20	18.00	5.94	5.94	29.20	31.60	31.80	41.60	1.44
C212AHL	C2062H	38.10	12.57	22.23	3.20	18.00	5.94	5.94	29.20	31.60	31.80	41.60	2.07
C216A	C2080	50.80	15.75	15.88	3.20	24.00	7.92	7.92	32.70	36.50	56.70	65.70	2.08
C216AL	C2082	50.80	15.75	28.58	3.20	24.00	7.92	7.92	32.70	36.50	56.70	65.70	3.12
C216AH	C2080H	50.80	15.75	15.88	4.00	24.00	7.92	7.92	36.20	39.40	56.70	70.00	2.54
C216AHL	C2082H	50.80	15.75	28.58	4.00	24.00	7.92	7.92	36.20	39.40	56.70	70.00	3.58
C220A	C2100	63.50	18.90	19.05	4.00	30.00	9.53	40.40	44.70	88.50	102.60	3.01	
C220AL	C2102	63.50	18.90	39.67	4.00	30.00	9.53	40.40	44.70	88.50	102.60	4.83	
C220AH	C2100H	63.50	18.90	19.05	4.80	30.00	9.53	43.60	46.90	88.50	112.40	3.56	
C220AHL	C2102H	63.50	18.90	39.67	4.80	30.00	9.53	43.60	46.90	88.50	112.40	5.38	
C224A	C2120	76.20	25.22	22.23	4.80	35.70	11.10	50.30	54.30	127.00	147.30	4.66	
C224AL	C2122	76.20	25.22	44.45	4.80	35.70	11.10	50.30	54.30	127.00	147.30	7.66	
C224AH	C2120H	76.20	25.22	22.23	5.60	35.70	11.10	53.50	57.50	127.00	160.90	5.26	
C224AHL	C2122H	76.20	25.22	44.45	5.60	35.70	11.10	53.50	57.50	127.00	160.90	8.26	
C232A	C2160	101.60	31.75	28.58	6.40	47.80	14.27	64.80	69.60	226.80	278.90	8.23	
C232AL	C2162	101.60	31.75	57.15	6.40	47.80	14.27	64.80	69.60	226.80	278.90	11.95	
C232AH	C2160H	101.60	31.75	28.58	7.20	47.80	14.27	68.20	73.00	226.80	285.80	9.06	
C232AHL	C2162H	101.60	31.75	57.15	7.20	47.80	14.27	68.20	73.00	226.80	285.80	12.77	

Standard Roller Chain
Conveyor Chain
Push Window Chain
Plate Chain
Speed Chain
Free Flow Chain
Top Roller Chain
Leaf Chain
Top Chain
Heavy Industrial Chain

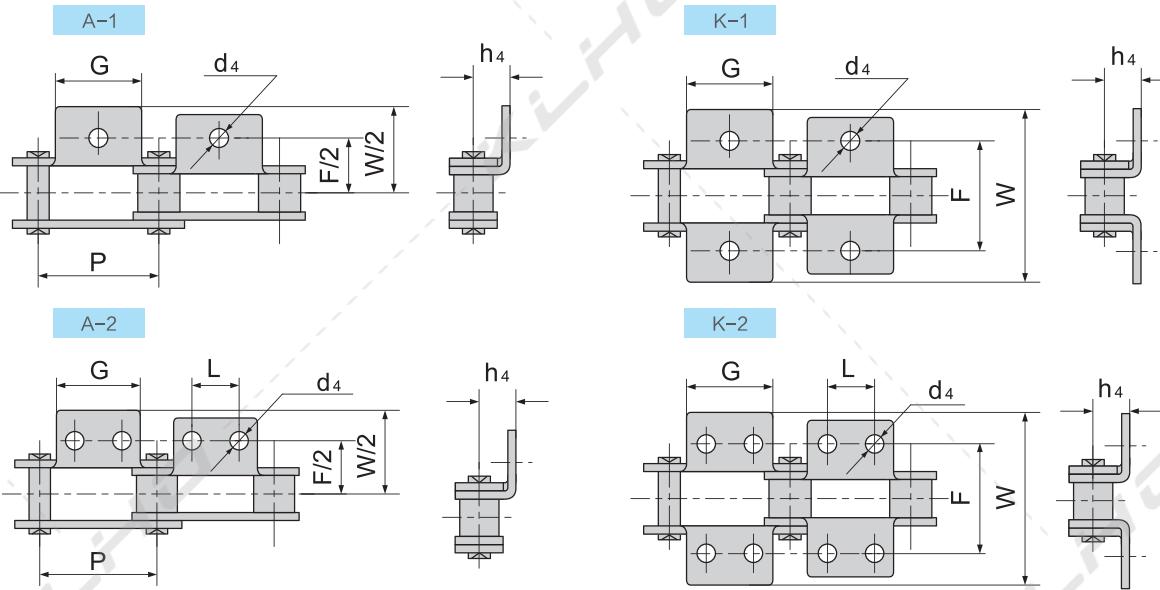
输送链条
Conveyor Chain
推窗链
盖板链
倍速链
自由流动链
顶滚链
板式链
开顶板链
重载开顶板链

双节距输送链条带标准附板 Double Pitch Conveyor Chain with Standard Attachment

标准滚子链条
Standard Roller Chain输送链条
Conveyor Chain推窗链
Push Window Chain盖板链条
Plate Chain倍速链
Speed Chain自由流动链
Free Flow Chain顶滚轮链
Top Roller Chain板式链
Leaf Chain半顶板链
Top Chain重型半齿链
Heavy Industrial Chain

■ 双节距输送链条带标准附板

Double Pitch Conveyor Chain with Standard Attachment

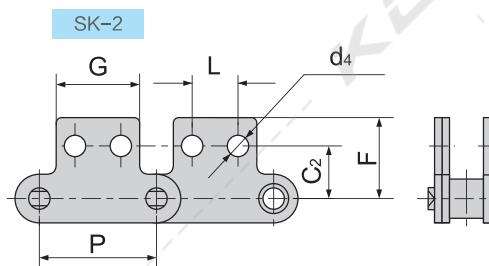
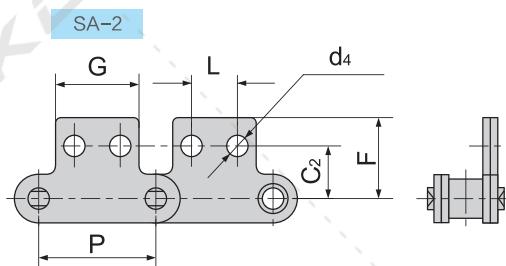
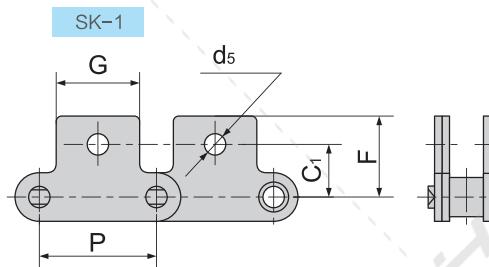
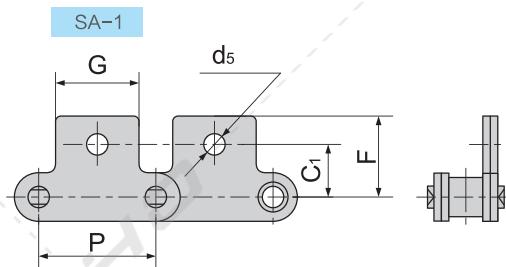


Chain No. 链号	Chain No. 链号	P (mm)	G (mm)	L (mm)	F (mm)	W (mm)	h4 (mm)	d4 (mm)
C208A	C2040	25.40	19.10	9.50	25.40	39.60	9.10	3.50
C208AL	C2042	25.40	19.10	9.50	25.40	39.60	9.10	3.50
C210A	C2050	31.75	23.80	11.90	31.80	49.00	11.10	5.50
C210AL	C2052	31.75	23.80	11.90	31.80	49.00	11.10	5.50
C212A	C2060	38.10	28.60	14.30	42.90	67.80	14.70	5.50
C212AL	C2062	38.10	28.60	14.30	42.90	67.80	14.70	5.50
C212AH	C2060H	38.10	28.60	14.30	42.90	67.80	14.70	5.50
C212AHL	C2062H	38.10	28.60	14.30	42.90	67.80	14.70	5.50
C216A	C2080	50.80	38.10	19.10	55.60	87.80	19.10	6.80
C216AL	C2082	50.80	38.10	19.10	55.60	87.80	19.10	6.80
C216AH	C2080H	50.80	38.10	19.10	55.60	87.80	19.10	6.80
C216AHL	C2082H	50.80	38.10	19.10	55.60	87.80	19.10	6.80
C220A	C2100	63.50	47.60	23.80	66.60	107.50	23.40	9.20
C220AL	C2102	63.50	47.60	23.80	66.60	107.50	23.40	9.20
C220AH	C2100H	63.50	47.60	23.80	66.60	107.50	23.40	9.20
C220AHL	C2102H	63.50	47.60	23.80	66.60	107.50	23.40	9.20
C224A	C2120	76.20	57.20	28.60	79.30	121.40	27.80	11.00
C224AL	C2122	76.20	57.20	28.60	79.30	121.40	27.80	11.00
C224AH	C2120H	76.20	57.20	28.60	79.30	121.40	27.80	11.00
C224AHL	C2122H	76.20	57.20	28.60	79.30	121.40	27.80	11.00
C232A	C2160	101.60	76.20	38.10	104.70	151.60	36.50	13.10
C232AL	C2162	101.60	76.20	38.10	104.70	151.60	36.50	13.10
C232AH	C2160H	101.60	76.20	38.10	104.70	151.60	36.50	13.10
C232AHL	C2162H	101.60	76.20	38.10	104.70	151.60	36.50	13.10

双节距输送链条带标准附板 Double Pitch Conveyor Chain with Standard Attachment

■ 双节距输送链条带标准附板

Double Pitch Conveyor Chain with Standard Attachment



Chain No. 链号	Chain No. 链号	P (mm)	G (mm)	L (mm)	C1 (mm)	C2 (mm)	F (mm)	d4 (mm)	d5 (mm)
C208A	C2040	25.40	19.10	9.50	11.10	13.50	20.50	3.50	5.50
C208AL	C2042	25.40	19.10	9.50	11.10	13.50	20.50	3.50	5.50
C210A	C2050	31.75	23.80	11.90	14.30	15.90	25.00	5.50	6.60
C210AL	C2052	31.75	23.80	11.90	14.30	15.90	25.00	5.50	6.60
C212A	C2060	38.10	28.60	14.30	17.50	19.10	32.90	5.50	9.20
C212AL	C2062	38.10	28.60	14.30	17.50	19.10	32.90	5.50	9.20
C212AH	C2060H	38.10	28.60	14.30	17.50	19.10	32.90	5.50	9.20
C212AHL	C2062H	38.10	28.60	14.30	17.50	19.10	32.90	5.50	9.20
C216A	C2080	50.80	38.10	19.10	22.20	25.40	43.50	6.60	11.00
C216AL	C2082	50.80	38.10	19.10	22.20	25.40	43.50	6.60	11.00
C216AH	C2080H	50.80	38.10	19.10	22.20	25.40	43.50	6.60	11.00
C216AHL	C2082H	50.80	38.10	19.10	22.20	25.40	43.50	6.60	11.00
C220A	C2100	63.50	47.60	23.80	28.60	31.80	50.40	8.40	13.00
C220AL	C2102	63.50	47.60	23.80	28.60	31.80	50.40	8.40	13.00
C220AH	C2100H	63.50	47.60	23.80	28.60	31.80	50.40	8.40	13.00
C220AHL	C2102H	63.50	47.60	23.80	28.60	31.80	50.40	8.40	13.00

Standard Roller Chain
输送链条Conveyor Chain
输送链条Push Window Chain
推窗链Plate Chain
盖板链Speed Chain
倍速链Free Flow Chain
自由流动链Top Roller Chain
顶滚链Leaf Chain
板式链Top Chain
开顶板链Heavy Industrial Chain
重工业链

链板线链条 Chain Plate Wire Chains

标准滚子链
Standard Roller Chain

输送链
Conveyor Chain

推窗链
Push Window Chain

盖板链
Plate Chain

倍速链
Speed Chain

自由流动链
Free Flow Chain

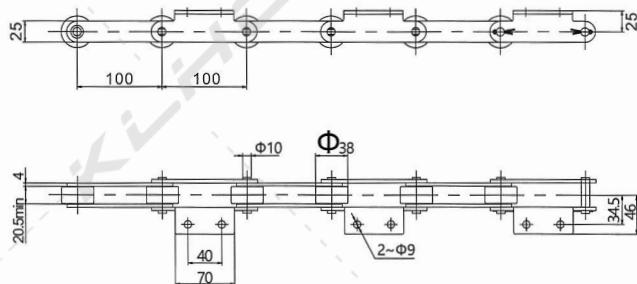
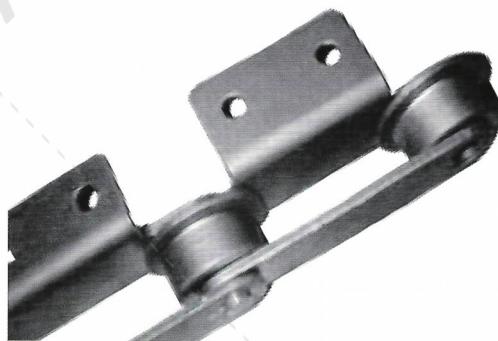
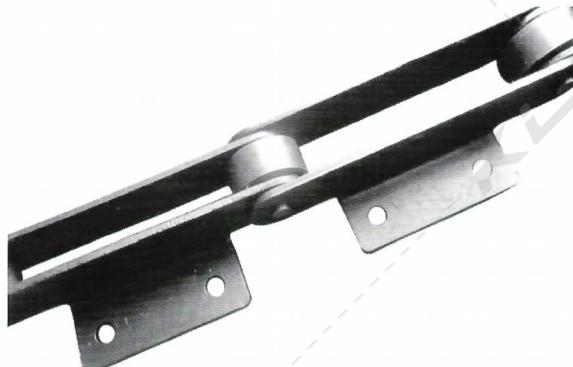
顶滚轮链
Top Roller Chain

板式链
Leaf Chain

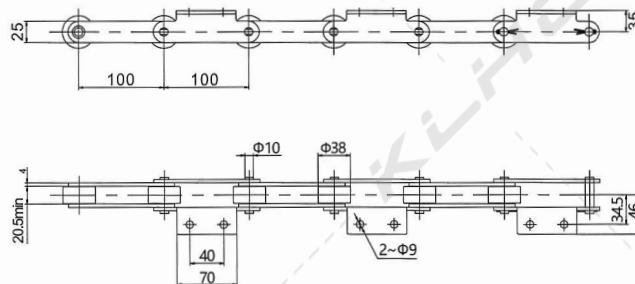
斗顶板链
Top Chain

重载斗齿链
Heavy Industrial Chain

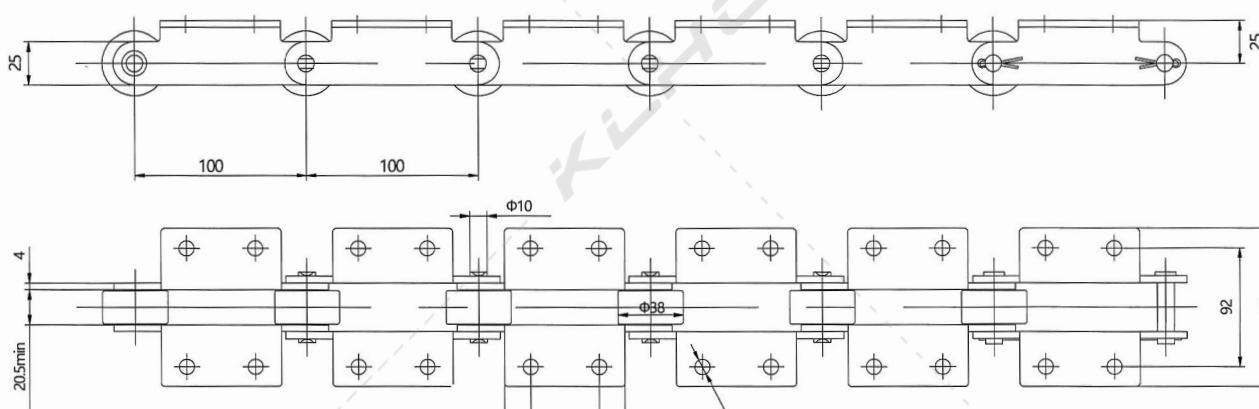
■ 链板线链条 (P=100节距) Chain plate wire chain (P=100 pitch)



外单弯K2-25-25-20.5链条

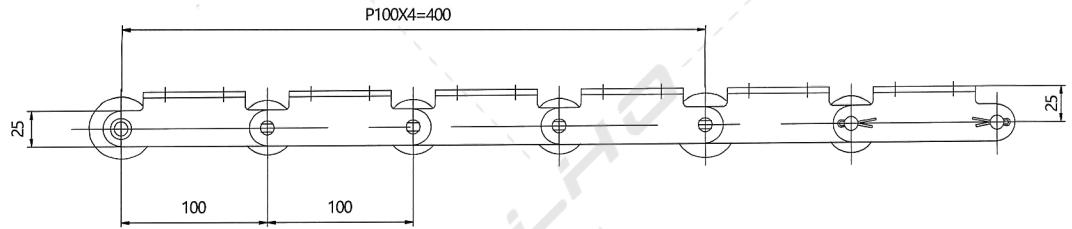


外单弯K2-25-35-20.5链条

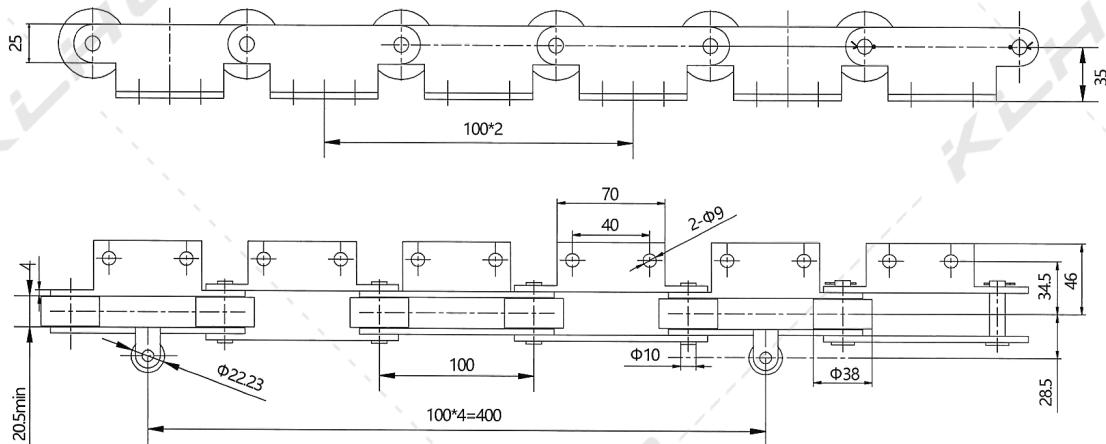


内外双侧K2-25-35-20.5链条

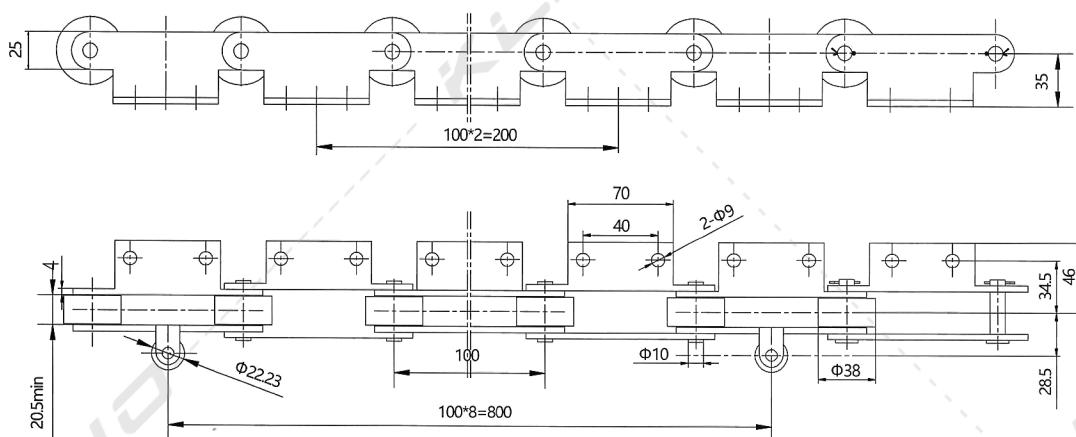
链板线链条 Chain Plate Wire Chains



4节F轮内外单侧K2-25-25-20.5链条



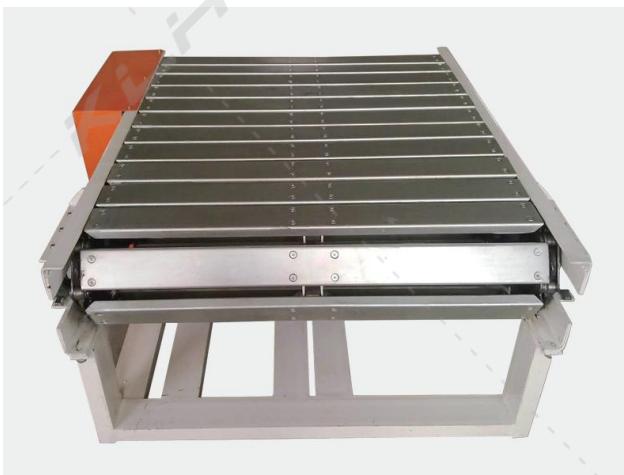
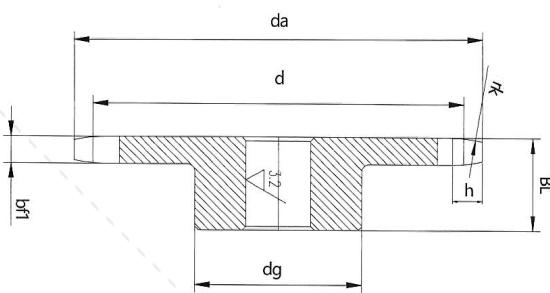
每4节导轮内外单侧K2-25-35-20.5链条



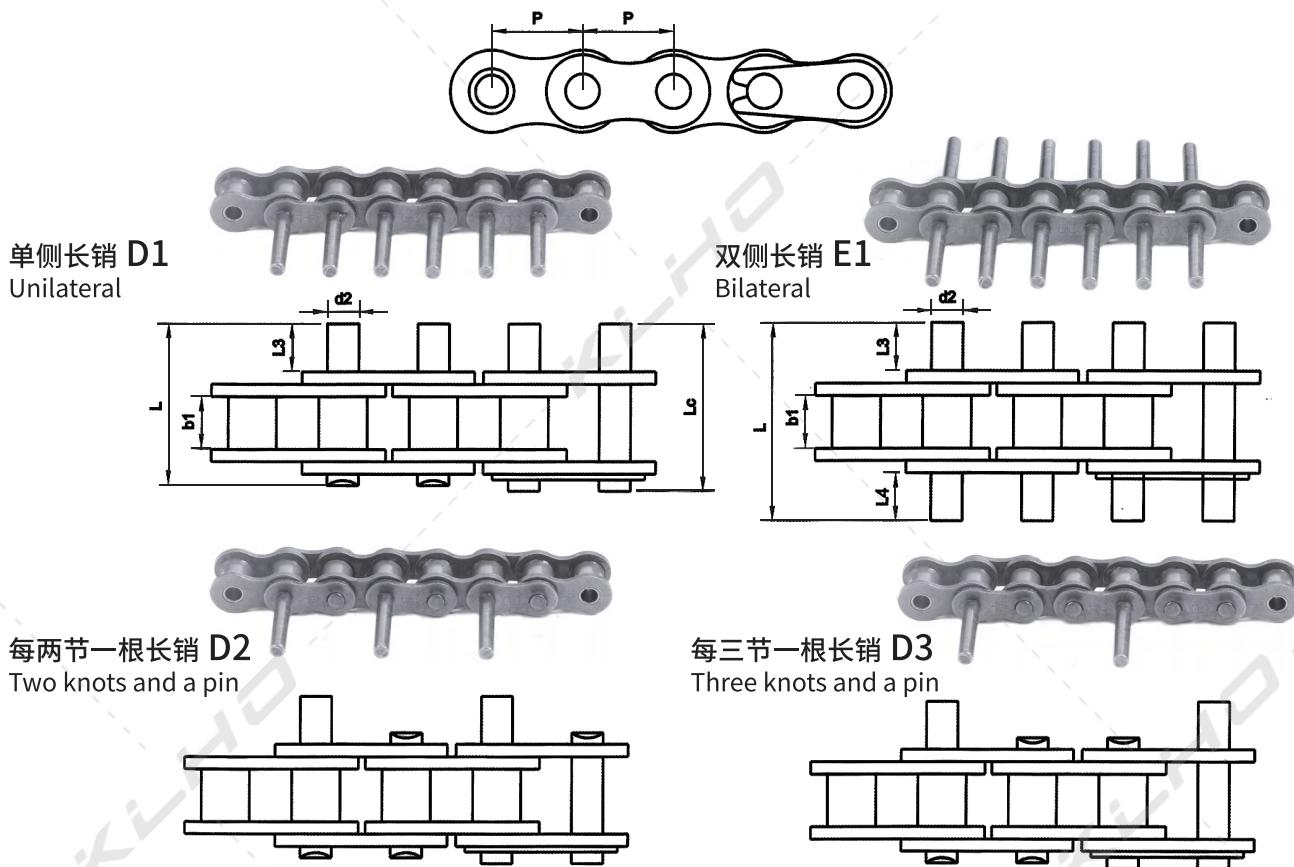
每8节导轮内外单侧K2-25-35-20.5链条

Standard Roller Chain
标准链滚子链Conveyor Chain
输送链条Push Window Chain
推窗链Plate Chain
盖板链Speed Chain
快速链Free Flow Chain
自由流动链Top Roller Chain
顶滚子链Leaf Chain
板式链Top Chain
升顶链Heavy Industrial Chain
重工业链

链板线链轮 Chain Plate Chain Wheel

标准滚子链
Standard Roller Chain输送链条
Conveyor Chain推窗链
Push Window Chain盖板链条
Plate Chain倍速链
Speed Chain自由流动链
Free Flow Chain顶滚轮链
Top Roller Chain板式链
Leaf Chain斗顶板链
Top Chain重型斗顶链
Heavy Industrial Chain■ 100节距链板线链轮系列
100 Pitch Chain Plate Wire Sprocket Series

货物名称	节距 P	齿数 Z	分度圆直径 d	齿顶圆直径 da	齿宽 bf1	齿侧圆弧深 h	齿侧圆弧半径 hx	总厚度 BL
P100节距链板线链轮	100	6	200	214	14.5/17.5	16	75	45
	100	7	230	245	14.5/17.5	16	75	45
	100	8	261	277	14.5/17.5	16	75	45
	100	9	292	308	14.5/17.5	16	75	45



Chain No. 型号	Chain No. 链号	P mm	b1 mm	d2 mm	D Type			E Type		
					L3 mm	L mm	Lc mm	L3 mm	L4 mm	L mm
35	06C	9.525	4.77	3.58	X	11.3+X	12.1+X	X	Y	10+X+Y
40	08A	12.7	7.85	3.96	X	15.6+X	16.7+X	X	Y	13.8+X+Y
50	10A	15.875	9.4	5.08	X	19.4+X	21.2+X	X	Y	17.4+X+Y
60	12A	19.05	12.57	5.94	X	24.3+X	26.3+X	X	Y	22.3+X+Y
80	16A	25.4	15.75	7.92	X	31.2+X	34.2+X	X	Y	28.8+X+Y
100	20A	31.75	18.9	9.53	X	38+X	42.3+X	X	Y	35+X+Y
120	24A	38.1	25.22	11.1	X	47.8+X	51.8+X	X	Y	44.5+X+Y
140	28A	44.45	25.22	12.7	X	51.5+X	56.1+X	X	Y	47.7+X+Y
160	32A	50.8	31.55	14.27	X	61.5+X	66.3+X	X	Y	57.2+X+Y
	06B	9.525	5.72	3.28	X	11.9+X	12.9+X	X	Y	10.9+X+Y
	08B	12.7	7.75	4.45	X	15.6+X	17.1+X	X	Y	14.2+X+Y
	10B	15.875	9.65	5.08	X	18.2+X	19.6+X	X	Y	16.5+X+Y
	12B	19.05	11.68	5.72	X	21.1+X	22.8+X	X	Y	19.1+X+Y
	16B	25.4	17.02	8.28	X	33.9+X	35.2+X	X	Y	31.6+X+Y
	20B	31.75	19.56	10.19	X	38.9+X	42.6+X	X	Y	35.6+X+Y
	24B	38.1	25.4	14.63	X	50.7+X	55.1+X	X	Y	47+X+Y
	28B	44.45	30.99	15.9	X	62.1+X	66.5+X	X	Y	58+X+Y
	32B	50.8	30.99	17.81	X	62+X	67+X	X	Y	57+X+Y

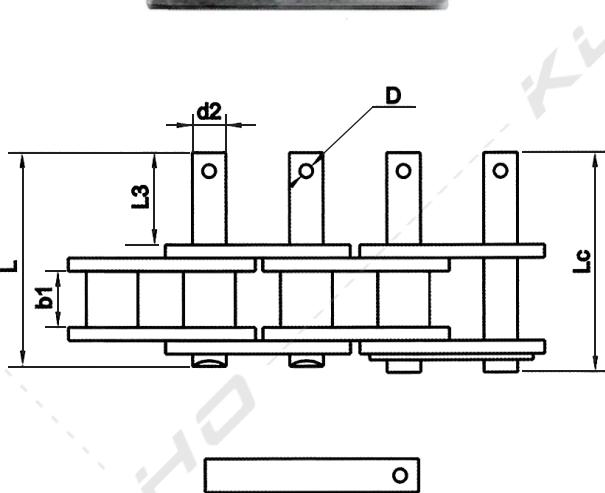
X、Y可以任意值 X, Y can be any value

Standard Roller Chain
标准链Conveyor Chain
输送链Push Window Chain
推窗链Plate Chain
盖板链Speed Chain
倍速链Free Flow Chain
自由流动链Top Roller Chain
顶滚链Leaf Chain
板式链Top Chain
升顶链Heavy Industrial Chain
重工业链

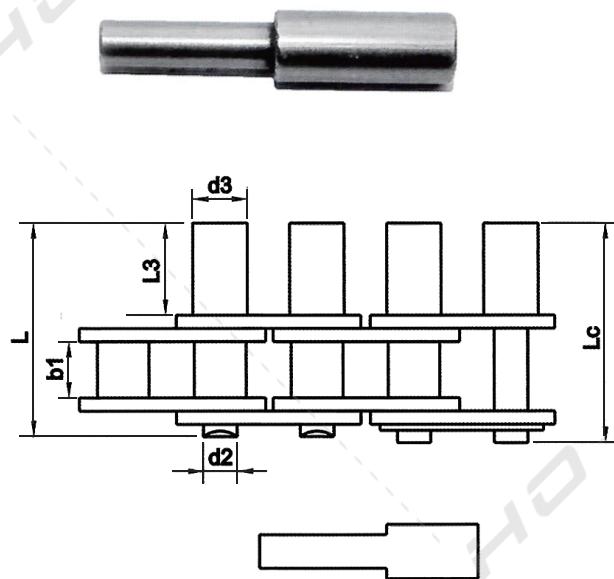
销加长链

Pin Longer Chain

开口销型 K Type



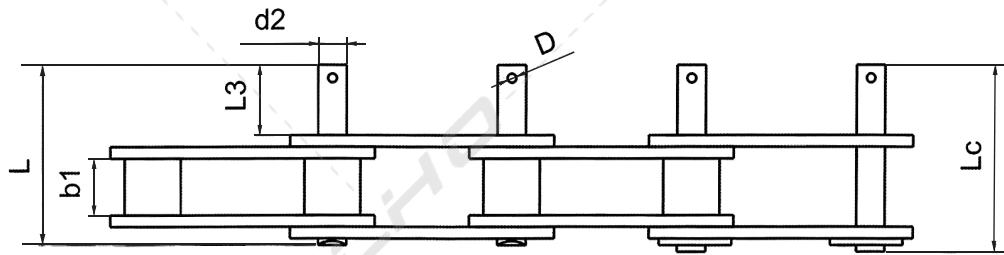
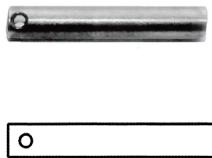
T型销型 T Type



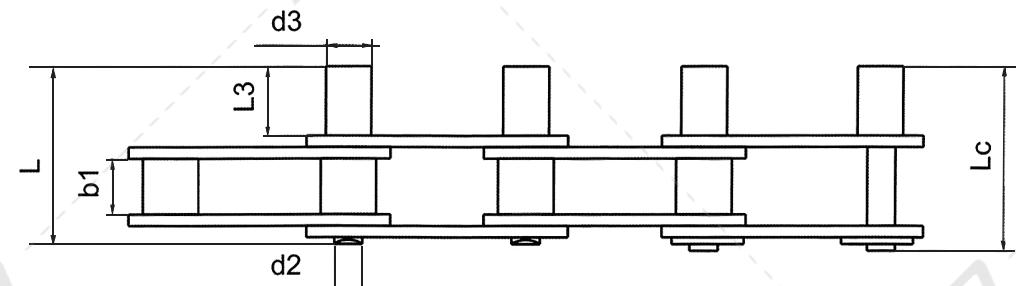
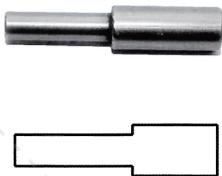
Chain No. 型号	Chain No. 链号	P mm	b1 mm	d2 mm	L3 mm	L mm	Lc mm	K Type	T Type
								D mm	d3 mm
35	06C	9.525	4.77	3.58	X	11.3+X	12.1+X	1.3	Y
40	08A	12.7	7.85	3.96	X	15.6+X	16.7+X	1.5	Y
50	10A	15.875	9.4	5.08	X	19.4+X	21.2+X	1.5	Y
60	12A	19.05	12.57	5.94	X	24.3+X	26.3+X	2	Y
80	16A	25.4	15.75	7.92	X	31.2+X	34.2+X	2	Y
100	20A	31.75	18.9	9.53	X	38+X	42.3+X	2.5	Y
120	24A	38.1	25.22	11.1	X	47.8+X	51.8+X	2.5	Y
140	28A	44.45	25.22	12.7	X	51.5+X	56.1+X	3	Y
160	32A	50.8	31.55	14.27	X	61.5+X	66.3+X	3	Y
	06B	9.525	5.72	3.28	X	11.9+X	12.9+X	1.3	Y
	08B	12.7	7.75	4.45	X	15.6+X	17.1+X	1.5	Y
	10B	15.875	9.65	5.08	X	18.2+X	19.6+X	1.5	Y
	12B	19.05	11.68	5.72	X	21.1+X	22.8+X	2	Y
	16B	25.4	17.02	8.28	X	33.9+X	35.2+X	2	Y
	20B	31.75	19.56	10.19	X	38.9+X	42.6+X	2.5	Y
	24B	38.1	25.4	14.63	X	50.7+X	55.1+X	2.5	Y
	28B	44.45	30.99	15.9	X	62.1+X	66.5+X	3	Y
	32B	50.8	30.99	17.81	X	62+X	67+X	3	Y

Pin Longer Chain

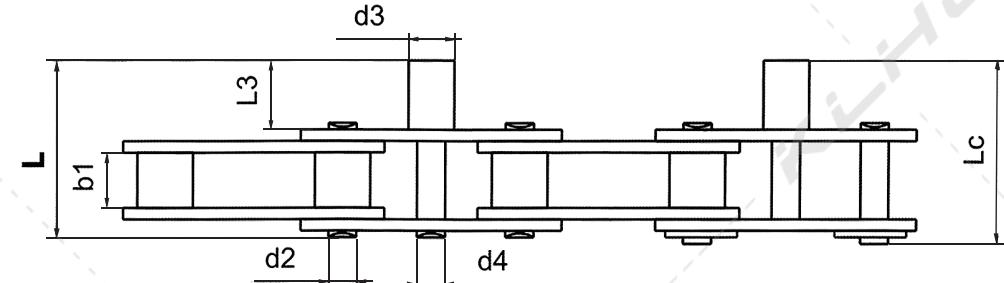
开口销型 K Type



T型销型 T Type



中孔长销型 F Type



Chain No. 型号	Chain No. 链号	P	b1	d2	L3	L	Lc	K Type		T Type		F Type	
								mm	mm	mm	mm	mm	mm
C208A	C2040	25.4	7.85	3.96	X	15.6+X	16.7+X	1.5	Y	Z	6/7		
C208AL	C2042												
C210A	C2050	31.75	9.4	5.08	X	19.4+X	21.2+X	1.5	Y	Z	7		
C210AL	C2052												
C212A	C2060	38.1	12.57	5.94	X	24.3+X	26.3+X	2	Y	Z	8		
C212AL	C2062												
C212AH	C2060H	38.1	12.57	5.94	X	27.7+X	29.5+X	2	Y	Z	8		
C212AHL	C2062H												
C216A	C2080	50.8	15.75	7.92	X	31.2+X	34.2+X	2.5	Y	Z	10.5		
C216AL	C2082												
C216AH	C2080H	50.8	15.75	7.92	X	34.4+X	35.9+X	2.5	Y	Z	10.5		
C216AHL	C2082H												
C220A	C2100	63.5	18.9	9.53	X	38+X	42.3+X	3	Y	Z	10		
C220AH	C2102												

X、Y可以任意值 X、Y can be any value

Standard Roller Chain
标准滚针链Conveyor Chain
输送链条Push Window Chain
推窗链Plate Chain
盖板链Speed Chain
倍速链Free Flow Chain
自由流链Top Roller Chain
顶滚链Leaf Chain
板式链Top Chain
开顶板链Heavy Industrial Chain
重工业链

KIHO

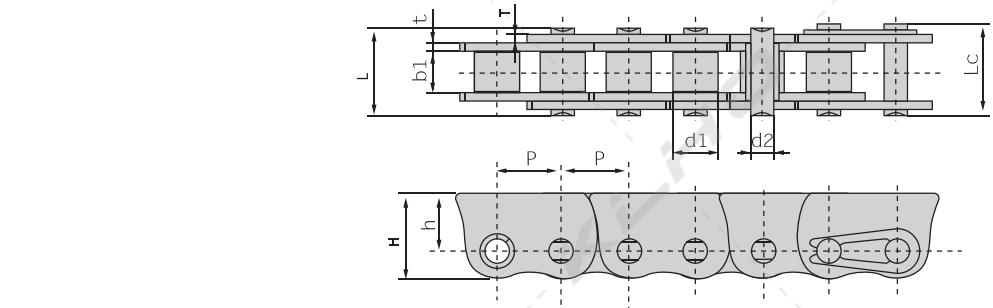
推窗链

PUSH WINDOW
CHAIN



推窗用防弯链 Anti-Sidebow Chain For Pushing Window

■ 推窗用防弯链 Anti-Sidebow Chain For Pushing Window



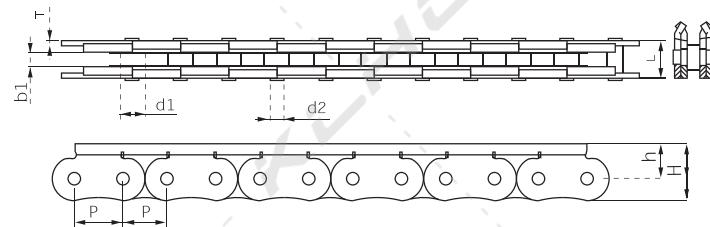
Chain No. 链号	Pitch 节距	Roller diameter 滚子 直径	Width between inner plates 内节 内宽	Pin diameter 销轴 直径	Pin length 销轴长度		Plate dimensions 链板尺寸			Ultimate tensile strength 极限拉伸载荷	Weight per meter 每米 重量
	P	d1 max	b1 min	d2 max	L max	Lc max	H max	h	t/T	Q min	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN/LB	kg/m
SS08AF6	12.700	7.95	7.85	3.96	17.80	17.80	17.00	11.00	1.50	13.8	0.91
SS415BF4	12.700	7.95	4.88	4.09	16.40	17.80	17.00	11.00	1.3/3.1	12.0	1.07
SS08BSSF20	12.700	8.51	7.75	4.45	16.70	18.2	16.50	10.50	1.60	12.0	1.06
SS06BF40	9.525	6.35	5.72	3.28	13.15	14.50	13.20	8.70	1.25	9.0	0.70
SS06CF20	9.525	5.08	4.77	3.58	11.60	13.10	13.20	8.70	1.25	7.90	0.70
SS06CF30	9.525	5.08	4.77	3.58	13.30	14.80	13.20	8.70	1.3/2.03	8.20	0.62
SS06BF33	9.525	6.35	5.72	3.28	13.15	14.10	12.38	7.88	1.30	6.20	0.63
SS06BF34	9.525	6.35	3.80	3.28	10.00	—	12.38	7.88	1.04	7.00	0.47
SS*06CF22	9.525	5.08	4.77	3.58	11.60	—	12.86	8.38	1.30	7.90	0.51

链条材质: 300,400,600系列不锈钢

*套筒链d1表示套筒外径

Material: 300,400,600series stainless steel

*d1 in the table indicate the external diameter of bush



Chain No. 链号	Pitch 节距	Roller diameter 滚子 直径	Width between inner plates 内节 内宽	Pin diameter 销轴 直径	Pin length 销轴长度		Plate dimensions 链板尺寸			Ultimate tensile strength 极限拉伸载荷
	P	d1 max	b1 min	d2 max	L max	Lc max	H max	h	t/T	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN/LB
SSP11.5	11.50	6.00	3.00	3.00	10.8	13.5	8.5	1.5	—	3.85

链条材质: 300,400,600系列不锈钢

Material: 300,400,600series stainless steel

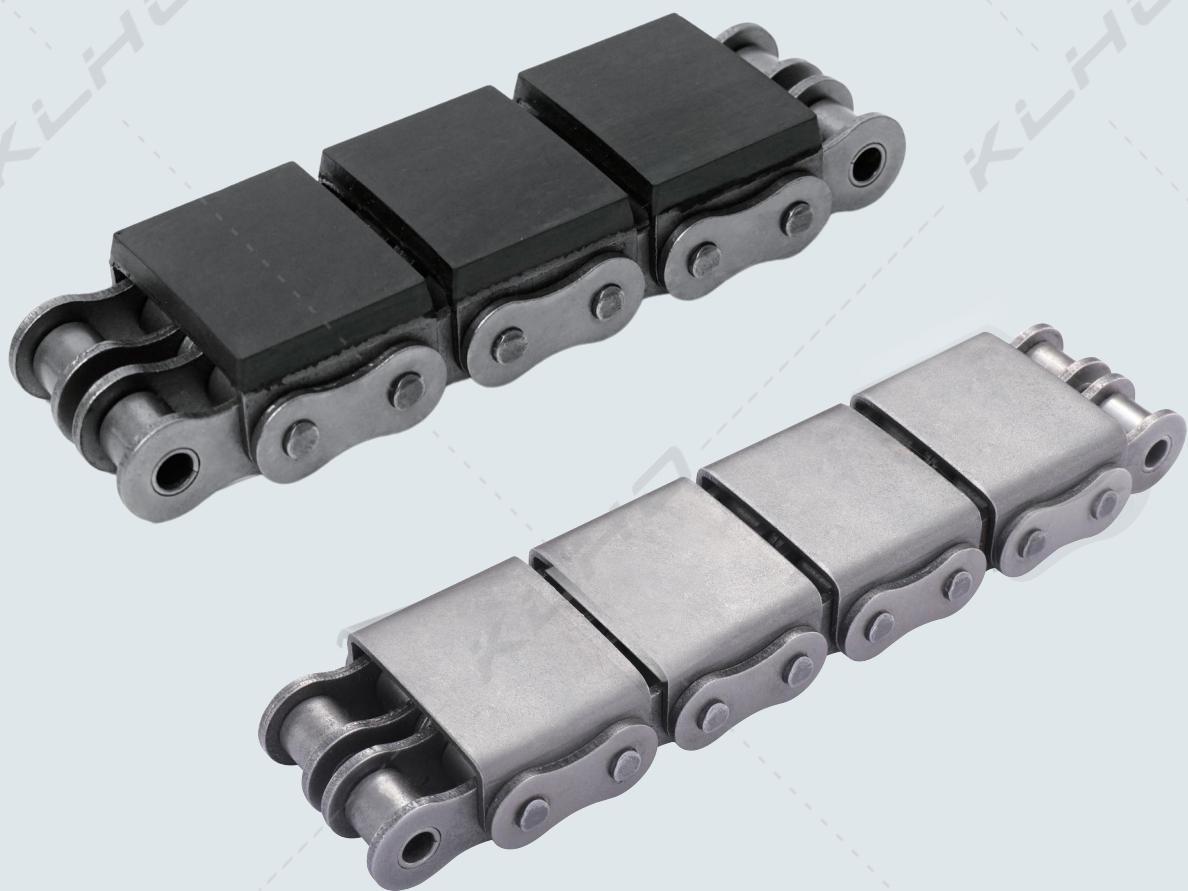
Standard Roller Chain
标准滚子链Conveyor Chain
输送链条Push Window Chain
推窗链Plate Chain
盖板链Speed Chain
倍速链Free Flow Chain
自由流动链Top Roller Chain
顶滚链Leaf Chain
板式链Top Chain
开顶板链Heavy Industrial Chain
重工业链

KLHO

PLATE CHAIN

盖板链

Plate chain



U型盖板、橡胶介绍

U type attachments、rubber introduction

标准滚子链条
Standard Roller Chain

输送链条
Conveyor Chain

推窗链
Push Window Chain

盖板链条
Plate Chain

倍速链
Speed Chain

自由流动链
Free Flow Chain

顶滚轮链
Top Roller Chain

板式链
Leaf Chain

平顶板链
Top Chain

重型工业链
Heavy Industrial Chain

■ 盖板形状

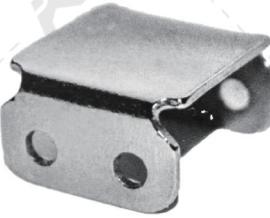
U type attachments Shape

普遍型
Universal type



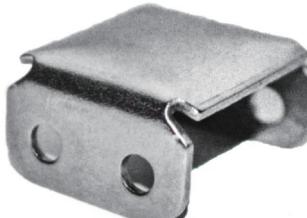
平的
Flat

C型
C type



缺口、平的
Gap、Flat

D型
D type



缺口、下凹
Gap、Concave

橡 胶 性 能 汇 总 表

橡胶名称	丁晴	硅	聚氨酯	氟	天然	异戊	顺丁	丁苯	丁基	乙丙	乙烯-醋酸乙烯共聚	氯丁	氯磺化聚乙烯	氯化聚乙烯	氯醇	晴戊	聚丙烯酸酯	聚硫	
常见缩写	NBR	SI	PU	FPM	NR	IR	BR	SBR	IIR	EPDM	EVA	CR	CSM	CPE	CHR	NIR	ACM	T	
硫化胶机械性能	硬度(邵氏A)	15-100	30-90	10-100	50-90	10-100	20-100	30-100	30-90	30-90	50-90	10-90	50-90	50-85	20-90	15-100	40-90	30-90	
	扯断强度, kg/cm ²	50-250	40-100	200-450	70-200	30-300	50-200	20-200	50-150	50-200	70-200	50-250	70-200	70-200	-	100-300	70-120	30-150	
	伸长率, %	100-800	50-500	300-800	100-500	100-1000	100-1000	100-800	100-800	100-800	100-600	100-1000	100-500	100-600	-	100-900	100-600	100-700	
	弹性	B	A	A	C	A	A	A	B	C	B	B	A	B	B	B	C	C	
	抗撕裂强度	B	C~D	A	B	A	B	B	C	B	C	B	B	B	B	C	C	C~D	
	压缩永久变形	A	A	A	B	A	A	B	B	C	B	B	A	B	B	B	D	D	
硫化胶物理性能	耐磨性	A	C~D	A	A	A	A	A	B	B	B	B	A~B	A	A	B	B	C~D	
	耐曲挠龟裂性	B	B~D	A	B	A	A	C	B	A	B	B	B	B	B	-	B	D	
	耐热性(最高使用温度)	120	250	80	250	100	100	100	150	150	100	120	150	150	150	120	160	80	
	耐寒性(脆性温度)	-20	-120	-60	-20	-70	-5-70	-70	-60	-55	-60	-30	-55	-60	-	-40	-10	-30	-40
	耐老化性	B	A	B	A	B	B	B	A	A	A	A	A	A	A	A	A	B	
	耐臭氧性	D	A	A	A	D	D	D	A	A	A	B	B	A	A	D	A	A	
硫化胶耐介质性能	耐光、耐候性	B	A	A	A	B	B	B	A	A	A	A	A	A	A	B	A	A	
	耐燃性	C~D	B~D	C~D	A	D	D	D	D	D	D	B	B	B	B	C~D	C~D	D	
	不透气性	B	D	B	A	B	B	C	A	A	A	B	A	B	A	B	B	A	
	耐辐射性	B~D	A~C	B	B~C	B~C	B~C	D	B	D	B	B	B~C	B~C	-	-	B~D	B~D	B~C
	汽油	A	C~D	A	A	D	D	D	D	D	D	B	B	B	A	A	A	A	
	苯、甲苯	C~D	C~D	C~D	A	D	D	D	C	C	D	D	C~D	C~D	C~D	C~D	D	B	
硫化胶耐介质性能	三氯乙烯	D	B~D	D	B	D	D	D	D	D	D	D	D	D	D	D	D	D	B~C
	酒精	A	A	C	A	A	A	A	A	A	A	C	A	A	A	A	A	D	
	甲乙酮、醋酸乙烯	D	B	D	D	B~C	B~C	B~C	A	A	D	B~C	C	C	D	D	D	A	
	强酸	B	C	D	A	C	C	C	A	B	B	B	A	A	B	B	C	D	
	弱酸	B	B	C	A	B	B	B	A	A	B	A	A	A	B	B	B	C	
	强碱	B	A	D	D	B	B	B	A	A	A	A	A	A	A	B	B	C	
	弱碱	B	A	D	C	B	B	B	A	A	A	A	A	A	B	B	B	C	

U-shaped cover chain

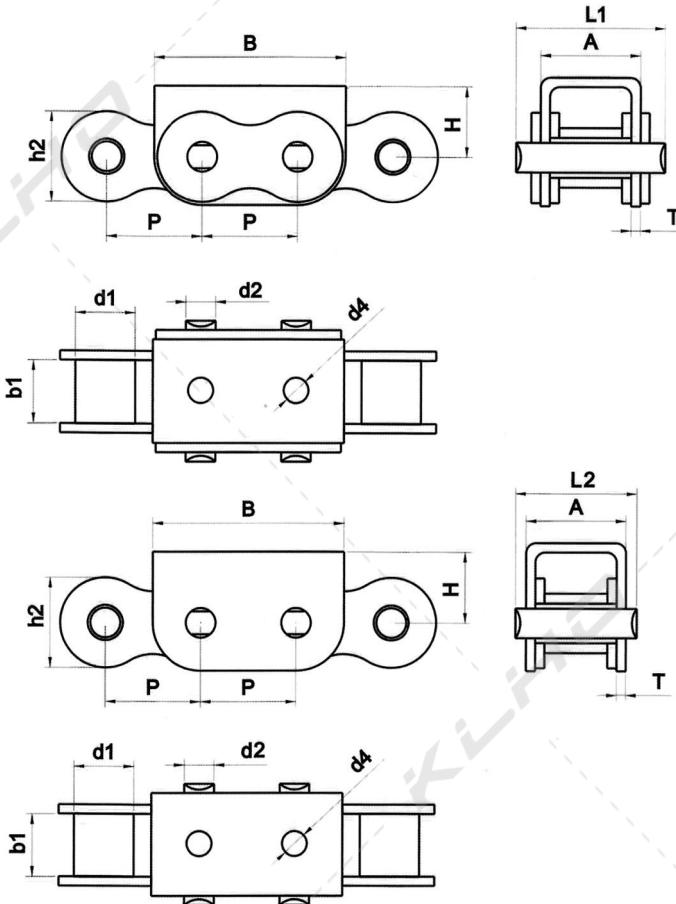
加外片 A Type

Add outer plate



不加外片 B Type

No outer plate



链号	节距 Pitch	滚珠直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	链片宽度 Plate depth	销轴长度 Pin length		U板尺寸 U plate size				形状 Type	U板厚度 U plate thickness	极限抗拉强度 Ultimate tensile strength	每米重量 Weight per meter	
						A Type	B Type	A	B	H	d4					
Chain No.	P	d1 max	b1 min	d2 max	h2 max	L1 max	L2 max	mm	mm	mm	mm	T	mm	kN/lbf	kg/m	
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	-	-	1	3.5/795	0.35
04C-U1	6.35	3.3	3.18	2.31	6	10.6	8.9	7	11.6	9.4	-	-	-	1	3.5/795	0.35
06B-U1	9.525	6.35	5.72	3.28	8	16.1	13.2	11.4	17.3	5.2	-	-	-	1.3	9/2045	0.7
08A-U1	12.7	7.95	7.85	3.96	12	19.4	16.6	14.2	24.2	8.3	4	-	-	1.5	14.1/3205	1.09
08B-U1	12.7	8.51	7.75	4.45	11.8	19.8	16.7	14.6	24.2	8.3	4	-	-	1.6	18/4091	1.13
10A-U1	15.875	10.16	9.4	5.08	15	23.5	20.5	17.4	30	12	5	-	-	1.5	18/4123	1.6
10B-U1	15.875	10.16	9.65	5.08	14.7	23	19.5	16.8	30	11.3	5	-	-	1.5	19/4318	1.53
12A-U1	19.05	11.91	12.57	5.94	16	30.7	25.9	21.4	36	13	5	-	-	1.85	27/6291	1.97
12B-U1	19.05	12.07	11.68	5.72	16	25.7	22.5	19.6	36	13	5	-	-	1.85	29/6591	1.9
16A-U1	25.4	15.88	15.75	7.92	24	37.2	31	27.5	47.5	16	7	-	-	2.42	42/9545	3.87
16A-U1F1	25.4	15.88	15.75	7.92	24	37.2	31	27.5	50.2	16	7	-	-	2.42	42/9545	3.92
16B-U1	25.4	15.88	17.02	8.28	21	39.7	33.7	29.05	49	15.4	6	-	-	1.5	58/13407	3.73
20A-U1	31.75	19.05	18.9	9.53	30	46	48	34.5	57	21.8	6.5	-	-	3	88.5/20114	5.9
20B-U1	31.75	19.05	19.56	10.19	26.4	48	41	36	57	21	8	-	-	3.5	85/19318	6.01
24A-U1	38.1	22.23	25.22	11.1	35.7	58.3	50.3	41	69	27.5	-	-	-	3	127/28864	9.6
24B-U1	38.1	25.4	25.4	14.63	33.2	61.6	52	47	72.6	28	10	-	-	4.5	160/36363	10.88
32A-U1	50.8	28.58	31.55	14.27	47.8	76.2	-	58.2	101	50	-	-	-	6.4	226.8/51545	
P27.5	27.5	11.91	12.57	5.94	16	30	25.7	23.5	45.5	13	6	-	-	2	27/6291	
P28.5	28.5	10.16	9.65	5.08	15	19.5	-	17	41.3	12.1	6	-	-	1.7		
C2050-U1	31.75	10.16	9.4	5.08	15	24	20	17.4	34.5	12	5	-	-	1.5	22.2/5045	
C2080-U1	50.8	15.88	15.75	7.92	24	40.5	32.5	29	68	22	-	-	-	3		

材质:碳钢、不锈钢 Material:carbon steel、stainless steel

- Standard Roller Chain
- Conveyor Chain
- Push Window Chain
- Plate Chain
- Speed Chain
- Free Flow Chain
- Top Roller Chain
- Leaf Chain
- Top Chain
- Heavy Industrial Chain

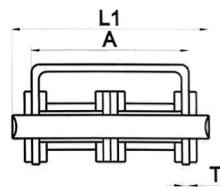
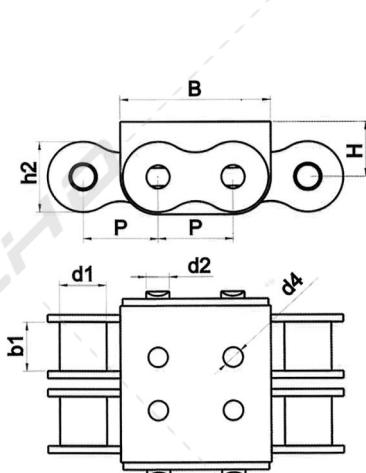
盖板链条

U-shaped cover chain

标准滚子链 Standard Roller Chain
输送链条 Conveyor Chain
推窗链 Push Window Chain
盖板链条 Plate Chain
倍速链 Speed Chain
自由流动链 Free Flow Chain
顶滚轮链 Top Roller Chain
板式链 Leaf Chain
半顶板链 Top Chain
重型工业链 Heavy Industrial Chain

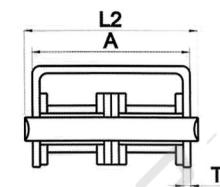
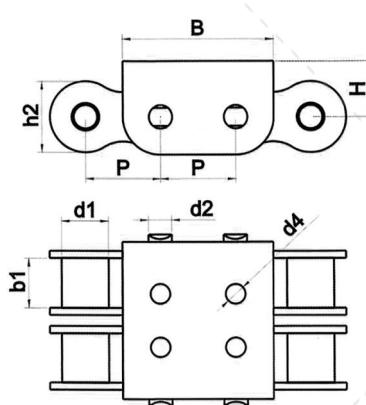
加外片 A Type

Add outer plate



不加外片 B Type

No outer plate

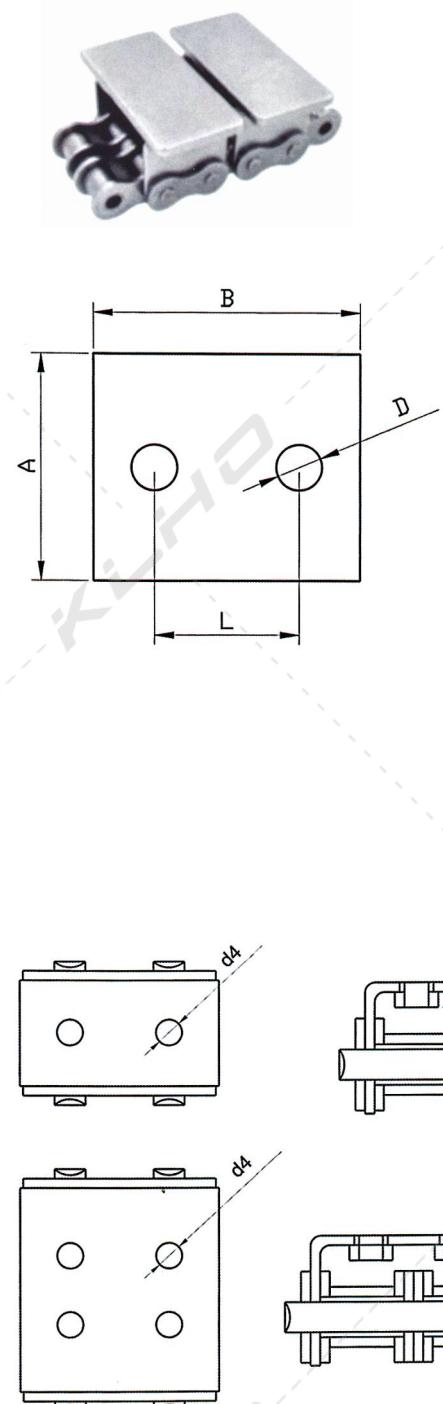


链号	节距 Pitch	滚珠直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	链片宽度 Plate depth	销轴长度 Pin length		U板尺寸 U plate size				形状 Type	U板厚度 U plate thickness	极限抗拉强度 Ultimate tensile strength	每米重量 Weight per meter
						A Type	B Type	A	B	H	d4				
Chain No.	P	d1 max	b1 min	d2 max	h2 max	L1 max	L2 max	mm	mm	mm	mm	T	Q min	q	
		mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m	
06B-U2	9.525	6.35	5.72	3.28	8	24	27	21.7	17.6	6.4	-	D	1.3		
08A-U2	12.7	7.95	7.85	3.96	12	34.2	31.2	28.4	24.2	8.3	4	-	1.5	32/7273	1.85
08B-U2	12.7	8.51	7.75	4.45	11.8	34.1	31.2	28.4	24.2	8.3	4	-	1.5	32/7273	1.96
08B-U2F1	12.7	8.51	7.75	4.45	11.8	34.1	31.2	28.4	23.1	8.3	5.5	-	1.5	32/7273	1.96
08B-U2F2	12.7	8.51	7.75	4.45	11.8	34.1	31.2	28.4	24.8	8.3	5.5	C	1.5	32/7273	1.96
08B-U2F3	12.7	8.51	7.75	4.45	11.8	34.1	31.2	28.4	24.8	8.3	5.5	D	1.5	32/7273	1.96
10A-U2	15.875	10.16	9.4	5.08	15	41.8	37.8	36	30	12.5	5	-	1.5	42.3/9822	2.6
10A-U2F1	15.875	10.16	9.4	5.08	15	41.8	37.8	35.5	30	12.5	5	-	1.5	40/9500	2.5
10A-U2F2	15.875	10.16	9.4	5.08	15	41.8	37.8	36	29.6	12.5	5	D	1.5	42.3/9822	2.6
10B-U2	15.875	10.16	9.65	5.08	14.7	39.5	35.9	33.3	30	11.3	5	-	1.5	44.5/10114	2.47
10B-U2F1	15.875	10.16	9.65	5.08	14.7	39.5	35.9	33.3	30	11.3	-	D	1.85	44.5/10114	2.47
12A-U2	19.05	11.91	12.57	5.94	16	51	47	44.5	36	13	5	-	1.85	55.3/12136	3.12
12A-U2F1	19.05	11.91	12.57	5.94	16	51	47	44.5	33.7	26.9	-	-	1.85	55.3/12136	
12A-U2F2	19.05	11.91	12.57	5.94	16	51	47	44.5	36	13	-	-	1.85	55.3/12136	3.12
12A-U3	19.05	11.91	12.57	5.94	16	65.8	61	57	34	13	-	-	1.85	95.4/21682	4.86
12B-U2	19.05	12.07	11.68	5.72	16	45.3	42.9	39.1	36	12	5	-	1.85	57.8/13136	3.03
12B-U2F1	19.05	12.07	11.68	5.72	16	46.6	42.9	39.1	34	12	5	-	1.85	57.8/13136	3.03
12B-U2F2	19.05	12.07	11.68	5.72	16	45.3	42.9	39.1	33	12	4.2	-	1.85	57.8/13136	3.03
12B-U2F3	19.05	12.07	11.68	5.72	16	45.3	42.9	39.1	36	12	-	D	2.42	57.8/13136	3.03
16A-U2	25.4	15.88	15.75	7.92	24	66.7	61.2	57.2	46	16	7	-	1.5	115/30124	6.1
16B-U2	25.4	15.88	17.02	8.28	21	71.7	67	60.93	49	16.2	6	-	3.8	106/26094	6.97
20A-U2	31.75	19.05	18.9	9.53	30	85	88	71	58	22.5	6.5	-	4		
24A-U2	38.1	22.23	25.22	11.1	35.7	104	94.4	88	75.2	29	-	-	5		19
24B-U2	38.1	25.4	25.4	14.63	33.2	111.1	114	95.7	71.5	46.1	-	-			

材质:碳钢、不锈钢 Material: carbon steel、stainless steel

U-shaped cover chain

平板与链条 固定方式有：
焊接 (Type A) 铆钉 (Type B, 平板需带孔)



其余参数参照标准

链号 Chain No.	附板尺寸 attachment size					固定方式 Fixed mode Type
	A mm	B mm	D mm	L mm	T mm	
08B-U1-PB-F1	8.4	21.25	3.7	12.7	4	B
12B-U2-PB-F1	30	35	2-6	19.05	3	B
12B-U2-PB-F2	36	39	2-6.5	20	4	B
12B-U2-PB-F3	35	76	4-5	19.05	5	B
12B-U2-PB-F4	35	70	-	-	4	A
12A-2-K1-PB-F2	27	35	2-6	23	2.4	B
12A-2-K1-PB-F3	32	40	4-6	24	2.4	B
12A-2-K1-PB-F4	27	45	2-6.8	25	2.4	B
12A-2-K1-PB-F5	27	48	2-6.1	23	2.4	B
12A-2-K1-PB-F6	24	84	2-6.5	61	2.4	B
12A-G2-PB-F7	50	55	7	-	2.4	B
12A-2-K1-PB-F8	33	85.4	5	61	2.4	B
16A-2-K1-PB-F1	24	76.8	8	53.8	3	B
16A-2-K1-PB-F2	14.6	76.8	4-5	19.05	3	B
C2060-PB	28	50	-	-	5	A

链号 Chain No.	螺母尺寸 Nut size	
	d4 mm	H mm
	mm	mm
08A-U1-GS	M3/M4	5/6
08B-U1	M3/M4	5/6
10A-U1	M4/M5	6/7
10B-U1	M4/M5	6/7
12A-U1	M4/M5	6/7
12B-U1	M4/M5	6/7
16A-U1	M5/M6	7/8
16B-U1	M5/M6	7/8
20A-U1	M6/M8	8
20B-U1	M6/M8	8
24A-U1	M6/M8	8
24B-U1	M6/M8	8
08A-U2	M3/M4	5/6
08B-U2	M3/M4	5/6
10A-U2	M4/M5	6/7
10B-U2	M4/M5	6/7
12A-U2	M4/M5	6/7
12B-U2	M4/M5	6/7
16A-U2	M5/M6	7/8
16B-U2	M5/M6	7/8
20A-U2	M6/M8	8

盖板链条

U-shaped cover chain

标准滚子链
Standard Roller Chain

输送链条
Conveyor Chain

推窗链
Push Window Chain

盖板链
Plate Chain

倍速链
Speed Chain

自由流动链
Free Flow Chain

顶滚轮链
Top Roller Chain

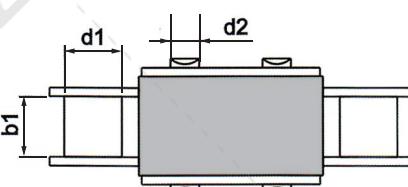
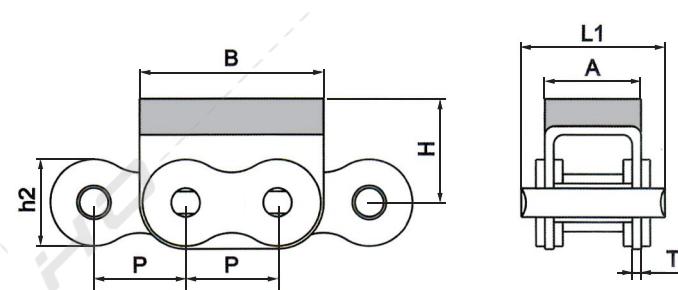
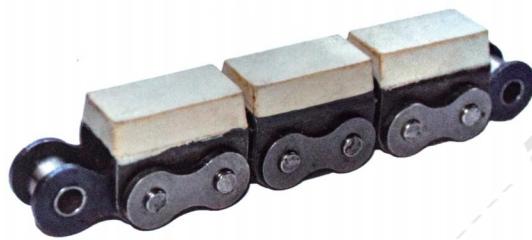
板式链
Leaf Chain

平顶板链
Top Chain

重型工业链
Heavy Industrial Chain

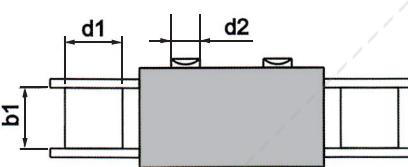
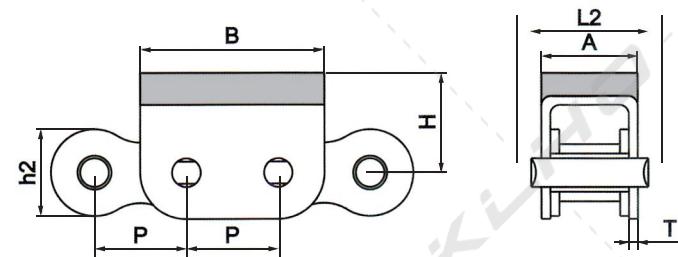
加外片 A Type

Add outer plate



不加外片 B Type

No outer plate

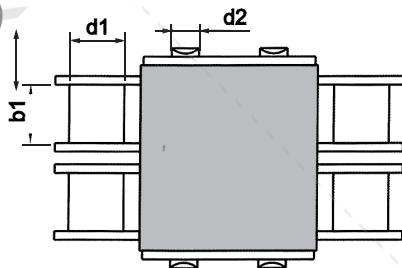
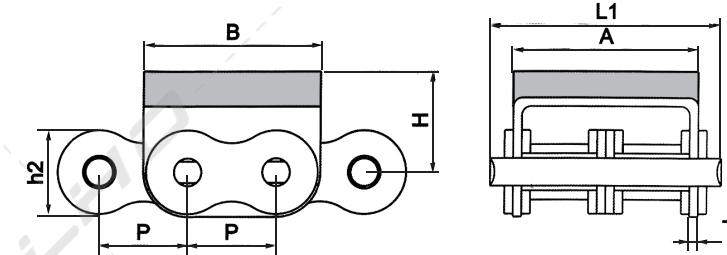
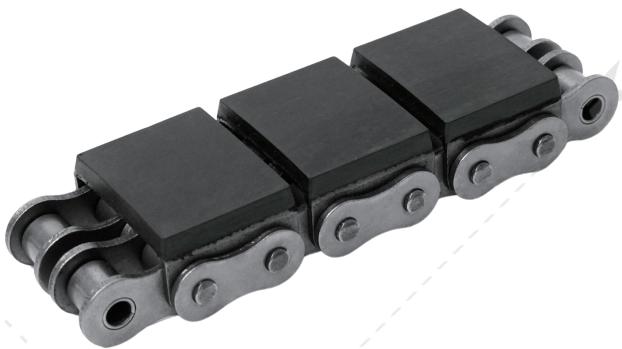


链号	节距 Pitch	滚珠直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	链片宽度 Plate depth	销轴长度 Pin length		橡胶块尺寸 Plate and attachment size			U板厚度 U plate thickness	极限抗拉强度 Ultimate tensile strength	每米重量 Weight per meter
						A Type	B Type	A	B	H			
Chain No.	P	d1 max	b1 min	d2 max	h2 max	L1 max	L2 max	mm	mm	mm	mm	mm	kg/m
	mm	mm	mm	mm	mm	mm	mm						
04C-G1	6.35	3.3	3.18	2.31	6	10.6	8.9	7	11.5	14.1	1	3.5/795	0.38
06B-G1	9.525	6.35	5.72	3.28	8.2	16.1	13.2	11.4	17.3	7.5	1.3	9/2045	0.8
08B-G1	12.7	8.51	7.75	4.45	11.8	19.4	16.4	14.6	24.2	12.3	1.5	18/4091	1.19
08B-G1F80	12.7	8.51	7.75	4.45	11.8	19.4	16.4	14.6	24.2	13.8	1.5	18/4091	1.2
10A-G1	15.875	10.16	9.4	5.08	15	24	21	17.5	30	17	1.5	21.8/4953	1.7
10B-G1	15.875	10.16	9.65	5.08	14.7	23	19.5	16.8	30	17	1.5	19/4318	1.62
12A-G1	19.05	11.91	12.57	5.94	18	32	27.2	21.4	36	17	1.85	31.8/7153	2.55
12B-G1	19.05	12.07	11.68	5.72	16	26	22.3	19.6	36	17	1.85	57.8/13136	2.01
16A-G1	25.4	15.88	15.75	7.92	24	37.2	30.8	27.5	46	20	2.42	42/9545	3.97
16B-G1F12	25.4	15.88	17.02	8.28	21	41	34.8	29.05	49	20	1.5	58/13047	3.83
20A-G1	31.75	19.05	18.9	9.53	30	46.8	40.8	34	57.6	28	3.1	86.7/19503	6.15
20B-G1	31.75	19.05	19.56	10.19	26.4	48	41	36	57	27	3.5	85/19318	6.19
24A-G1	38.1	22.23	25.22	11.1	35.7	58.3	50.3	46	75.2	35	4	127/28864	10.7
24B-G1	38.1	25.4	25.4	14.63	33.2	61.6	52	47	72.6	34	4.5	160/36363	11.25
32A-G1	50.8	28.58	31.55	14.27	47.8	76.2	-	58.2	100.4	39	6.4	226.8/51545	

U-shaped cover chain

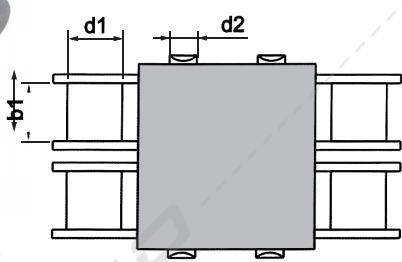
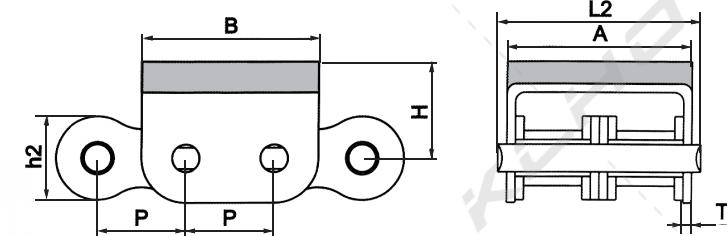
加外片 A Type

Add outer plate



不加外片 B Type

No outer plate



链号 Chain No.	节距 Pitch	滚珠直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	链片宽度 Plate depth	销轴长度 Pin length		橡胶块尺寸 Plate and attachment size			U板厚度 U plate thickness	极限抗拉强度 Ultimate tensile strength	每米重量 Weight per meter
						A Type	B Type	A	B	H			
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m
08B-G2	12.7	8.51	7.75	4.45	11.8	34	31.2	28.4	24.2	12.3	1.5	32/7273	2.07
10A-G2	15.875	10.16	9.4	5.08	15	41.8	37.8	36	30	17	2	42.3/9822	2.72
10B-G2	15.875	10.16	9.65	5.08	14.7	38.4	35.4	33.3	30	16	1.5	44.5/10114	2.56
12A-G2	19.05	11.91	12.57	5.94	16	51	46.1	44.5	36	17	1.85	55.3/12136	3.31
12B-G2	19.05	12.07	11.68	5.72	16	46.6	42.9	39.1	36	16	1.85	57.8/13136	3.21
12B-G2F81	19.05	12.07	11.68	5.72	16	46.6	42.9	39.1	36	28.4	1.85	57.8/13136	
16A-G2	25.4	15.88	15.75	7.92	24	66.7	60.2	57.2	46	20	2.42	115/30124	7.27
16B-G2	25.4	15.88	17.02	8.28	21	73.2	67	60.93	49	22	1.5	106/26094	7.35
20A-G2	31.75	19.05	18.9	9.53	30	85	88	71.8	58	28	3.8		
C20B-G2	31.75	19.05	29.56	10.19	26.4	85	78	73	58.15	27	3.5	170/38217	10.4

Standard Roller Chain
标准链Conveyor Chain
输送链Push Window Chain
推窗链Plate Chain
盖板链Speed Chain
高速链Free Flow Chain
自由流动链Top Roller Chain
顶滚链Leaf Chain
板式链Top Chain
开顶链Heavy Industrial Chain
重工业链

盖板链条

U-shaped cover chain

标准滚子链条
Standard Roller Chain

输送链条
Conveyor Chain

推窗链
Push Window Chain

盖板链条
Plate Chain

倍速链
Speed Chain

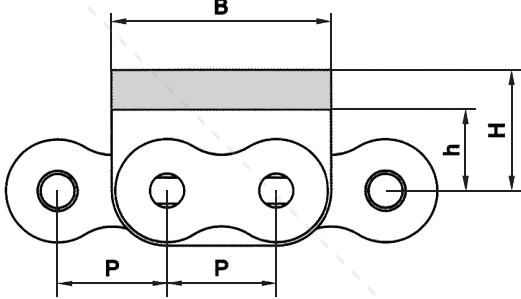
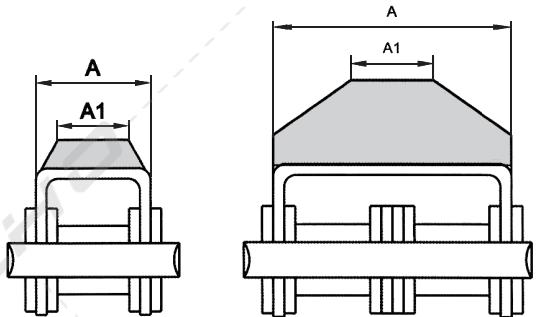
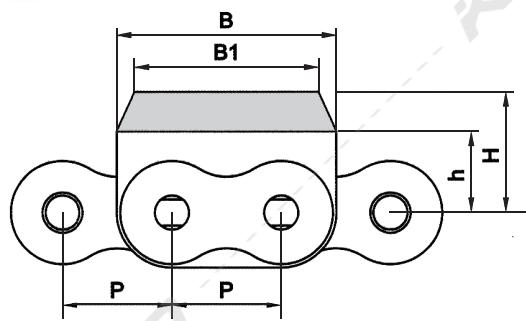
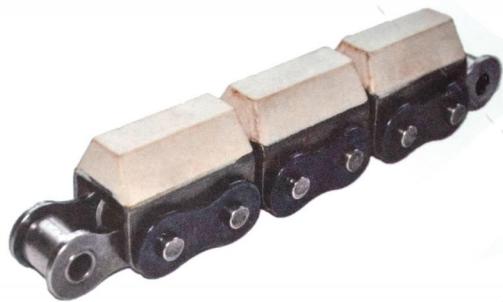
自由流动链
Free Flow Chain

顶滚轮链
Top Roller Chain

板式链
Leaf Chain

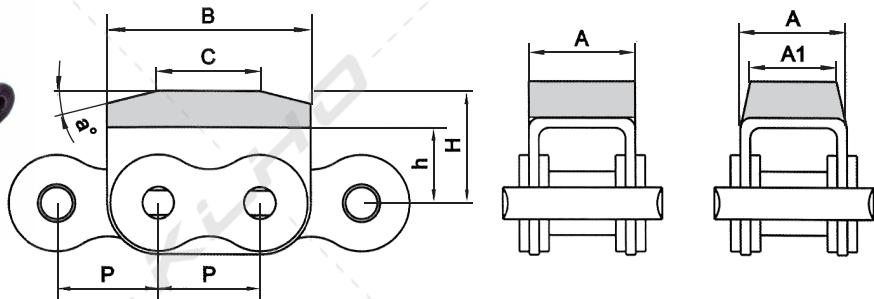
平顶板链
Top Chain

重型平顶
Heavy Industrial Chain

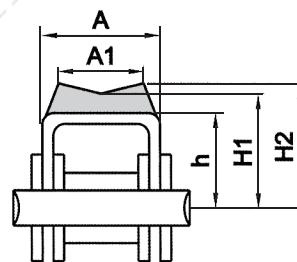
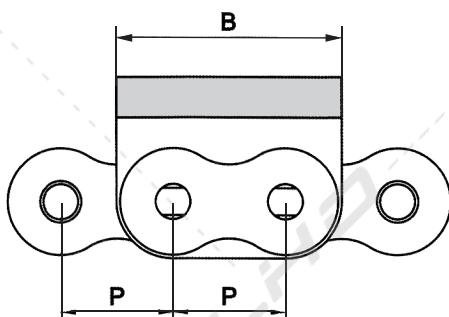
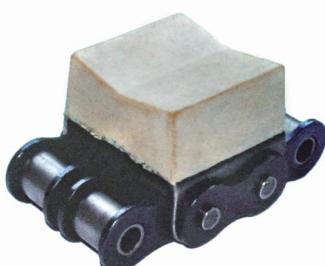


链号 Chain No.	节距 Pitch mm	橡胶块尺寸 Plate and attachment size					
		A mm	A1 mm	B mm	B1 mm	h mm	H mm
08B-G1F12	12.7	14.6	11.66	24.2	21.45	8.3	24
08B-G1F14	12.7	14.6	12	24.2	21.48	8.3	16
08B-G1F17	12.7	14.6	6.86	24.2	-	8.3	20.2
10A-G1F6	15.87	16.8	-	30	-	11.3	14
10B-G1F5	15.875	16.8	13.5	30	-	11.3	25.3
10B-G2F5	15.875	33.3	29.4	36	-	11.3	25.3
12A-G1F1	19.05	26	17	36	-	13	16
12A-G1F12	19.05	39.1	-	36	-	13	21
12B-G1F11	19.05	19.6	13.5	36	-	13	17
12B-G1F14	19.05	38.2	37.4	35	34.2	11.5	16
12A-G2F12	19.05	39.1	-	36	-	13	21
12B-G2F5	19.05	39.1	-	36	-	12	28
12B-G2F10	19.05	39.1	34	36	-	12	28
12B-G2F12	19.05	39.1	34.4	36	32.83	12	21
12B-G2F14	19.05	39.1	34	36	34	12	34
C12B-G2F22	19.05	39.1	37	36	30	12	28
16A-G1F1	25.4	27.5	-	46	-	16	21.4
16A-G1F3	25.4	27.5	22	49	47.1	16	21.4
16A-G1F4	25.4	27.5	25.6	49.2	-	16	20
16B-G1F12	25.4	29.05	24.5	49	-	15.4	21.4
16B-G1F18	25.4	29.05	-	49	-	15.4	32
20A-G1	31.75	34	30	57.65	55.5	22	28
C20A-G1	31.75	34	30	61.75	59.63	22	28
20B-G1F1	31.75	36	-	57	-	21	35
C20B-G1	31.75	36	30	57	54.88	21	27
C20B-G2	31.75	73	60	58.15	56	21	27
24A-G1F1	38.1	55.5	50.4	70	66.2	24.5	46.5
C24B-G1	38.1	47	44	72.6	-	28	34

U-shaped cover chain



链号 Chain No.	节距 Pitch	橡胶块尺寸 Plate and attachment size							
		P mm	A mm	A1 mm	B mm	C mm	a mm	H mm	
08B-G1F14	12.7	14.6	-	24.2				8.3	16
08B-G2F1	12.7	28.4	25.4	24.2	9	9	8.3	12	
08B-G2F15	12.7	28.4	25.4	24.2	9	15	8.3	12.8	
08B-G2F22	12.7	28.4	25.4	24.2			8.3	12	
C16AG1F7	25.4	27.5	26.4	49	25	15	16	21.4	
16B-G1	25.4	29.05	-	49	25	15	15.4	21.4	
16B-G1F11	25.4	29.05	-	49	41	15	15.4	21.4	
C16B-G2	25.4	60.93	-	49	25	15	15.4	21.4	
20B-G1F2	31.75	36	-	57			21	35	
24B-G1F1	38.1	47	39.6	72.6	32.6	11	28	34	
24B-G1F7	38.1	47	44	72.6	35	12	28	34	



链号 Chain No.	节距 Pitch	橡胶块尺寸 Plate and attachment size						
		P mm	A mm	A1 mm	B mm	h mm	H1 mm	H2 mm
08B-G1F9	12.7	14.6	11	24.2	8.3	10.8	12.3	
08B-G2F11	12.7	28.4	26.6	24.2	8.3	18.3	20.1	
12B-G1F1	19.05	19.6	14.5	36	13	16	18	
12B-G1F13	19.05	19.6	14.2	36	13	19.1	21	
12B-G1F80	19.05	15.4	12.8	33.8	13	26	28	
12B-G2F4	19.05	39.1	35	36	12	24.5	27.5	
12B-G2F13	19.05	39.1	24	36	12	24.5	27.5	
12B-G2F80	19.05	37	16	35	12	28	29.6	

Standard Roller Chain
标准链

Conveyor Chain
输送链条

Push Window Chain
推窗链

Plate Chain
盖板链条

Speed Chain
倍速链

Free Flow Chain
自由流链

Top Roller Chain
顶滚链

Leaf Chain
板式链

Top Chain
开顶链

Heavy Industrial Chain
重工业链

盖板链条

U-shaped cover chain

标准滚子链条
Standard Roller Chain

输送链条
Conveyor Chain

推窗链
Push Window Chain

盖板链条
Plate Chain

倍速链
Speed Chain

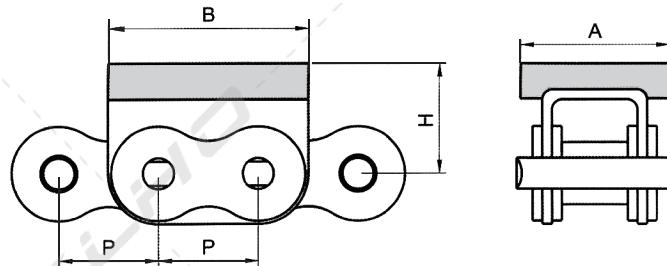
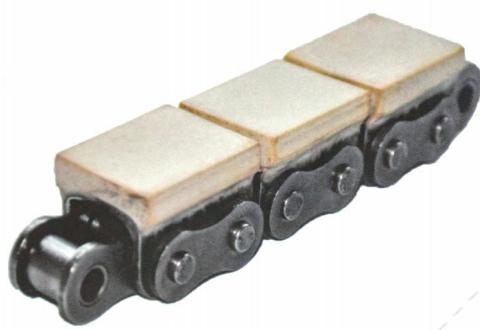
自由流动链
Free Flow Chain

顶滚轮链
Top Roller Chain

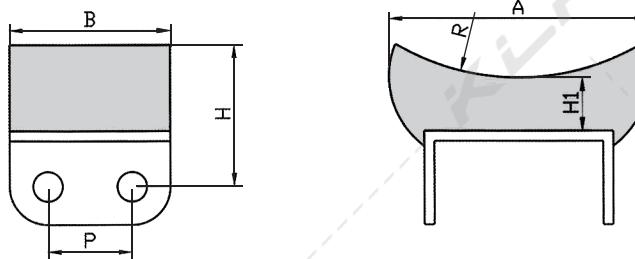
板式链
Leaf Chain

斗顶板链
Top Chain

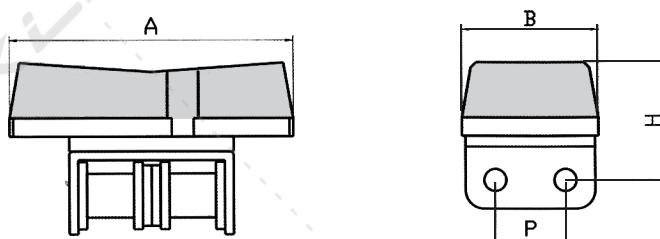
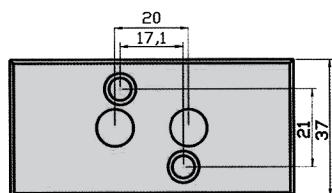
重载斗顶链
Heavy Industrial Chain



链号 Chain No.	节距 Pitch mm	橡胶块尺寸 Plate and attachment size		
		A mm	B mm	H mm
		P mm	A mm	B mm
08B-G1F1	12.7	18	24.2	12.3
10B-G1F2	15.875	25	30	14
10B-G1F3	15.875	20	30	18
10B-G1F4	15.875	18.6	30	11.4



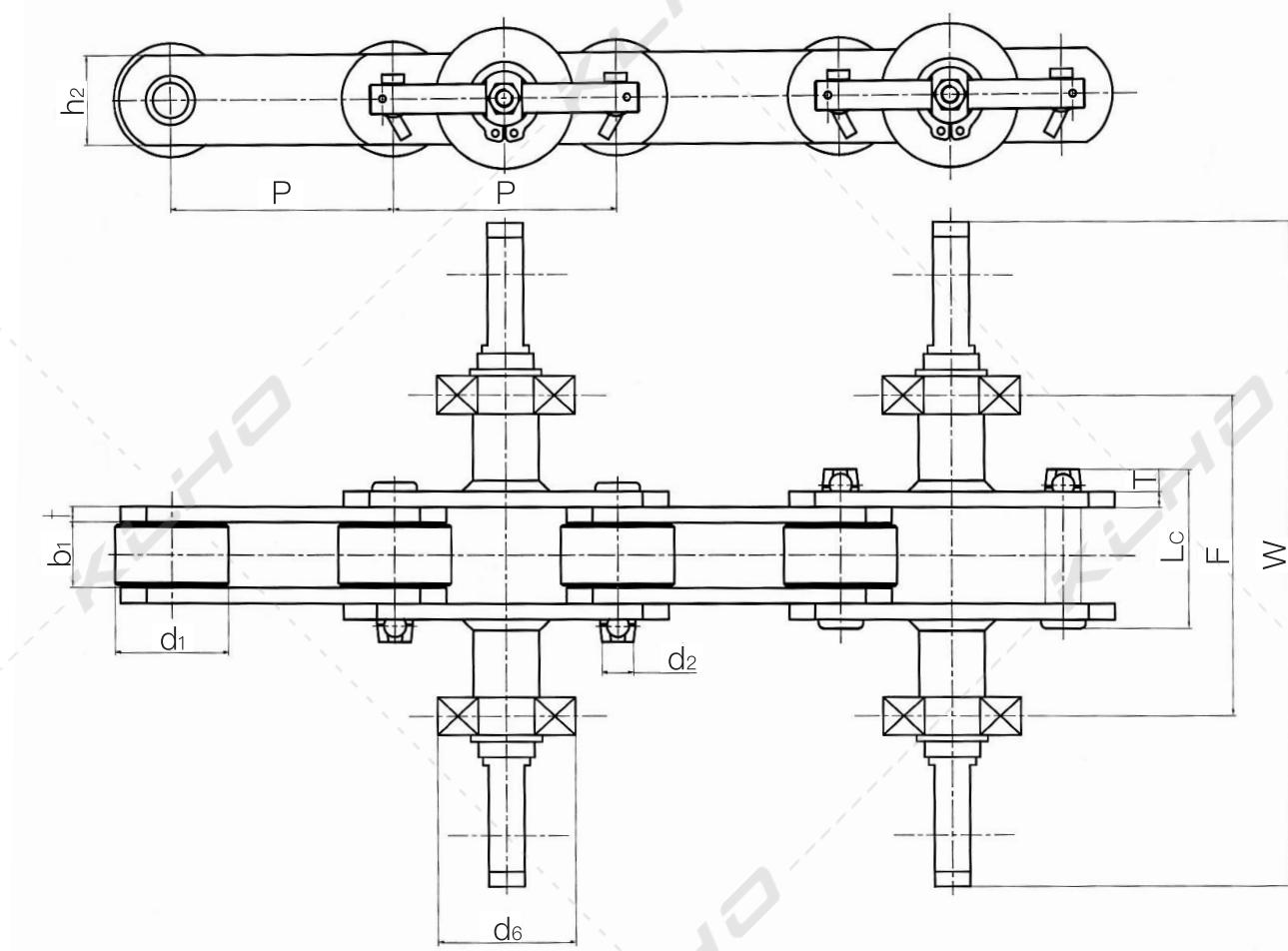
链号 Chain No.	节距 Pitch mm	橡胶块尺寸 Plate and attachment size				
		A mm	B mm	H mm	H1 mm	R mm
		P mm	A mm	B mm	H mm	R mm
08B-G2F16	12.7	44	24.2	26.3	8	27
08B-G2F17	12.7	39	24.2	21.3	8	36



链号 Chain No.	节距 Pitch mm	橡胶块尺寸 Plate and attachment size		
		A mm	B mm	H mm
		P mm	A mm	B mm
12B-G2F3	19.05	77	37	36
12B-G2F8	19.05	101	37	36

■ 橡胶手套输送链

Rubber Glove Conveyor Chains



链号 Chain No.	节距 Pitch	滚轮直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	附板尺寸 Attachment dimension			极限抗拉强度 Ultimate tensile strength
						F	W	d6	
	P	d1 max	b1 min	d3 max	L1 max	F	W	d6	Q min
	mm	mm	mm	mm	mm	mm	mm	mm	mm
	90.0	60.0	29.5	14.2	74.5	6.0/7.0	121.5	236.6	112.0/25178
	100.0	60.0	28.8	14.0	70.0	6.5	122.0	278.0	200.0/44960
	100.0	60.0	29.0	15.0	76.4	8.0	138.0	244.0	230.0/51704
	100.0	50.8	29.0	20.0	75.0	7.5	233.0	530.0	230.0/51704

Standard Roller Chain
标准链Conveyor Chain
输送链Push Window Chain
推窗链Plate Chain
盖板链Speed Chain
速度链Free Flow Chain
自由流链Top Roller Chain
顶滚链Leaf Chain
板式链Top Chain
平顶链Heavy Industrial Chain
重工业链

KLHO

SPEED CHAIN



倍速链

Speed chain



滚轮介绍

Rollers introduction

标准滚子链条
Standard Roller Chain

输送链条
Conveyor Chain

推窗链
Push Window Chain

盖板链条
Plate Chain

倍速链
Speed Chain

自由流动链
Free Flow Chain

顶滚轮链
Top Roller Chain

板式链
Leaf Chain

斗顶板链
Top Chain

重载斗齿链
Heavy Industrial Chain



材质	代码	熔点	使用环境	优点	缺点
聚酰胺-6	PA6	220°C	-30~80°C	弹性好,有较好的消振,降噪能力	疲劳强度钢性,耐热性低于尼龙66
聚己二酰己二胺	PA66	253°C	-30~80°C	疲劳强度和钢性较高,耐热性较好,摩擦系数低,耐磨性好	吸湿性大,尺寸稳定性不够
聚甲醛	POM	175°C	-40~100°C	较好的机械强度、刚性、疲劳强度、环境抵抗性,耐有机溶剂性佳、耐反覆冲击性强、良好的电气性质、复原性良好,具自己润滑性、耐磨性良好、尺寸安定性优。	吸湿性大,尺寸稳定性不够
聚四氟乙烯(铁氟龙)	PTFE	327°C	-190~250°C	耐高温、耐低温、具有良好的机械韧性、耐腐蚀、摩擦系数最低、不粘附	受载时容易出现蠕变现象

其他材质:10#钢(冷镦)、45#(车加工)、不锈钢SS201、不锈钢SS304

加工工艺

冷镦

具有较高的生产率,大大减少材料消耗,降低生产成本

车床加工

加工质量稳定、精度高、尺寸随意定制

表面处理

滚亮抛光

无心磨床 磨外圆

镀镍

镀锌

倍速输送链特点与应用 Double speed conveyor chain characteristics

■ 倍速输送链的特点与应用

Characteristics and application of double speed conveyor chain

倍速输送链的特点是用来搁置被输送物料的工装板的移动速度与链条本身的移动速度不相等，因此引出了差速链、差动链等名称。倍速输送链的这一特点是由其特殊的结构所赋予的。理论上工装板与被输送物料移动的速度与链条速度可以通过。

如下公式计算出来：

搬运速度V(即工装板与被输送物料的移动速度)

链条速度 V_o (即小滚子在轨道上行走的速度)

小滚子外径d

大滚子外径D

当链条运行时速度为 V_o (即小滚子在轨道上行走的速度)，

此时大滚子与小滚子同一方向前进，大滚子的圆周速度与半径的比为 $(D/d)*V_o$ +原有链条的前进速度 V_o

$$V = (D/d * V_o) + V_o$$

$$V = (D/d + 1) * V_o$$

以我司产品三倍速链条产品为例：

大滚子外径D=37 小滚子外径d=18

搬运速度 $V = (37/18+1)$ 约等于3.0555差不多三倍速度

以我司产品2.5倍速链条产品为例：

大滚子外径R=36.6 小滚子外径r=22.23

搬运速度 $V = (36.6/22.23+1)$ 约等于264642差不多2.5倍速度

(需指出的是以上公式没有把摩擦考虑在内，在实际运行中摩擦不可避免。)

倍速输送链在应用时具有以下优越性：

1. 链条以低速运行，而工装板与被输送物料可获得成倍高于链条速度的移动速度，从而在保证高的输送效率的同时，还能使得链条工作平稳、噪音低、磨损小、使用寿命长。
2. 由于工装板与滚轮之间是摩擦传动，因此可利用他们之间可能出现的滑差，使得当链条以原有的速度前进时，让工板停留在某一位置上，从而控制物料输送的节拍。因工装板与滚轮之间是滚动摩擦，所以对链条起了保护作用。
3. 链条的重量比板链输送线轻，使用寿命比板链输送链长。整个输送装置轻便、启动快捷。倍速链一般适用于电子器件和家用电气设备等轻型物件的输送。如果滚子改用钢制也适用于机械产品的输送。

Standard Roller Chain
标准链

Conveyor Chain
输送链

Push Window Chain
推窗链

Plate Chain
盖板链

Speed Chain
倍速链

Free Flow Chain
自由流动链

Top Roller Chain
顶滚链

Leaf Chain
板式链

Top Chain
平顶板链

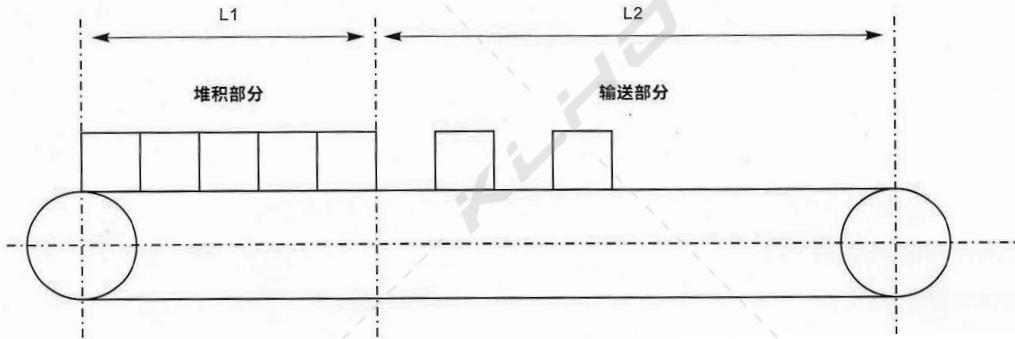
Heavy Industrial Chain
重工业链

倍速链条计算公式 Calculation formula of double speed chain

标准滚子链条
Standard Roller Chain输送链条
Conveyor Chain推窗链
Push Window Chain盖板链条
Plate Chain倍速链
Speed Chain自由流动链
Free Flow Chain顶滚轮链
Top Roller Chain板式链
Leaf Chain斗顶板链
Top Chain重型斗顶链
Heavy Industrial Chain

■ 倍速链条计算公式

Calculation formula of double speed chain



$$T = \frac{9.080665}{1000} [(W_1 + M)XL_1Xf_1 + W_2XL_2Xf_2 + (W_2 + M)XL_2Xf_3 + 1.1M(L_1 + L_2)f_1]$$

所要动力: $KW = \frac{TXV}{54.5n}$

动力单位: $T = (W_1 + M)XL_1Xf_1 + W_2XL_2Xf_2 + (W_2 + M)XL_2Xf_3 + 1.1M(L_1 + L_2)f_1$

T: 运转中最大张力KN(kgf)

L1 : 搬送部份长(m)

w1: 搬送部份输送物重量(kg/m)

L2 : 堆积部份长(m)

W2: 堆积部份输送物重量(kg/m)

f1 : 搬送部份之摩擦系数(约=0.008)

f2 : 堆积部份滚轮与输送物之摩擦系数(约:0.01~0.15)

M: 链条重量2.4(kg/m)

KW: 所要动力KW

V: 链条速度m/mm

n: 驱动部传达机械效率, 约92%~80%

*输送速度约等于2.5倍链条速度。

倍速链条速度计算公式: 以10齿三倍速链轮为例(单位:m)

普通马达+涡轮减速机组合算法:

$$V = 1450 \left(\text{马达转速} \times \frac{d_1(\text{马达轴})}{d_2(\text{牙箱轴})} \times \frac{1}{\text{变速比}} \times \frac{T_1(\text{牙箱出力轴链轮齿数})}{T_2(\text{主传动轴链轮齿数})} \times 0.1233 \times \pi \right)$$

齿轮减速马达算法:

$$\text{变速比 } V = 1450 \left(\text{马达转速} \times \frac{1}{\text{变速比}} \times \frac{T_1(\text{牙箱出力轴链轮齿数})}{T_2(\text{主传动轴链轮齿数})} \times 0.1233 \times \pi \right)$$

皮带流水线计算公式:

$$V = 1450 \times \frac{1}{\text{变速比}} \times \frac{T_1}{T_2} \times 0.16(\text{主动滚筒直径}) \times \pi$$

倍速链张力计算 Double speed chain tension calculation

■ 倍速链在运行时所受最大张力

Maximum Tension of Double Speed Chain During Operation

$$F=9.8 \times ((q_1+q) 11f_1+q_2 12f_2+(q_2+q) 12 f_3+1.1q (11+12)f_1]$$

F倍速链所受最大张力 (N)

q链条的每米重量 (kg/m)

q1输送线上正常运行的物品重量 (kg/m)

q2输送线上积累部分的物品重量 (kg/m)

11物品正常分布运行的长度 (m)

12物品积累部分的长度(m)

f1链条与轨道的摩擦系数

f2积累时输送物与链的摩擦系数

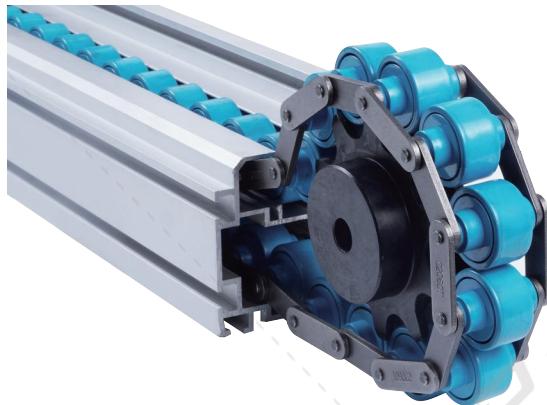
f3积累时链条与轨道的摩擦系数

当无润滑时

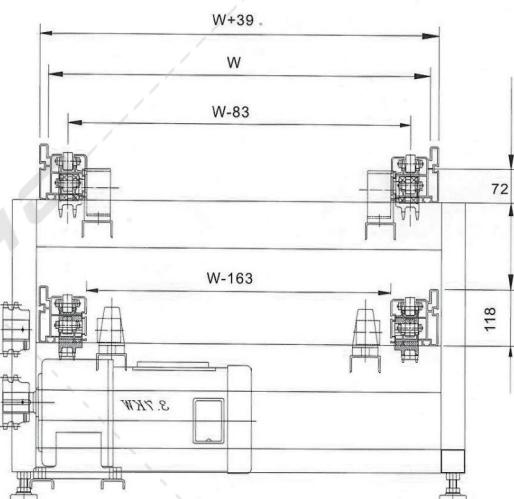
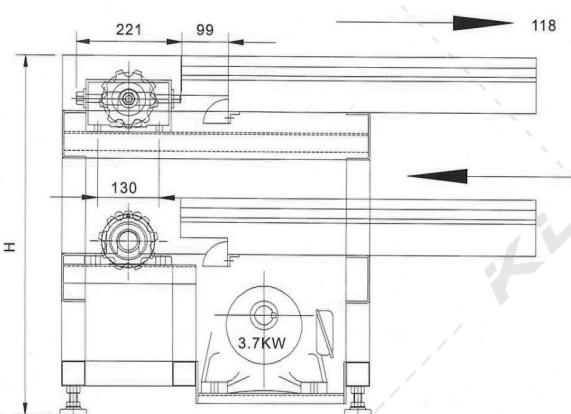
$f_1=0.08$

$f_2=0.08$

$f_3=0.16$



倍速链与倍数铝材装配示意图



技术要求：

- 1.保证尾轮链轮与倍速链传动方向垂直。
- 2.W为倍数导轨护边内空尺寸。
- 3.工装板标准尺寸为W-10,以保证工装板正常运行的预留余量。

Standard Roller Chain
标准链
滚子链

Conveyor Chain
输送链
输送链条

Push Window Chain
推窗链
推窗链条

Plate Chain
盖板链
盖板链条

Speed Chain
倍速链
倍速链

Free Flow Chain
自由流链
自由流链

Top Roller Chain
顶滚链
顶滚链

Leaf Chain
板式链
板式链

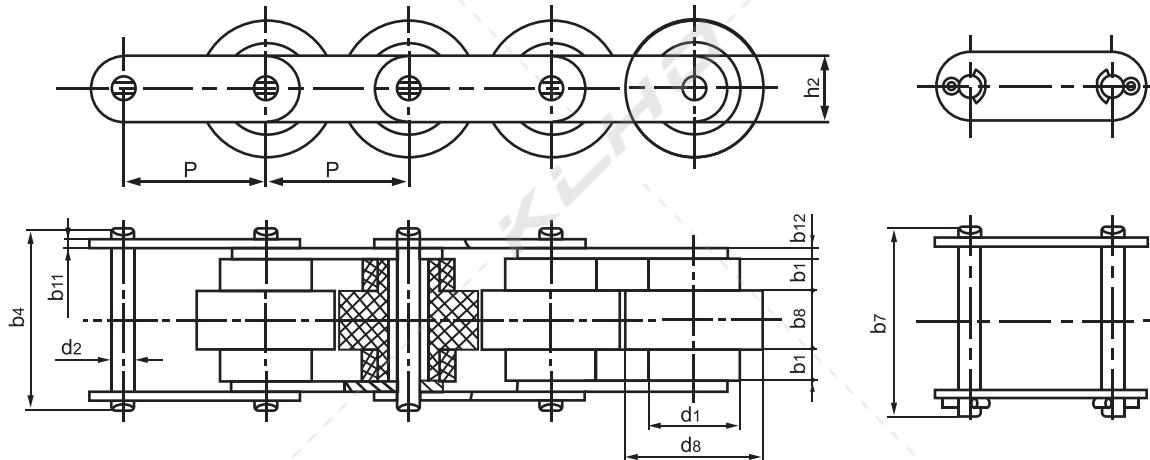
Top Chain
开顶板链
开顶板链

Heavy Industrial Chain
重工业链
重工业链

倍速输送链 Speed-fold Conveyor Chains

标准滚子链条
Standard Roller Chain输送链条
Conveyor Chain推窗链
Push Window Chain盖板链条
Plate Chain倍速链
Speed Chain自由流动链
Free Flow Chain顶滚轮链
Top Roller Chain板式链
Leaf Chain平顶板链
Top Chain重型工业链
Heavy Industrial Chain

■ 倍速输送链 Speed-fold Conveyor Chains



■ 2.5倍速输送链 2.5 times speed conveyor chains

链号 Chain No.	节距 Pitch	滚子外径 Roller diameter	滚轮外径 Rolling wheel diameter	滚子高度 Roller depth	滚轮高度 Rolling wheel depth	销轴直径 Bearing pin body diameter	链板高度 Plate depth	外链板厚度 Outer plate thickness	内链板厚度 Inner plate thickness	销轴长度 Width over bearing pin	连接销轴长度 Width over connection pin
	p	d1 max	d8 max	b1 min	b8 max	d2 max	h2 max	b11 max	b12 max	b4 max	b7 max
mm											
BS25-C206B	19.05	11.91	18.3	4	8	3.28	8.28	1.3	1.5	24.2	27.5
BS25-C208A	25.4	15.88	24.6	5.7	10.3	3.96	12.07	1.5	2	32.6	36.5
BS25-C210A	31.75	19.05	30.6	7.1	13	5.08	15.09	2	2.4	40.2	44.6
BS25-C212AS	38.1	22.23	36.6	8.5	15.5	5.94	18.08	3	3	49.0	51.5
BS25-C212A	38.1	22.23	36.6	8.5	15.5	5.94	18.08	3	4	51.0	54.0
BS25-C216A	50.8	28.58	49	11	21.5	7.92	24.13	4	5	66.2	71.6

■ 3倍速输送链 3 times speed conveyor chains

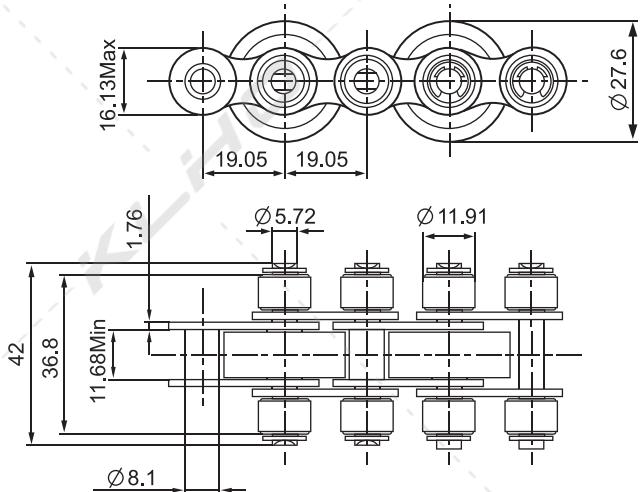
链号 Chain No.	节距 Pitch	滚子外径 Roller diameter	滚轮外径 Rolling wheel diameter	滚子高度 Roller depth	滚轮高度 Rolling wheel depth	销轴直径 Bearing pin body diameter	链板高度 Plate depth	外链板厚度 Outer plate thickness	内链板厚度 Inner plate thickness	销轴长度 Width over bearing pin	连接销轴长度 Width over connection pin
	p	d1 max	d8 max	b1 min	b8 max	d2 max	h2 max	b11 max	b12 max	b4 max	b7 max
mm											
BS30-C206B	19.05	9	18.3	4.5	9.1	3.28	7.28	1.3	1.5	26.3	29.5
BS30-C208A	25.4	11.91	24.6	6.1	12.5	3.96	9.6	1.5	2	35.6	39.5
BS30-C210A	31.75	14.8	30.6	7.5	15	5.08	12.2	2	2.4	43	47.1
BS30-C212AS	38.1	18	37	9.75	20	5.94	15	3	3	56.1	60.7
BS30-C212A	38.1	18	37	9.75	20	5.94	15	3.2	4	58.1	62.7
BS30-C216A	50.8	22.23	49	12	25.2	7.92	18.6	4	5	71.9	77.3

单倍速输送链 Single-time Speed Conveyor Chains

■ 单倍速输送链 Single-time Speed Conveyor Chains

链号 Chain no.	节距 Pitch	滚子外径 Roller diameter	滚轮外径 Rolling wheel diameter	滚子高度 Roller depth	滚轮高度 Rolling wheel depth	销轴直径 Bearing pin body diameter	链板高度 Plate depth	外链板厚度 Outer plate thickness	内链板厚度 Inner plate thickness	销轴长度 Width over bearing pin	连接销轴长度 Width over connection pin
	p	d1 max	d8 max	b1 min	b8 max	d2 max	mm	b11 max	b12 max	b4 max	b7 max
BS10-C212A(2.5)	38.1	22.23	36.6	8.5	15.5	5.94	18.08	3	3	49.1	53.7
BS10-C212A(3.0)	38.1	18	37.0	9.75	20	5.94	15.0	3	4	58.1	62.7

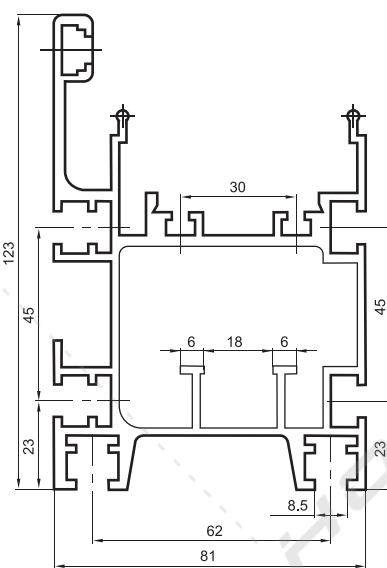
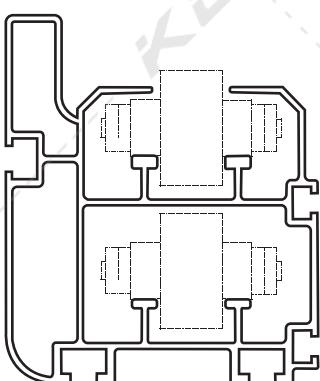
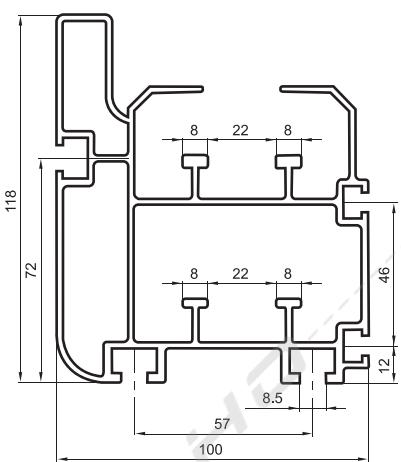
■ 12B单倍速侧滚轮输送链 12B Single-times speed conveyor chain with side rolling wheel



■ 1.2 倍速输送链专用导轨

适用链条型号:BS25-C212A、BS10-C212A(2.5)

适用链条型号:BS30-C212A、BS10-C212A(3.0)

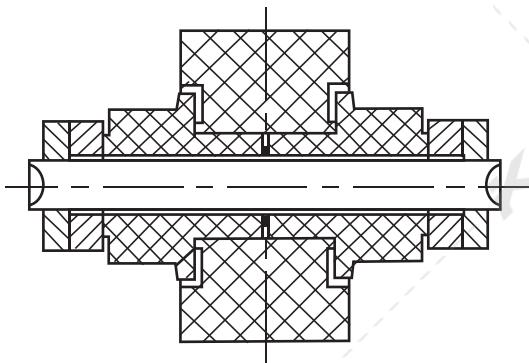


倍速链输送链的结构形式 The Structural Form Of Thespeed-fold Conveyor Chains

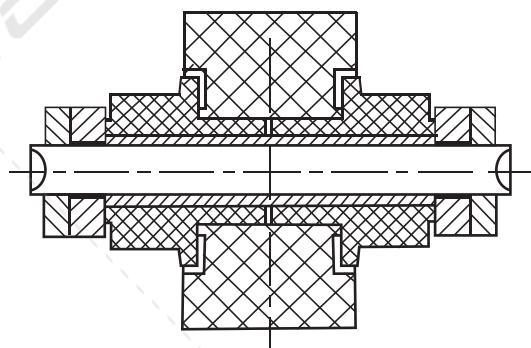
	标准滚子链条
	Conveyor Chain
	推窗链
	盖板链条
	Speed Chain
	自由流动链
	Top Roller Chain
	板式链
	平顶板链
	重载工业链

■ 倍速输送链的结构形式:

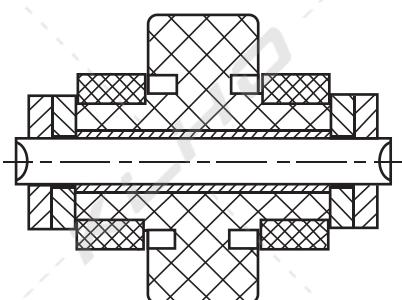
The Structural Form Of Thespeed-fold Conveyor Chains:



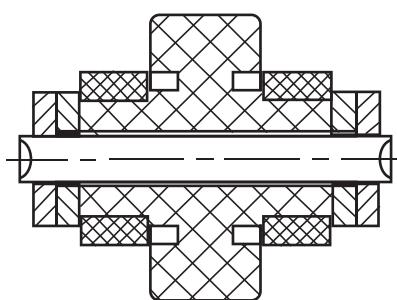
B I型



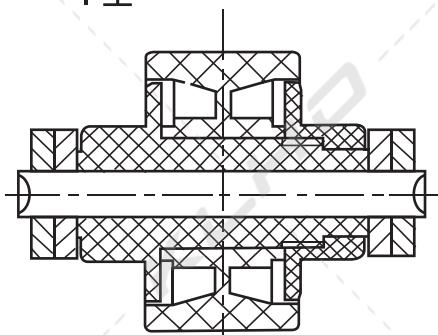
I型



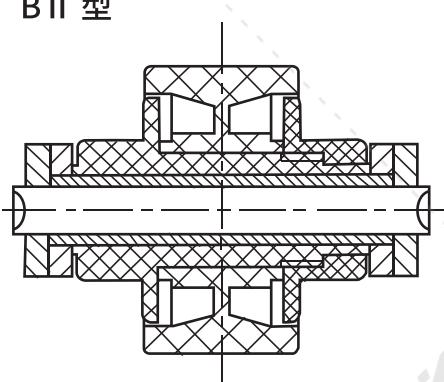
B II型



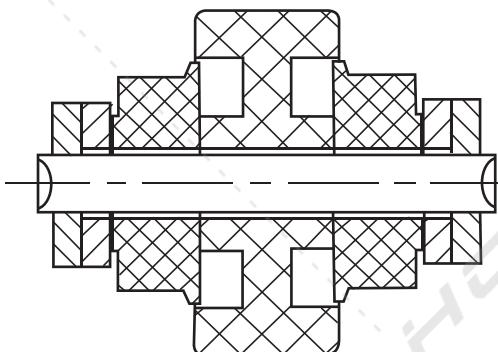
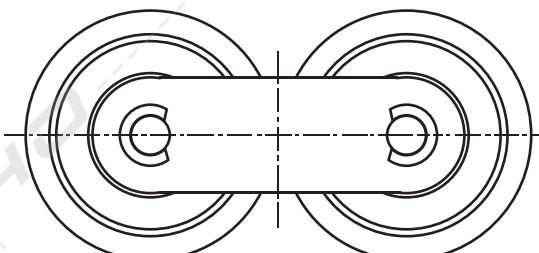
II型



III型



IV型

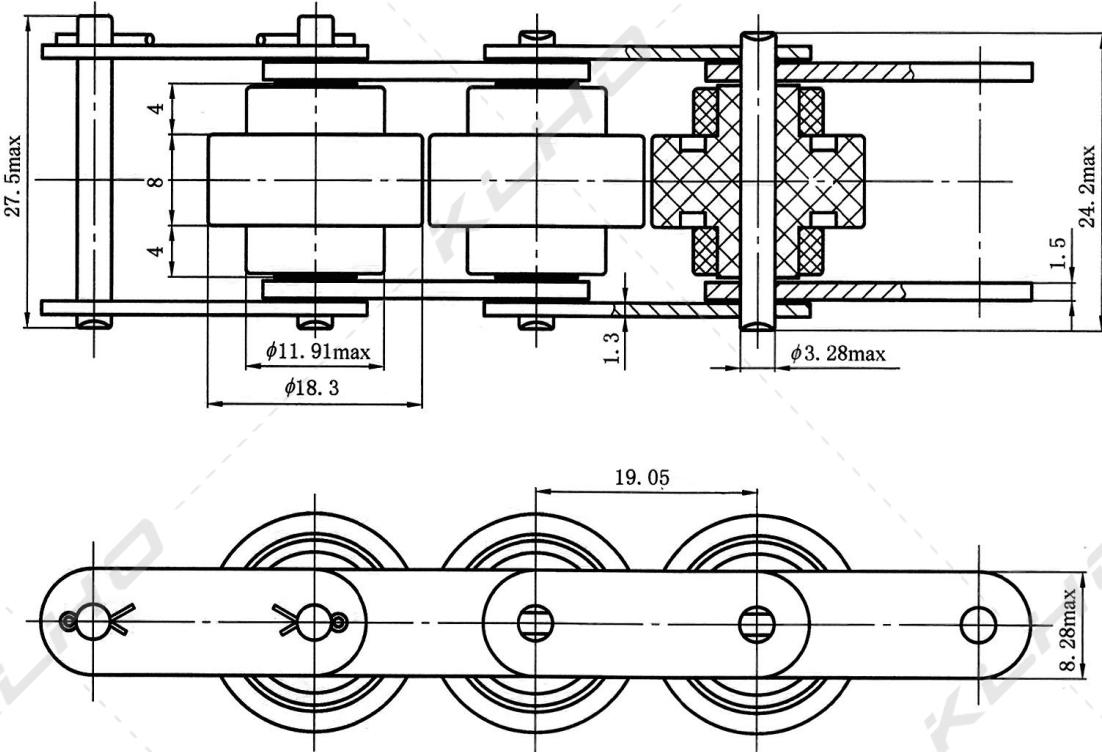


■ 单倍速输送链的结构形式:

The structural form of the single-time speed conveyor chains:

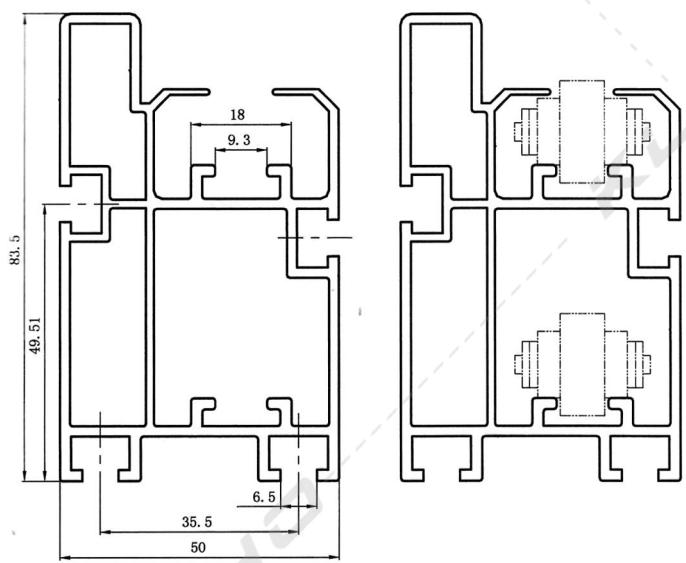
2.5倍速链 2.5 times the speed chain

■ 链号:BS25-C206B

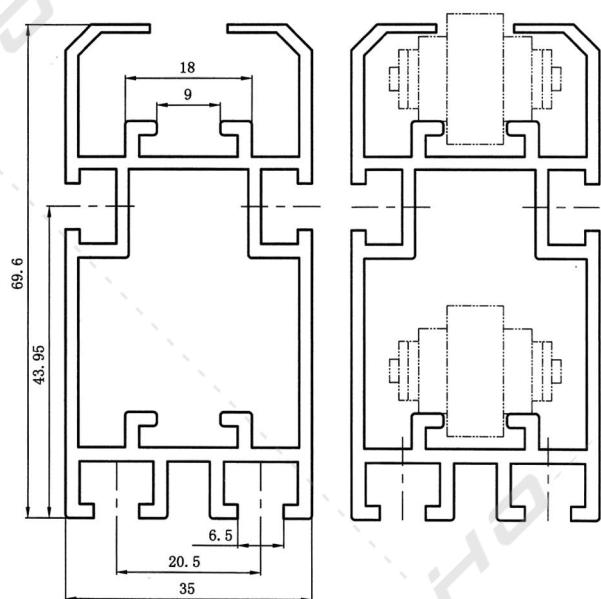


■ 适用于BS25-C206B铝型材参数:

导轨图号:(1)



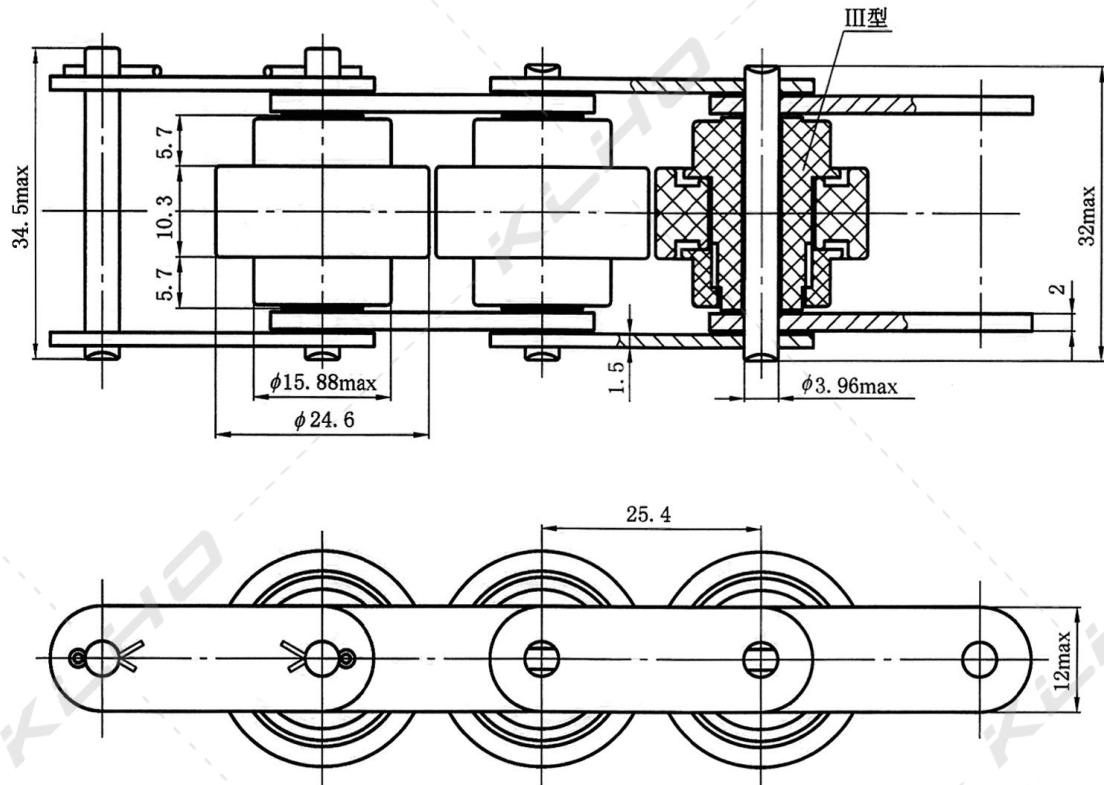
导轨图号:(2)



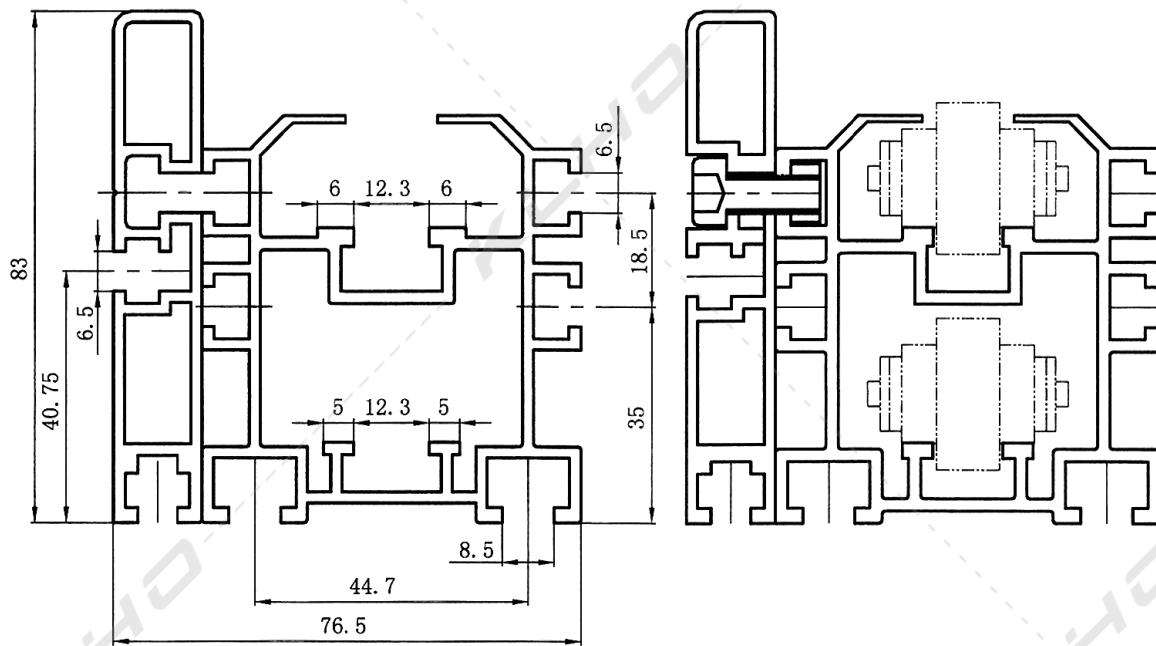
Standard Roller Chain
Conveyor Chain
输送链条
Push Window Chain
推窗链
Plate Chain
盖板链
Speed Chain
变速链
Free Flow Chain
自由流链
Top Roller Chain
顶滚链
Leaf Chain
板式链
Top Chain
顶链
Heavy Industrial Chain
重工业链

2.5倍速链 2.5 times the speed chain

■ 链号:BS25-C208A

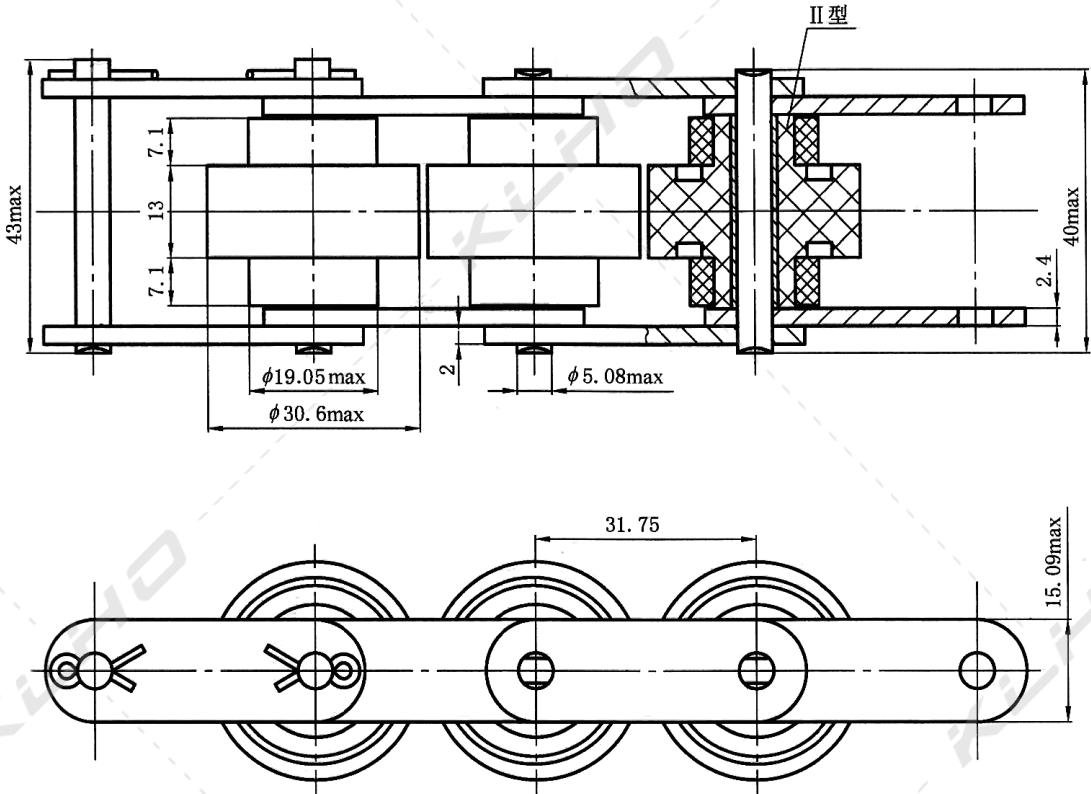


■ 适用于BS25-C208A铝型材参数:

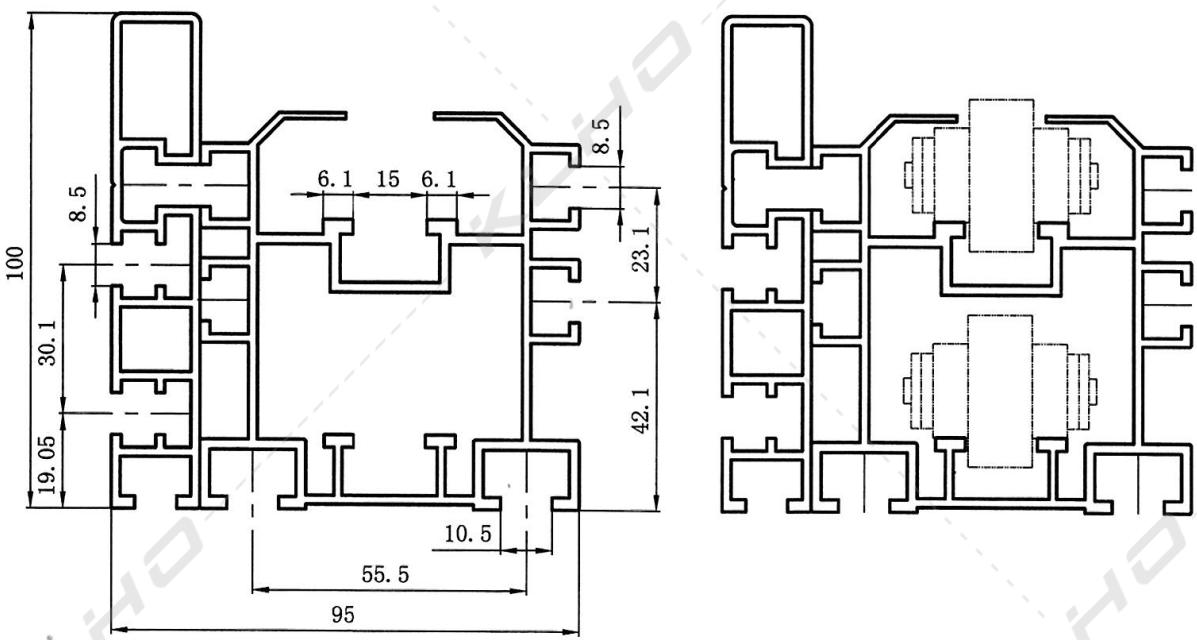


2.5倍速链 2.5 times the speed chain

■ 链号:BS25-C210A

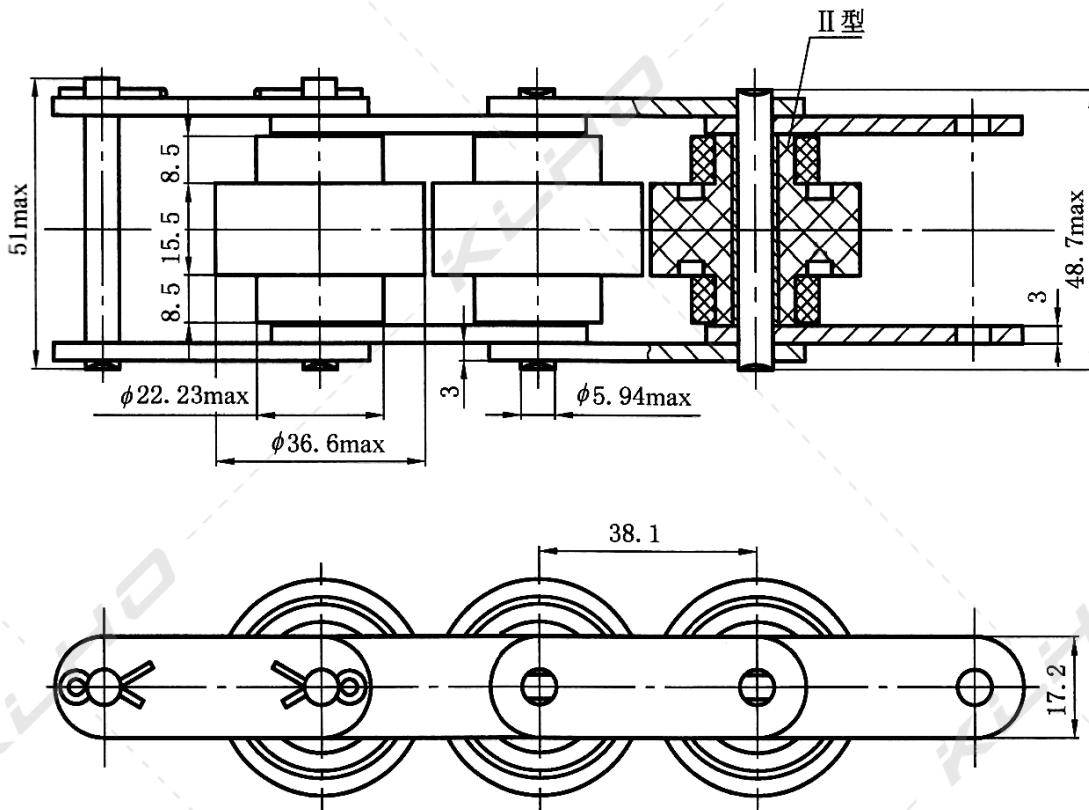


■ 适用于BS25-C210A铝型材参数:

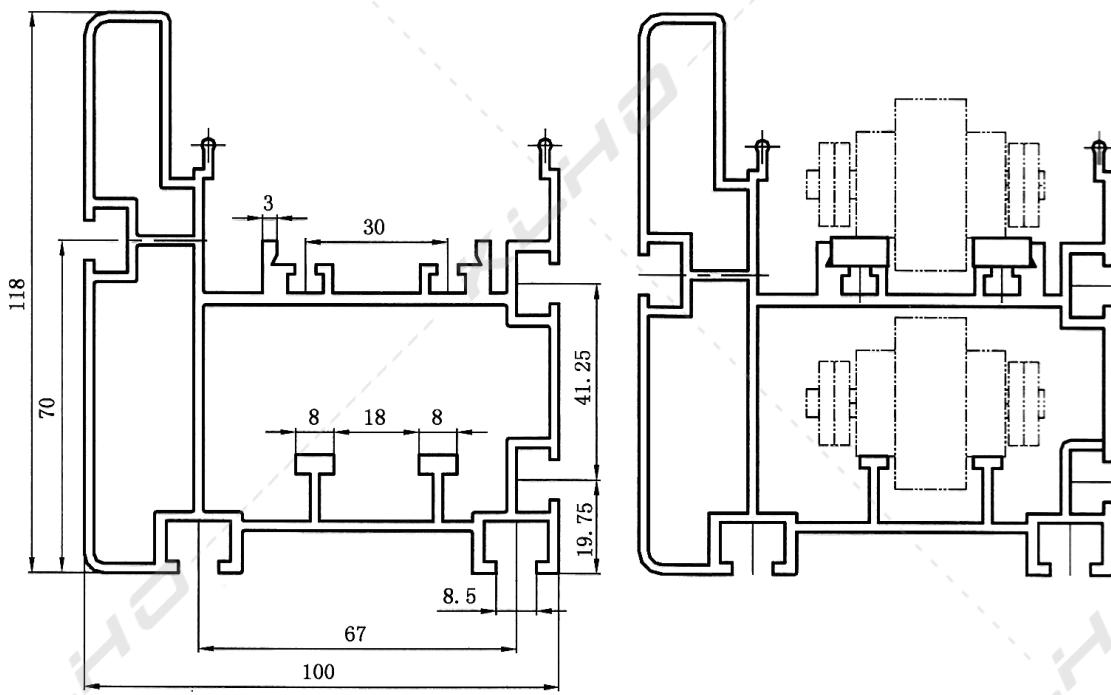


2.5倍速链 2.5 times the speed chain

■ 链号:BS25-C212A

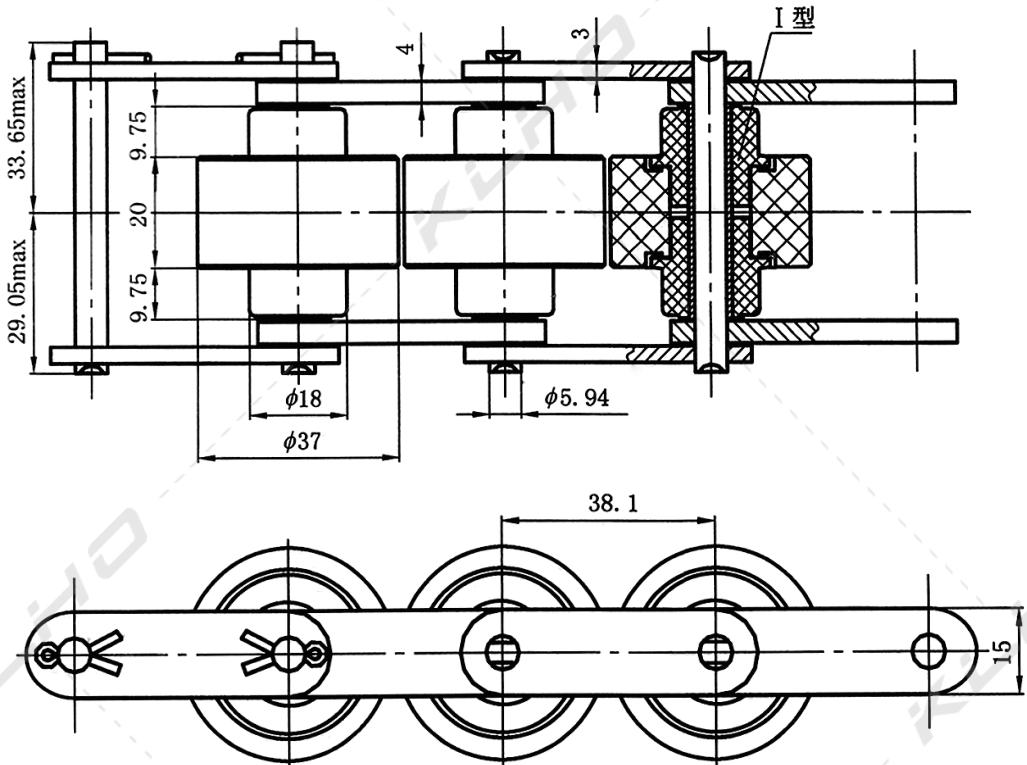


■ 适用于BS25-C212A、BS10-212A (2.5) 铝型材参数:

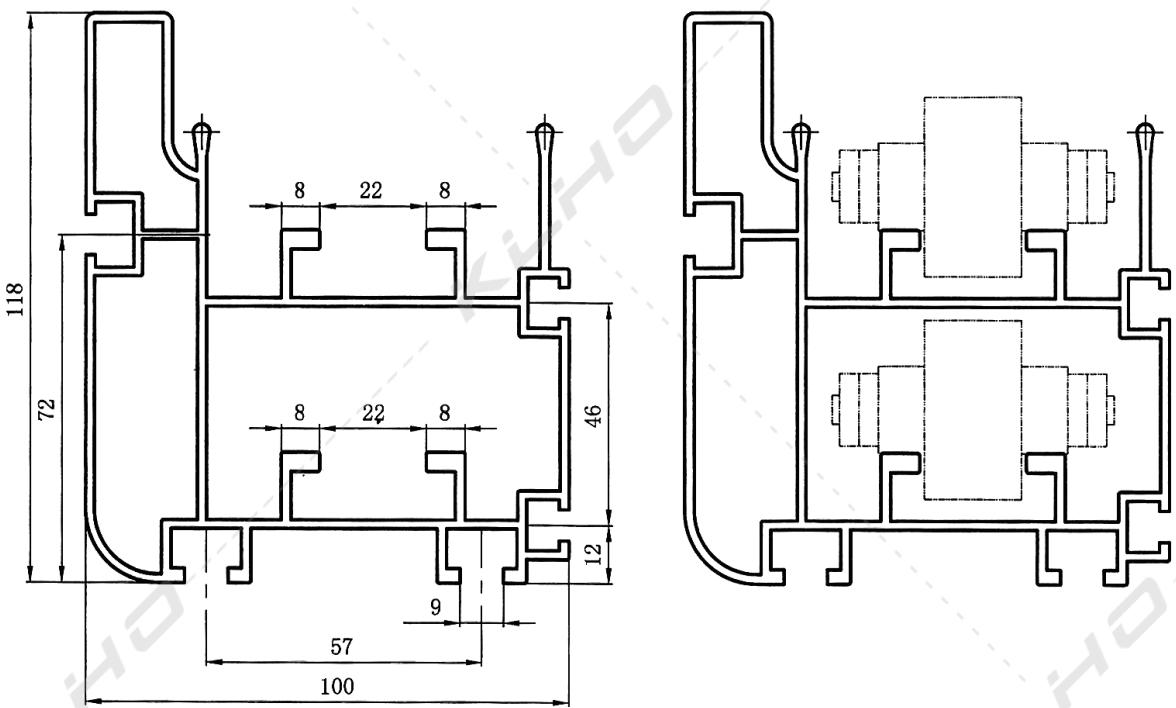


三倍速链 Three times the speed chain

■ 链号:BS30-C212A



■ 适用于BS30-C212A、BS10-C212A(3.0)铝型材参数:



Standard Roller Chain
 標準鏈環
 Conveyor Chain
 推鏈條
 Push Window Chain
 推窗鏈
 Plate Chain
 盤板鏈
 Speed Chain
 倍速鏈
 Free Flow Chain
 自由流鏈
 Top Roller Chain
 頂滾鏈
 Leaf Chain
 板式鏈
 Top Chain
 丹頂板鏈
 Heavy Industrial Chain
 傳動用工業鏈

倍速链链轮 Double speed chain sprocket

标准滚子链条
Standard Roller Chain输送链条
Conveyor Chain推窗链
Push Window Chain盖板链条
Plate Chain倍速链
Speed Chain自由流动链
Free Flow Chain顶滚链
Top Roller Chain板式链
Leaf Chain半顶板链
Top Chain重型工业链
Heavy Industrial Chain

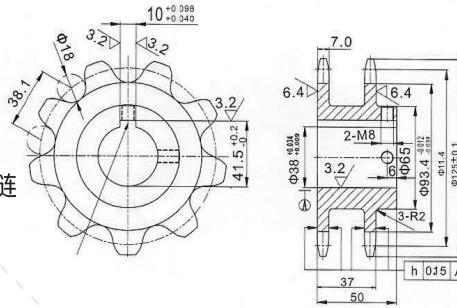
■ 倍速链轮常见内孔加工方式 节距P=38.1 (以9齿倍速链轮为例)

三倍速轮9齿主动轮



技术要求:

- 1、调质HB220~250, 齿面高频淬火HRC40~45。
- 2、链槽中心与链轮齿沟中心重合。
- 3、配套链条型号:BS30-C212A倍速链
- 4、材质45#钢, 表面发黑处理
- 5、未注倒角1×45°, 未注圆角R1

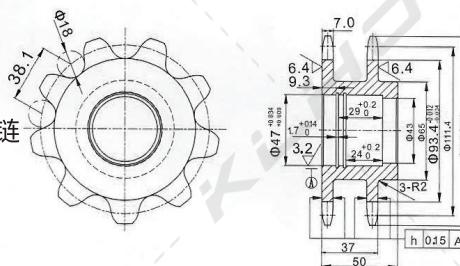


三倍速轮9齿从动轮



技术要求:

- 1、调质HB220~250, 齿面高频淬火HRC40~45。
- 2、配套链条型号:BS30-C212A倍速链
- 3、材质45#钢, 表面发黑处理
- 4、未注倒角1×45°, 未注圆角R1

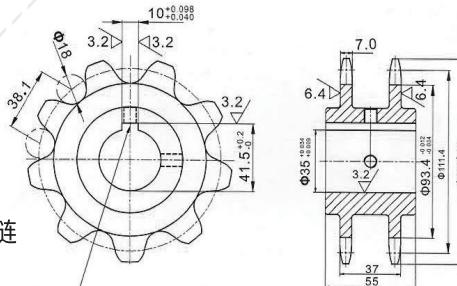


三倍速轮9齿主动轮【两边带凸台式】



技术要求:

- 1、调质HB220~250, 齿面高频淬火HRC40~450
- 2、链槽中心与链轮齿沟中心重合。
- 3、配套链条型号:BS30-C212A倍速链
- 4、材质45#钢, 表面发黑处理
- 5、未注倒角1×45°, 未注圆角R1

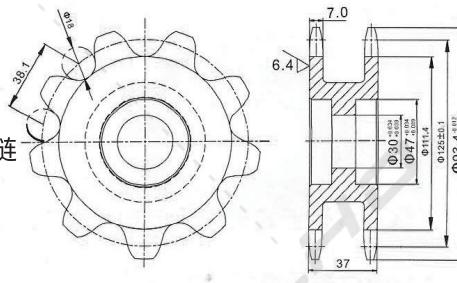


三倍速轮9齿主动轮【不带凸台式】



技术要求:

- 1、调质HB220~250, 齿面高频淬火HRC40~45。
- 2、配套链条型号:BS30-C212A倍速链
- 3、材质45#钢, 表面发黑处理
- 4、未注倒角1×45°, 未注圆角R1



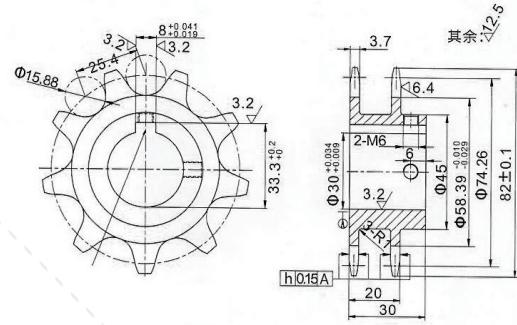
倍速链链轮 Double speed chain sprocket

■ 2.5倍速链链轮 节距P=25.4及P=19.05

2.5倍速链主动轮【9齿节距=P25.4】

技术要求：

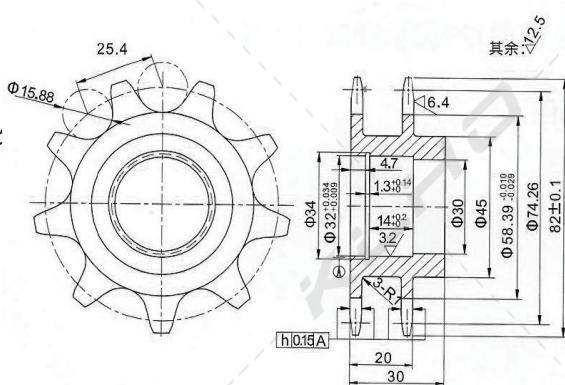
- 1、调质HB220~250, 齿面高频淬火, HRC40~45。
- 2、链槽中心与链轮齿沟中心重合
- 3、配套链条型号: BS25-C208A
- 4、材质45#钢, 表面发黑处理
- 5、未注倒角1×45°, 未注圆角R1



2.5倍速链从动轮【9齿节距P=25.4】

技术要求：

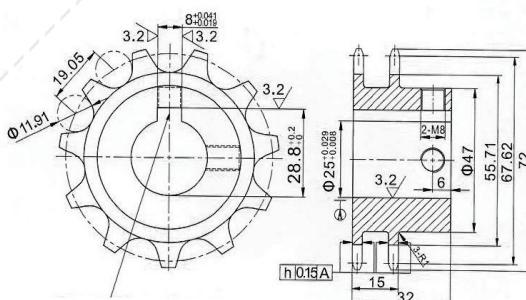
- 1、调质HB220~250, 齿面高频淬火, HRC40~45。
- 2、配套链条型号: BS25-C208A
- 3、材质45#钢, 表面发黑处理
- 4、未注倒角1×45°, 未注圆角R1



2.5倍速链主动轮【11齿节距P=19.05】

技术要求：

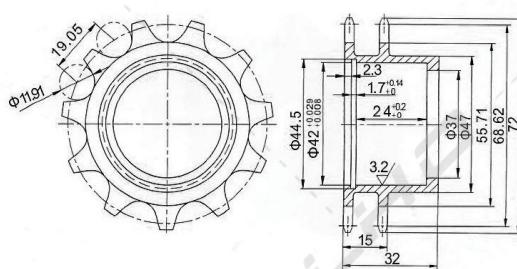
- 1、调质HB220~250, 齿面高频淬火, HRC40~450
- 2、链槽中心与链轮齿沟中心重合
- 3、配套链条型号: BS25-C206B
- 4、材质45#钢, 表面发黑处理
- 5、未注倒角1×45°, 未注圆角R1



2.5倍速链从动轮【11齿节距P=19.05】

技术要求：

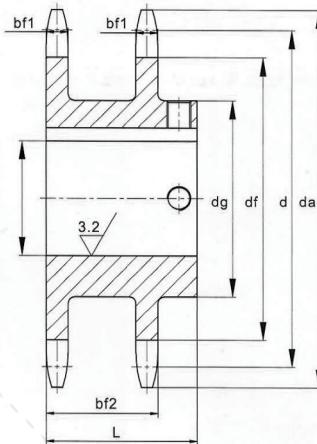
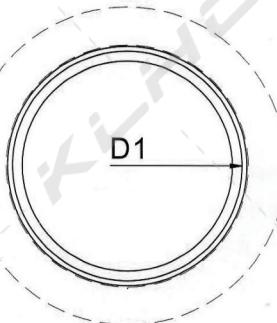
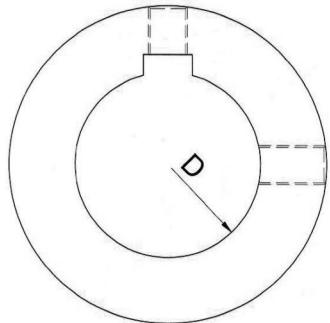
- 1、调质HB220~250, 齿面高频淬火, HRC40~45。
- 2、配套链条型号: BS25-C206B
- 3、材质45#钢, 表面发黑处理
- 4、未注倒角1×45°, 未注圆角R1

Standard Roller Chain
倍速链子链条Conveyor Chain
输送链条Push Window Chain
推窗链Plate Chain
盖板链Speed Chain
变速链Free Flow Chain
自由流动链Top Roller Chain
顶滚链Leaf Chain
板式链Top Chain
开顶链Heavy Industrial Chain
重工业链

倍速链链轮 Double speed chain sprocket

标准滚子链条
Standard Roller Chain输送链条
Conveyor Chain推窗链
Push Window Chain盖板链条
Plate Chain倍速链
Speed Chain自由流动链
Free Flow Chain顶滚链
Top Roller Chain板式链
Leaf Chain平顶板链
Top Chain重型工业链
Heavy Industrial Chain

■ 各式倍速链轮系列 All Kinds of Double Speed Sprocket Series



■ 单倍速链轮参数表

链号	节距	滚子直径	齿数	系数	齿宽	排距	分度圆	齿根圆	齿顶圆	主动轴内孔直径	被动轴内孔直径	总厚度
	P	d1	Z	K	bf1	bf2	d	df	da	D	D1	L
尺寸单位 mm												
BS10-C212A	38.1	18	6	2.0000	7.2	37	76.20	58.20	90			
	38.1	18	7	2.3048			87.81	69.81	101			
	38.1	18	8	2.6131			99.56	81.56	113			
	38.1	18	9	2.9238			111.40	93.40	125	25/35/38/40		
										47	50	
	38.1	18	10	3.2361			123.30	105.30	137	38/40	47	51
	38.1	18	11	3.5494			135.23	117.23	149	38/40		51
	38.1	18	12	3.8637			147.21	129.21	161	38/40		51

■ 三倍速链轮参数表

链号	节距	滚子直径	齿数	系数	齿宽	排距	分度圆	齿根圆	齿顶圆	主动轴内孔直径	被动轴内孔直径	总厚度
	P	d1	Z	K	bf1	bf2	d	df	da	D	D1	L
尺寸单位 mm												
BS30-C212A	38.1	18	7	2.3048	7.0	37	87.81	69.81	101			
	38.1	18	8	2.6131			99.56	81.56	113			
	38.1	18	9	2.9238			111.40	93.40	125	25/35/38/40	47	50
	38.1	18	10	3.2361			123.30	105.30	137	38/40	47	51
	38.1	18	11	3.5494			135.23	117.23	149	38/40		51
	38.1	18	12	3.8637			147.21	129.21	161	38/40		51

倍速链链轮参数 Speed-fold Conveyor Chains

■ 2.5倍速链轮参数表

链号	节距	滚子直径	齿数	系数	齿宽	排距	分度圆	齿根圆	齿顶圆	主动轴内孔直径	被动轴内孔直径	总厚度
	P	d1	Z	K	bf1	bf2	d	df	da	D	D1	L
	尺寸单位 mm											
BS25-C206B	19.05	11.91	6	2.0000	3	15	38.10	26.19	47			
	19.05	11.91	7	2.3048			43.91	32.00	53			
	19.05	11.91	8	2.6131			49.78	37.87	59			
	19.05	11.91	9	2.9238			55.70	43.79	65			
	19.05	11.91	10	3.2361			61.65	49.74	71	20/25	32	26
	19.05	11.91	11	3.5494			67.62	55.71	77	20/25	42	32
	19.05	11.91	12	3.8637			73.60	61.69	83			
BS25-C208A	25.4	15.88	6	2.0000	4	20	50.80	34.92	63			
	25.4	15.88	7	2.3048			58.54	42.66	70			
	25.4	15.88	8	2.6131			66.37	50.49	78			
	25.4	15.88	9	2.9238			74.26	58.38	86	20	32	30/40
	25.4	15.88	10	3.2361			82.20	66.32	94	20/30	32	30
	25.4	15.88	11	3.5494			90.15	74.27	102	20/25/30	32/42	30
	25.4	15.88	12	3.8637			98.14	82.26	110			
BS25-C210A	31.75	19.05	6	2.0000	5	25.1	63.50	44.45	78			
	31.75	19.05	7	2.3048			73.18	54.13	87			
	31.75	19.05	8	2.6131			82.97	63.92	97			
	31.75	19.05	9	2.9238			92.83	73.78	107			
	31.75	19.05	10	3.2361			102.75	83.70	117			
	31.75	19.05	11	3.5494			112.69	93.64	127			
	31.75	19.05	12	3.8637			122.67	103.62	137			
BS25-C212A	38.1	22.23	6	2.0000	6.0	30	76.20	53.97	93			
	38.1	22.23	7	2.3048			87.81	65.58	104			
	38.1	22.23	8	2.6131			99.56	77.33	116			
	38.1	22.23	9	2.9238			111.40	89.17	128			
	38.1	22.23	10	3.2361			123.30	101.07	140			
	38.1	22.23	11	3.5494			135.23	113.00	152			
	38.1	22.23	12	3.8637				124.98	164			
BS25-C216A	50.8	28.58	6	2.0000	8.0	40.5	101.60	73.02	123			
	50.8	28.58	7	2.3048			117.08	88.50	139			
	50.8	28.58	8	2.6131			132.75	104.17	154			
	50.8	28.58	9	2.9238			148.53	119.95	170			
	50.8	28.58	10	3.2361			164.39	135.81	186			
	50.8	28.58	11	3.5494			180.31	151.73	202			
	50.8	28.58	12	3.8637			196.28	167.70	218			

备注：以上已填主动轴和被动轴内孔是本公司常销售尺寸，空白处未填尺寸可按客户要求定做

订购说明：BS25-C208A-10Z（10Z为10齿 A 表示主动 B 表示从动，不写则表示一套）

Standard Roller Chain
标准滚子链Conveyor Chain
输送链条Push Window Chain
推窗链Plate Chain
盖板链Speed Chain
高速链Free Flow Chain
自由流动链Top Roller Chain
顶滚链Leaf Chain
板式链Top Chain
升顶链Heavy Industrial Chain
重工业链

倍速链张紧座 Double Speed Chain Tensioning Seat

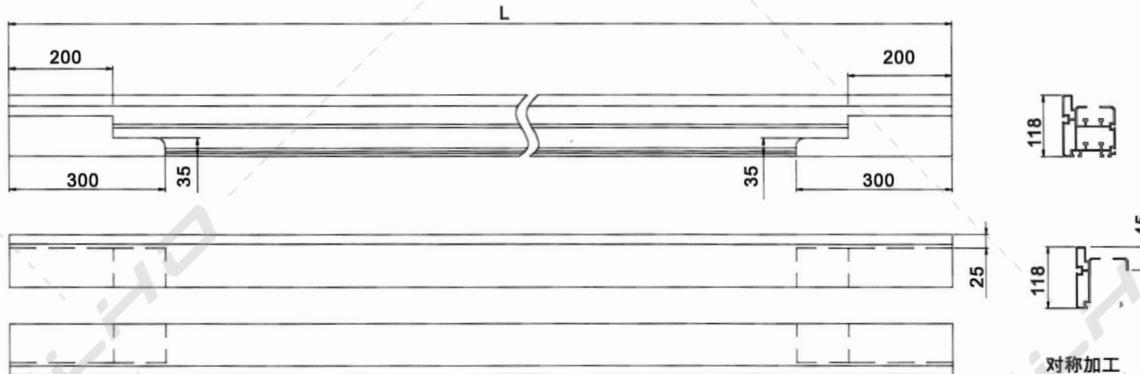
标准滚子链条
Standard Roller Chain输送链条
Conveyor Chain推窗链
Push Window Chain盖板链条
Plate Chain倍速链
Speed Chain自由流动链
Free Flow Chain顶滚轮链
Top Roller Chain板式链
Leaf Chain半顶板链
Top Chain重型工业链
Heavy Industrial Chain

■ 订购说明 Ordering instructions

BS30-P38Z9-125(G)

全钢制
安装孔距
节距及齿数
倍速(30表示3倍速/25表示2.5倍速)

■ 倍速铝材洗口说明 (配孔距130MM/125MM张紧座)



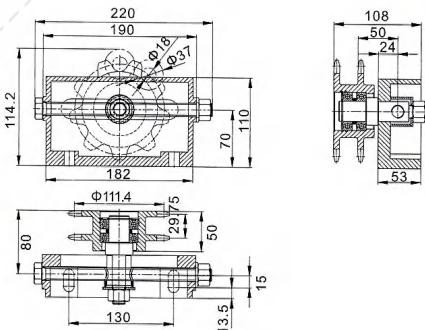
以上加工方式仅供参考:每个客户的设计有所不同,实际加工方式请根据贵司实际情况设计!

铸铁张紧座全套孔距130MM款 (配三倍速9Z链轮)

配套说明:



- 一套含主动链轮2件,从动链轮2件(含配套座)分左右配安装孔需注意。
- 本公司主动链轮内孔常用规格有: $\varphi 25$ 、 $\varphi 35$ 、 $\varphi 38$ 、 $\varphi 40$ 可选,配套齿数为9Z,如需配其他齿数主动轮,订购需事先说明。
- 配套链条型号:BS30-C212A链条。

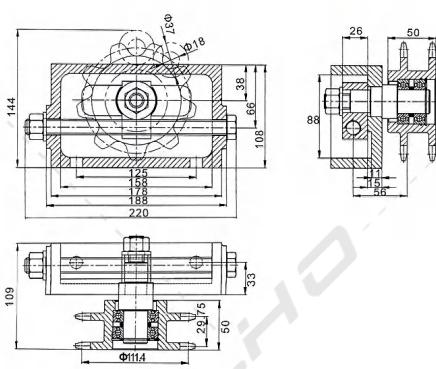


三倍速轮9齿主动轮 (不带凸台式)

配套说明:



- 一套含主动链轮2件,从动链轮2件(含配套座)分左右配安装孔需注意。
- 本公司主动链轮内孔常用规格有: $\varphi 25$ 、 $\varphi 35$ 、 $\varphi 38$ 、 $\varphi 40$ 可选,配套齿数为9Z,如需配其他齿数主动轮,订购需事先说明。
- 配套链条型号:BS30-C212A链条。



倍速链张紧座 Double Speed Chain Tensioning Seat

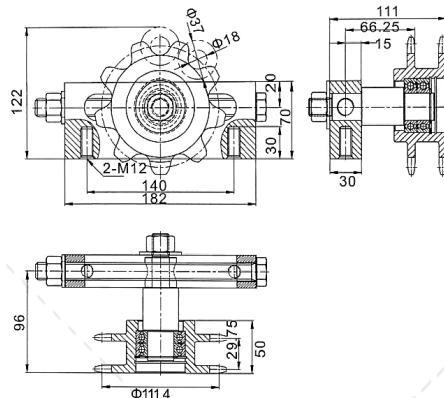
- 全钢制三倍速链张紧座/孔距140MM
All steel triple speed chain tensioner/hole distance 140MM

BS30-P38Z9-140G



配套说明:

- 一套含主动链轮2件,从动链轮2件(含配套座)分左右配安装孔需注意。
- 本司主动链轮内孔常用规格有: $\varphi 25$ 、 $\varphi 35$ 、 $\varphi 38$ 、 $\varphi 40$ 可选,配套齿数为9Z,如需配其他齿数主动轮,订购需事先说明。
- 配套链条型号:BS30-C212A链条。



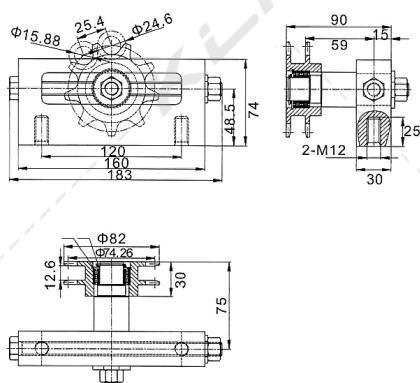
- 全钢制2.5倍速张紧座P=25.4/孔距120MM
All steel 2.5 times speed tensioner P=25.4/ hole spacing 120MM

BS30-P38Z9-140G



配套说明:

- 一套含主动链轮2件,从动链轮2件(含配套座)分左右配安装孔需注意。
- 本司主动链轮内孔常用规格有: $\varphi 25$ 、 $\varphi 35$ 、 $\varphi 38$ 、 $\varphi 40$ 可选,配套齿数为9Z,如需配其他齿数主动轮,订购需事先说明。
- 配套链条型号:BS25-C208A链条。



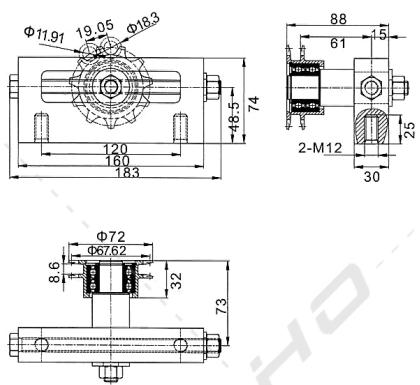
- 全钢制2.5倍速张紧座P=25.4/孔距120MM
All steel 2.5 times speed tensioner P=25.4/ hole spacing 120MM

BS30-P38Z9-140G



配套说明:

- 一套含主动链轮2件,从动链轮2件(含配套座)分左右配安装孔需注意。
- 本司主动链轮内孔常用规格有: $\varphi 20$ 、 $\varphi 25$ 、可选,配套齿数为11Z,如需配其他齿主动轮,订购需事先说明。
- 配套链条型号:BS25-C206A链条。



自由流动链

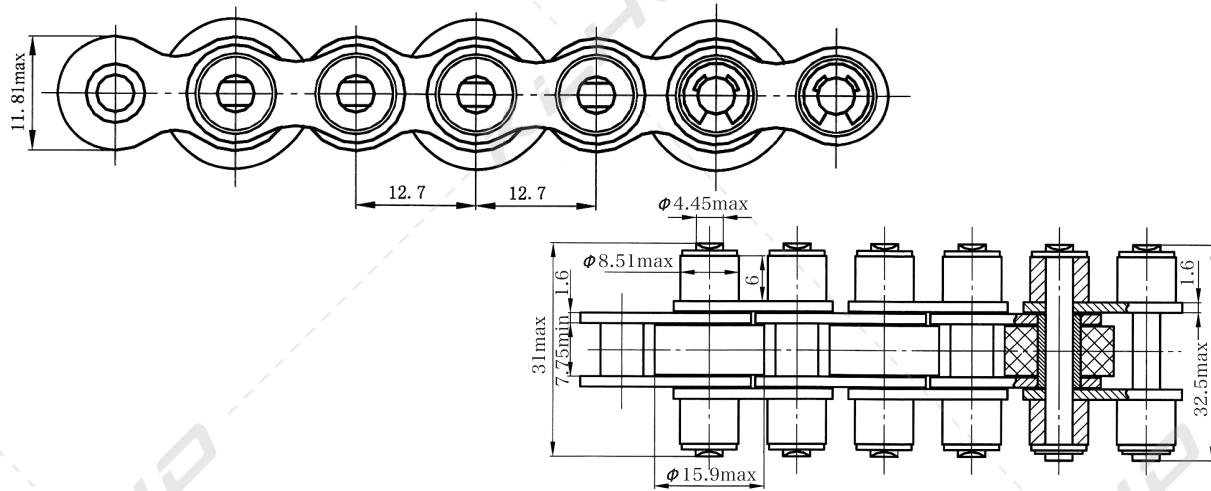
Free Flow Chain

Standard Roller Chain
Conveyor Chain
Push Window Chain
Plate Chain
Speed Chain
Free Flow Chain
Top Roller Chain
Leaf Chain
Top Chain
Heavy Industrial Chain

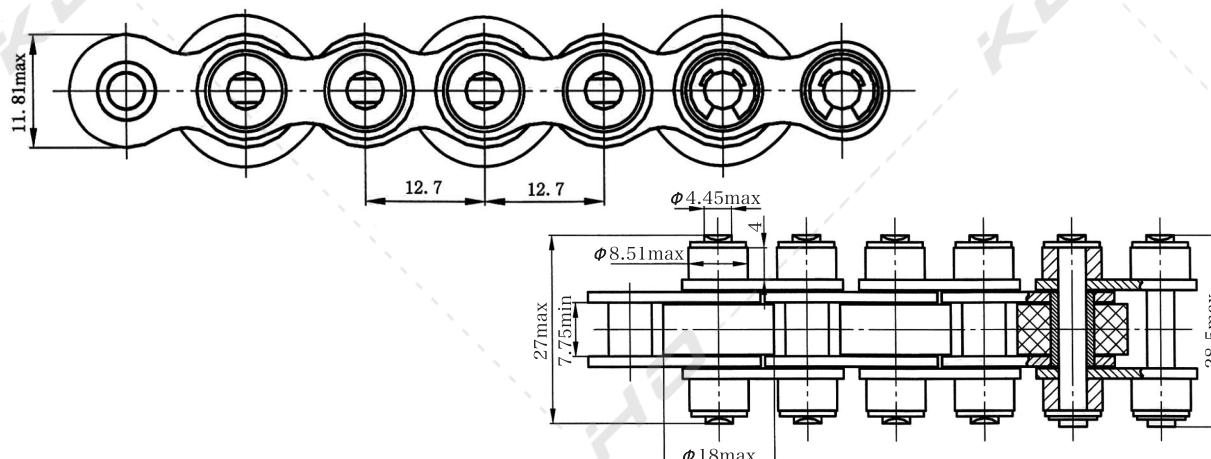
■ 单倍速侧滚轮输送链

Single speed side roller conveyor chain

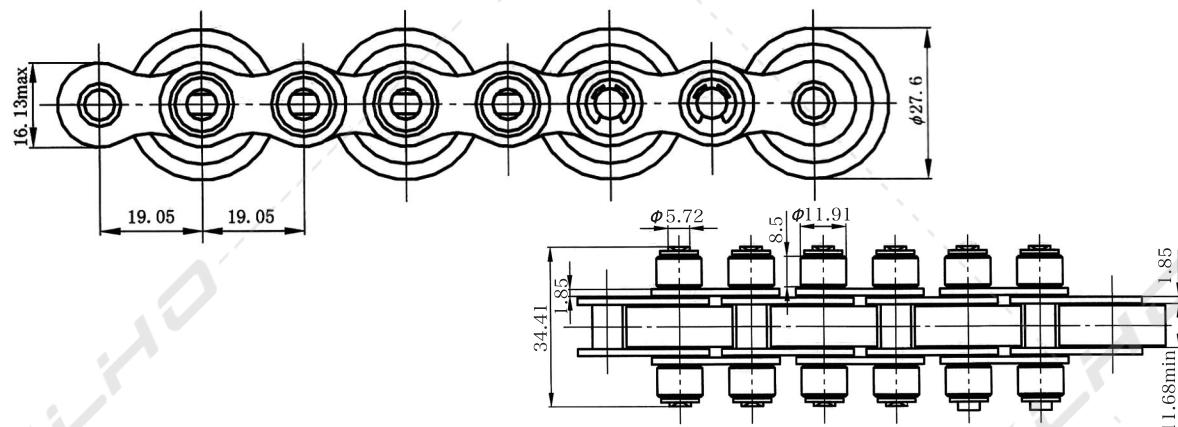
(1) 链号:08B单倍速侧滚轮输送链(1)

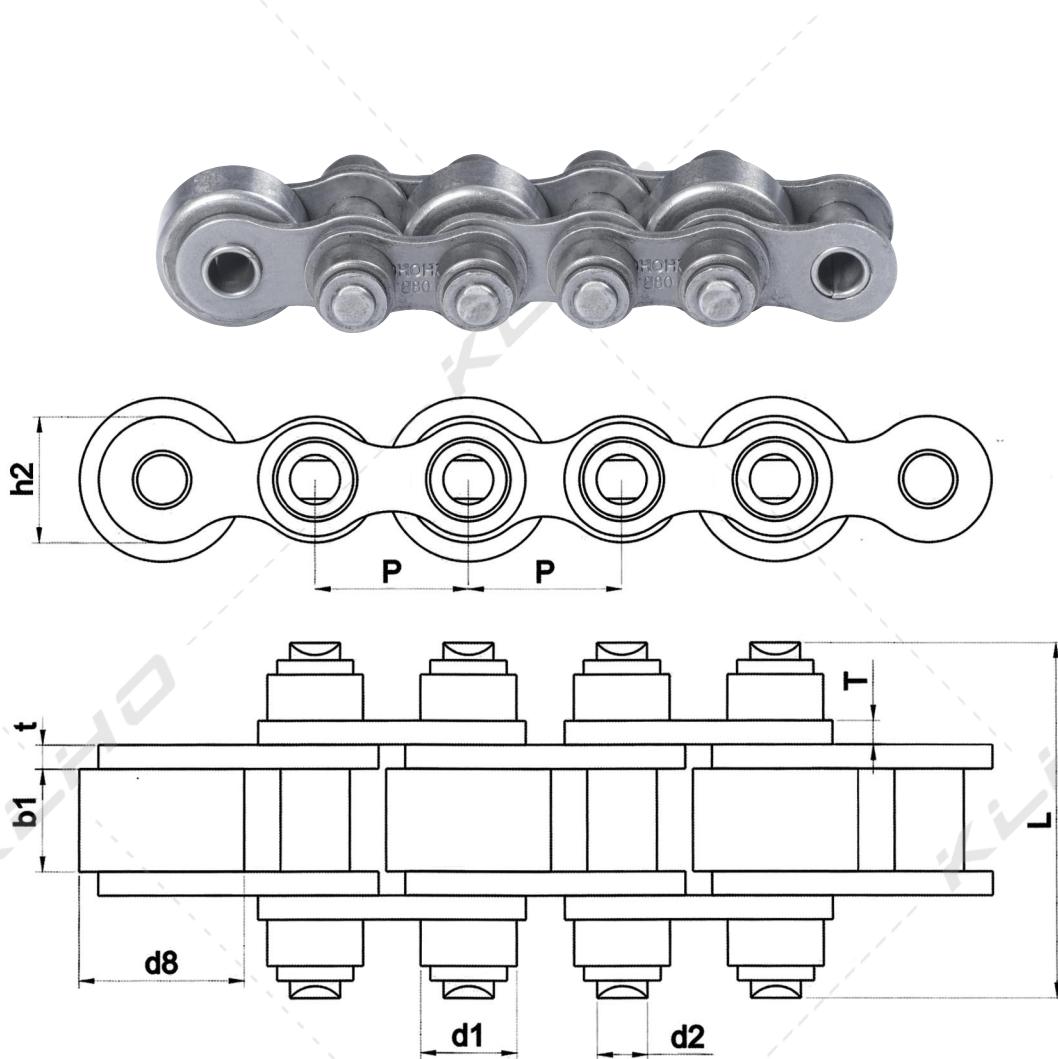


(2) 链号:08B单倍速侧滚轮输送链(2)



(3) 链号:12B单倍速侧滚轮输送链





链号	节距 Pitch	滚轮直径 Roller diameter		内节内宽 Width between inner plates	销轴直径 Pin diameter	销轴长度 Pin length	链板尺寸 Plate dimension		极限抗拉强度 Ultimate tensile strength	平均抗拉强度 Average tensile strength
Chain No.	P	d1 max	d8 max	b1 min	d2 max	L max	h2 max	t/T max	Q min	Q0
	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kN
08BS-27-P16/C16	12.7	8.51	16	7.75	4.45	27	11.8	1.6/1.5	18.0/4091	19.8
08BS-31-P16/C16	12.7	8.51	16	7.75	4.45	31	11.8	1.6/1.5	18.0/4091	19.8
12BS	19.05	12.07	28	11.68	5.72	45	16	1.85	28.9/6568	31.7
12BS-40-P28/C28	19.05	12.07	28	11.68	5.72	40	16	1.85	29.0/6591	31.7
12BS-43-P26/C26	19.05	12.07	26	11.68	5.72	43	16	1.85	29.0/6592	31.7
12BS-43-P28/C28	19.05	12.07	28	11.68	5.72	43	16	1.85	29.0/6593	31.7
12BS-48-P24/C24	19.05	12.07	24	11.68	5.72	48	16	1.85	29.0/6594	31.7
12BS-48-P26/C26	19.05	12.07	26	11.68	5.72	48	16	1.85	29.0/6595	31.7
12BS-48-P28/C28	19.05	12.07	28	11.68	5.72	48	16	1.85	29.0/6596	31.7
16BS-65-P38/C38	25.4	15.88	38	17.02	8.28	65	21	4.15/3.1	60.0/13636	72.8
212BS-43-P24	38.1	12.07	24	11.68	5.72	43	16	1.85	28.9/6568	31.7

Standard Roller Chain
标准链环机链条Conveyor Chain
输送链条Push Window Chain
推窗链Plate Chain
盖板链Speed Chain
高速链Free Flow Chain
自由流动链Top Roller Chain
顶滚链Leaf Chain
板式链Top Chain
平顶链Heavy Industrial Chain
重工业链

KLHO

FREE FLOW CHAIN

自由流动链

Free flow chain



自由流动链

Free Flow Chain

标准滚子链条
Standard Roller Chain

输送链条
Conveyor Chain

推窗链
Push Window Chain

盖板链条
Plate Chain

倍速链
Speed Chain

自由流动链
Free Flow Chain

顶滚轮链
Top Roller Chain

板式链
Leaf Chain

平顶板链
Top Chain

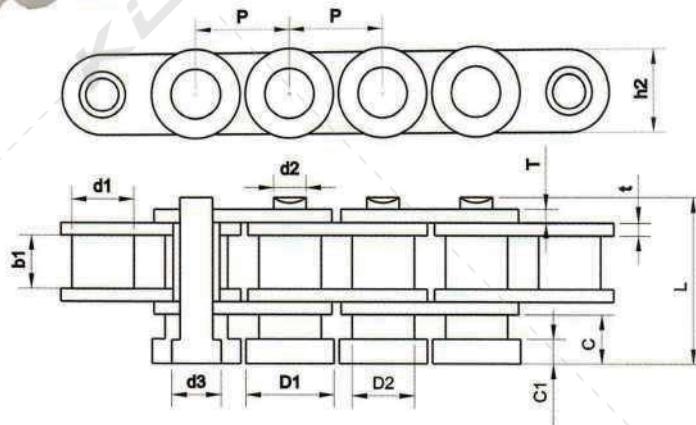
重型工业链
Heavy Industrial Chain

侧滚轮链

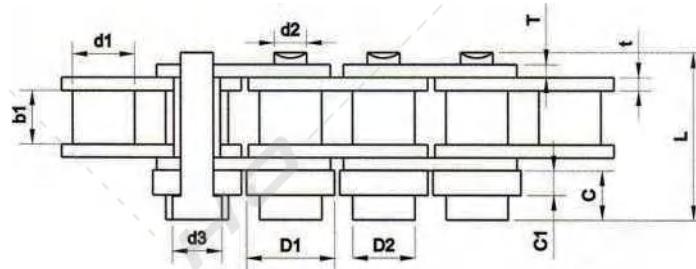
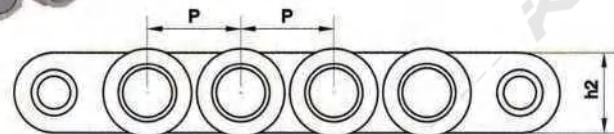
Conveyor chains with outboard rollers



A Type



B Type

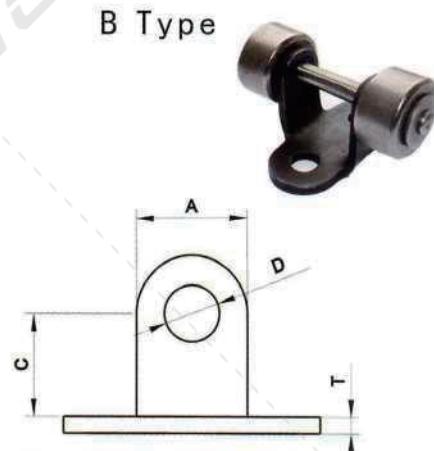
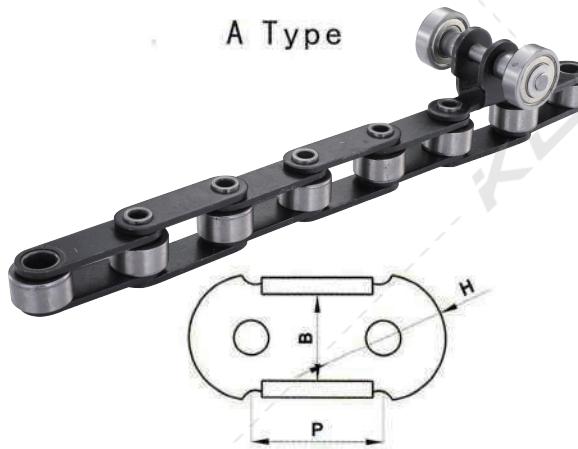


链号 Chain no.	节距 Pitch	滚子直径 Roller diameter	内节内宽 Width between inner plates	销轴直径 Pin diameter	内片宽度 Inner plate denth	链板厚度 Plate thickness	滚轮尺寸 Roller dimension	
							L max	h2 max
							mm	mm
06CS	9.525	5.08	4.77	3.58	9	1.3	16.1	17.1
06BS	9.525	6.35	5.72	3.28	8.2	1.3	17.1	18.1
06BF1S	9.525	6.35	5.72	3.28	8.2	1.3	18.6	19.6
06B2S	9.525	6.35	5.72	3.28	8.2	13	27.2	28.2

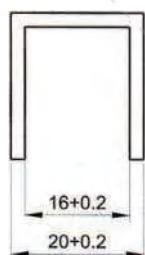
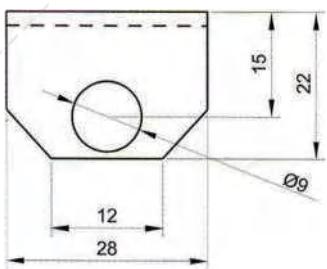
Roller material:plastic、45#、SS201、SS304 The size of C1、C can be customized
滚轮材质:尼龙、碳钢、不锈钢 C1、C尺寸可以定做

■ 边滚轮链

Conveyor chains with side rollers



链号 Chain no.	节距 Pitch		附板尺寸 Attachment size				
	P mm	A mm	B mm	C mm	D mm	H mm	T mm
						mm	mm
08A	12.7	7	9	10	3.96	11	1.5
08B	12.7	11.8	10	10	4.45	10.3	1.5
10A-F1	15.875	8	11	10	3.96	15	2
12A-F1	19.05	16	12.4	14.8	7.92	18	2.42
12A-F2	19.05	12	9	10	3.28	13.5	2.42
16A-F1	25.4	13.8	20.6	12.1	5.94	20	3
16A-F2	25.4	15	21.4	18	5.94	20	3
16A-F3	25.4	16	22.5	14	5.94	21.2	3
16A-F4	25.4	16	20	10	7.92	21.2	3
16A-F5	25.4	19.1	30.4	28.9/15.9	6.8	21	3.2
C2040	25.4	11	10	10	3.96	11.8	1.5
C2040-F1	25.4	11	8.1	12	3.96	11.8	1.5
C2050-F1	31.75	12	11	14	5.08	15	2
*C5050	31.75	12	8	7.8	5.08	15	2
C2060	38.1	18	15.4	17.6	10	18	2.42
C2060-F1	38.1	12	10	11	4.45	18	2.4
C212B	38.1	50.8	13.8	6.6	5.72	16	1.85
C2080	50.8	18.2	18	12.9	7.92	23.2	3.25
*C2080-F1	50.8	16	12.2	17	8.1	24	3



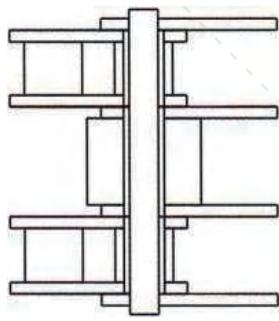
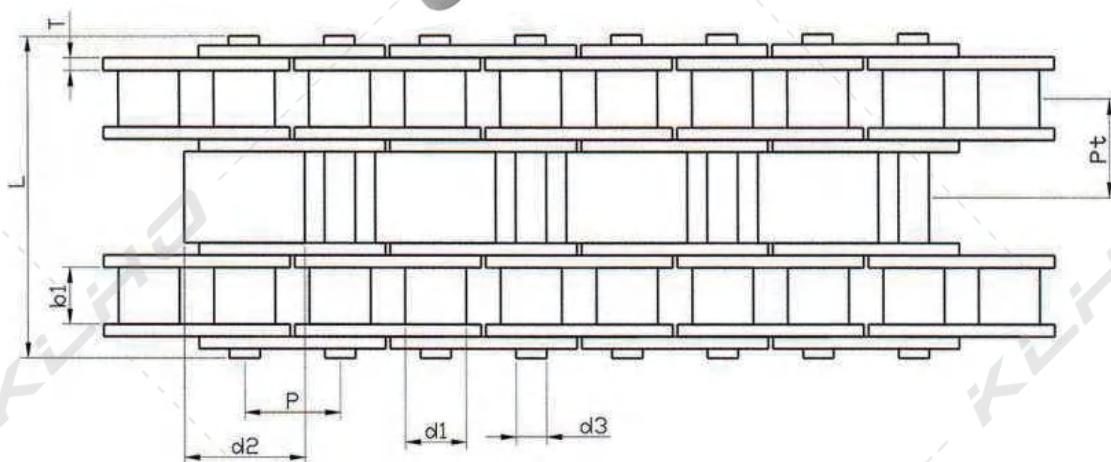
自由流动链

Free Flow Chain

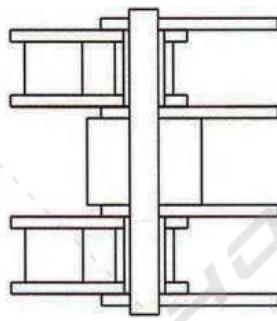
	标准滚子链条
	Standard Roller Chain
	输送链条
	Conveyor Chain
	推窗链
	Push Window Chain
	盖板链条
	Plate Chain
	倍速链
	Speed Chain
	自由流动链
	Free Flow Chain
	顶滚轮链
	Top Roller Chain
	板式链
	Leaf Chain
	斗顶板链
	Top Chain
	重型斗顶链
	Heavy Industrial Chain

三排倍速链

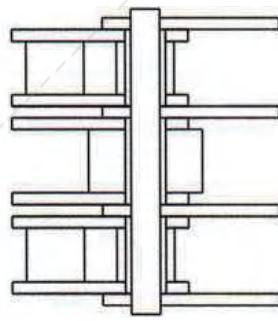
Double plus chains(triplex)



A Type



B Type



C Type

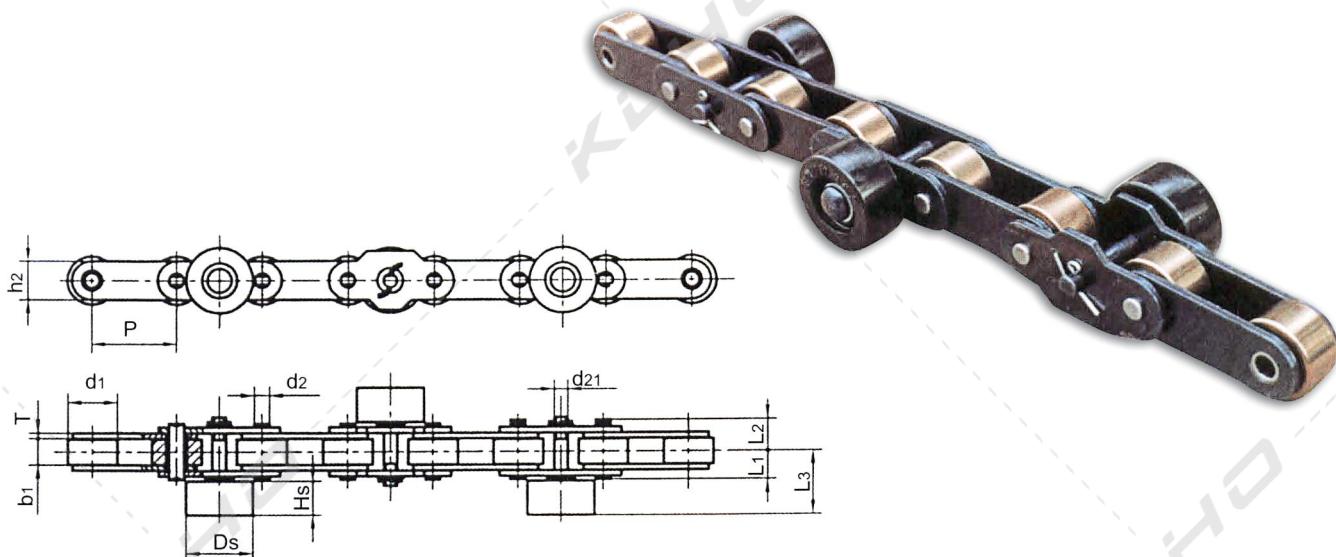
链号 Chain no.	节距 Pitch	滚子直径 Roller diameter	内节宽 Width between inner plates	销轴直径 Pin diameter	内片宽度 Inner plate denth	链板厚度 Plate thicknes	销轴长度 Pin length		滚轮尺寸 Roller dimension			
	p	d1 max	b1 min	d2 max	L max	T max	h2 max	Q min	D1	D2	C1	C
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm
06CS	9.525	5.08	4.77	3.58	9	1.3	16.1	17.1	9	6.35	2.5	5
06BS	9.525	6.35	5.72	3.28	8.2	1.3	17.1	18.1	9	6.35	2.5	5
06BF1S	9.525	6.35	5.72	3.28	8.2	1.3	18.6	19.6	9	6.35	2.5	6.5
06B2S	9.525	6.35	5.72	3.28	8.2	13	27.2	28.2	9	6.35	2.5	5

P means roller made in plastic C means roller made in steel

滚轮材质:P代表塑料滚轮 C代表碳钢滚轮

■ 双节距侧滚轮输送链(附加销轴型)

Double Pitch Conveyor Chains With Side Rolling Wheel (Additional Pin Type)



链号 Chain no.	节距 Pitch P	内链节内宽 Width between inner plates b1 min	滚子外径 Roller diameter d1	滚轮 Rolling wheel		
				外径 Diameter Ds	厚度 Thickness Hs	外侧至链条中心线的距离 Distance between outside to centreline of the chain L3
				max		
mm						
C210ALa-CGWJ2A	35.75	9.4	19.05	27	13(15)	25
C212ALa-CGWJ2A	38.1	12.57	22.23	30	14(15)	28.5

链号 Chain no.	内链板 Inner plate		销轴 Pin			附加销轴 Additional pin 直径 Diameter d21			
	高度 Height h2	厚度 Thickness T	直径 Diameter d2	长度 Length L1 L2					
	max								
mm									
C210ALa-CGWJ2A	15.09	2	5.09	11	13.2	5			
C212ALa-CGWJ2A	18.08	2.44	5.96	13	15.2	6			

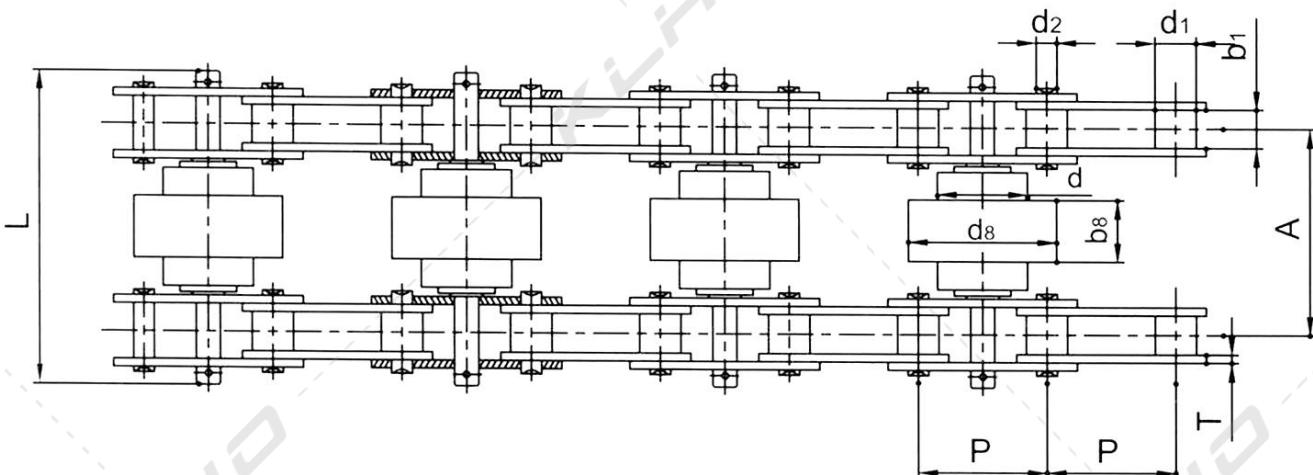
Standard Roller Chain
输送链Conveyor Chain
输送链Push Window Chain
推窗链Plate Chain
盖板链Speed Chain
倍速链Free Flow Chain
自由流动链Top Roller Chain
顶滚链Leaf Chain
板式链Top Chain
开顶链Heavy Industrial Chain
重工业链

自由流动链

Free Flow Chain

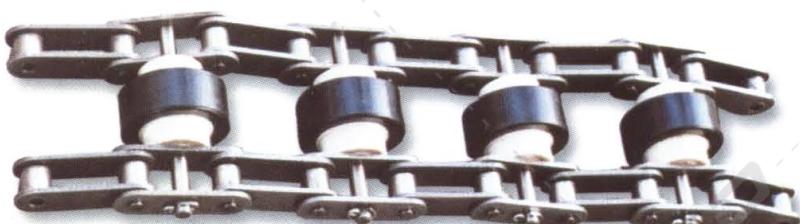
■ 倍速输送链

Double speed conveyor chain



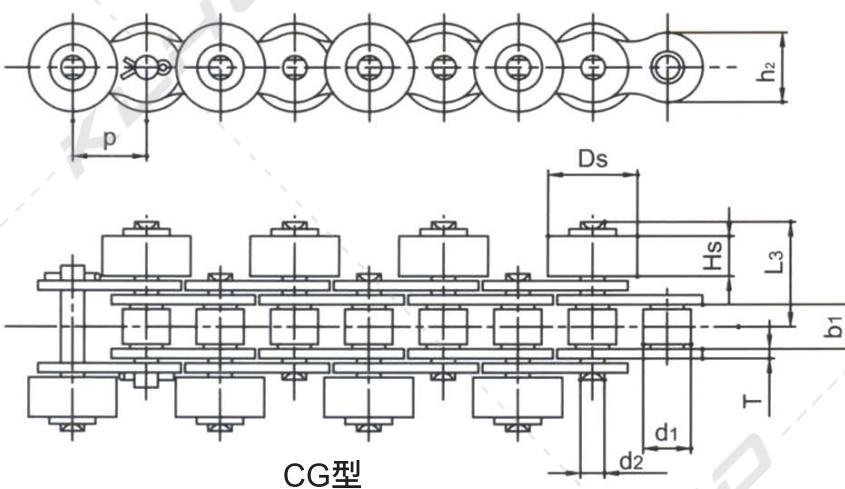
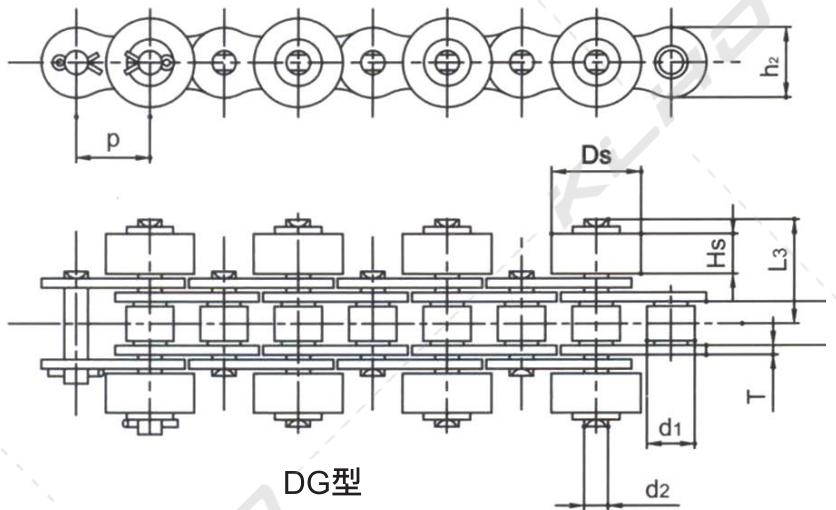
链号 Chain no.	链条节距 Pitch of Chain p	内链节内宽 Width between inner plates b1 min	滚子外径 Roller diameter d1	倍速滚轮 Wheel of speel-fold			销轴直径 Bearing pin body diameter d2	内链板厚度 Inner plate thickness T	
				小滚轮外径 Small wheel diameter	大滚轮外径 large wheel diameter d8	大滚轮厚度 large wheel thickness b8			
				max					
mm									
C208A-2/B25-C210A(II)-WJ2	25.4	7.85	7.92	19.05	30.6	13.0	3.96	12.07	
C210A-2/BS25-C212A(I)-WJ2	31.75	9.4	10.16	22.23	36.6	15.5	5.08	15.09	
C210A-2/BS10(25)-WJ2	31.75	9.4	10.16	22.23	36.6	15.5	5.08	15.09	

附加销轴长度 With over Additional Pin L max	排距 Transverse pitch A	mm	
		66	43.6
77	50.9		
77	50.9		



■ 短节距侧滚轮输送链

Short Pitch Conveyor Chains With Side Rolling Wheel



链号 Chain no.	节距 Pitch p	内链节内宽 Width between inner plates b1 min	滚子外径 Roller diameter d1	侧滚轮 Side rolling wheel			销轴直径 Bearing pin body diameter d2	内链板 Inner plate 高度 Height h2	厚度 Thickness T
				外径 Diameter Ds	厚度 Thickness Hs	销轴外侧至链条 中心线的距离 Distance between outside of pin to centreline of the chain L3			
				max					
08A-CG(DG)Jn	12.70	7.85	7.92	15.88	7.8	18.0	3.98	12.07	1.52
10A-CG(DG)Jn	15.875	9.40	10.16	19.05	9.4	21.7	5.09	15.09	2.06
12A-CG(DG)Jn	19.05	12.57	11.91	22.23	12.6	28.1	5.96	18.08	2.44

Standard Roller Chain
标准链Conveyor Chain
输送链Push Window Chain
推窗链Plate Chain
盖板链Speed Chain
高速链Free Flow Chain
自由流动链Top Roller Chain
顶滚链Leaf Chain
板式链Top Chain
平顶链Heavy Industrial Chain
重工业链

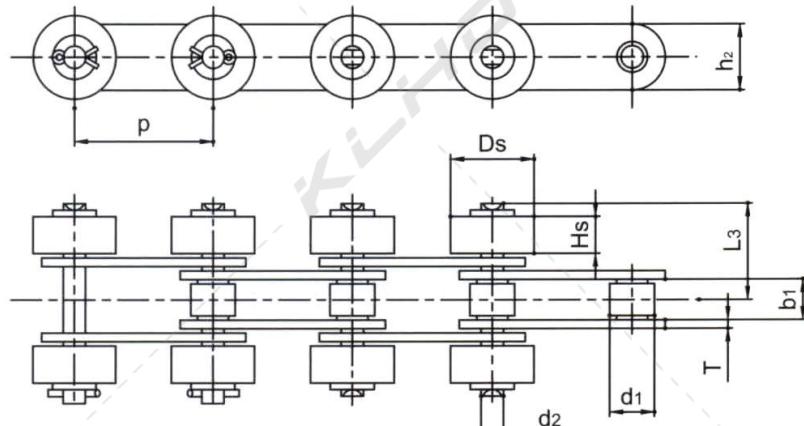
自由流动链

Free Flow Chain

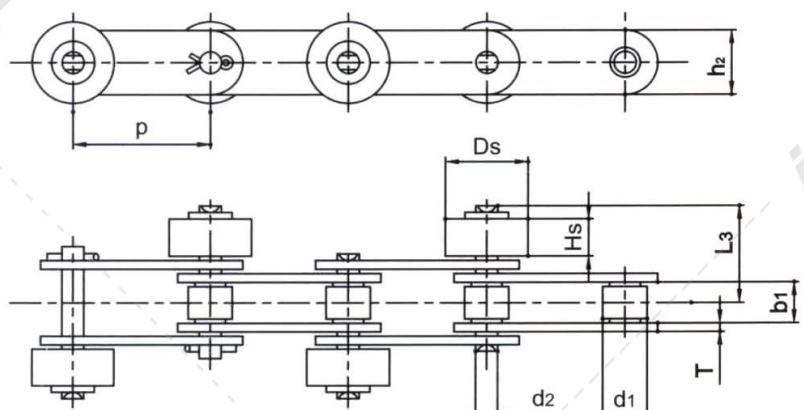
标准滚子链条	Standard Roller Chain
输送链条	Conveyor Chain
推窗链	Push Window Chain
盖板链条	Plate Chain
倍速链	Speed Chain
自由流动链	Free Flow Chain
顶滚轮链	Top Roller Chain
板式链	Leaf Chain
半顶板链	Top Chain
重型半顶链	Heavy Industrial Chain

■ 双节距侧滚轮输送链

Double Pitch Conveyor Chains With Side Rolling Whell



DG型



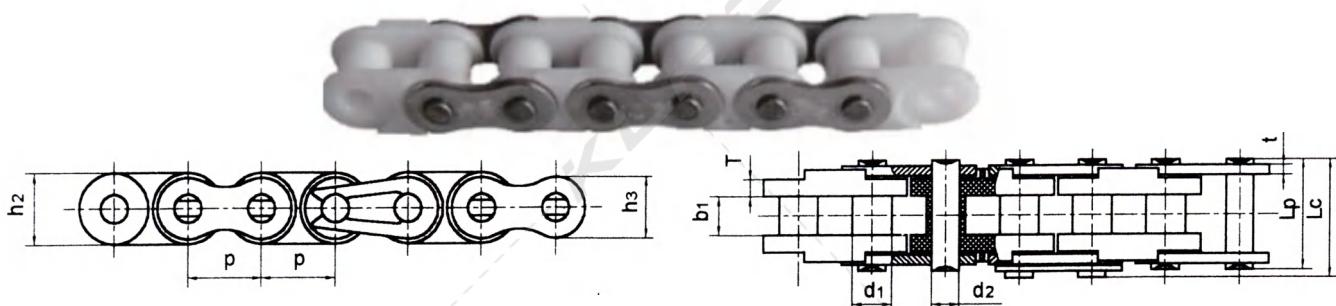
CG型

链号 Chain no.	节距 Pitch	内链节内宽 Width between inner plates	滚子外径 Roller diameter	侧滚轮 Side rolling wheel			销轴直径 Bearing pin body diameter	内链板 Inner plate
				外径 Diameter	厚度 Thickness	销轴外侧至链条中心线的距离 Distance between outside of pin to centreline of the chain		
C208A(L)-CG(DG)Jn	25.40	7.85	7.92(15.88)	15.88(23)	7.8(13)	18.0(23.2)	3.98	12.07
C210A(L)-CG(DG)Jn	31.75	9.40	10.16(19.05)	19.05(27)	9.4(13)	21.7(25.4)	5.09	15.09
C212A(L)-CG(DG)Jn	38.10	12.57	11.91(22.23)	22.23(30)	12.6(12.6)	28.1(28.1)	5.96	18.08

mm

■ 工程塑料内链节轻型输送链

Engineering Plastics Inner Link Light-duty conveyor Chains

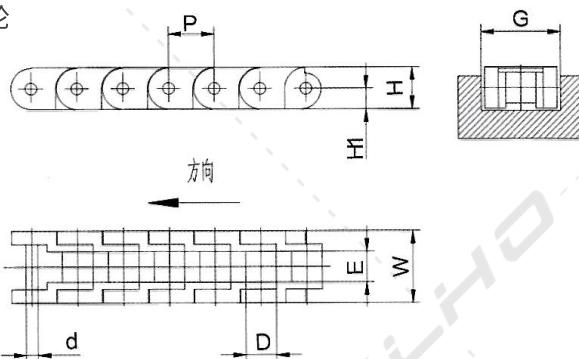


链号 Chain number	节距 Pitch	内链节 Width between inner plates	套筒 bush diameter	销轴 Bearing pin body diameter	销轴 Width over bearing pin	连接销 Width over connection pin	内链板 Inner plate depth	内链板 Inner plate thickness	外链板 Outer plate depth	外链板 Outer plate thickness	许用 allowable tension	抗拉 Tensile strength
	p	b1 min	d1 max	d2 max	Lp max	Lc max	h2 max	T max	h3 max	T max		min
mm												
06CPSa/Sm	9.525	4.68	5.08	3.58	14.1	16.2	9.05	2.2	7.8	1.2	180	1100
08APSa/Sm	12.7	7.85	7.92	3.98	16.6	18.8	12.07	1.5	10.41	1.5	450	2500
10APSa/Sm	15.875	9.4	10.16	5.09	20.8	23	15.09	2	13.03	2	700	3500

注:链条使用温度为:-10~+80°C Sa—表示外链板和销轴的材质为奥氏体型不锈钢 Sm—表示外链板和销轴的材质为马氏体型不锈钢

■ 40P/60P 塑料链条 40P/60P Plastic chains

- 主要适合应用在具有噪音低,重量轻无磁性广泛用于化工,药品的制造设备上
Main application is for low noise, lightweight, non-magnetic, used in chemical and medicine industries
- 塑料链板材质为POM,颜色白色
Chain material:POM, color:white • POM使用温度:-40°C-90°C
Temperature: -40°C-90°C • 销轴材质:不锈钢
Pin material:stainless steel
- 工作载荷:40P工作载荷为450N 60P工作载荷为900N Working load:450N(40P plastic chain) 900N(60P plastic chain)
- 包装:40P一米=78片 60P一米=52片 Packing:1M=78PCS(40P plastic chain) 1M=52PCS(60P plastic chain)
- 40P配08A标准滚子链条链轮,60P配套12A标准滚子链条链轮



KLHO

TOP ROLLER CHAIN

顶滚轮链

Top roller chain



顶滚轮链

Conveyor Chains With Top Rollers

标准滚子链条
Standard Roller Chain

输送链条
Conveyor Chain

推窗链
Push Window Chain

盖板链条
Plate Chain

倍速链
Speed Chain

自由流动链
Free Flow Chain

顶滚轮链
Top Roller Chain

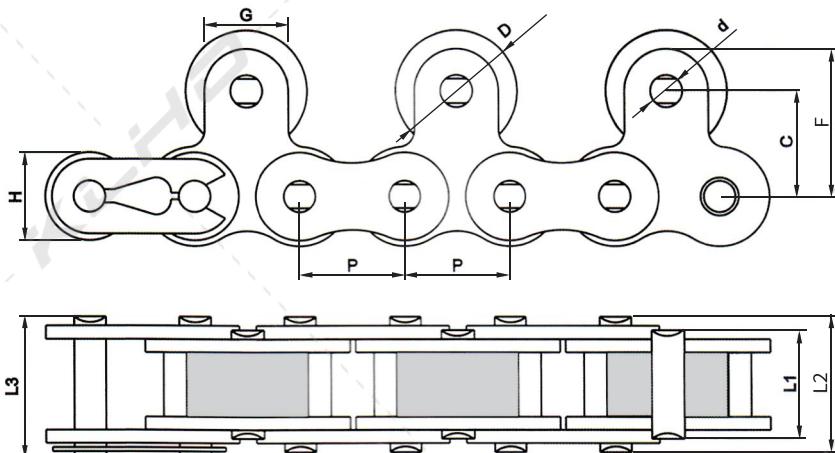
板式链
Leaf Chain

平顶板链
Top Chain

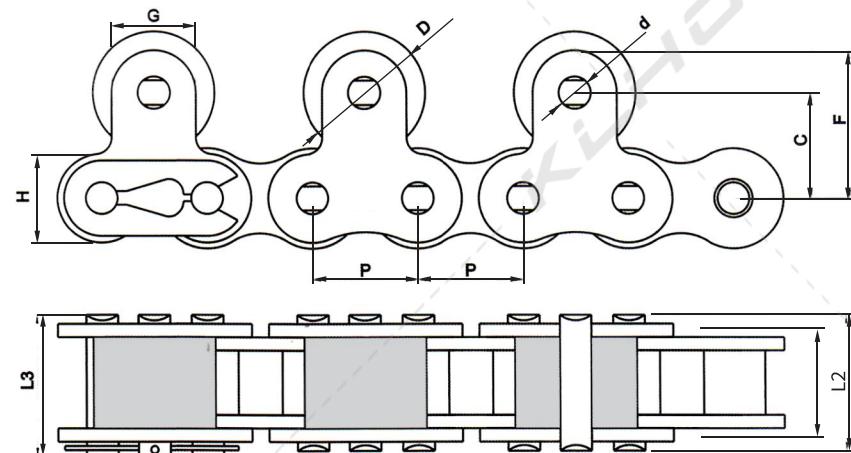
重型工业链
Heavy Industrial Chain



A Type



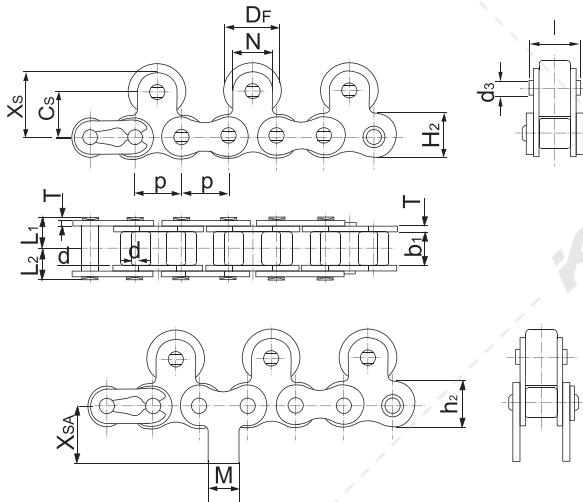
B Type



型 号	链 号	节 距 Pitch	滚 轮 直 径 Roller diameter		销 轴 直 径 Pin diameter	附 板 尺 寸 Attachment dimension				销 轴 长 度 Pin length			极 限 抗 拉 强 度 Ultimate tensile strength	每 米 重 量 Weight per meter
			A type D	B type D		G	C	F	H	L1 max	L2 max	L3 max	Q min	
Chain No.	Chain No.	P mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kN/lbf	kg/m
40-TR	08A-TR	12.7	15.88	11	3.96	9.5	12.7	17.45	12	13.5	16.6	17.8	14.4/3250	1.3
	08AF1-TR	12.7	15.88	11	3.96	9.5	15.7	20.45	12	13.5	16.6	17.8	14.4/3250	1.33
50-TR	08B-TR	12.7	15.88	11	4.45	7.5	11.3	15.05	10.3	-	16.7	18.2	18/4091	1.28
	10A-TR	15.875	19.05	15	5.08	12.7	15.9	22.25	15	16.5	20.7	22.2	22.2/5405	1.9
60-TR	12A-TR	19.05	22.23	18	5.94	15.9	18.3	26.25	18.1	21	25.9	27.7	31.8/7227	2.9
	16A-TR	25.4	28.58	24	7.92	19.1	24.6	34.15	24.1	26.2	32.7	35	56.7/12886	4.8
100-TR	16AF2-TR	25.4	-	24	7.92	19.1	32.5	42	24.1	26.2	32.7	35	56.7/12886	5.2
	20A-TR	31.75	36.69	30	9.53	25.4	31.8	44.5	30.1	32.3	40.4	44.7	88.5/20114	7.9

滚轮材质：尼龙、碳钢、不锈钢 Roller material : plastic, 45#、SS201、SS304

Conveyor Chains With Top Rollers



顶滚轮配置

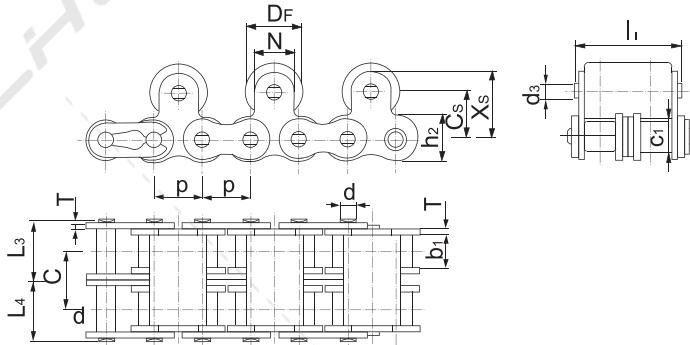
I型逐节配置

II型隔节配置

Top roller spacing

Type I Every link spacing

Type II Every Other link spacing



链号 Chain No.	节距 Pitch	内节内宽 Width between inner plates	滚子直径 Roller diameter	销轴尺寸 Pin dimension			链板尺寸 Plate dimension		排距 Transverse pitch	抗拉强度 Ultimate tensile strength		
				Pin dimension			Plate dimension					
				d	L	Lc	h2	T				
	P	b1	d1	mm	mm	mm	mm	mm	mm	kgf		
40TR	12.70	7.95	7.94	3.97	16.40	17.45	12.00	1.52	—	1.700		
50TR	15.875	9.53	10.16	5.09	20.60	22.15	15.00	2.03	—	2.800		
60TR	19.05	12.70	11.91	5.96	25.50	27.30	18.10	2.39	—	4.100		
80TR	25.40	15.88	15.88	7.94	32.46	36.05	24.10	3.18	—	7.000		
100TR	31.75	19.05	19.05	9.54	39.60	43.40	30.10	3.96	—	11.000		
40TR-2	12.70	7.95	7.94	3.97	30.80	31.85	12.00	1.52	14.38	3.440		
50TR-2	15.875	9.53	10.16	5.09	38.70	40.25	15.00	2.03	18.11	3.200		
60TR-2	19.05	12.70	11.91	5.96	48.30	50.10	18.10	2.39	22.78	4.400		
80TR-2	25.40	15.88	15.88	7.94	60.18	64.59	24.10	3.18	29.29	7.500		
100TR-2	31.75	19.05	19.05	9.54	75.40	79.20	30.10	3.96	35.76	11.500		

链号 Chain No.	附件尺寸 Attachment dimensions										每米重量 Mass per meter	
	Df		Cs	N	Xs	Xsa	M	I	l1	d3		
	I	II										
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	kg/m	
40TR	11.0	15.88	12.70	9.50	17.45	17.40	9.50	13.20	—	4.03	1.30	
50TR	15.0	19.05	15.90	12.70	22.25	23.05	12.70	16.20	—	5.20	1.90	
60TR	18.0	22.23	18.30	15.90	26.25	26.85	15.90	20.60	—	6.10	2.90	
80TR	24.0	28.58	24.60	19.10	34.15	35.45	19.10	25.70	—	8.07	4.80	
100TR	30.0	36.69	31.80	25.40	44.50	44.00	25.40	31.10	—	9.73	7.90	
40TR-2	11.0	15.88	12.70	9.50	17.45	17.40	9.50	—	28.30	3.97	2.60	
50TR-2	15.0	19.05	15.90	12.70	22.25	23.05	12.70	—	34.30	5.20	3.80	
60TR-2	18.0	22.23	18.30	15.90	26.25	26.85	15.90	—	43.40	6.10	5.80	
80TR-2	24.0	28.58	24.60	19.10	34.15	35.45	19.10	—	55.00	8.07	9.60	
100TR-2	30.0	36.69	31.80	25.40	44.50	44.00	25.40	—	66.90	9.73	15.80	

注：按客户要求，短节距和双节距链的顶滚轮材料均是可以采用工程塑料或钢。

Note: According to customer require, top roller material of short pitch and double pitch chains may both be engineering plastics or steel.

Standard Roller Chain
输送链条

Conveyor Chain
推窗链

Push Window Chain
盖板链

Speed Chain
倍速链

Free Flow Chain
自由流动链
Top Roller Chain
顶滚轮链

Leaf Chain
板式链

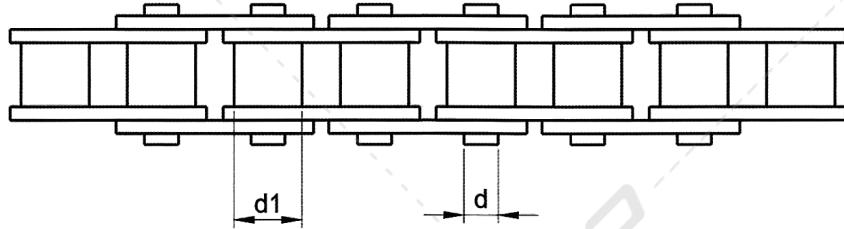
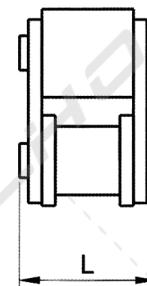
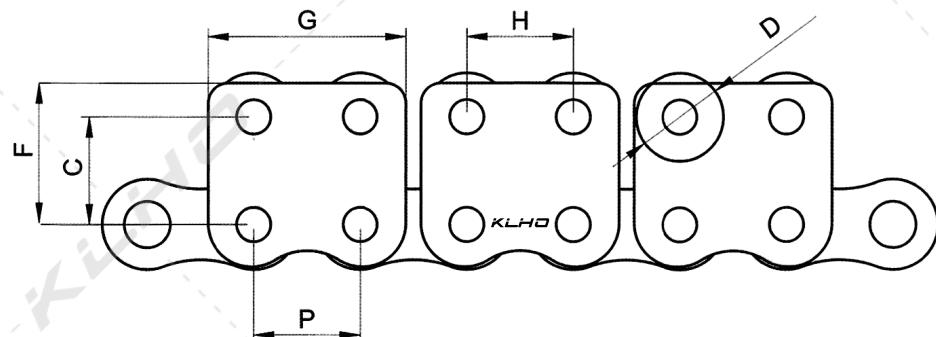
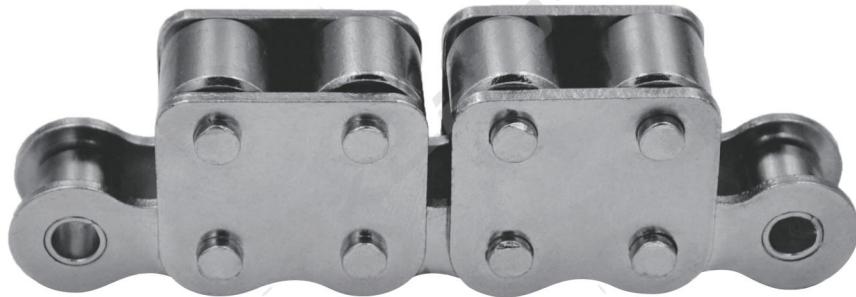
Top Chain
平顶板链

Heavy Industrial Chain
重载链条

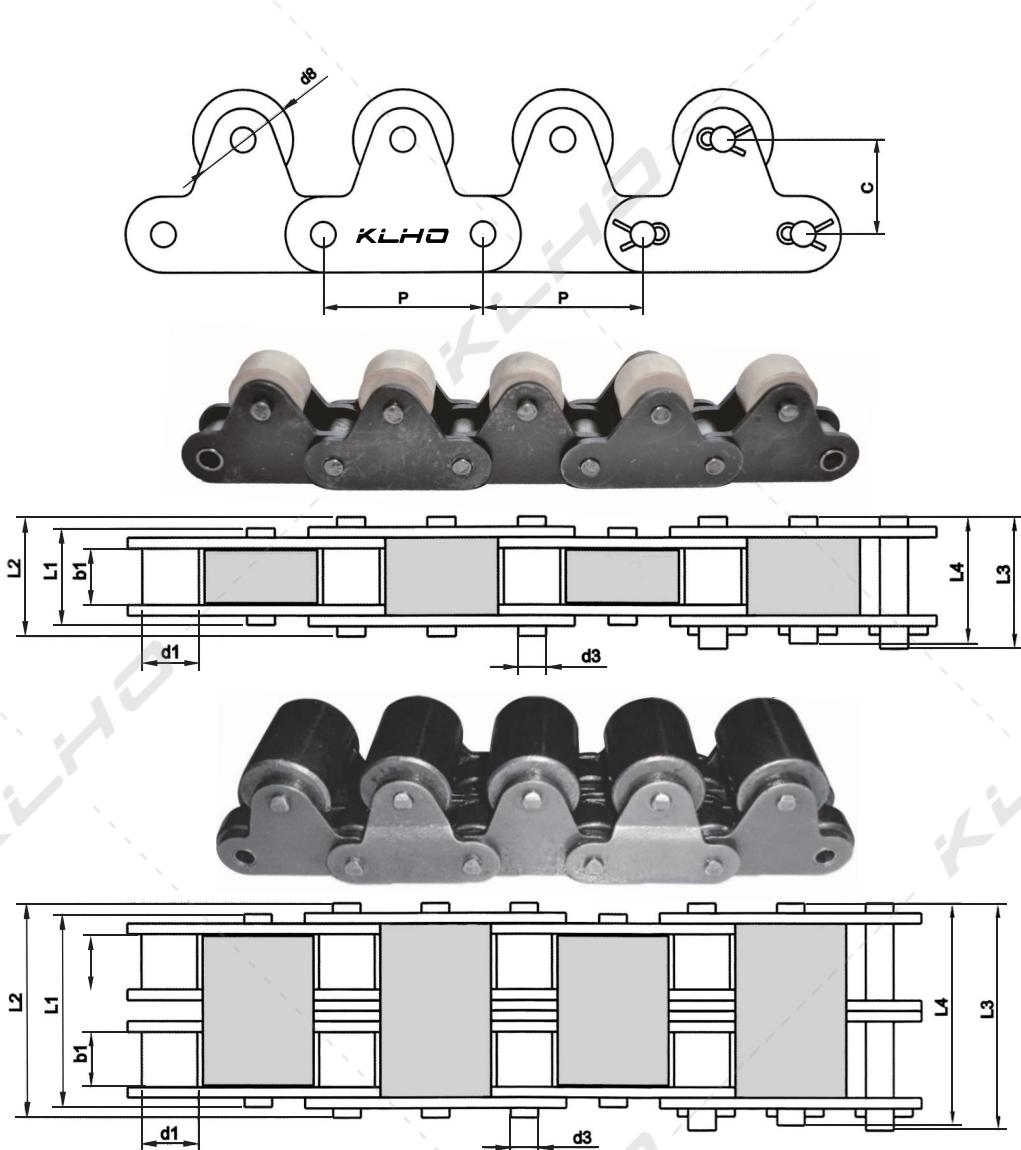
顶滚轮链

Conveyor Chains With Top Rollers

	标准滚子链条
	输送链条
	推窗链
	盖板链条
	倍速链
	自由流动链
	Top Roller Chain
	板式链
	平顶板链
	重型工业链



链号	节距 Pitch	滚轮直径 Roller diameter		销轴直径 Pin diameter	销轴长度 Pin length	附板尺寸 Attachment dimension		
		P mm	d1 mm	D mm	g mm	C mm	F mm	H mm
06B-WTR	9.525	6.35	10	3.28	13.2	17.8	10	13.5
06B-F1-WTR	9.525	6.35	9	3.28	13.2	17.6	9.5	13
08B-WTR	12.7	8.51	12	4.45	16.6	23	13.7	18.9
10A-WTR	15.875	10.16	13	5.08	20.7	28.8	15.9	23
16A-WTR	25.4	15.88	24	7.94	32.7	45.4	25	35
*16B-WTR	25.4	15.88	15	5.08	36.1	45.4	19.9	25.9



链号 Chain No.	节距 Pitch mm	滚轮直径 Roller diameter mm		内节内宽 Width between inner plates mm	销轴直径 Pin diameter mm	销轴长度 Pin length mm				附板尺寸 Attachment dimension mm	极限抗拉强度 Ultimate tensile strength mm	每米重量 Weight per meter mm
		d1 max	d8 max			L1 max	L2 max	L3 max	L4 max			
C2040-1LTR	25.4	7.95	15.88	7.85	3.96	13.5	16.6	18.8	17.8	12.7/15	14.1/3205	1.31
C2040-F1	25.4	7.95	15.88	7.85	3.96	13.5	16.6	18.8	17.8	31	14.1/3205	1.6
C2050-1LTR	31.75	10.16	19.05	9.4	5.08	16.5	20.7	23.3	22.2	15.9/19	22.2/5045	2.03
C2060-1LTR	38.1	11.91	22.23	12.57	5.94	21	25.9	28.3	27.7	18.3/24	31.8/7227	2.89
C2080-1LTR	50.8	15.88	28.58	15.75	7.92	26.2	32.7	36.5	35	29/24.6	56.7/12886	4.54
C2100-1LTR	63.5	19.05	39.67	18.9	9.53	32.3	40.4	44.7	44.7	35.4/31.8	88.5/20114	7.72
C208B-2LTR	25.4	8.51	15.88	7.75	4.45	28	31	33	31	12.7/15	14.1/3205	2.62
C2050-2LTR	31.75	10.16	19.05	9.4	5.08	35.1	39.06	40.7	39.1	15.9/19	22.2/5045	4.06
C2060H-2LTR	38.1	11.91	22.23	12.57	5.94	48.5	54.9	56.9	54.9	18.3/24	31.8/7227	5.78
C2080H-2LTR	50.8	15.88	28.58	15.75	7.92	60.2	68.2	71.2	68.2	29/24.6	56.7/12886	9.08
C2100-2LTR	63.5	19.05	38	18.9	9.53	68.4	76.4	80.4	76.4	35.4/31.8	88.5/20114	15.44

Standard Roller Chain
Conveyor Chain
Push Window Chain
Plate Chain
Speed Chain
Free Flow Chain
Top Roller Chain

Leaf Chain
Top Chain
Heavy Industrial Chain

Top Roller Chain

Leaf Chain

Top Chain

Heavy Industrial Chain

KLHO

LEAF CHAIN



板式链

Leaf chain



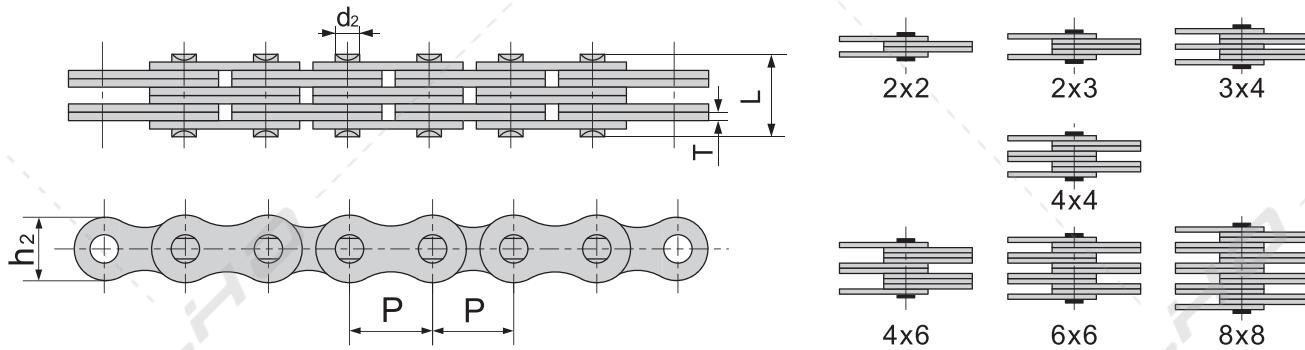
美标板式链条 ANSI Leaf Chain

■ 美标板式链条(重载型)

ANSI Leaf Chain (Heavy Duty Series)



Plate structure 链板组合



Chain No.	Chain No.	Pitch	Plate technical data			Pin technique data		Min tensile strength	Average tensile strength	Approx unit weight		
			节距 P (mm)	链板参数		销轴参数						
				链板组合	链板厚度	链板宽度	销轴直径	销轴长度				
LH0822	BL422	12.70	2x2	2.00	12.07	5.09	11.05	22.20	27.76	0.68		
LH0823	BL423	12.70	2x3	2.00	12.07	5.09	13.16	22.20	27.76	0.84		
LH0834	BL434	12.70	3x4	2.00	12.07	5.09	17.40	33.40	41.40	1.13		
LH0844	BL444	12.70	4x4	2.00	12.07	5.09	19.51	44.50	56.00	1.28		
LH0846	BL446	12.70	4x6	2.00	12.07	5.09	23.75	44.50	56.00	1.65		
LH0866	BL466	12.70	6x6	2.00	12.07	5.09	27.99	66.70	81.70	1.96		
LH0888	BL488	12.70	8x8	2.00	12.07	5.09	36.45	89.00	109.40	2.61		
LH1022	BL522	15.875	2x2	2.40	15.09	5.96	12.90	33.40	43.10	1.07		
LH1023	BL523	15.875	2x3	2.40	15.09	5.96	15.37	33.40	43.10	1.27		
LH1034	BL534	15.875	3x4	2.40	15.09	5.96	20.32	48.90	65.60	1.69		
LH1044	BL544	15.875	4x4	2.40	15.09	5.96	22.78	66.70	84.50	1.89		
LH1046	BL546	15.875	4x6	2.40	15.09	5.96	27.74	66.70	84.50	2.40		
LH1066	BL566	15.875	6x6	2.40	15.09	5.96	32.18	100.10	125.10	2.80		
LH1088	BL588	15.875	8x8	2.40	15.09	5.96	42.57	133.40	169.50	3.72		
LH1222	BL622	19.05	2x2	3.20	18.11	7.94	17.37	48.90	63.60	1.68		
LH1223	BL623	19.05	2x3	3.20	18.11	7.94	20.73	48.90	63.60	2.04		
LH1234	BL634	19.05	3x4	3.20	18.11	7.94	27.43	75.60	102.80	2.83		
LH1244	BL644	19.05	4x4	3.20	18.11	7.94	30.78	97.90	120.90	3.18		
LH1246	BL646	19.05	4x6	3.20	18.11	7.94	37.49	97.90	120.90	4.01		
LH1266	BL666	19.05	6x6	3.20	18.11	7.94	44.20	146.80	190.80	4.73		
LH1288	BL688	19.05	8x8	3.20	18.11	7.94	57.61	195.70	238.80	6.29		

美标板式链条 ANSI Leaf Chain

Chain No.	Chain No.	Pitch	Plate technical data 链板参数			Pin technique data 销轴参数		Min tensile strength 最小抗拉强度	Average tensile strength 平均抗拉强度	Approx unit weight 近似米重
			节距	链板组合	链板厚度	链板宽度	销轴直径			
				P (mm)	Plate structure	T (mm)	h2 (mm)	d2 (mm)	L (mm)	Q (kN)
LH1622	BL822	25.40	2x2	4.00	24.13	9.54	21.34	84.50	108.20	2.59
LH1623	BL823	25.40	2x3	4.00	24.13	9.54	25.48	84.50	108.20	3.20
LH1634	BL834	25.40	3x4	4.00	24.13	9.54	33.76	129.00	170.00	4.44
LH1644	BL844	25.40	4x4	4.00	24.13	9.54	37.90	169.00	214.60	5.04
LH1646	BL846	25.40	4x6	4.00	24.13	9.54	46.18	169.00	214.60	6.32
LH1666	BL866	25.40	6x6	4.00	24.13	9.54	54.46	253.60	324.50	7.54
LH1688	BL888	25.40	8x8	4.00	24.13	9.54	71.02	338.10	432.70	10.03
LH2022	BL1022	31.75	2x2	4.80	30.18	11.11	25.37	115.60	150.80	3.40
LH2023	BL1023	31.75	2x3	4.80	30.18	11.11	30.33	115.60	150.80	4.30
LH2034	BL1034	31.75	3x4	4.80	30.18	11.11	40.23	182.40	231.60	6.00
LH2044	BL1044	31.75	4x4	4.80	30.18	11.11	45.19	231.30	291.40	6.90
LH2046	BL1046	31.75	4x6	4.80	30.18	11.11	55.09	231.30	291.40	8.60
LH2066	BL1066	31.75	6x6	4.80	30.18	11.11	65.00	347.00	430.30	10.30
LH2088	BL1088	31.75	8x8	4.80	30.18	11.11	84.71	462.60	555.10	13.80
LH2422	BL1222	38.10	2x2	5.60	36.20	12.71	29.62	151.20	192.00	4.60
LH2423	BL1223	38.10	2x3	5.60	36.20	12.71	35.43	151.20	192.00	5.80
LH2434	BL1234	38.10	3x4	5.60	36.20	12.71	47.07	244.60	315.90	8.10
LH2444	BL1244	38.10	4x4	5.60	36.20	12.71	52.88	302.50	381.10	9.30
LH2446	BL1246	38.10	4x6	5.60	36.20	12.71	64.52	302.50	381.10	11.60
LH2466	BL1266	38.10	6x6	5.60	36.20	12.71	76.15	453.70	543.60	13.90
LH2488	BL1288	38.10	8x8	5.60	36.20	12.71	99.42	605.00	726.00	18.60
LH2822	BL1422	44.45	2x2	6.40	42.24	14.29	33.55	191.30	225.70	6.10
LH2823	BL1423	44.45	2x3	6.40	42.24	14.29	40.16	191.30	225.70	7.60
LH2834	BL1434	44.45	3x4	6.40	42.24	14.29	53.37	315.80	372.60	10.60
LH2844	BL1444	44.45	4x4	6.40	42.24	14.29	59.97	382.60	451.20	12.20
LH2846	BL1446	44.45	4x6	6.40	42.24	14.29	73.18	382.60	451.20	15.20
LH2866	BL1466	44.45	6x6	6.40	42.24	14.29	86.39	578.30	682.40	18.20
LH2888	BL1488	44.45	8x8	6.40	42.24	14.29	112.80	765.10	902.80	24.30
LH3222	BL1622	50.80	2x2	8.00	48.26	17.46	39.01	289.10	341.10	8.00
LH3223	BL1623	50.80	2x3	8.00	48.26	17.46	46.58	289.10	341.10	10.00
LH3234	BL1634	50.80	3x4	8.00	48.26	17.46	61.72	440.40	519.60	14.00
LH3244	BL1644	50.80	4x4	8.00	48.26	17.46	69.29	578.30	680.40	16.00
LH3246	BL1646	50.80	4x6	8.00	48.26	17.46	84.43	578.30	680.40	20.00
LH3266	BL1666	50.80	6x6	8.00	48.26	17.46	99.57	857.40	1000.70	24.00
LH3288	BL1688	50.80	8x8	8.00	48.26	17.46	129.84	1156.50	1364.60	32.00
LH4022	BL2022	63.50	2x2	9.50	60.33	23.81	51.74	433.70	511.70	15.80
LH4023	BL2023	63.50	2x3	9.50	60.33	23.81	61.70	433.70	511.70	19.80
LH4034	BL2034	63.50	3x4	9.50	60.33	23.81	81.61	649.40	766.20	27.70
LH4044	BL2044	63.50	4x4	9.50	60.33	23.81	91.57	867.40	1023.50	31.60
LH4046	BL2046	63.50	4x6	9.50	60.33	23.81	111.48	867.40	1023.50	39.50
LH4066	BL2066	63.50	6x6	9.50	60.33	23.81	131.39	1301.10	1535.20	47.40
LH4088	BL2088	63.50	8x8	9.50	60.33	23.81	171.22	1734.80	2046.50	63.20

Remark: The shape of plate is identical to that of ANSI standard chain. But the plate thickness and the pin external diameter are larger by one size
 备注：该型板式链条，在链板外形上，与美标同节距的标准型链条一致；但是，在链板的厚度和销轴的外径上，与大一个规格的滚子链条一致

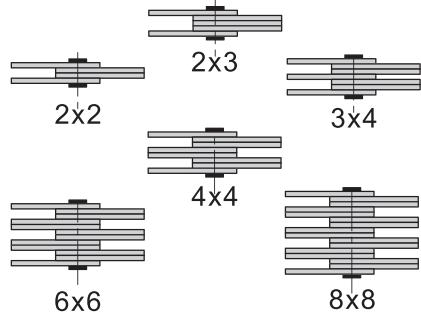
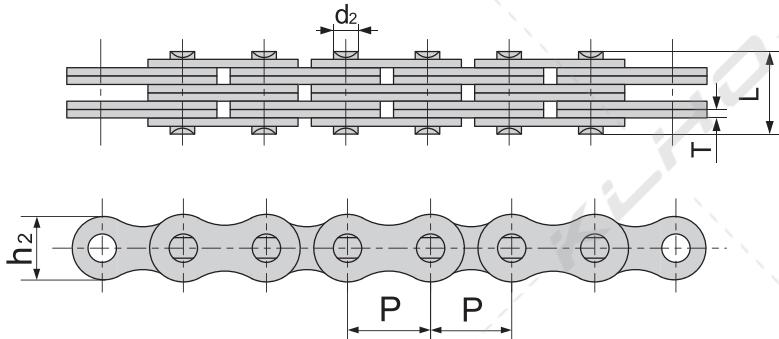


美标板式链条 ANSI Leaf Chain

标准滚子链条
Standard Roller Chain输送链条
Conveyor Chain推窗链
Push Window Chain盖板链条
Plate Chain倍速链
Speed Chain自由流动链
Free Flow Chain顶滚轮链
Top Roller Chain板式链
Leaf Chain半顶板链
Top Chain重型工业链
Heavy Industrial Chain

■ 美标板式链条(标准型) ANSI Leaf Chain (Standard series)

Plate structure 链板组合



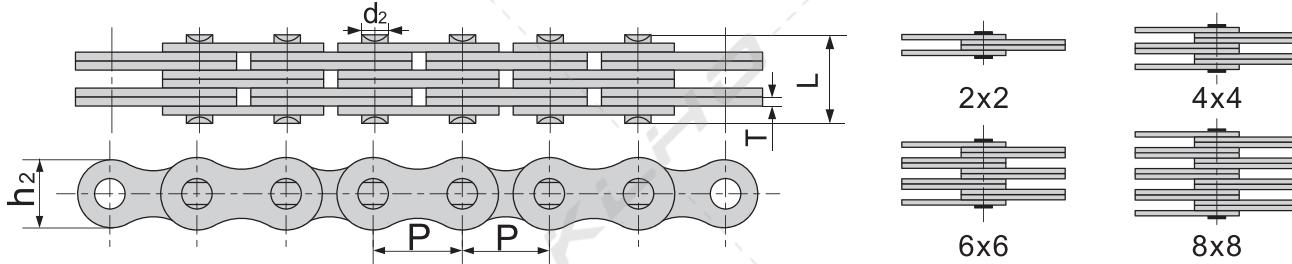
Chain No. 链号	Pitch 节距	Plate technical data 链板参数			Pin technique data 销轴参数		Min tensile strength 最小抗拉强度	Average tensile strength 平均抗拉强度	Approx unit weight 近似米重
		P (mm) 链板组合	Plate structure 链板厚度	T (mm) 链板宽度	h2 (mm)	d2 (mm)	L (mm)		
							Q (kN)	Q0 (kN)	q ≈ (kg/m)
AL322	9.525	2x2	1.30	7.70	3.58	6.80	9.00	10.20	0.23
AL344	9.525	4x4	1.30	7.70	3.58	11.60	18.00	20.00	0.46
AL422	12.70	2x2	1.50	10.40	3.96	8.30	14.10	16.90	0.39
AL444	12.70	4x4	1.50	10.40	3.96	14.40	28.20	35.20	0.74
AL466	12.70	6x6	1.50	10.40	3.96	20.50	42.30	52.70	1.13
AL522	15.875	2x2	2.00	12.80	5.80	11.05	22.00	27.50	0.64
AL534	15.875	3x4	2.00	12.80	5.80	17.00	33.00	46.00	1.10
AL544	15.875	4x4	2.00	12.80	5.80	19.40	44.00	55.00	1.25
AL566	15.875	6x6	2.00	12.80	5.80	27.50	66.00	82.50	1.79
AL622	19.05	2x2	2.40	15.60	5.94	13.00	37.00	44.40	0.86
AL644	19.05	4x4	2.40	15.60	5.94	22.70	63.70	78.80	1.76
AL666	19.05	6x6	2.40	15.60	5.94	32.20	100.10	118.60	2.60
AL688	19.05	8x8	2.40	15.60	5.94	42.20	133.40	156.60	3.49
AL822	25.40	2x2	3.20	20.50	7.92	16.00	56.70	68.60	1.54
AL844	25.40	4x4	3.20	20.50	7.92	29.40	113.40	135.60	3.00
AL866	25.40	6x6	3.20	20.50	7.92	44.20	170.00	202.30	4.46
AL1022	31.75	2x2	4.00	25.60	9.53	19.60	88.50	107.10	2.37
AL1044	31.75	4x4	4.00	25.60	9.53	36.40	177.00	203.60	4.68
AL1066	31.75	6x6	4.00	25.60	9.53	52.30	265.00	315.30	7.20
AL1088	31.75	8x8	4.00	25.60	9.53	68.50	354.00	421.20	9.94
AL1222	38.10	2x2	4.80	30.50	11.10	24.30	127.00	151.10	3.65
AL1244	38.10	4x4	4.80	30.50	11.10	43.80	254.00	299.70	7.05
AL1266	38.10	6x6	4.80	30.50	11.10	63.20	381.00	426.30	10.50
AL1288	38.10	8x8	4.80	30.50	11.10	82.60	508.00	568.40	14.03
AL1444	44.45	4x4	5.60	36.40	12.64	51.30	372.70	413.60	10.34
AL1466	44.45	6x6	5.60	36.40	12.64	74.56	559.00	620.40	15.16
AL1644	50.80	4x4	6.40	41.60	14.21	58.00	471.00	522.80	12.98
AL1666	50.80	6x6	6.40	41.60	14.21	83.80	706.00	783.60	19.76
AL1688	50.80	8x8	6.40	41.60	14.21	109.50	942.00	1045.50	25.47

Remark: The shape and thickness of plates/the external diameter of pins are identical to ANSI standard chain which has the same pitch
备注: 该型板式链条, 在链板外形和厚度、销轴直径上, 与美标同节距的标准型链条一致

欧标板式链条 BS/DIN Leaf Chain

■ 欧标板式链条(标准型) BS/DIN Leaf Chain (Standard Series)

Plate structure 链板组合



Chain No. 链号	Pitch 节距	Plate technical data 链板参数			Pin technique data 销轴参数		Min tensile strength 最小抗拉强度	Average tensile strength 平均抗拉强度	Approx unit weight 近似米重			
		Plate structure 链板组合	T (mm) 链板厚度	h2 (mm) 链板宽度	Pin diameter 销轴直径	Pin length 销轴长度						
LL0822	12.70	2x2	1.60	10.60	4.45	7.60	17.80	20.40	0.35			
LL0844	12.70	4x4	1.60	10.60	4.45	15.60	36.40	40.70	0.84			
LL0866	12.70	6x6	1.60	10.60	4.45	18.20	44.50	50.90	1.00			
LL0888	12.70	8x8	1.60	10.60	4.45	23.60	62.20	71.20	1.33			
LL1022	15.875	2x2	1.70	13.70	5.08	9.20	22.30	25.50	0.54			
LL1044	15.875	4x4	1.70	13.70	5.08	15.80	44.50	51.00	1.06			
LL1066	15.875	6x6	1.70	13.70	5.08	22.10	66.70	76.30	1.57			
LL1088	15.875	8x8	1.70	13.70	5.08	28.80	89.00	101.90	2.10			
LL1222	19.05	2x2	1.85	16.00	5.72	10.40	28.90	33.20	0.73			
LL1244	19.05	4x4	1.85	16.00	5.72	17.90	57.80	66.40	1.44			
LL1266	19.05	6x6	1.85	16.00	5.72	25.40	86.70	99.70	2.15			
LL1288	19.05	8x8	1.85	16.00	5.72	32.90	115.60	132.90	2.84			
LL1622	25.40	2x2	3.10	21.00	8.28	17.20	58.00	66.70	1.52			
LL1644	25.40	4x4	3.10	21.00	8.28	29.60	116.00	140.00	2.90			
LL1666	25.40	6x6	3.10	21.00	8.28	42.40	174.00	208.80	4.30			
LL1688	25.40	8x8	3.10	21.00	8.28	54.90	232.00	278.00	5.71			
LL2022	31.75	2x2	3.50	26.40	10.19	20.10	95.00	109.20	2.33			
LL2044	31.75	4x4	3.50	26.40	10.19	33.80	190.00	218.50	4.40			
LL2066	31.75	6x6	3.50	26.40	10.19	50.10	285.00	324.60	6.79			
LL2088	31.75	8x8	3.50	26.40	10.19	64.00	380.00	435.10	8.90			
LL2422	38.10	2x2	4.80	33.40	14.63	28.40	170.00	195.50	4.47			
LL2444	38.10	4x4	4.80	33.40	14.63	46.30	340.00	380.80	8.22			
LL2466	38.10	6x6	4.80	33.40	14.63	66.40	510.00	571.20	12.22			
LL2488	38.10	8x8	4.80	33.40	14.63	86.60	680.00	775.20	16.30			
LL2822	44.45	2x2	6.00	37.08	15.90	32.20	200.00	224.00	5.10			
LL2844	44.45	4x4	6.00	37.08	15.90	56.40	400.00	448.00	9.90			
LL2866	44.45	6x6	6.00	37.08	15.90	80.80	600.00	672.00	14.60			
LL2888	44.45	8x8	6.00	37.08	15.90	105.20	800.00	896.00	19.40			
LL3222	50.80	2x2	6.00	42.00	17.81	33.20	260.00	291.20	5.80			
LL3244	50.80	4x4	6.00	42.00	17.81	56.60	520.00	582.40	12.30			
LL3266	50.80	6x6	6.00	42.00	17.81	80.80	780.00	873.60	18.30			
LL3288	50.80	8x8	6.00	42.00	17.81	105.00	1050.00	1176.00	24.00			

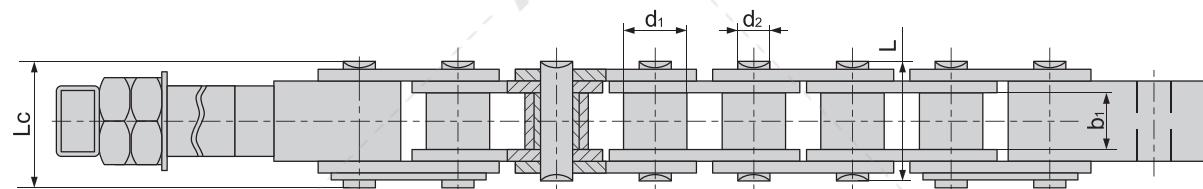
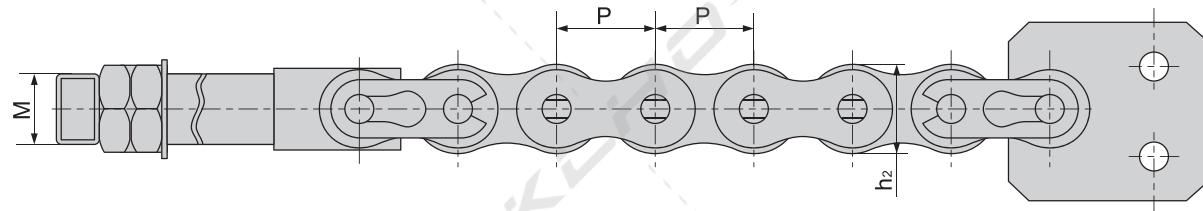
Remark: The shape and thickness of plate/the pin external diameter are identical to those of BS/DIN standard chain which has the same pitch
备注: 该型板式链条, 在链板外形、链板的厚度和销轴的外径上, 与同一个规格的BS/DIN系列滚子链条一致

Standard Roller Chain
Conveyor Chain
Push Window Chain
Plate Chain
Free Flow Chain
Top Roller Chain
Leaf Chain
Top Chain
Heavy Industrial Chain

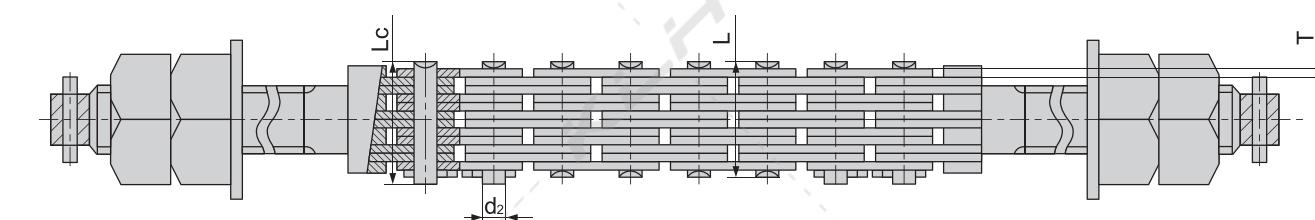
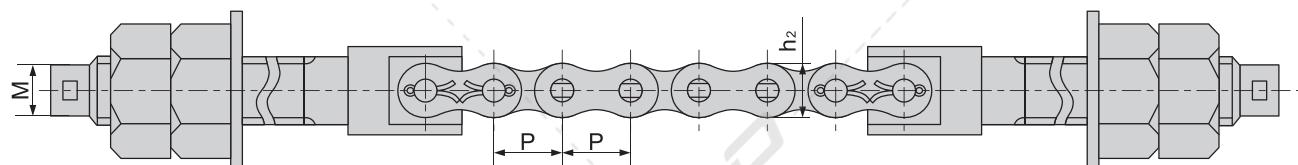
立体车库设备链条 Tridimensional Parking Equipments Chain

标准滚子链
Standard Roller Chain输送链
Conveyor Chain推窗链
Push Window Chain盖板链
Plate Chain倍速链
Speed Chain自由流动链
Free Flow Chain顶滚轮链
Top Roller Chain板式链
Leaf Chain平顶板链
Top Chain重型工业链
Heavy Industrial Chain

立体车库设备链条 Tridimensional Parking Equipments Chain



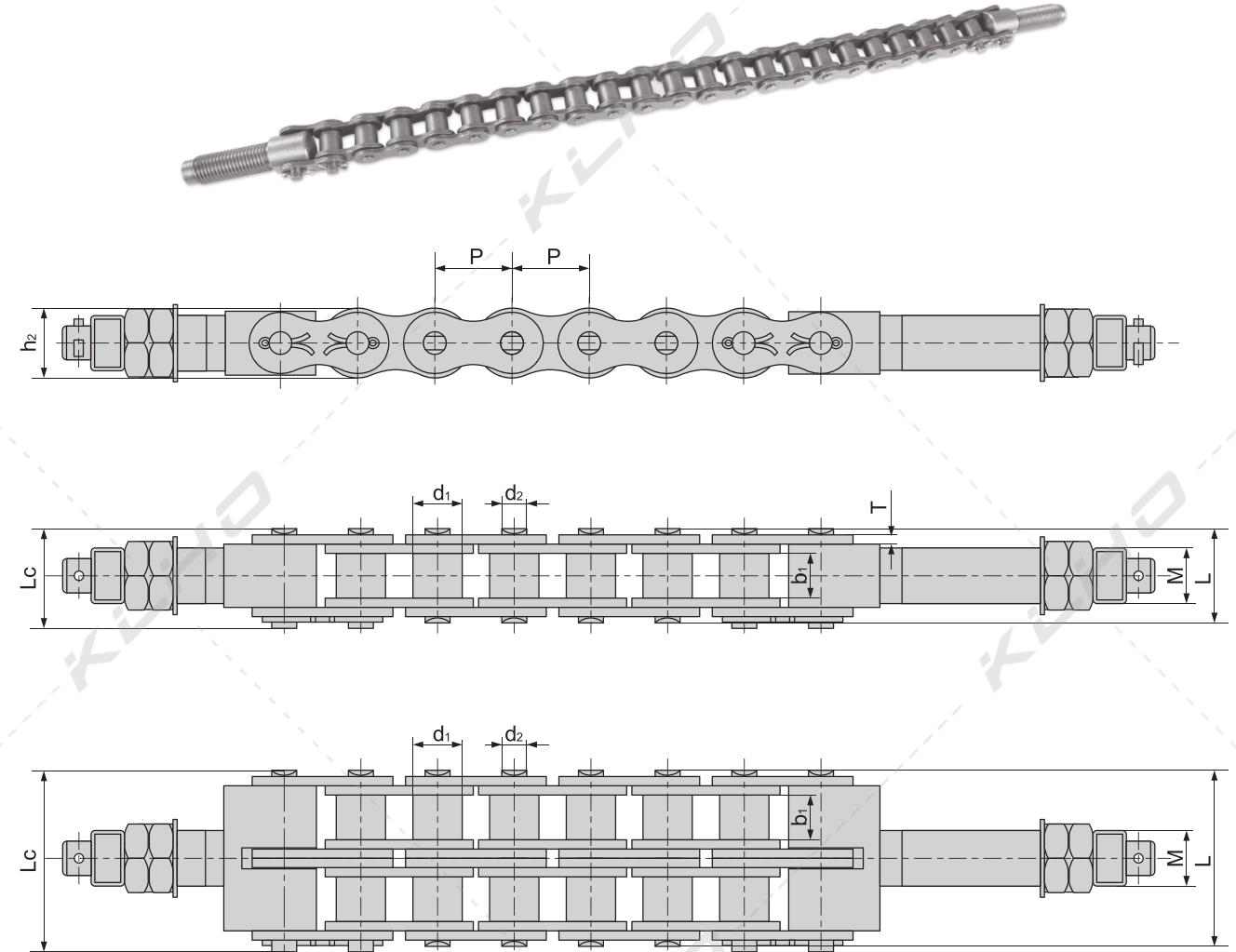
Chain No.	Pitch	Width between inner plates	Roller diameter	Pin diameter	Pin length	Width of inner plate	Bolt type	Min tensile strength	Average tensile strength	Approx unit weight	
链号	节距	内节内宽	滚子直径	销轴直径	销轴长度	内链板高度	螺栓规格	最小抗拉强度	平均抗拉强度	近似米重	
	P (mm)	b1 (mm)	d1 (mm)	d2 (mm)	L (mm)	LC (mm)	h2 (mm)	M (mm)	Q (KN)	Q0 (KN)	q≈ (Kg/m)
LT40-1	12.70	7.85	7.92	3.96	16.70	17.80	12.00	M10	14.10	17.50	0.63



Chain No.	Pitch	Pin diameter	Pin length	Width of plate	Plate thickness	Bolt type	Min tensile strength	Average tensile strength	Approx unit weight
链号	节距	销轴直径	销轴长度	链板高度	链板厚度	螺栓规格	最小抗拉强度	平均抗拉强度	近似米重
	P (mm)	d2 (mm)	L (mm)	h2 (mm)	T (mm)	M (mm)	Q (KN)	Q0 (KN)	q≈ (Kg/m)
LTBL666	19.05	7.92	44.20	18.00	3.25	M20	146.80	190.80	4.59

立体停车库设备链条 Tridimensional Parking Equipments Chain

■ 立体车库设备链条 Tridimensional Parking Equipments Chain



Chain No. 链号	Pitch 节距	Width between inner plates 内节内宽	Roller diameter 滚子直径	Pin diameter 销轴直径	Pin length 销轴长度		Width of inner plate 链板高度	Plate thickness 链板厚度	Bolt type 螺栓规格	Min tensile strength 最小抗拉强度	Average tensile strength 平均抗拉强度	Approx unit weight 近似米重
					P (mm)	b_1 (mm)	d_1 (mm)	d_2 (mm)	L (mm)	L_c (mm)	h_2 (mm)	T (mm)
LT60-1	19.05	12.57	11.91	5.94	25.90	27.50	18.00	2.42	M16	37.32	42.50	1.59
LT80-1	25.40	15.75	15.88	7.92	32.70	36.50	24.00	3.25	M20	71.55	81.80	2.69
LT80-2	25.40	15.75	15.88	7.92	62.70	65.80	24.00	3.25	M24	143.10	166.30	5.33
LT100-1	31.75	18.90	19.05	9.53	40.40	44.70	30.00	4.00	M24	107.85	118.60	4.04
LT100-2	31.75	18.90	19.05	9.53	76.40	80.50	30.00	4.00	M24	215.70	234.40	7.98
LT100-3	31.75	18.90	19.05	9.53	112.20	116.30	30.00	4.00	M24	323.55	351.60	11.85
LT120-1	38.10	25.22	22.23	11.10	50.45	53.50	36.00	4.80	M30	149.20	161.10	5.95
LT120-2	38.10	25.22	22.23	11.10	95.80	99.70	36.00	4.80	M30	298.40	322.20	11.75

Standard Roller Chain
 Conveyor Chain
 Push Window Chain
 Plate Chain
 Speed Chain
 Free Flow Chain
 Top Roller Chain
 Top Chain
 Leaf Chain
 Heavy Industrial Chain

KLHO

TOP CHAIN

平顶板链

Top chain



平顶板链条

Top Chain

标准滚子链
Standard Roller Chain

输送链条
Conveyor Chain

推窗链
Push Window Chain

盖板链条
Plate Chain

倍速链
Speed Chain

自由流动链
Free Flow Chain

顶滚轮链
Top Roller Chain

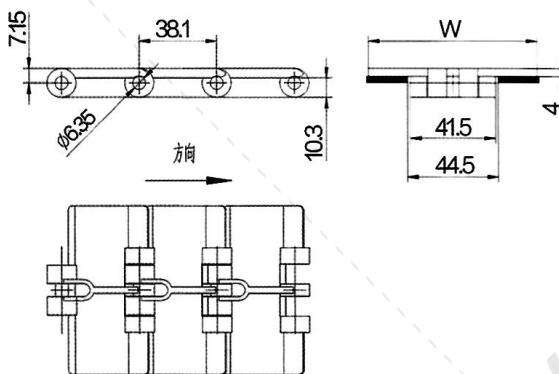
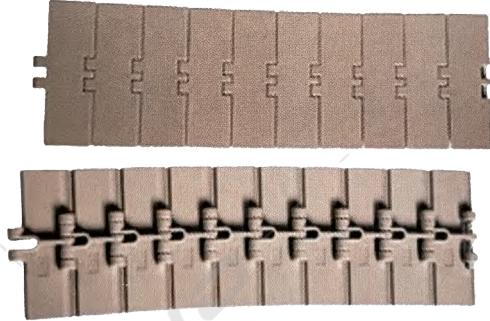
板式链
Leaf Chain

平顶板链
Top Chain

重型工业链
Heavy Industrial Chain

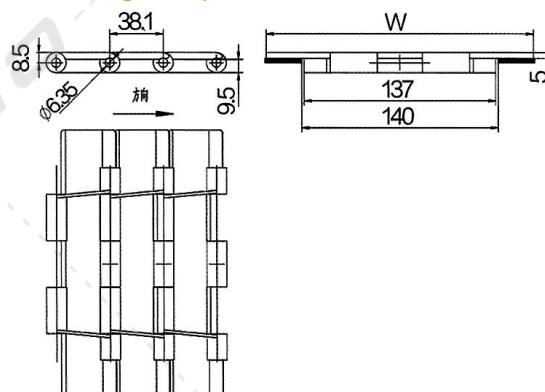
- 主要适合应用在各种食品、饮料、宝特瓶、铝罐、以及各类容器之输送
Apply for all kinds of food industry, such as beverage, bottle, can and the other case
- 颜色:棕色 Colour: brown
- 材质:聚甲醛 Material: POM
- 包装:1米=26片 Packing: 1M=26pcs
- 最大输送长度 The longest distance (820系列9M, 821系列12M)
- 销轴材质:不锈钢 Pin material: stainless steel

■ 820系列塑钢直线输送链板 820 Series Acetal Straight Top Chain



链板规格 Code	链板宽度 Width	链板节距 Pitch	最大负载拉力 Max tensile	链板规格 Code	链板宽度 Width	链板节距 Pitch	最大负载拉力 Max tensile
820-K250	63.5mm	38.1	1200N	820-K450	114.3mm	38.1	1200N
820-K325	82.6mm	38.1	1200N	820-K600	152.4mm	38.1	1200N
820-K350	88.9mm	38.1	1200N	820-K750	190.5mm	38.1	1200N
820-K400	101.6mm	38.1	1200N				

■ 821系列加强型塑钢直线输送链板 821series Acetal Straight Top Chain

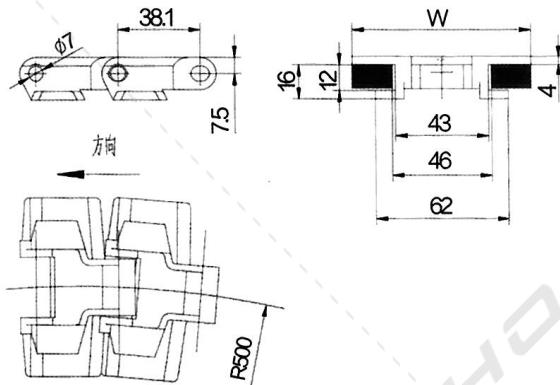


链板规格 Code	链板宽度 Width	链板节距 Pitch	最大负载拉力 Max tensile
821-K750	190.5mm	38.1	2600N
821-K1000	254mm	38.1	2600N
821-K1200	304.8mm	38.1	2600N

Top Chain

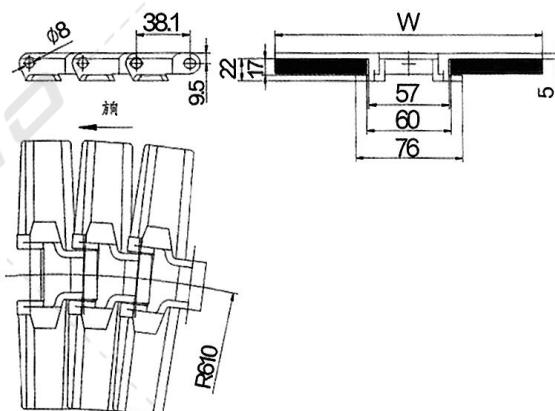
- 主要适合应用在各种食品、饮料、宝特瓶、铝罐、以及各类容器之输送
Apply for all kinds of food industry, such as beverage, bottle, can and the other case
- 颜色:棕色 Colour: brown
- 材质:聚甲醛 Material:POM
- 包装:1米=26片 Packing:1M=26pcs
- 最大输送长度 The longest distance (880TAB系列9M, 882TAB系列12M)
- 销轴材质:不锈钢 Pin material:stainless steel

■ 880TAB系列塑钢转弯输送链板 880TAB Series Acetal Curved Top Chain



链板规格 Code	链板宽度 Width	链板节距 Pitch	最大负载拉力 Max tense
880TAB-K325	82.6mm	38.1	2100N
880TAB-K450	114.3mm	38.1	2100N

■ 882TAB系列塑钢转弯输送链板 882TAB Series Acetal Curved Top Chain



链板规格 Code	链板宽度 Width	链板节距 Pitch	最大负载拉力 Max tense
882TAB-K600	152.4mm	38.1	3800N
882TAB-K750	190.5mm	38.1	3800N
882TAB-K1000	254mm	38.1	3800N
882TAB-K1200	304.8mm	38.1	3800N

Standard Roller Chain
标准链Conveyor Chain
输送链条Push Window Chain
推窗链Plate Chain
盖板链Speed Chain
倍速链Free Flow Chain
自由流动链Top Roller Chain
顶滚链Leaf Chain
板式链Top Chain
平顶板链Heavy Industrial Chain
重工业链

平顶板链条

Top Chain

标准滚子链
Standard Roller Chain

输送链条
Conveyor Chain

推窗链
Push Window Chain

盖板链条
Plate Chain

倍速链
Speed Chain

自由流动链
Free Flow Chain

顶滚轮链
Top Roller Chain

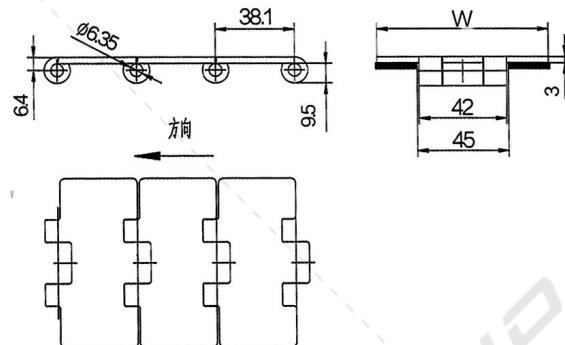
板式链
Leaf Chain

平顶板链
Top Chain

重型工业链
Heavy Industrial Chain

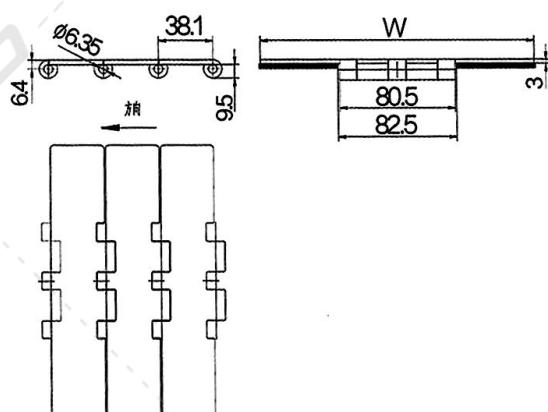
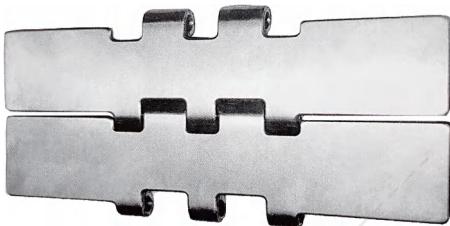
- 主要适合应用在各种玻璃瓶以及重负载之金属类输送带
Apply for all kinds of bottle and heavy load such as metal
- 最大输送长度 The longest distance (812系列15M,802系列18M)
- 材质:不锈钢2Cr13或不锈钢304 Material:2cr13 or stainless steel 304
- 包装:1米=26片 Packing:1M=26pcs

■ 812不锈钢直线输送链板 812 Series Stainless Steel Straight Top Chain



链板规格 Code	链板宽度 Width	链板节距 Pitch	最大负载拉力 Max tensile	链板规格 Code	链板宽度 Width	链板节距 Pitch	最大负载拉力 Max tensile
812-K325	82.6mm	38.1	2250N	812-K450	114.3mm	38.1	2250N
812-K350	88.9mm	38.1	2250N	812-K600	152.4mm	38.1	2250N
812-K400	101.6mm	38.1	2250N	812-K750	190.5mm	38.1	2250N

■ 802不锈钢直线加强型输送链板 802series Stainless Steel Reinforce Straight Top Chain



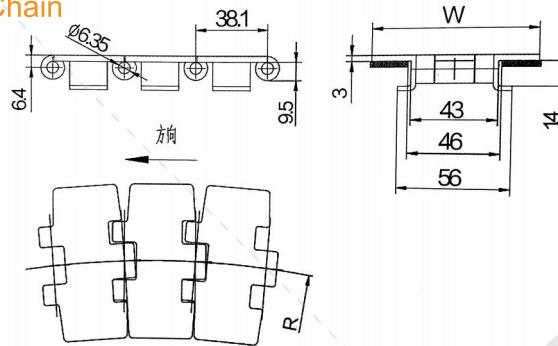
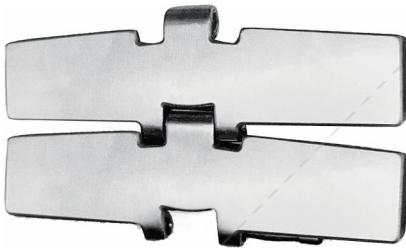
链板规格 Code	链板宽度 Width	链板节距 Pitch	最大负载拉力 Max tensile
802-K750	190.5mm	38.1	3500N
802-K1000	254mm	38.1	3500N
802-K1200	304.8mm	38.1	3500N

Top Chain

- 主要适合应用在各种玻璃瓶以及重负载之金属类输送带 Apply for all kinds of bottle and heavy load such as metal
- 最大输送长度为12米 The longest distance=12M)
- 材质: 不锈铁2Cr13或不锈钢304 Material :2cr13 or stainless steel 304
- 包装: 1米=26片 Packing:1M=26pcs

■ 881TAB系列有翼型不锈钢转弯输送链板

881tab Series Wing Stainless Steel Curved Top Chain

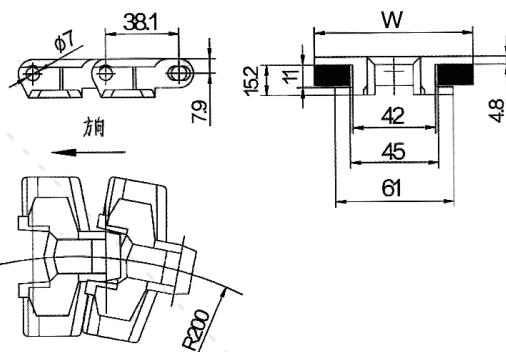


链板规格 Code	链板宽度 Width	转弯半径R CurveR	链板节距 Pitch	最大负载拉力 Max tense	链板规格 Code	链板宽度 Width	转弯半径R CurveR	链板节距 Pitch	最大负载拉力 Max tense
881TAB-K325	82.6mm	500	38.1	2250N	881TAB-K600	152.4mm	610	38.1	2250N
881TAB-K350	88.9mm	500	38.1	2250N	881TAB-K750	190.5mm	610	38.1	2250N
881TAB-K400	101.6mm	500	38.1	2250N	881TAB-K1000	254mm	610	38.1	2250N
881TAB-K450	114.3mm	500	38.1	2250N	881TAB-K1200	304.8mm	610	38.1	2250N

- 主要适合应用在各种食品、饮料、宝特瓶、铝罐、以及各类容器之输送 Apply for all kinds of food industry, such as beverage, bottle, can and the other case
- 颜色: 棕色 Colour: brown
- 材质: 聚甲醛 Material: POM
- 包装: 1米=26片 Packing:1M=26pcs
- 最大输送长度9米 The longest distance:9M
- 销轴材质: 不锈钢 Pin material: stainless steel

■ 881TAB系列有翼型不锈钢转弯输送链板

881tab Series Wing Stainless Steel Curved Top Chain



链板规格 Code	链板宽度 Width	链板节距 Pitch	最大负载拉力 Max tense
880TAB-RT-K325	82.6mm	38.1	2100N
880TAB-RT-K450	114.3mm	38.1	2100N

Standard Roller Chain
标准链Conveyor Chain
输送链条Push Window Chain
推窗链Plate Chain
盖板链Speed Chain
倍速链Free Flow Chain
自由流动链Top Roller Chain
顶滚链Leaf Chain
板式链Top Chain
平顶链Heavy Industrial Chain
重工业链

平顶板链条

Top Chain

标准滚子链
Standard Roller Chain

输送链条
Conveyor Chain

推窗链
Push Window Chain

盖板链条
Plate Chain

倍速链
Speed Chain

自由流动链
Free Flow Chain

顶滚轮链
Top Roller Chain

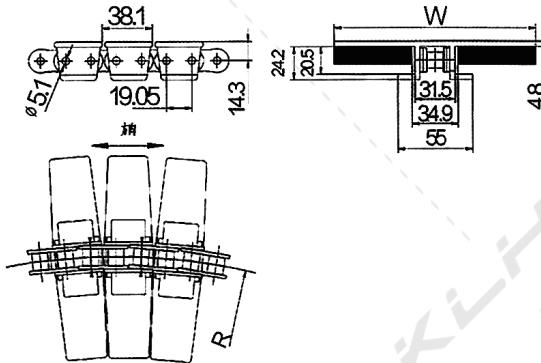
板式链
Leaf Chain

平顶板链
Top Chain

重载工业链
Heavy Industrial Chain

- 主要适合应用在各种转弯输送之食品工业上 Apply in all kinds of curved transportation in food industry
- 底链分为, 碳钢或不锈钢两种材质 Chain material: carbon steel or stainless steel
- 最大输送长度:碳钢30米, 不锈钢24米 The longest distance: 30 meters in mild steel or 24 meters in stainless steel
- 颜色:棕色 Colour: Brown • 1873底链为:标准12A滚子链(6分链) Roller base chain: standard 12A roller chain
- 碳钢工作载荷为3200N, 不锈钢工作载荷为1600N Working load: 3200N, (carbon steel), 1600N(stainless steel)
- 包装:每根长为1.524M Packing: 1.524M/pcs

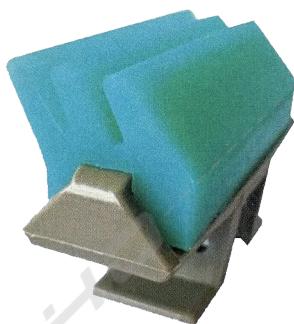
■ 1873系列扣链式转弯输送链板 1873 Series Top Chains



链板规格 Code	链板宽度 Width	转弯半径 Min Radius	链板规格 Code	链板宽度 Width	转弯半径 Min Radius
1873-K325	82.6mm	356mm	1873-K750	190.5mm	457mm
1873-K450	114.3mm	356mm	1873-K1000	254mm	457mm
1873-K600	152.4mm	457mm	1873-K1200	304.8mm	457mm

- 1873配套链轮为标准6分 (3/4") 齿轮 • 1873用齿盘厚度B=11.7mm,L=40mm • 齿数可选配21齿--37齿
- Used with 3/4" chain . Sprocket is 3/4 inch sprocket.

1873-GJ-K375

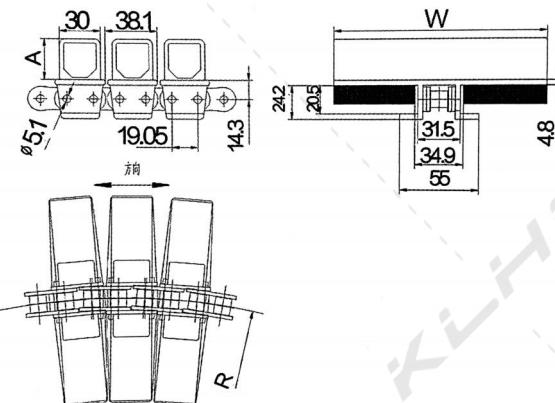


链板规格 Code	链板宽度 Width
1873-GJ-K375	95.3mm

Top Chain

- 主要适合应用在各种类夹瓶及夹罐爬升之输送 Apply in clip bottle and lift transportation
- 底链分为, 碳钢或不锈钢两种材质 Chain material: carbon steel or stainless steel
- 最大输送长度: 碳钢30米, 不锈钢24米 The longest distance: 30 meters in mild steel or 24 meters in stainless steel
- 颜色: 棕色 Colour: Brown • 1873底链为: 标准12A滚子链(6分链) Roller base chain: standerd 12A roller chain
- 碳钢工作载荷为3200N, 不锈钢工作载荷为1600N Working load: 3200N, (carbon steel); 160ON(stainless steel)
- 包装: 每根长为1.524M Packing: 1.524M/pcs

■ 1873D系列D型夹瓶罐输送链板 1873 Series Top Chain With D Shape Rubber



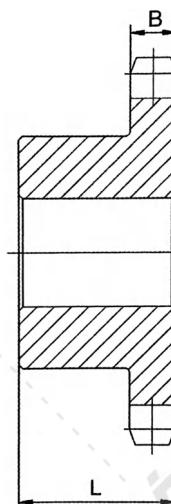
链板规格 Code	链板宽度 Width	A	转弯半径 Min Radius	链板规格 Code	A	链板宽度 Width	转弯半径 Min Radius
1873D-K325	82.6mm	31	356mm	1873D-K600	27	152.4mm	457mm
1873D-K450	114.3mm	27	356mm	1873D-K750	27	190.5mm	457mm

- 1873D配套链轮为标准6分(3/4")齿轮 • 1873D用齿盘厚度B=11.7mm, L=40mm • 齿数可选配21齿-37齿
- Used with 3/4"chain. Sprocket is 3/4 inch sprocket.

1873D配套链条



1873D配套链轮

Standard Roller Chain
标准链Conveyor Chain
输送链条Push Window Chain
推窗链Plate Chain
盖板链Speed Chain
高速链Free Flow Chain
自由流动链Top Roller Chain
顶滚链Leaf Chain
板式链Top Chain
平顶链Heavy Industrial Chain
重工业链

平顶板链条

Top Chain

标准滚子链
Standard Roller Chain

输送链条
Conveyor Chain

推窗链
Push Window Chain

盖板链条
Plate Chain

倍速链
Speed Chain

自由流动链
Free Flow Chain

顶滚轮链
Top Roller Chain

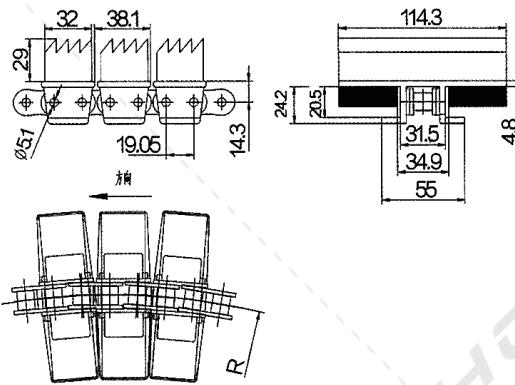
板式链
Leaf Chain

平顶板链
Top Chain

重型工业链
Heavy Industrial Chain

■ 1873G4系列夹瓶输送链板 1873 Serise Top Chain With G4 Shape Rubber

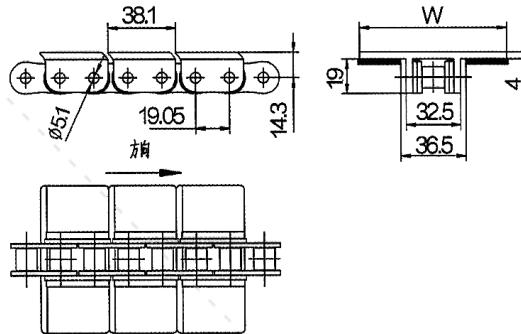
- 主要适合应用在各种类夹瓶及夹罐爬升之输送 Apply in clip bottle and lift transportation
- 底链分为,碳钢或不锈钢两种材质 Chain material:carbon steel or stainless steel
- 最大输送长度:碳钢30米, 不锈钢24米 The longest distance:30 meters in mild steel or 24 meters in stainless steel
- 颜色:棕色 Colour:Brown ● 1873底链为:标准12A滚子链(6分链) Roller base chain:standard 12A roller chain
- 碳钢工作载荷为3200N, 不锈钢工作载荷为1600N Working load:3200N,(carbon steel), 1600N(stainless steel)
- 包装:每根长为1.524M Packing:1.524M/pcs



链板规格 Code	链板宽度 Width	转弯半径 Min Radius
1873G4-K450	114.3mm	356mm

■ 963系列输送链板 963 Series Top Chains

- 底链分为:碳钢或不锈钢两种材质 Chain material:carbon steel or stainless steel
- 最大输送长度:碳钢30米, 不锈钢24米 The longest distance:30 meters in mild steel or 24 meters in stainless steel
- 颜色:棕色 Colour:Brown
- 963底链为:标准12A滚子链(6分链) Roller base chain:standard 12A roller chain
- 碳钢工作载荷为3200N, 不锈钢工作载荷为1600N Working load:3200N, (carbon steel), 1600N(stainless steel)
- 包装:每根长为1.524M Packing:1.524M/pcs

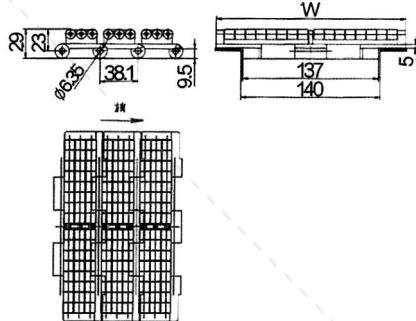
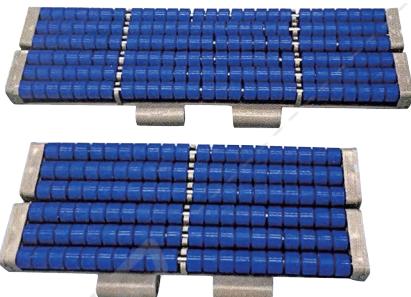


链板规格 Code	链板宽度 Width	链板规格 Code	链板宽度 Width
963-k325	82.6mm	963-k600	152.4mm
963-k450	114.3mm	963-k750	190.5mm

Top Chain

■ PRR821系列滚珠直线链 PRR821 Series Straight Running Chains

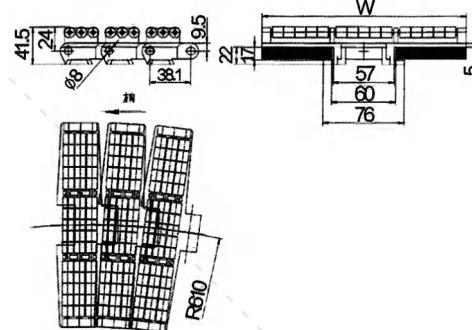
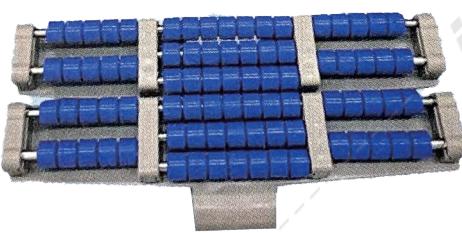
- 主要适合应用在各种纸盒与铝箔包装饮料直线输送
Main application is for straight conveying of various kinds of aluminium foil and paper packed beverage.
- 链板材质为POM 颜色:棕色 滚珠材质为:POM颜色:蓝色
Chain plates material:POM Colour:Brown,Roller material:POM Colour:Blue
- 销轴材质:不锈钢 Pin material:stainless steel
- 工作载荷:2400N最大输送长度12米 Working load:2400N The longest distance:12 meters
- 配套链轮和821系列一致 Sprockets are the same with chains 821 • 包装:1米=26片 Packing:1M=26PCS



链板规格 Code	链板宽度 Width	滚珠宽度 Roller width	链板规格 Code	链板宽度 Width	滚珠宽度 Roller width
PRR821-K750	190.5mm	174.5mm	PRR821-K1200	304.8mm	288.8mm
PRR821-K1000	254mm	238mm			

■ PRR882系列滚珠转弯链 PRR882 Series Sideflex Chains

- 主要适合应用在各种纸盒与铝箔包装饮料侧弯输送
Main application is for side-flex conveying of various kinds of aluminium foil and paper packed beverage.
- 链板材质为POM 颜色:棕色 滚珠材质为:POM颜色:蓝色
Chain plates material:POM Colour:Brown,Roller material:POM Colour:Blue
- 销轴材质:不锈钢 Pin material:stainless steel
- 工作载荷:3200N最大输送长度12米 Working load:3200N The longest distance:12 meters
- 配套链轮和882TAB系列一致 Sprockets are the same with chains 882TAB • 包装:1米=26片 Packing:1M=26PCS



链板规格 Code	链板宽度 Width	滚珠宽度 Roller width	转弯半径 Min Radius	链板规格 Code	链板宽度 Width	滚珠宽度 Roller width	转弯半径 Min Radius
PRR882-K750	190.5mm	174.5mm	610mm	PRR882-K1200	304.8mm	289mm	610mm
PRR882-K1000	254mm	238mm	610mm				

平顶板链条

Top Chain

标准滚子链
Standard Roller Chain

输送链条
Conveyor Chain

推窗链
Push Window Chain

盖板链条
Plate Chain

倍速链
Speed Chain

自由流动链
Free Flow Chain

顶滚轮链
Top Roller Chain

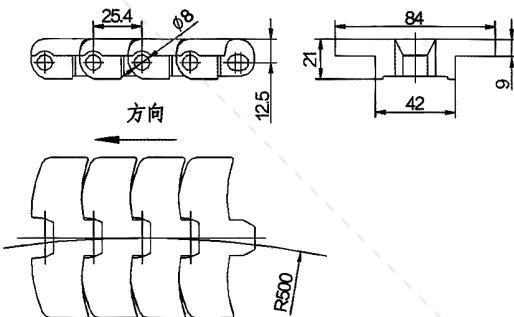
板式链
Leaf Chain

平顶板链
Top Chain

重载十字链
Heavy Industrial Chain

- 主要适合应用在各种食品、饮料、宝特瓶、铝罐、以及各类容器之输送
Apply for all kinds of food industry, such as beverage, bottle, can and the other case
- 颜色:绿色 Colour:Green
- 材质:聚甲醛 Material:POM
- 包装:1米=39片 Packing:1M=39pcs
- 最大输送长度:12米 The longest distance:12M
- 销轴材质:不锈钢 Pin material: stainless steel
- 工作载荷:1800N Working load:1800N

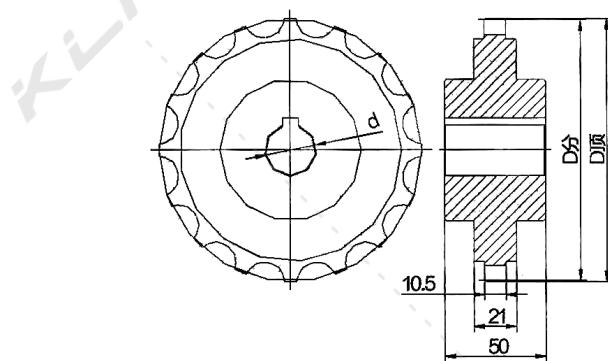
■ 1050重型侧弯链 Heavy duty side bend chain



■ 1050重型侧弯链机加主动轮 (被动轮无键槽)

1050 Heavy load chains aggregative drive sprocket machined (idle wheels no keyseat)

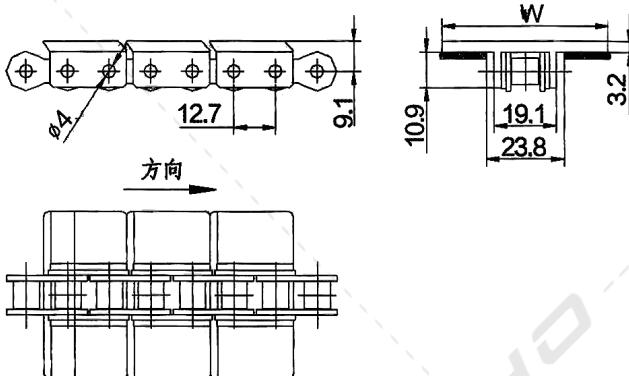
链板规格 Code	齿数 Teeth	D分 (mm)	D顶 (mm)	孔径 d(mm) Bore diameter
3-1050-16-d	16	130.2	131	25
3-1050-18-d	18	146.3	147	30 35
3-1050-21-d	21	170.4	171	40



Top Chain

■ 843系列输送链板 843 Serise Top Chains

- 底链分为,碳钢或不锈钢两种材质 Chain material:carbon steel or stainless steel
- 最大输送长度:碳钢24米, 不锈钢18米 The longest distance:24 meters in mild steel or 18 meters in stainless steel
- 颜色:棕色 Colour:Brown ● 843底链为:标准08A滚子链(4分链) Roller base chain:standard 08A roller chain
- 碳钢工作载荷为1600N,不锈钢工作载荷为1200N Working load:1600N, carbon steel),1200N(stainless steel)
- 包装:每根长为1.524M Packing:1.524M/pcs

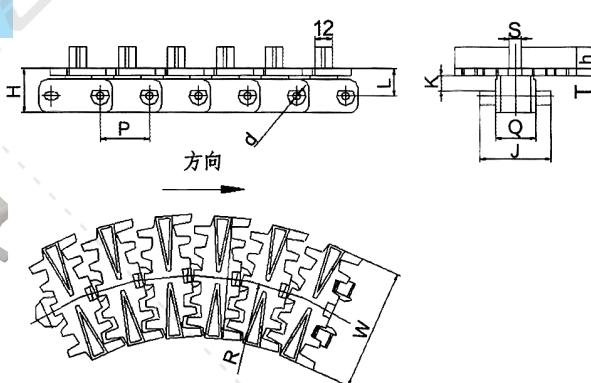
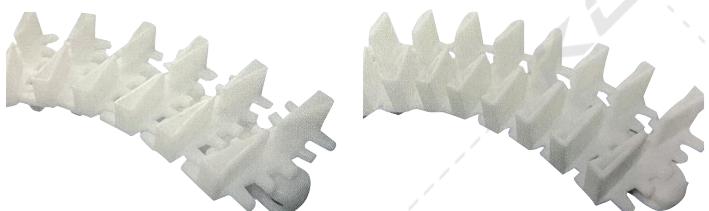


链板规格 Code	链板宽度 Width	链板规格 Code	链板宽度 Width
843-k125	31.8mm	843-k138	34.9mm
843-k144	36.5mm	843-k200	50.8mm

■ Flex83 H/Flex103 H带挡板齿形链 Flex83 H/ Flex103 H Series Flexible Chains

Flex83H带挡板齿形链

Flex103H带挡板齿形链



链板规格 Code	W	P	H	L	K	Q	J	d	T	h	s	R
Flex83 H	83	33.5	25	17	8	36	58	6	3.8	15	8	160
Flex103 H	103	33.5	26	16.7	7	46	77	6	4.5	30	16	160

平顶板链条

Top Chain

标准滚子链
Standard Roller Chain

输送链条
Conveyor Chain

推窗链
Push Window Chain

盖板链
Plate Chain

倍速链
Speed Chain

自由流动链
Free Flow Chain

顶滚轮链
Top Roller Chain

板式链
Leaf Chain

平顶板链
Top Chain

重型工业链
Heavy Industrial Chain

■ 1700/1701/1701TAB龙骨链

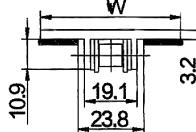
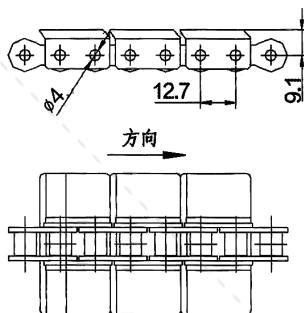
1700/1701/1701TAB Series Chains

- 主要适应用在铝箔包装盒
Apply to aluminium foil package mainly
- 链条最小转弯半径150mm
The chain minimum makes turn radius 150mm

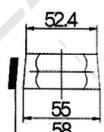
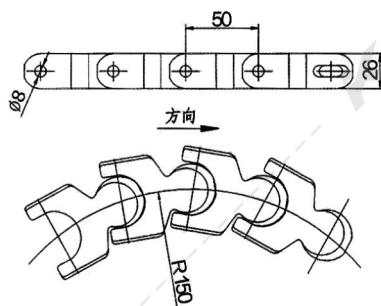
- 乳业塑胶瓶及塑料箱的长距离输送
Milkjob plastic cement bottle and plastic box long distance transportation

- 包装:1米=20节
Packing:1M=20pcs

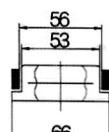
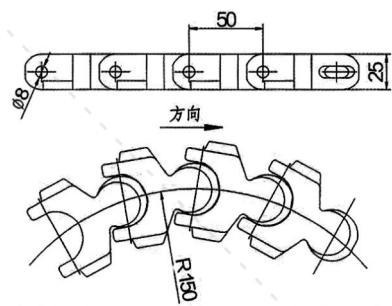
- 工作载荷:3300N
Chain strength:3300N



型号	品名	温度	材质	宽度mm	节距mm	颜色
Product Model	Description	Temperature	Material	Width(mm)	Pitch(mm)	Colour
1700	1700平边型龙骨链 1700 flat chains	-40度 -90度	聚甲醛POM	53	50	白色或绿色 White or green



型号	品名	温度	材质	宽度mm	节距mm	颜色
Product Model	Description	Temperature	Material	Width(mm)	Pitch(mm)	Colour
1701	1701斜度燕尾型龙骨链 1701 bevel edge chains	-40度 -90度	聚甲醛POM	55	50	白色或绿色 White or green



型号	品名	温度	材质	宽度mm	节距mm	颜色
Product Model	Description	Temperature	Material	Width(mm)	Pitch(mm)	Colour
1701TAB	1701TAB带翼型龙骨链 1701TAB with tab chains	-40度 -90度	聚甲醛POM	53	50	白色或绿色 White or green

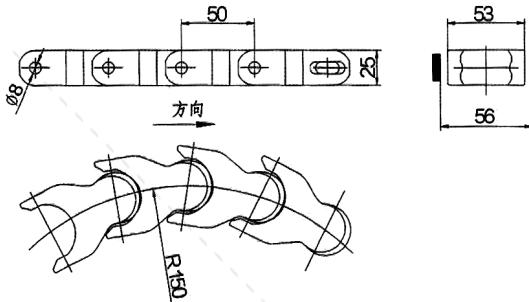
Top Chain

■ 1702K/1702D/1720F龙骨链

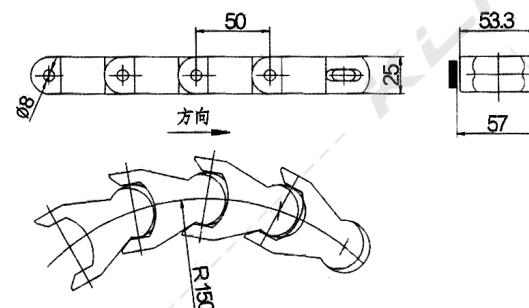
- 主要适应用在铝箔包装盒
Apply to aluminium foil package mainly
- 链条最小转弯半径150mm
The chain minimum makes turn radius 150mm

1702K/1702D/1720F Series Chains

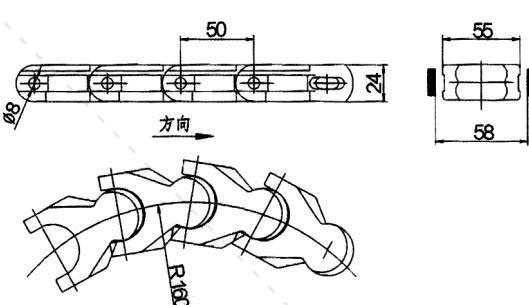
- 乳业塑胶瓶及塑料箱的长距离输送
Milkjob plastic cement bottle and plastic box long distance transportation
- 包装:1米=20节
Packing:1M=20pcs
- 工作载荷:3300N
Chain strength:3300N



型号	品名	温度	材质	宽度mm	节距mm	颜色
Product Model	Description	Temperature	Material	Width(mm)	Pitch(mm)	Colour
1702K	1702K龙骨链 1702K chains	-40度 -90度	聚甲醛POM	53	50	白色或绿色 White or green



型号	品名	温度	材质	宽度mm	节距mm	颜色
Product Model	Description	Temperature	Material	Width(mm)	Pitch(mm)	Colour
1702D	1702D龙骨链 1702D chains	-40度 -90度	聚甲醛POM	53.3	50	白色或绿色 White or green



型号	品名	温度	材质	宽度mm	节距mm	颜色
Product Model	Description	Temperature	Material	Width(mm)	Pitch(mm)	Colour
1720F	1720F龙骨链 1720F chains	-40度 -90度	聚甲醛POM	55	50	白色或绿色 White or green

Standard Roller Chain
标准链环子链条Conveyor Chain
输送链条Push Window Chain
推窗链Plate Chain
盖板链条Speed Chain
倍速链Free Flow Chain
自由流动链Top Roller Chain
顶滚链Leaf Chain
板式链Top Chain
平顶板链Heavy Industrial Chain
重工业链条

平顶板链条

Top Chain

标准滚子链
Standard Roller Chain

输送链条
Conveyor Chain

推窗链
Push Window Chain

盖板链
Plate Chain

倍速链
Speed Chain

自由流动链
Free Flow Chain

顶滚轮链
Top Roller Chain

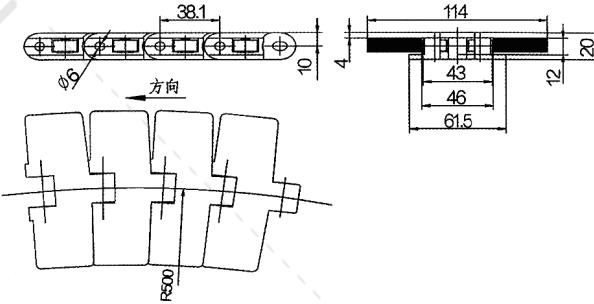
板式链
Leaf Chain

平顶板链
Top Chain

重型工业链
Heavy Industrial Chain

■ RT114龙骨链 RT114 Series Chains

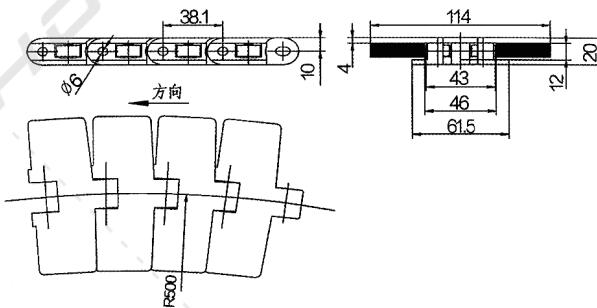
- 主要适应用在铝箔包装盒
Apply to aluminium foil package mainly
- 乳业塑胶瓶及塑料箱的长距离输送
Milkjob plastic cement bottle and plastic box long distance transportation
- 链条最小转弯半径R500mm
The chain minimum makes turn radius 500mm
- 包装:1米=26片
Packing:1M=26pcs
- 工作载荷:2100N
Chain strength:2100N



型号	品名	温度	材质	宽度mm	节距mm	颜色
Product Model	Description	Temperature	Material	Width(mm)	Pitch(mm)	Colour
RT114	RT114 RT114 chains	-40度 -90度	聚甲醛POM	114.3	38.1	白色 White

■ 1705龙骨链 1705 Series Chains

- 主要适应用在铝箔包装盒
Apply to aluminium foil package mainly
- 乳业塑胶瓶及塑料箱的长距离输送
Milkjob plastic cement bottle and plastic box long distance transportation
- 链条最小转弯半径R500mm
The chain minimum makes turn radius 500mm
- 包装:1米=31.5节
Packing:1M=31.5pcs
- 工作载荷:330N
Chain strength:3300N



型号	品名	温度	材质	宽度mm	节距mm	颜色
Product Model	Description	Temperature	Material	Width(mm)	Pitch(mm)	Colour
1705	1705龙骨链 1705 chains	-40度 -90度	聚甲醛POM	53	31.75	白色 White

Top Chain

■ Flex系列齿形链 Flex Series Flexible Chains

- 工厂生产线、装配线、测试线、自动化输送 Production line,assembly line,test line, automatic transport line
- 食品、饮料、烟酒工业 Food,beverage,wine
- 轴承、汽车及机械零件加工业 Bearing,autocar and mechanical parts processing
- 化妆品、清洁用品、卫生纸业 Cosmetic,clean,bumf
- 电子零件及产品工业 Electronical
- 链板材质: POM 颜色:白色 Chain material:POM,Color:white
- POM使用温度:-40°C-90°C Temperatuer:-40°C-90°C
- 销轴材质: 不锈钢 Pin material:stainless steel

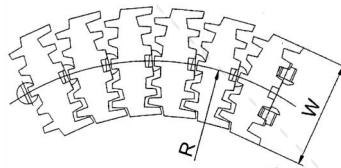
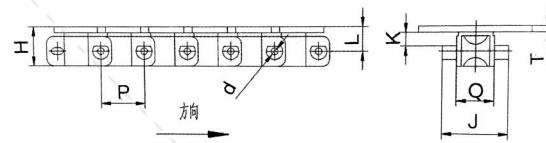
Flex63



Flex83



Flex103



链条型号 Code	W	P	H	L	K	Q	J	d	T	R
Flex63	63	25.4	22	13	7	20	35	4	3	150
Flex83	83	33.5	25	17	8	30	58	6	3.8	160
Flex103	103	35.5	26	16.7	7	46	77	6	4.5	160

■ Link 系列齿形链 Link Series Flexible Chains

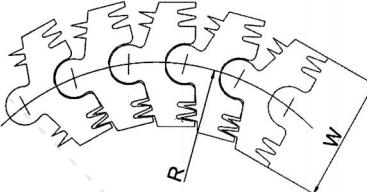
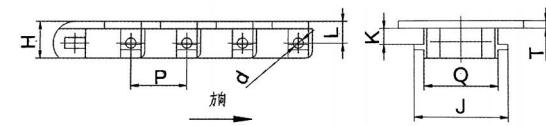
Link83



Link103



Link140



链条型号 Code	W	P	H	L	K	Q	J	d	T	R
Link83	83	37.6	24	14.5	10.8	48.5	61	7	5	150
Link103	103	37.6	24	14.5	10.8	50	81	7	5	200
Link140	140	37.6	24	14.5	10.8	51	65	7	4.5	250

KLHO

HEAVY INDUSTRIAL CHAIN



重型工业链

Heavy Industrial Chain



重型工业链

Heavy Industrial Chain

标准滚子链条
Standard Roller Chain

输送链条
Conveyor Chain

推窗链
Push Window Chain

盖板链条
Plate Chain

倍速链
Speed Chain

自由流动链
Free Flow Chain

顶滚轮链
Top Roller Chain

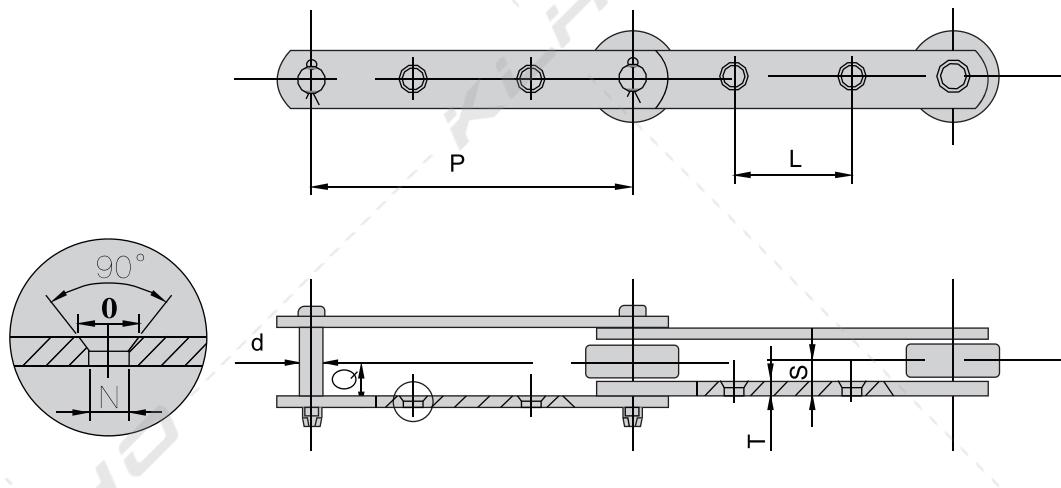
板式链
Leaf Chain

半顶板链
TOP Chain

重型工业链
Heavy Industrial Chain

斗提链

Bucket Elevator Chain

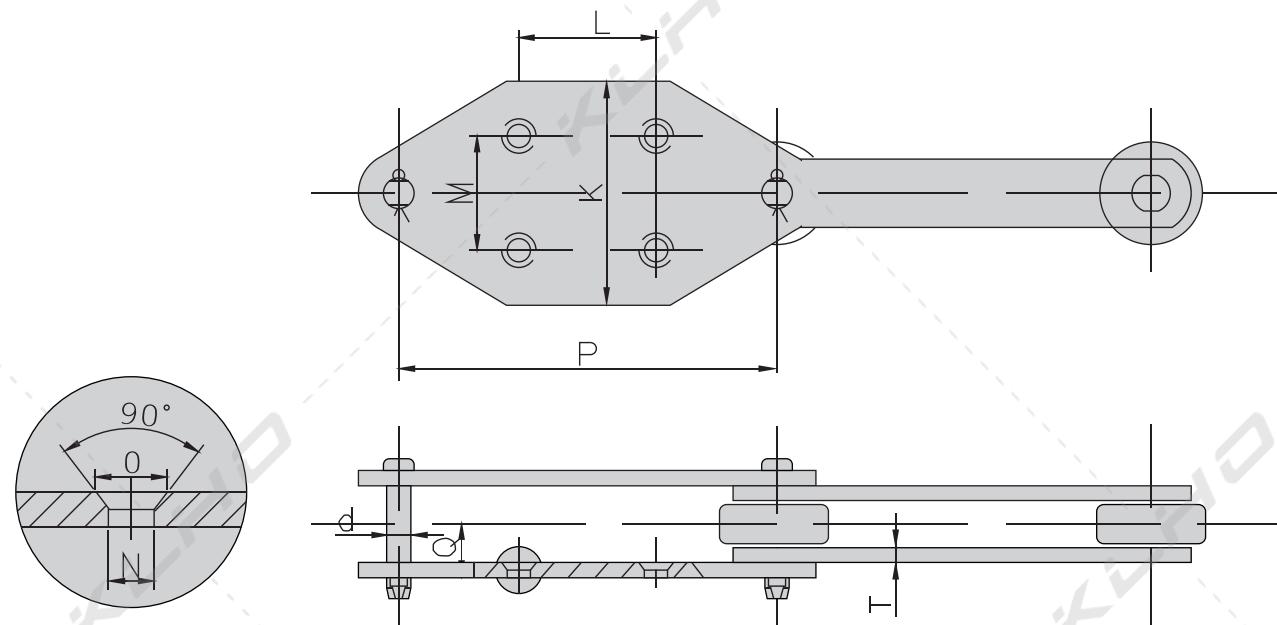


G-2型 Type G-2

Chain No. 链号	Roller Type 滚子形式	Pitch 节距	Plate thickness 链板厚度	Pin dia 销轴直径	Attachment dimensions 附件尺寸							
					P mm	T mm	d mm	N mm	O mm	L mm	Q mm	S mm
(WH)3075	R.S	75		3.2		7.94		8	13	30		
WH3100	R.F.S	100								40	15.8	12.2
WH5100	R.S	100		4.5		11.11		9.5	17	40		
WH5150	R.F.S	150								60	20.5	15.6
WH10100	S.	100		6.3		14.29		11	22	30		
WH10150	R.F.S.B	150								60	28.1	21.3
WH12200	R.F.S	200		7.9		15.88		15	27	80		
WH12250	R.F.S	250								125	34.7	26.2
WH17200	R.F.S	200		9.5		19.05		15	27	80		
WH17250	R.F.S	250								110	45.2	34.9
WH17300	R.F.S	300		9.5		20.64		15	27	150		
WH20200	R.F.B	200								80		
WH20300	R.F.B	300		9.5		22.23		15	27	150	42.2	32.0
WH25200	R.F	200								80		
WH26300	R.F.S	300		9.5		22.23		15	27	140	43.5	33.7
WH26450	R.F.S	450								220	48.1	37.8
WH35300	R.F.S	300		9.0		25.4		15	27	140	48.5	38.7
WH36450	R.F.S	450		12.7		25.4		19	32	220		
WH36600	R.F.S	600								300	59.2	45.7
WH52450	R.F.S	450		16.0		32.0		22	33	220		
WH52600	R.F.S	600								300	71.0	54.0
WE5600	R.F.S	152.4		6.3		11.11		11	22	60	28.1	21.3
WE12600	R.F.S	152.4		7.9		15.88		15	27	50	34.7	26.3

■ 斗提链

Bucket Elevator Chain



G-4型 Type G-4

Chain No. 链号	Roller Type 滚子形式	Pitch 节距	plate thickness 链板厚度	Pin dia 销轴直径	Attachment dimension					
					销 轴 直 径					
					N mm	O mm	L mm	M mm	K mm	
(WH)5150	R.F.S.B	150	4.5	11.11	9.5	17	75	70	100	20.5
WH10150	R.F.S.B	150	6.3	14.29	11	22	75	70	110	28.1
WH12200	R.F.S	200	7.9	15.88	15	27	100	80	130	34.7
WH12500		250					140	100	150	
WH17200	R.F.S	200	9.5	19.05	15	27	100	80	130	45.2
WH17250		250					140	100	150	
WH17300		300					180	120	170	
WH20200	R.F.B	200	9.5	20.64	15	27	100	80	130	42.2
WH20300		300					180	120	170	
WH25200	R.F	200	9.0	22.23	15	27	100	80	130	43.5
WH26300	R.F.S	300	9.5	22.23	15	27	180	120	170	48.1
WH26450		450					250	140	190	
WH36250	S	250	12.7	25.4	15	27	140	100	150	59.2
WH36300		300					180	100	150	
WE5600	R.F.S	152.4	6.3	11.11	11	22	75	70	110	28.1
WE12600	R.F.S	152.4	7.9	19.05	15	27	75	70	120	34.7

Standard Roller Chain
标准滚子链Conveyor Chain
输送链条Push Window Chain
推窗链Plate Chain
盖板链Speed Chain
倍速链Free Flow Chain
自由流动链Top Roller Chain
顶滚链Leaf Chain
板式链Top Chain
平顶板链Heavy Industrial Chain
重型工业链

重型工业链

Heavy Industrial Chain

标准滚子链条
Standard Roller Chain

输送链条
Conveyor Chain

推窗链
Push Window Chain

盖板链条
Plate Chain

倍速链
Speed Chain

自由流动链
Free Flow Chain

顶滚轮链
Top Roller Chain

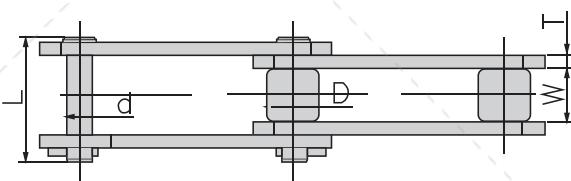
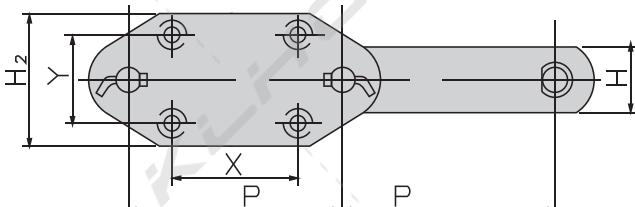
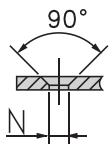
板式链
Leaf Chain

半顶板链
TOP Chain

重型工业链
Heavy Industrial Chain

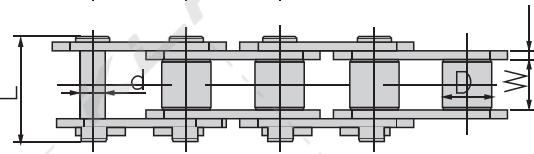
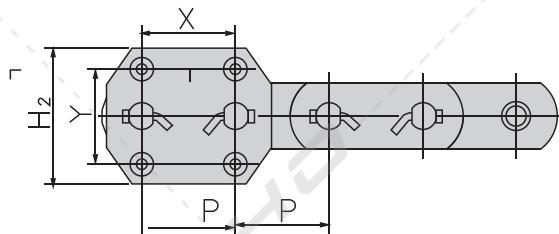
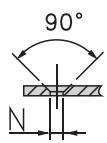
斗提链

Bucket Elevator Chain



NE型 Type NE

Chain No. 链号	Pitch 节距 P	Inside width 内节 内宽 W	Roller Dia. 滚子 直径 D	Plate 链板		Pin 销轴		Attachment dfriension 附件尺寸				Ultimate tensile strength 抗拉强度 KN
				Heigh 高 H	Thick 厚 T	Dia. 径 d	Long 长 L	H2	N	X	Y	
NE15-101.6	101.6	27.0	26.50	35	6	11.50	70	41.5	12	40	45	90
NE50-152.4	152.4	37.0	35.71	48	8	15.50	90	110	14	75	70	230
NE100-200	200	51.8	44.50	58	10	19.10	110.6	125	18	100	80	304
NE150-200	200	57.6	44.50	75	10	22.23	117.5	125	18	100	80	520
NE200-200	250	67.4	63.50	90	12	31.75	139.3	150	18	100	100	750
NE300-250	250	75.0	75.00	100	16	35.00	126	150	18	140	100	980
NE400-300	300	75.0	75.00	100	16	35.00	126	180	22	170	120	980

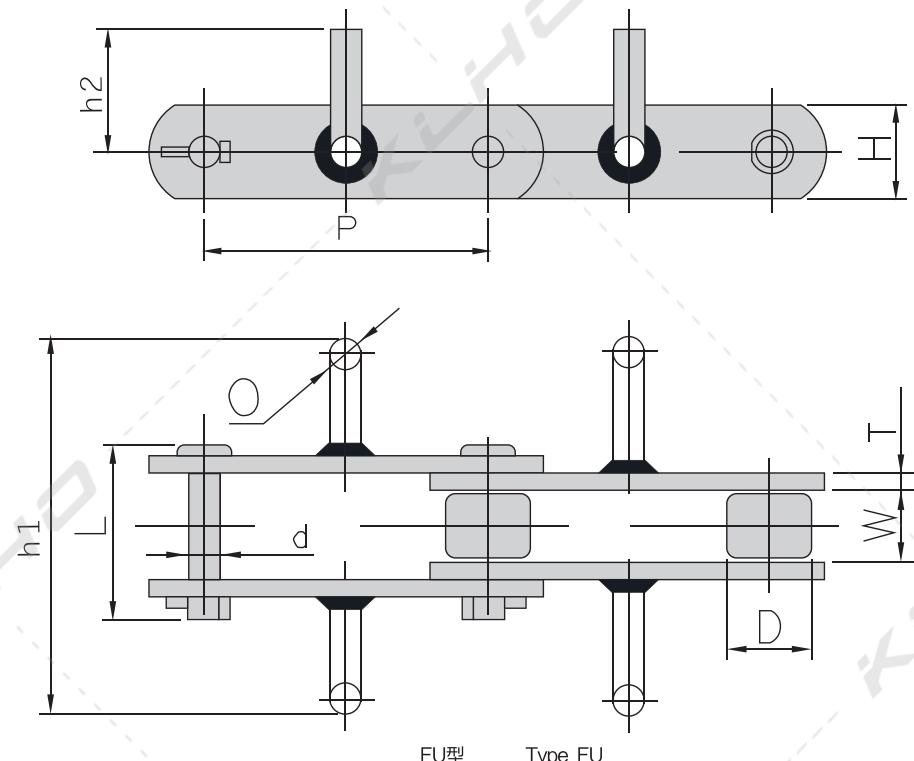


NSE型 Type NSE

Chain No. 链号	Pitch 节距 P	Inside width 内节 内宽 W	Roller Dia. 滚子 直径 D	Plate 链板		Pin 销轴		Attachment dfriension 附件尺寸				Ultimate tensile strength 抗拉强度 KN
				Heigh 高 H	Thick 厚 T	Dia. 径 d	Long 长 L	H2	N	X	Y	
NSE200	100	51.8	44.5	60	10	19.10	111.5	180	18	100	105	420
NSE300	100	57.6	48.5	75	7.5	22.23	120	180	18	100	105	520
NSE400	125	67.4	63.5	90	12	31.75	139.3	180	18	125	130	735
NSE500	125	75.0	70.0	100	16	35.00	170	180	18	125	130	980
NSE700	150	85.0	85.0	125	16	48.00	180	226	22	150	165	1470

■ 斗提链

Bucket Elevator Chain



Chain No. 链号	Pitch 节距	Inside width 内节内宽	Roller Dia 滚子直径	Plate 链板		Pin 销轴		Attachment dimension 附件尺寸			Ultimate tensile strength 抗拉强度
				Heigh 高	Thick 厚	Dia 径	Long 长				
				P P	W W	D D	H H	T T	d d	L L	
FU150-101.6	101.6	27.0	28.0	35	6	11.10	65	130	42.5	12	90
FU200-152.4	152.4	37.0	36.0	48	8	15.50	88.5	238	90	16	230
FU270-152.4	152.4	37.0	36.0	48	8	19.50	90	238	90	16	237
FU350-200	200	51.8	44.5	60	10	19.10	120	300	150	20	304
FU410-200	200	51.8	44.5	60	10	19.10	120	360	150	20	365
FU500-300	300	67.4	63.5	90	12	31.75	146	470	175	28	750
FU600-300	300	57.6	48.5	75	10	22.23	126	560	215	20	825
FU700-300	300	57.6	48.5	75	10	22.23	126	560	215	20	825

Standard Roller Chain
标准链Conveyor Chain
输送链条Push Window Chain
推窗链Plate Chain
盖板链Speed Chain
倍速链Free Flow Chain
自由流动链Top Roller Chain
顶滚链Leaf Chain
板式链Top Chain
平顶板链Heavy Industrial Chain
重型工业链

重型工业链

Heavy Industrial Chain

标准滚子链条
Standard Roller Chain

输送链条
Conveyor Chain

推窗链
Push Window Chain

盖板链条
Plate Chain

倍速链
Speed Chain

自由流动链
Free Flow Chain

顶滚轮链
Top Roller Chain

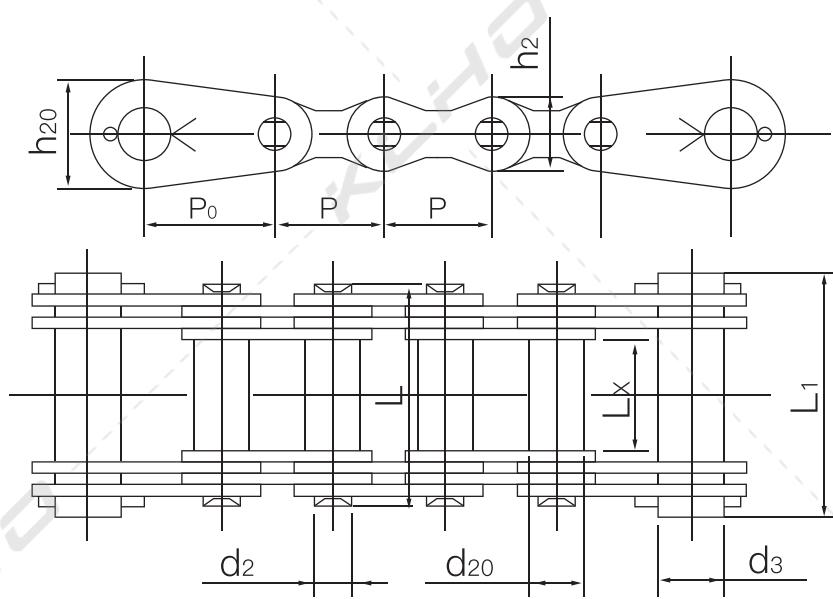
板式链
Leaf Chain

半顶板链
TOP Chain

重型十字链
Heavy Industrial Chain

板式销轴链

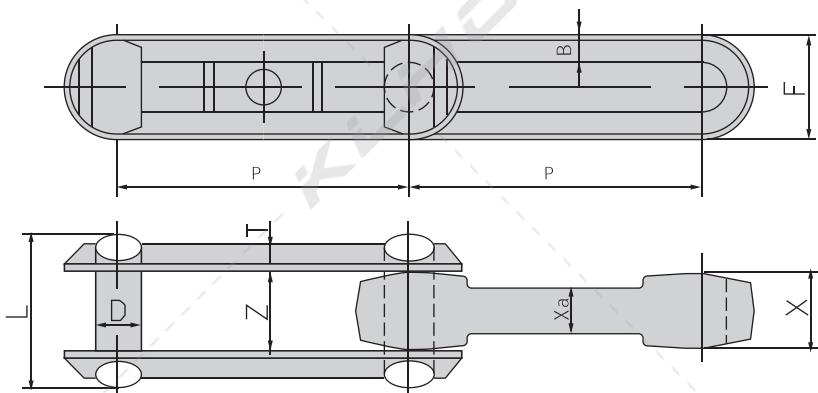
Bucket Elevator Chain



Chain No.	Lacing Type 组合形式	Pitch 节距		Pin dia. 销轴直径	Part Dimensions 各部参数							Pin Length 销轴长度	Ultimate tensile strength 抗拉强度	weight per meter 每米重量
		P	P0		d2	d20	h3	h2	h20	Lx	L1			
		mm	mm		mm	mm	mm	mm	mm	mm	mm	mm	KN	kg/m
2159	2X2	110	—	42	48	—	82	—	62	—	219	1600	76.52	
2127	2X2	180	—	60	70	—	120	—	66	—	232	2200	110	
2156	2X2	200	—	65	75	—	140	—	90	276	286	3900	157.1	
2142	2X2	200	—	70	80	—	140	—	90	—	285	3300	159.5	
2138	2X2	200	—	45	52	—	90	—	60	—	230	1700	73	
2136	2X2	250	—	75	84	—	150	—	100	—	312	4000	184	
2148	3X3	110	—	40	47	—	175	—	60	—	220	1600	73.75	
2121	3X3	110	—	44	50	—	90	—	90	—	236	2500	82	
2152	3X3	110	—	45	55	—	88	—	55	—	200	1100	85.12	
2134	3X3	120	—	48	56	—	100	—	100	—	300	2200	118	
2131	3X3	170	—	60	70	—	130	—	135	—	403	4000	135	
2157	4X4	80	—	28	32	—	52	—	50	—	162	650	31.77	
2141	4X4	80	110	35	40	—	70	90	70	189	204	800	58.6	
2124	4X4	140	165	55	70	—	110	140	120	340	340	2500	147	
2128	4X4	240	—	70	85	—	160	—	100	—	306	6700	182	
2104	2X2	45	55	15	17	21	37	45	30	78	68	100	7	
2105	3X3	50	60	18	22	26	38	50	36	90	94	160	11.5	
2106	3X3	60	70	22	26	34	46	60	45	122	120	250	20.5	
2107	4X4	70	85	28	32	40	52	70	50	153	150	370	29	
2108	4X4	80	95	32	36	45	60	80	60	170	170	500	38	

■ 锻造悬挂链

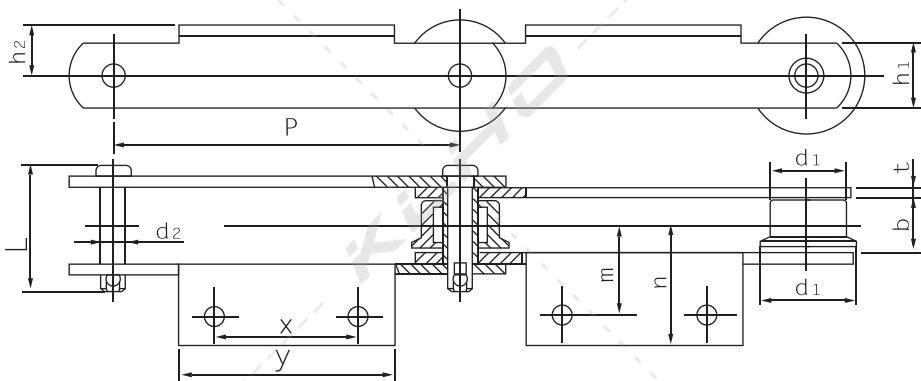
Drop Forged Rivetless Chain



Chain No. 链号	Pitch 节距	Pin dia. 销轴直径	Pin length 销轴长度	Chain shaft dimensions 锻件参数						Ultimate tensile strength 抗拉强度
	P	D	L(max)	B(min)	F(max)	T	X	Xa	Z	Q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN
X228	50.8	6.4	27.7	7.9	18.0	6.4	11.9	9.4	13.0	26.7
X348	76.2	12.4	43.9	13.5	27.9	10.2	18.8	13.0	20.1	97.9
X458	101.6	16.0	57.2	16.8	36.6	12.2	25.4	16.3	27.2	186.9
X678	152.4	22.1	77.0	24.1	51.6	17.8	32.5	21.1	34.8	320.4
698	152.4	28.7	98.5	16.6	65	14.2	39.6	25.4	40.9	570

■ 不锈钢链

Stainless Steel Chain



Chain No. 链号	Pitch 节距	Roller diameter 滚子直径		Inside width 内节内宽	Pin diameter 销轴直径	Pin length 销轴长度	Chain shaft dimensions 锻件参数						Ultimate tensile strength 抗拉强度	Weight per meter 每米重量		
	P	d1	d4	b	d2	L	t	h1	h2	m	n	x	y	d3	Q	q
	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	mm	KN	kg/m
SS200F	200	50.8	64.5	30	14.5	69.3	6.3	39	28	50	67	80	120	12	129	6.08

Standard Roller Chain
标准滚子链Conveyor Chain
输送链条Push Window Chain
推窗链Plate Chain
盖板链Speed Chain
倍速链Free Flow Chain
自由流动链Top Roller Chain
顶滚链Leaf Chain
板式链Top Chain
平顶板链Heavy Industrial Chain
重型工业链

重型工业链

Heavy Industrial Chain

标准滚子链条
Standard Roller Chain

输送链条
Conveyor Chain

推窗链
Push Window Chain

盖板链条
Plate Chain

倍速链
Speed Chain

自由流动链
Free Flow Chain

顶滚轮链
Top Roller Chain

板式链
Leaf Chain

半顶板链
TOP Chain

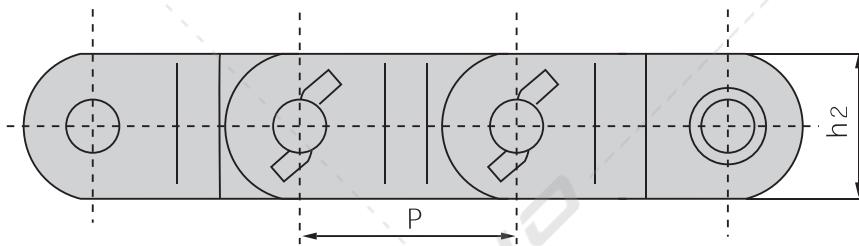
重型工业链
Heavy Industrial Chain

重载弯板链

Heavy Load Curved Plate Chain

Chain No. 链号	Pitch 节距	Inside width 内节内宽	Roller diameter 滚子直径	链板		销轴		Ultimate tensile strength 抗拉强度	Weight per meter 每米重量
				Pin height 高度	Pin Thickness 厚度	Pin length 长度	Pin dia. 直径		
				P mm	B mm	D1 mm	H mm	SC mm	L mm
2010	63.50	38.10	31.75	47.8	7.9	90.7	15.9	262	17
2012	77.90	39.60	41.28	60.5	9.7	103.4	19.08	378	18
2014	88.90	38.10	44.45	60.5	12.7	117.6	22.25	516	25
2015	103.45	49.30	45.24	63.5	14.2	134.9	23.85	596	27
2018	114.30	52.30	57.15	79.2	14.2	141.2	27.94	814	38
2020	127.00	69.90	63.50	91.9	15.7	168.1	31.78	1054	52
2024	152.40	76.20	76.20	104.6	19.0	187.5	38.13	1521	68
2028	177.80	82.60	88.90	133.4	22.4	215.9	44.43	2068	95

该系列链条主要用于：挖掘机潜孔钻、牙军链机及其它矿山设备，也可以作单链、双链冷拔机之主牵引链和重载输送设备传动之用。



Chain No. 链号	Pitch 节距	Inside width 内节内宽	Roller diameter 滚子直径	链板		销轴		Ultimate tensile strength 抗拉强度	Weight per meter 每米重量
				Pin height 高度	Pin Thickness 厚度	Pin length 长度	Pin dia. 直径		
				P mm	B mm	D1 mm	H mm	SC mm	L mm
WG 781	78.18	38.1	33	45	10	97	17	3136	16
WG 103	103.28	49.2	46	60	13	125.5	23	539	26
WG 140	140.00	80.0	65	90	20	187	35	1175	59.2
WB 9525	95.25	39.0	45	65	16	124	23	635	22.25
WB 7900	79.00	39.0	34.5	54	9.5	93.5	18.5	381	12.28
WB 7938	19.38	41.2	40	57.2	9.5	100	19.5	509	18.7
WB -140	140	80	65	90	20	185	36	1176	645